


Forma-165

65% POLYESTER / 35% COTTON

165 GSM / TWILL 2/1

COMBED ULTRA SMOOTH*



Fabric name	Forma-155
Fabric weight	165 ± 5 gsm
Composition	65% Polyester, 35% Cotton
Full width	150 ± 2 cm
Weave	twill 2/1
Finishes	—
Area of use	light working clothes
Washing instruction	

Physical properties*

			warp	weft
1	Tensile strength, N	ISO 13934-1:2013	1200	600
2	Tearing strength, N	ISO 13937-3:2000	30	30
3	Dimensional Stability To Washing, max.	ISO 6330:2000	3.0%	3.0%
4	Abrasion Resistance	ISO 12947-2:2002	> 20 000	
5	Pilling Resistance (after 1000 rev.)	ISO 12945-2:2000	3-4	
6	Colour Fastness To Washing (cotton+polyester) 60°C, min.	ISO 105-C06:2010		
	Colour change	ISO 105-C06:2010	4-5	
	Colour staining	ISO 105-C06:2010	3-4	
7	Colour Fastness To Perspiration, min.	ISO 105-E04:2013		
	Colour change		3-4	
	Colour staining		3-4	
8	Colour Fastness To Rubbing, min.	ISO 105-X12:2001		
	Dry		3-4	
	Wet		2-3	
9	Colour Fastness To Light	ISO 105-B02:2013	> 4	

* The values shown are indicative and may vary slightly from batch to batch.

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SHANGHAI XM GROUP LTD

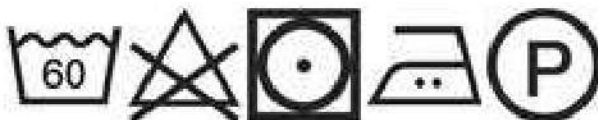
ROOM 2403, ZHONGYI INTERNATIONAL BUILDING, NO.1833 ZHONGSHAN NORTH ROAD, SHANGHAI

The following sample(s) was/were submitted and identified on behalf of the client as:

Sample Description : (A)Woven fabric: FORMA-165: (FORMA-165,65% poly/35% ctn
twill 2/1 150cm 165GSM, Order:XMT-22-130-SW) Color:Blue Ashes #16-16

Sample Color : (A)Blue Ashes #16-16

Proposed Care Instruction :



Sample Receiving Date : Sep 27, 2022

Testing Period : Sep 27, 2022 - Sep 29, 2022

Test Result(s) : Unless otherwise stated the results shown in this test report refer only to the sample(s) tested, for further details, please refer to the following page(s).

Test Performed : Selected test(s) as requested by applicant

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd

Alice Wang

Alice Wang (Authorized Signatory)



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Test Result

Dimensional Stability To Washing

(ISO 3759:2011/ISO 5077:2007/ISO 6330:2021; Using horizontal axis, front-loading type machine; Procedure No.6N, Machine Wash At 60°C; with 2.0±0.2kg total dry mass (Type III (100% Polyester) Ballast+ Specimen) and 20±1 g ECE reference detergent 98 without optical brightener, Tumble Dry Low, Not Exceeding 60°C)

After 5 Washes

	Unit	A
Lengthwise	%	-1.5
Widthwise	%	-0.5

Remark: (+)Means Growth; (-)Means Shrinkage

Colour Fastness To Rubbing

(ISO 105-X12:2016; Size of rubbing finger: 16mm dia.)

As Received

	Unit	A
Dry Staining	Grade	4-5
Wet Staining	Grade	4

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.



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Colour Fastness To Washing

(ISO 105-C06:2010; Test No.: C2S, Machine wash at 60°C with 4g/L ECE (B) and 1g/L Sodium Perborate with 25 Steel Balls)

-	Unit	A
Change in Shade	Grade	4
Staining On Multi-fibre Stripe		
Triacetate	Grade	4-5
Cotton	Grade	4-5
Polyamide	Grade	4
Polyester	Grade	4-5
Acrylic	Grade	4-5
Viscose	Grade	4-5

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End of Report



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**STANDARD
100**

**BEWO 084394
TESTEX**

**This certificate BEWO 084394 is valid until
15.08.2025.**

SUPPORTING DOCUMENTS

- ✓ Test report : BJ015 245163.1
- ✓ Declaration of conformity in accordance with
EN ISO 17050-1 as required by OEKO-TEX®
- ✓ OEKO-TEX® Terms of Use (ToU)

A handwritten signature in blue ink, appearing to read 'M. Bachmann', positioned above a horizontal line.

Matz Bachmann
Managing Director

A handwritten signature in blue ink, appearing to read 'D. Ajdinovic', positioned above a horizontal line.

Dijana Ajdinovic
Ecology Team Leader

IMPORTER IDENTIFICATION AND ADDRESS

GORFACTORY S.A. Crta Santomera a Abanilla, km 8, 8, 30620, Murcia, Spain
CIF: A73089286

ARTICLE DESCRIPTION

REFERENCIA: CA9098	NOMBRE: PANACEA	DESCRIPCIÓN: Unisex service top with short-sleeves. · Crossed peak neckline. · Pocket on chest and two side pockets. · Side slits on hem.
CÓDIGO TARIC: 62053000	PAÍS DE ORIGEN: Bangladesh Myanmar *See inside label	COMPOSICIÓN: 65% polyester / 35% cotton twill, 160 gsm.



TO WHOM IT MAY CONCERN,

We declare under our own responsibility that we comply with the regulations regarding:

The **names, labeling and composition marking of textile fibers**. Following the provisions of **Regulation 1007/2011** of the European Parliament of September 27, 2011.

In accordance with **Regulation (EU) 2023/988** on **general product safety**, we declare that the articles marketed by GOR FACTORY SA comply with current European Union regulations, ensuring that:

1. Only safe products are placed on the market, assessing all relevant risks, both mechanical and chemical.
2. Clear information is provided on the identification of the product and its potential risks, following appropriate traceability procedures.
3. If necessary, we take immediate corrective measures, such as the withdrawal of dangerous products.
4. We maintain internal procedures to ensure continuous compliance with the regulations adapted to our internal management system consisting of ISO 9001, ISO 14001, ISO 2800 and ISO 45001 standards.
5. We actively collaborate with the competent authorities in matters of market surveillance.

Articles intended for child users apply the **safety considerations for children's articles** based on **Directive 2009/48/EC**.

We hereby certify that the factories that produce our products comply with the provisions of the **Geneva Convention of November 1973 No. 138**, which regulates the minimum age for employing minors. Basic labor rights and the fundamental conventions of the **International Labor Organization (Conventions No. 29, 87, 98, 100, 111, 138 and 182)** are respected.

We are committed to complying with **Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH)** and its amendments, ensuring that our products comply with the requirements applicable to textile articles placed on the market in the European Union.

1. **Substances of Very High Concern (SVHC)**: We declare that our articles do not contain any substances included in the list of **substances of very high concern (SVHC)** in a concentration greater than 0.1% by weight, as provided for in **Article 33 of the REACH Regulation**. We continue to update this declaration based on the list of SVHCs periodically published by the **European Chemicals Agency (ECHA)**.
2. **Compliance with Annex XVII of the REACH Regulation**: Our articles comply with the restrictions set out in **Annex XVII of the REACH Regulation**, including, but not limited to the following points:
 - **Mercury**: In accordance with **point 18** of Annex XVII of Regulation (EC) No 1907/2006, as amended by Regulation (EU) No 836/2012 and Regulation (EU) No 2021/171, our products do not contain mercury.
 - **Pentachlorophenol (PCP)**: We comply with the restrictions on PCP set out in **point 22** of Annex XVII, as amended by Regulation (EU) No 2020/2096.
 - **Cadmium**: Our products are following the restrictions on cadmium content, as provided for in **point 23** of Annex XVII, as amended by Regulation (EU) No 2020/2096.
 - **Nickel**: In accordance with **point 27** of Annex XVII, as amended by Regulation (EU) No 2020/2096, our products do not release quantities of nickel

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- exceeding the permitted limits.
- **Azo dyes and colorants:** We comply with the restrictions imposed on the use of azo dyes and colorants in **point 43** of Annex XVII, as amended by Regulation (EU) No 552/2009 and Regulation (EU) No 2018/1513.
 - **Lead:** We comply with the restrictions on lead content in textile products, in accordance with **point 63** of Annex XVII, as amended by Regulation (EU) No 2022/586.
3. **Additional relevant restrictions:** In addition to the substances mentioned above, our products comply with the additional restrictions that have been incorporated into REACH, specifically:
- **Perfluoroalkyl compounds (PFHxA):** We follow the most recent restrictions on the use of perfluoroalkyl substances in textiles, including limitations for perfluorooctanoic acid (PFOA), perfluorooctane sulfonates (PFOS) and other perfluorinated compounds, as set out in the REACH Annexes.
 - **Short-chain substances (C0-C6):** We comply with current regulations limiting the use of short-chain compounds (C0-C6) in our products.
 - **Bisphenols:** We have taken measures to comply with restrictions on bisphenols, such as bisphenol A (BPA), following the recommendations and restrictions imposed by the European Union to mitigate the risks associated with these substances.
4. **Commitment to regulatory compliance:** We are committed to keeping up to date with all current regulatory provisions in the European Union that may affect the composition and use of chemicals in textiles. This commitment includes taking all necessary measures to ensure compliance with new regulations that may be applied in the future, as part of the REACH regulations or any other relevant EU regulations.

NOTE: We declare that this textile article can be used in work environments but technically it does not correspond to a protective use as PPE and therefore the legal and safety considerations based on EU Directive 2016/425 do not apply.

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Fortuna (Murcia), May 18, 2025

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ARTICLE DESCRIPTION

REFERENCIA: PA9097	NOMBRE: VADEMECUM	DESCRIPCIÓN: Unisex service trousers. · Straight-cut. · Elastic waistband. · Zip and button fastening. · Back pocket.
CÓDIGO TARIC: 62034311	PAÍS DE ORIGEN: Bangladesh	COMPOSICIÓN: 65% polyester / 35% cotton twill, 160 gsm.



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