



Fabric name	Oxford-250
Fabric weight	250 ± 5 gsm
Composition	100% polyester
Full width	150 ± 2 cm
Weave	plain 1/1
Finishes	WR, PU 600 mm
Application	bags, workwear boots, extremely tough parts of work wear
Washing instruction	

Physical properties*

			warp	weft
1	Tensile strength, N	ISO 13934-1:2013	2000	1800
2	Tearing strength, N	ISO 13937-3:2000	85	75
3	Dimensional Stability To Washing, max.	ISO 6330:2000	3.0%	3.0%
4	Abrasion Resistance	ISO 12947-2:2002	> 100 000	
5	Pilling Resistance	ISO 12945-2:2000	4	
6	Colour Fastness To Washing (cotton+polyester) 60°C, min.	ISO 105-C06:2010		
	Colour change	ISO 105-C06:2010	4-5	
	Colour staining	ISO 105-C06:2010	4-5	
7	Colour Fastness To Perspiration, min.	ISO 105-E04:2013		
	Colour change		4-5	
	Colour staining		4-5	
8	Colour Fastness To Rubbing, min.	ISO 105-X12:2001		
	Dry		4-5	
	Wet		4-5	
9	Colour Fastness To Light	ISO 105-B02:2013	> 4	

* The values shown are indicative and may vary slightly from batch to batch.

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Certificate

OEKO-TEX® STANDARD 100

SHANGHAI XM GROUP LTD.

is granted the OEKO-TEX® STANDARD 100 certification
and the right to use the trademark.

SCOPE

Woven fabrics made of 100% CO, CO/PES, CO/CF, CO/PES/CF, CO/PA/CF (CF with anti-static function), piece-dyed (vat and disperse) (partly finished with flame retardant products accepted by OEKO-TEX®) or with water, soil or oil repellent finishing; woven fabric made of 100% PES, 100% PA, PES/EL, white, piece-dyed (disperse and acid) and finished, or woven fabric made of 100% PES, transfer printed (disperse) and finished, all with PAN coating; undyed or piece-dyed (incl. fluorescent colours) knitted fabrics (incl. fleece) and UV protection fabrics made of 100% PES, PES/CO, PES/CV, MAC/CO, MAC/CV, MAC/CO/PES, 100% PP, PP/PES, with or without spandex (EL) and antistatic fibers; woven fabric in PA, PES, or mixed with EL, or with PU, TPU, PTFE membrane laminated, or boned fabrics of above with white/piece-dyed PES or PA knitted fabrics (incl. polar fleece) & finished (incl. water/oil-repel, anti-stain) (based on material pre-certified according to OEKO-TEX® STANDARD 100)

PRODUCT CLASS

II (products with direct contact to skin) – Annex 4

Further compliance information (REACH, SVHC, POP, GB18401 etc.) can be found on [oeko-tex.com/en/faq](https://www.oeko-tex.com/en/faq).

The certificate is based on the test methods and requirements of the OEKO-TEX® STANDARD 100 that were in force at the time of evaluation.



STANDARD 100 BEWO 084394 TESTEX

This certificate BEWO 084394 is valid until
15.08.2024.

SUPPORTING DOCUMENTS

- ✓ Test report : BJ015 224706.1
- ✓ Declaration of conformity in accordance with EN ISO 17050-1 as required by OEKO-TEX®
- ✓ OEKO-TEX® Terms of Use (ToU)

Matz Bachmann
Managing Director

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Ecology Team Leader

Zurich, 2023-07-21

