

TEST REPORT: 2.2 EN 10204:2004
- izveštaj o ispitivanju

PAGE No: 1
(strana br):

PURCHASER: INTERCOM GROUP LTD
(kupac) VARNA CERTIFICATE No 90394
MLADOST AREA, WEST INDUSTRIAL ZONE 11, ENG (uverenje broj)

TRADING CO: INTERCOM GROUP LTD
(izvoznik) VARNA UGOVOR KUPCA
(primalac) MLADOST AREA, WEST INDUSTRIAL ZONE 11, ENG CONTRACT No. INGR1078BG
(ugovor broj.)

PRODUCT: HOT ROLLED COILS
(proizvod) T: HR+CE

DIMENSIONS: 2,000 X 1000 X DATE OF ISSUE 07/09/2018
(dimenzije, mm) EN 10051/2010 (dat.izdavanja)

QUALITY: S235JR+AR
(kvalitet) EN 10025-2/2004

Net weight(kg): 92140

DELIVERY CONDITIONS : AR
(STANJE ISPORUKE) Transport: SV.AP. JOAN

MECHANICAL PROPERTIES - MEH.TEH.OSOBINE

COIL No,	Heat No	PACK No,	Re	Rm	Re/ A	Impact test	Bend	Hardness	Melt
(kotur br. / paket br)	Šarža	Re	Rm	Elo	(žilavost)	KV2	test	(tvrdoća)	furn
						1 2 3	S		nacin
	MPa	MPa				J J J	180°	HRB HV10	Proiz

U44442	867681	339 415	,82	25					Y
8H39070	867681	339 415	,82	25					Y
8H40003	867681	339 415	,82	25					Y
8H54004	362187	339 415	,82	25					Y
8H54005	362187	339 415	,82	25					Y

CHEMICAL COMPOSITION OF HEAT - HEMIJSKI SASTAV SARZE (%)

	867681	362187
C	0,08	0,09
Mn	0,51	0,53
Si	0,010	0,009
P	0,010	0,007
S	0,013	0,008
Al	0,042	0,039
Cu	0,03	0,03
Cr	0,03	0,02
Ni	0,02	0,01
Mo	0,006	0,005
Ti	0,001	0,002
V	0,001	0,001
Nb	0,001	0,002
N	0,005	0,006
CEV	0,18	0,19

Measured values of alpha and beta/gamma surface contamination of the examined goods are for alpha emitters lower than 4 Bq/100cm², as well as for beta/gamma emitters lower than 40 Bq/100cm²

We hereby declare that above mentioned products were manufactured in accordance with specifications and contract requirements.

Statement of compliance with the order, with indication of results of non-specific inspection

QUALITY ASSURANCE
OBEZBEDJENJE KVALITETA

HBIS GROUP Serbia
Iron & Steel d.o.o. Beograd
Odeljenje za ateste
AO-04