

	Data Sheet	Edition Nr: 7
	GRANOTEN S*J	Efficiency of: 15.11.2020
PN 3121	PND 63-921-07	Page 1 (total 1)

Parameters	Units	Values						Tested according
Nominal thickness (NT)	mm	0,030 - 0,049	0,050 - 0,069	0,070 - 0,089	0,090 - 0,109	0,110 - 0,129	0,130 - 0,150	ČSN 64 0181 PND 63-921-07 Art. 3.2, 4.4 Method A (2σ) by the PP 5.1-02
Deviations of individual values from NT	mm	+/- 0,005	+/- 0,006	+/- 0,008	+/- 0,011	+/- 0,014	+/- 0,016	
Deviation of average thickness from NT	mm	+/- 0,002	+/- 0,003	+/- 0,004	+/- 0,005	+/- 0,006	+/- 0,006	
Min. shrinkage, MD TD	%	55 18	55 18	55 18	45 18	42 18	42 18	ČSN 64 0609 PND 63-921-07 Art. 4.8 bath temp 140°C

Construction	Nominal width	Units	Permissible deviation from nominal dimensions	Permissible side winding shift,	PND 63-921-07 Art. 2.8., 3.2, 4.3 annex 2
H1	800 – 2800	mm	+/- 10	6	
P1	400 – 2800	mm	+/- 6	6	
F1, F2, F6	200 – 1550 1551 – 2100 2150 – 2800	mm mm mm	+/- 3 +/- 12 +/- 5	5 6 5	

Film type	Lifetime of final packing art. 7.6 PND 63-929-07, months	Antistatic agent, Active time from date of production (months)	Coefficient of friction	Hyg. classification
S*J1A, S*JQ0	3	-	Min. 0,40	
S*JTB	3	-	Min. 0,40	
S*J1C	3	-	0,16 – 0,35	
S*JQ1	3	-	0,16 – 0,50	
S*J1D	3	-	Max. 0,15	
S*J1E	3	6	Min. 0,40	Not for foodstuffs with fat over 5%
S*J1G	3	6	0,16 – 0,35	Not for foodstuffs with fat over 5%
S*J2A, S*J4A	6/12	-	Min. 0,40	Not for direct contact with foodstuffs
S*J4E	12	6	Min. 0,40	Not for direct contact with foodstuffs
S*J5A, S*J6A	18/24	-	Min. 0,40	Not for direct contact with foodstuffs

Note: Film for group packaging, shrinkable by heat

Worked out by: Lacman R. signature Gluck R. signature Date: 4.11.2020	Checked by: Ing. Krchov M. signature Doubek L. Signature Date: 11.11.2020	Approved by: Ing. Fibichr J. Signature Date: 12.11.2020
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This Data Sheet substitutes Data Sheet S*J, edition Nr. 6 valid since 01.12.2018.

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