Limited company responsibility



" Examination center " Examiner "

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TESTED PROTOCOL № TR2022-33/8

The test was conducted by	A divisionant and tasting anging an				
The test was conducted by:	Adjustment and testing engineer:				
	Y.I. ROMANENKO				
Checked:	Head of the laboratory:				
	I.H. KOZHUSHKO				
Approved by:	Director of Ispytatel LLC:				
	S.V. Voytko				
Date of protocol approval:	09.12.2022				
Number of pages:	21 p . 2				
Name of the testing laboratory:	LLC "VC "Examiner"				
Address, telephone ::	08300, c. Boryspil, str. 17, Panasa Myrnoho,				
	phone/fax (044) 457-69-22				
Basis:	Agreement No. 31-22 dated 10/24/2022, Application				
	Letter No. 2507-1 dated 07/25/2022 PE "PKF				
Address:	"Soznaniie"				
	08720, Ukraine, Kyiv region, Ukrainka, 20 Dniprovskyi				
	Avenue, office 55				
Standards	Technical task 3599-001-01394461-04 -U22				
	Technical task 3599-00 2 -01394461-04 -U22				
	Technical task 3599-00 3 -01394461-04 -U22				
Non-standardized test	Not held				
methods:					
The name of the test production	Coupling JHP-10 CF3 (S) SOZNANIIE, series production				
	of the company "RADPOL" SA (Poland).				
	Coupling cable terminal internal installation THP-I-10-				
	CF3(S) SOZNANIE, serial production of company				
	"RADPOL" SA (Poland).				
	Coupling cable terminal external installation THP-N-10-				
	CF3 (S) SOZNANIIE, serial production of company				
	"RADPOL" SA (Poland).				
Trade mark:	RADPOL SA (Poland)				
Model and/or type:	JHP-10-CF3 150-240 (S) SOZNANIIE, which is a serial				
winder and/or type	production sample of the company "RADPOL" SA				
	(Poland).				
	THP-I-10-CF3 150-240 (S) SOZNANIIE, which is a				
	sample of serial production of the company "RADPOL" SA				
	(Poland).				
	THP-N-10-CF3 150-240 (S) SOZNANIIE, which is a				
	sample of serial production of the company "RADPOL"				
Carial number(s) of the complete	SA (Poland).				
Serial number(s) of the sample :	DADDOL CA, St. Datamage 14, 77, 200 Chlock from Dalama				
Manufacturer	: RADPOL SA; St. Batorego 14, 77-300 Chluchów, Poland				
Product	JHP-10-CF3 150-240 (S) SOZNANIIE - cable coupling for				
description:	voltage up to 10 kV inclusive, equipped with 4 bolt sleeves,				
	soldered, non- soldered or combined grounding system				

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Abbreviations used in the text of the protocol: requirement does not apply to the tested sample(s): Positive test result: Negative test result: Selection of the sample	THP-I-10-CF3 150-240 (S) SOZNANIIE - cable terminal coupling internal installation for voltage up to 10 kV inclusive , equipped with 2 bolt terminals, soldered, non- soldered or combined system grounding THP-N-10-CF3 150-240 (S) SOZNANIIE - cable terminal coupling outdoor installation for voltage up to 10 kV inclusive , equipped with 2 bolt terminals, soldered, non- soldered or combined grounding system. V/N P N Samples provided by the applicant, incl. Completing sheet (Passport) for a kit for the installation of one coupling shrinkable JHP-10-CF3(S) SOZNANIIE, serial production of the company "RADPOL" SA (Poland). Completing data sheet (Passport) for a set for the installation of
	one final coupling of the internal installation THP-I-10 CF3(S) SOZNANIIE, serial production of the company "RADPOL" SA (Poland). Completing sheet (Passport) for a set for the installation of one end coupling of the external installation THP-N-10 CF3(S) SOZNANIIE, serially produced by the company "RADPOL" SA (Poland).
Sample identification:	Technical drawings of the clutch assembly.
	25 10 2022
Date of receiving the sample (ov	25.10.2022
):	
Test date(s):	05.12.2022 - 06.12.2022
Test venue:	08300, c. Boryspil, str. 17, Panasa Myrnoho
Test methods:	establishment of conformity of the characteristics of the samples with the requirements: Technical Specification 3599-001-01394461-04 -U22 Technical Specification 3599-00 2 -01394461-04 -U22 Technical Specification 3599-00 3 -01394461-04 -U22
Test conditions:	The temperature is 24 °C;
	The relative humidity of the air is 76%.
Test results:	positive
Test results for compliance with safety requirements.	See those on page 9 of this protocol
Test results for compliance with EMC	
requirements.	
Data on measurement errors:	See those given on p. 4 of this protocol

NOTE: The values of the test results refer only to the sample of the tested product . Full or partial copying of the Protocol without permission LLC ''Ispytatelnyj centr ''Ispytatel'' is PROHIBITED.

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Data on measurement errors

Measured values during tests	The maximum measurement error is within
Oil pressure	± 2.5 %

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Temperature	±2.0%
Atmospheric pressure	±20%

Coupling cable connecting JHP-10 CF3 (S) SOZNANIIE



Cable end coupling of internal installation THP- I -10-CF3 (S) SOZNANIIE





AABl cable 3x240 10kV.



Test equipment and measurement tools

Name	Designation (type)	Factory/or inventory number	Range of measurements, price of division, error	
1 Hygrometer	VIT-1	b/n	20 - 90% error ±7%	
2 Hygrometer	M-34	No. 2173	10 - 100%, $^{\pm 1.5\%}$ rassh _ do not determine #1117- $^{\circ}$ -15° $^{\pm 0.29}$ 20.0° $^{\pm 0.29}$ 50.0° $^{\pm 0.27}$ #1095- $^{\circ}$ -15° $^{\pm 0.32}$ 20.0° $^{\pm 0.27}$ 50.0° $^{\pm 0.27}$	
3 stopwatch	STC-1	No. 5890183	0 - 999.999 s error ±0.001 s	
4Manometer	MTP-100	#6643	0-600 kPa diameter : 100 mm; class Accuracy : 2.5.	
5Gas cylinder with argon		No. 95338	Capacity 40 l Pressure 200 atm	
6 Argon flow regulator	Argon flow regulator AR 40-5		Input pressure 200 atm	
7 Hydraulic station	HEE-1.7-10- 380P	No. 322323	70 MPa	

1. Test objects

Tests were carried out:

Couplings of cable connecting brands JHP-10-CF3 150-240 (S) SOZNANIIE, which are representative samples of couplings produced serially by the company RADPOL S. A. (Poland)-3 pcs.

Cable end couplings of internal installations THP-I-10-CF3 150-240 (S) SOZNANIIE, which are representative samples of couplings manufactured serially by RADPOL S. A (Poland)-3 pcs.

Cable end couplings of external installation THP-N-10-CF3 150-240 (S) SOZNANIIE, which are representative samples of couplings produced serially by RADPOL S. A. (Poland) - 3 pcs .

Description of preparation and installation of samples for testing.

Test samples No. 1, No. 2, No. 3, No. 4, No. 5, No. 6, No. 7, No. 8, No. 9 were mounted for testing.

Tested samples **No. 1**, **No. 2**, **No. 3** consist of segments of three-core AABl cable 3x240-10 kV in length 1,5 m, on which tested connecting heat -shrinkable couplings of the JHP-10-CF3 150-240 (S) type are mounted by SOZNANIIE couplings produced serially by RADPOL SA (Poland).

Tested samples **No. 4, No. 5, No. 6 consist of sections of three-core** AABl cable 3x240-10 kV long 1,2 m, on which tested cable terminal couplings of the internal installation type are mounted THP-I-10-CF3 150-240 (S) SOZNANIIE, which are representative samples of couplings produced serially by RADPOL SA (Poland).

Tested samples **No. 7, No. 8, No. 9 consist of sections of three-core** AABl cable 3x240-10 kV in length 1,2 m, on which tested cable terminal couplings of the outdoor installation type are mounted THP- N -10-CF3 150-240 (S) SOZNANIIE, which are representative samples of couplings produced serially by RADPOL SA (Poland).

From the side of the cable, from which the oil is supplied, the paper seals of the wires are removed for the guaranteed one.

pressure supply inside the clutch.

Assembly of couplings was carried out by representatives of PE "PKF "Soznannie".

2. Purpose, program and methods of testing.

- **2.1.** The purpose of the tests is to check the mechanical strength of cable couplings: connecting heat-shrink type JHP-10-CF3 150-240 (S) SOZNANIIE, which are representative samples of couplings produced in series by the company RADPOL SA (Poland05) according to the requirements of -01394461-04-U22; конечных internal installation type THP-I-10-CF3 150-240(S) SOZNANIIE, which are representatives-samples of couplings manufactured serially by the company RADPOL SA (Poland) according to the requirements of TZ 3599-002-01394461-04-V22; final external installation type THP-N-10-CF3 150-240 (S) SOZNANIIE, which are representative samples of couplings manufactured serially by the company RADPOL SA (Poland) according to the requirements of TK 3599-003-01394461-04-U22.
- **2.2.** Test program: the tests were carried out to meet the requirements of TK 3599-001-01394461-04-U22, TK 3599-002-01394461-04-U22, TK 3599-003-01394461-04-
- **2.3.** Test method: the tests were carried out according to the methods specified in TK 3599-001-01394461-04-U22, TK 3599-002-01394461-04-U22, TK 3599-003-01394461-04-22

3. Sampling.

The procedure for the selection of samples provided for testing the conformity of production with the requirements of technical regulations is not provided for by the relevant normative documents. Samples for testing were selected by the customer.

4. Identification of samples.

The procedure for identification of samples provided for testing the conformity of production with the requirements of technical regulations is not provided for by the relevant normative documents. Identification of samples provided for testing was carried out by the customer.

5. Technical characteristics and test parameters.

JHP-10-CF3 150-240(S) SOZNANIIE - cable coupling for 3-wire cable with paper insulation with armor or without armor, for voltage up to 10 kV inclusive. Complete with 4-bolt connecting sleeves, soldered, non-soldered or combined grounding system.

THP-I-10-CF3 150-240 (S) SOZNANIIE - internal cable end coupling for 3-wire cable with paper insulation with or without armor, for a voltage up to 10 kV inclusive, equipped with 2 bolt terminals, soldered, non-soldered or combined grounding system.

THP-N-10-CF3 150-240(S) SOZNANIIE - a cable terminal coupling of the external installation on 3-wire cable with paper insulation with armor or without armor, for a voltage of up to 10 kV inclusive, equipped with 2 bolt terminals, soldered, non-soldered or combined grounding system.

Technical characteristics of the cable AABI 3x240 10kV, on which couplings are installed.

AABl cable is a paper- insulated aluminum three-wire conductor with a steel -aluminum protective cover and mylar tape.

Application of AABl 3x240 10kV.

AABI cable it is used for conducting electric lines in the open air, as well as in the ground with low and medium corrosion activity, it is used for stationary laying. Thanks to the steel -aluminum armoring, it is laid with a high probability of mechanical damage. Suitable for use in regions with cold and moderate weather conditions.

Construction AABl 3x240 10kV		
Conductive wire	Aluminum	
Insulation	Oil impregnated	
Screen	Electrical paper	
Shell	Aluminum	
Pillow	Bitumen, fasteners, mylar tape, PVC film	
Armor	Two steel plates overlapping each other's seams	
Outer shell	Glass yarn is a dense fibrous material	
Scroll	Twisted isolated wires	

Structure of AABI 3x240 10kV.

Single-conductor aluminum conductors are cross-sectional. Each core is insulated with a special paper made of sulfated unbleached cellulose impregnated with a viscous solution. Wires of cable paper are added to the core as a filler. An additional protective element is a paper screen. An electrically conductive screen is placed on top of the belt insulation. The inner protective cover is aluminum.

Aluminum armor is covered with a cushion to absorb mechanical impacts, including crushing Contains mylar tape protecting the **AABl brand cable** from the effects of corrosion. External armoring from two steel tapes, laid without gaps and covered with a layer of dense polymer composition.

Technical characteristics of AABl 3x240 10kV.

temperature of AABl fluctuates in the range from -50°C to +50°C

The permissible temperature of long-term heating of the core is no more than 60°C, in case of overload it is allowed up to 80°C.

Flexibility class - 1.

Outer diameter - 60 mm.

For samples cable couplings: JHP-10-CF3 150-240 (S) SOZNANIIE, which are representatives-samples of the couplings produced serially by RADPOL SA (Poland) according to the requirements of TK 3599-001-01394462-04- THP-I-10-CF3 150-240 (S) SOZNANIIE, which are representatives-samples of the couplings produced serially by RADPOL SA (Poland) according to the requirements of TS 3599-002-01394461-04-U22; THP-N-10-CF3 150-240 (S) SOZNANIIE, which are available representatives-samples of the couplings produced serially by RADPOL SA (Poland) according to the requirements of TK 3599-003-01394461-04-U22.

No n/p	Technical requirement	Test method	Test parameters	Conclusion on compliance of the samples with the requirements of regulatory documentation
1	TK 3599-001- 01394461-04-U22	TK 3599-001- 01394461-04-U22	Oil pressure test 588 kPa (6 kgf/ cm²) within 60 min.	P
2	TK 3599-002- 01394461-04-U22	TK 3599-002- 01394461-04-U22	Oil pressure test 392 kPa (4 kgf/ cm²) within 60 min.	P
3	TK 3599-003- 01394461-04-U22	TK 3599-003- 01394461-04-U22	Oil pressure test 392 kPa (4 kgf/ cm²) within 60 min.	P

RESULTS

Based on the results of the tests, tested samples of cable couplings: connecting heat- shrink type JHP-10-CF3 150-240 (S) **SOZNANIIE** are presented, which are representative samples of couplings produced serially by the company RADPOL SA (Poland) - meet the requirements **-001-01394461-04-U22**; THP-I-10-CF3 150-240(S) SOZNANIIE internal end units, which are representative examples of couplings manufactured serially by RADPOL SA (Poland) - meet the requirements of T3 **3599-002-01394461-04U2** THP external end units -N-10-CF3 150-240(S) SOZNANIIE, which are representative samples of couplings manufactured serially by the company RADPOL SA (Poland) - meet the requirements **of TK 3599-003-01394461-04U2**.

Laboratory engineer: Yu.I. ROMANENKO

The head of the laboratory: I.G. KOZUSHKO

Test #1

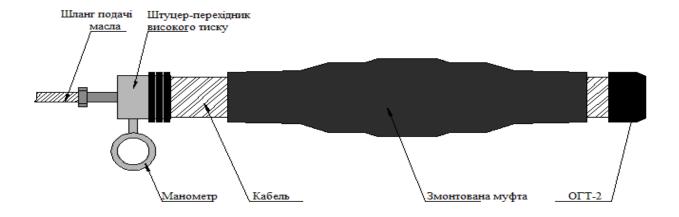
Oil pressure test of 588 kPa SOZNANIIE JHP -10-CF3 150-240 (S) heat- shrink cable connector couplings, which are representative samples of couplings manufactured serially by RADPOL SA (Poland), we produce according to the requirements of TZ 3599-004-22.

Start date	05.12.2022
End date	05.12.2022
Relative air humidity	76%
The temperature is	24°C
Atmospheric pressure	980 mbar .
Oil pressure	580-610 kPa

Test description.

In the assembled samples No. 1, No. 2, No. 3, transformer oil was supplied to a section of the cable through a special fitting, as shown in Figure No. 1, under a pressure of at least 588 kPa (6 kgf/cm^2), and the coupling was sealed from the other end OGT -2 end cap to prevent oil leakage. Oil in the clutch was supplied with the help of a hydraulic station. The oil pressure did not decrease to 5.82 kgf/cm^2 and did not increase to 6.6 kgf/cm^2 within 60 minutes.

Figure #1.



Manometer reading at the end tests made up:

The name of the coupling	Sample No	Manometer readings
JHP-10-CF3 150-240(S) SOZNANIJE	1	6.1 kgf/ cm ²
JHP-10-CF3 150-240(S) SOZNANIJE	2	6.1 kgf/ cm ²
JHP-10-CF3 150-240(S) SOZNANIJE	3	$6.0\mathrm{kgf/cm^2}$

Test result: Oil leakage did not occur on all samples, no clutch damage was detected.

Test #2

Oil pressure test of 392 kPa cable end couplings of internal installation THP-I-10-CF3 150-240 (S) SOZNANIIE, which are representative samples of couplings produced serially by the company RADPOL S. A (Poland) - we carry out in accordance with the requirements of TZ 3599-002-0139 -U22, and cable end couplings of the external installation THP-N-10-CF3 150-240 (S) SOZNANIIE, which are representative examples of couplings produced serially by the company RADPOL SA (Poland) - carried out in accordance with the requirements of TK 3599-003-0 -04-U22.

 Start date
 06.12.2022

 End date
 06.12.2022

Relative air humidity 76%
The temperature is 24°C
Atmospheric pressure 980 mbar .

Oil pressure 390-42 0 kPa

Description of the test.

Transformer **oil** under **pressure** of no less than 392 kPa (4 kgf/cm²). Oil in the clutch was supplied with the help of a hydraulic station. The oil pressure did not decrease to 3.88 kgf/cm² and did not increase to 4.4 kgf/cm² within 60 minutes.

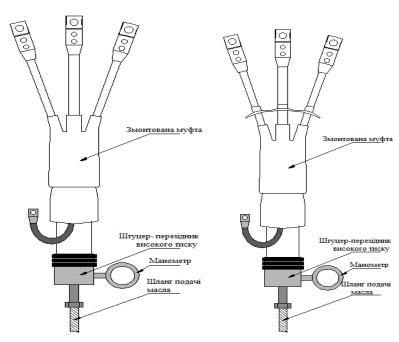


Figure #2. Figure #3.

Manometer reading at the end tests made up:

The name of the coupling	Sample No	Manometer readings
THP-I-10-CF3 150-240(S) SOZNANIIE	4	4.0 kgf/ cm ²
THP-I-10-CF3 150-240(S) SOZNANIIE	5	4.0 kgf/ cm ²
THP-I-10-CF3 150-240(S) SOZNANIIE	6	4.0 kgf/ cm ²
THP-N-10-CF3 150-240(S) SOZNANIIE	7	4.1 kgf/ cm ²
THP-N-10-CF3 150-240(S) SOZNANIIE	8	4.2 kgf/ cm ²
THP-N-10-CF3 150-240(S) SOZNANIIE	9	4.0 kgf/ cm ²

The result of the test: oil leakage did not occur on all samples, the couplings were not destroyed.

COLLECTING CERTIFICATE (PASSPORT)

per kit for the installation of one heat-shrinkable coupling
JHP -10- CF 3(S) SOZNANIIE, serial production of the company "RADPOL" S.A.(Poland).

	JHP -10- CF 3(S) SOZNANIIE, serial production (or the c	ompany K	ADI OL 3.A	1. (1 01a11u <i>)</i> .
		Ed.	JHP-10-CF3	JHP-10-CF3	JHP-10-CF3
	Naming of parts and assembly materials	chang	16÷50(S)	70÷120(S)	150÷240
1		e	SOZNANIIE	SOZNANIIE	(S) SOZNANIIE
1.	* The heat- shrinkable glove with an insulating adhesive layer.				
	AK 3 25-120	niosa	2		
	AK 3 95-300	piece piece	2	2	2
2.	shrink tube No. 1 RDK for restoring the cable sheath	piece	-		2
۷.	9 5/25x 800 ⁻⁵⁰ mm	nioco	1	_	_
	95 /25x 800 ⁻⁵⁰ mm	piece piece	-	1	-
	10 5 / 32 x 900 ⁻⁵⁰ mm	piece			1
2	Sleeve film 1200 x 200 mm	piece	1	1	1
3. 4.	Shrink tube No. 2 RDK - outer protective casing	piece	1	1	1
4.	105/32 x 1200 ⁻⁵⁰ mm	nioco	1		
	1 05 / 32 x 1 200 · mm	piece piece	-	1	-
	140/ 34 x1 200 ⁻⁵⁰ mm				1
5.	Tube heat- shrink oil-resistant No. 3 R PKH 1 for insulation of	piece	-	-	1
5.	cable cores				
	22/6 x 400 mm	piece	6		
	25/1 0 x 400 mm	piece	†	6	-
			-	0	6
	40/16 x 40 0 mm Shrink sleeve No. 4 R P KH 1/RGK for isolating the contact	piece	-	-	0
6.					
	connection		2		
	35/12 x 200 mm	piece ·	3	-	-
	40/16 x 200 mm	piece	-	3	-
	55/15 x 250 mm	piece	-	-	3
7.	Sealant for leveling the electric field (for sleeves) size				
	25 x 2 x 450 (3x450=1350) mm		2		
	25 2 450 (2 450 1250)	piece ·	3	-	-
	25x2x450 (3x450= 1350) mm	piece	-	3	-
0	25x2x600 (3x600= 1800) mm	piece	-	-	3
8.	Tinned copper earthing wire (Rękaw miedziany) RTc	<u> </u>			-
	Cross-section 16 mm ² length850 mm	piece	1	-	-
	section 16 mm ² length1200 мм	piece	-	1	-
_	section 25 mm ² length1200 mM	piece	-	-	1
9.	*Sleeves cable screw mm ²				
	16 - 50	piece	3	-	-
	70 - 120	piece	-	3	-
	150 - 240	piece	-	-	3
10.	* Aluminum foil 0.2x50x8000 mm.	piece	1	-	-
	* Aluminum foil 0.2x50x10000 mm.	piece	-	1	1
11.	* Spring PPT No. 2 (Zacisk spruzynowy) S 2	piece	4	-	-
	* Spring PPT No. 3 (Zacisk spruzynowy) S 3	piece	-	4	-
	* Spring PPT No. 4 (Zacisk spruzynowy) S 4	piece	-	-	4
12.	*Contact plate (grater)	piece	4	4	4
thirt	* Prov and POS-30	kg	0.075	0.075	0.075
een.				0	
14.	* Prov and brand A	kg	0.05 _	0.05 _	0.05 _
15.	* Soldering fat 10 gr.	piece	1	1	1
16.	Wire Ø 1.01.4 OZ	m	3.75	5.0	5.0
17.	Interphase spacer with applied sealant				
	(przekładkę PE (troykątną)				
	MV 30x1.5x200 mm	piece	1	-	-
1.6	MV 3 5 x 1.5 x 250 mm	piece	-	1	1
18.	(chusteczki czyszczące)	piece	3	3	3
19.	Napkin with silicone oil	piece	2	2	2
	(chusteczki silicone)				
20.	Linen threads (sznurek przewiązkowy)	m	3.0	3.0	3.0
21.	and) Mesh for filler bandage length 2000 x 50 mm.	piece	1	-	-
	b) Mesh for filler bandage length 3000 x 50 mm.	piece	-	1	-
	in) Mesh for filler bandage length 3500 x 50 mm.	piece	-	-	1

					1 3.10-01
	d) Mesh for tape bandage - sealing of the grounding unit (armor	piece	2	-	-
	and shell), length 200 x 100 mm				
	d) Mesh for tape bandage - grounding unit sealant (armor and				
	sheath), length 300 x 100 mm.	piece	ı	2	2
22.	a) filler of the root part				
	(Masa sealer (gwiazda)				
	25x1.5x200 mm	piece	2	2	2
	b) thermosetting interphase filler				
	(Mass sealer filling)) 50x16x550 mm	piece	3	3	3
	in) sealant tape for sealing the grounding unit on the shell (on				
	the armor) (Masa sealer (pancerz)) 50x1.5x250 mm	piece	2	-	-
	50x1.5x350 MM	piece	ı	2	2
	d) tape - sealant under a glove				
	(AK-3) (Massa zaczelająca (palczatka))				
	40x1x100 mm	piece	2	-	-
	40x1x150 mm	piece	ı	2	2
23.	Used gloves	time	1	1	1
24.	PVC tape	piece	1	1	1
25.	Installation instructions	piece	1	1	1
26.	Cardboard box	piece	1	1	1
Note	: *- delivered to order		·	·	

COLLECTING CERTIFICATE (PASSPORT)

per kit for the installation of one final coupling of the internal installation THP-I-10 CF3(S) SOZNANIIE, series production company "RADPOL" SA (Poland).

	TIII -1-10 CF3(S) SOZNAMIE, Series produ			•	*
		Ed.		uantity per clutc	
	NT 1 C 1 T 1 T 1 T 1 T 1 T 1 T 1 T 1 T 1	chang	THP-I-10-CF3	THP-I-10-CF3	
Naming of parts and assembly materials		e	16-50(S)	70-120(S)	150-240(S)
			SOZNANIIE	SOZNANIIE	SOZNANIIE
	* Shrinkable glove with an insulating adhesive layer				
	AK3 25-120	piece	1	-	-
1.	AK3 95-300	piece	-	1	-
	AK3 95-300	piece	-	-	1
	shrink tube oil-resistant No. 1 RC to isolate cable cores				
	19/9.5x800mm	piece	3	-	-
	25.4/12.7x800mm	piece	-	3	-
2.	38/19x800mm	piece	-	-	3
	Shrink tube No. 2 RPAT with an adhesive layer for	1			-
	insulating the cable cores				
3.	35/12x800mm	piece	3	_	_
٥.	40/16x800mm	piece	-	3	_
	50/20x800mm	piece	-	, <u>, , , , , , , , , , , , , , , , , , </u>	3
	cuff with RPKH adhesive sublayer 1 for sealing the	piece	-	-	3
1	grounding unit.		1		
4.	50/20x200mm	piece	1	-	-
	63/19x200mm	piece	-	1	-
	80/35x200mm	piece	_	-	1
1	Tinned copper grounding wire (Plecionka miedziana				
) length800 мм				
5.	with a section of 16 mm ²	piece	1	1	-
	with a section of 25 mm ²	piece	-	-	1
	Tip on the grounding wire				
6.	Ks (Końcówka cable)				
] .	16/8	piece	1	1	_
	25/8	•			1
7		piece	- 0.05	- 0.05	
7.	* Solder POS - 30	kg	0.05	0.05	0.05
8.	*Solder brand A	kg	0.03	0.03	0.03
9.	Galvanized wire 1.2 mm	m	1.25	1.25	1.25
10.	*Soldering fat	piece	1	1	1
11.	*Contact plate (grater)	piece	2	2	2
	* Spring PPT				
	S2 (Zacisk sprzynowy)	piece	2	_	_
12.	S 3 (Zacisk springy)	piece	-	2	-
	S 4 (Zacisk springy)	piece	-	-	2
thi	Alcohol napkin (Chusteczka czyszcząca)				
	(Chusevelin el seletien)				
		nioco	2	2	2
1 /	Silicono nonkin (Chustosuko silicono)	piece	1	<u> </u>	1
14.	Silicone napkin (Chusteczka silicone)	piece	•	1.5	
15.	(Sznurek przewiązkowy)	m	1.5	1.5	1.5
16.	Filler of the root part				
	(Masa szczelajaća (MU gwiazda))				
	25/1.5x100mm	piece	1	-	-
	25/1.5x150mm	piece	-	1	-
	25/1.5x200mm	piece	-	-	1
17.	PVC tape	piece	1	1	1
	*Screw tip, mm ²				
18.	16-50	piece	3	-	_
	70-120	piece	-	3	_
	150-240	piece	_		3
	150 470	Picce	<u> </u>		ر ا

	Sealant tape for sealing the unit grounding on the shell				
	(on the armor)				
19.	(Mass pancerz				
	25x1.5x250 mm	piece	2	=	=
	25x1.5x350 mm	piece	=	2	2
	Sealant under the glove				
20.	(Masa ca under palczatke)				
	40/1x100mm	piece	1	-	-
	40/1x150 mm	piece	-	1	1
	Tip sealant				
	(Masa ca MU) _				
21.	25/0.7x250 mm	piece	3	-	-
	25/0.7x350 mm	piece	=	3	-
	25/0.7x450 mm	piece	=	=	3
22.	Installation instructions	piece	1	1	1
23.	Used gloves	time	1	1	1
24	Cardboard box	piece	1	1	1
Notes: * - delivered to order					

COLLECTING CERTIFICATE (PASSPORT)

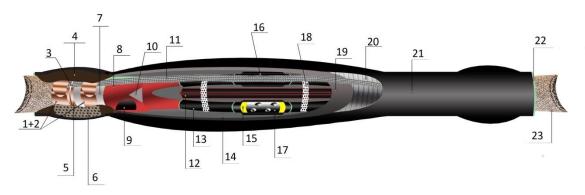
per kit for mounting one end coupling of an external installation

THP-N-10 CF3(S) SOZNANIIE, series production company "RADPOL" SA (Poland).

	Quantity on one clutch					
			THP-N-10-			
	Name details and assembly materials	Ed.	THP-N-10-CF3	THP-N-10-CF3	CF3 150-	
		cha	16-50(S)	70-120(S)	240(S)	
		nge		, ,	` '	
			SOZNANIIE	SOZNANIIE	SOZNANIE	
	A glove shrinkable with glue sublayerwhat isolates					
1.	AK3 25-120	piec e	1	-	-	
	AK3 95-300	piec e	-	1	-	
	AK3 95-300	piec e	-	-	1	
	tube shrinkable oil resistant No 1 RC forisolated veins cable					
2.	19/9.5x800mm	piec e	3	-	-	
	25.4/12.7x800mm	piec e	-	3	-	
	38/19x800mm	piec e	-	-	3	
	shrink tube No. 2 RPAT with gluesublayer					
	35/12x800mm					
3.		piec	3	-	-	
	40/16x800mm	e piec		3		
		e				
	50/20x800mm	piec e	-	-	3	
	Cuff bandaging with glue sublayer RPKH 1					
	50/20x200mm	piec	1	-	-	
4.		e				
	63/19x200mm	piec	-	1	-	
	80/35x200mm	e piec		_	1	
		e			1	
	wire grounding copper tinned,					
_	(Plecionka miedziana) length 800 mm		1	1		
5.	cross section 16 mm ²	piec e	1	1	-	
	cross section 25 mm ²	piec	-	-	1	
		e				
6	Tip on the grounding wire					
6.	Ks (Końcówkacable) 16/8	piec	1	1	_	
	10/0	e	1	1		
	25/8	piec	-	-	1	
		e				
7.	*Solder POS - 30	kg	0.05	0.05	0.05	
8.	*Solder brands AND	kg	0.03	0.03	0.03	
9. 10.	wire galvanized 1.2 mm *Fat solder	m	1.25	1.25	1.25	
		piec e				
11.	*Contact plate (grater)	piec e	2	2	2	
	*Spring PPT					
12.	S2(Zazhik springy)	piec	2	-	-	
12.	S3 (Zazhik springy)	e piec	-	2	-	
	SA (Tookile engineer)	e nico				
	S4 (Zazhik springy)	piec	-	-	2	

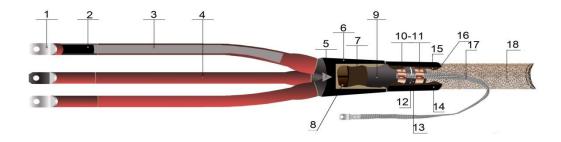
	,				1 3.1
		e			
	Napkin alcohol (Chusteczka czyszcząca)	piec	2	2	2
een. 14.	Napkin silicone (Chusteczka silicone)	e	1	1	1
14.	Napkin sincone (Chusteczka sincone)	piec e	1	1	1
15.	Threads linen (Sznurek przewiązkowy)	m	1.5	1.5	1.5
	Filler root parts				
	(Masa sealer(MU gwiazda))				
16.	25/1.5x100mm	piec	1	_	_
10.	23/1.3x100mm	e	•		
	25/1.5x150mm	piece	_	1	
	25/1.5x200mm	1	-		1
	25/1.5/20011111	piece			1
17.	Ribbon PVC	piec	1	1	1
		e			
	Insulator (Klosz termokurczliwy)				
18.	CES-1	piec	3	3	-
		e			
	CES-2	piec	-	-	3
	Lum	e			
	*Tip screw, m m ²		_		
	16-50	piec	3	-	-
19.	70.120	e ·			
	70-120	piec	-	3	-
	150-240	e		 	3
	130-240	piec e	-	-	3
	Sealant tape for sealing grounding node on shell (for				
20.		"			
20.	armor)				
	(Masa pancerz	piece	2	_	_
	25x1.5x250 mm				2
	25x1.5x 350 mm	piece	-	2	2
	Sealant under the glove				
21.	(Masa sealer underpalczatke)		4		
	40/1x100mm	piece	1	=	-
	40/1x150 mm	piece	-	1	1
	Sealant on tip				
	(Masa sealer MU) _		_		
22.	25/0.7x250 mm	piece	3	-	=
	25/0.7x350 mm	piece	-	3	-
	25/0.7x450 mm	piece	-	-	3
23.	Instruction with installation	piece	1	1	1
24.	Gloves b/p	time	1	1	1
25.	Cardboard box	piece	1	1	1
Note	es: * - delivered by by order				

Technical drawing of the clutch assembly JHP-10 CF3 150-240 (S) SOZNANIIE



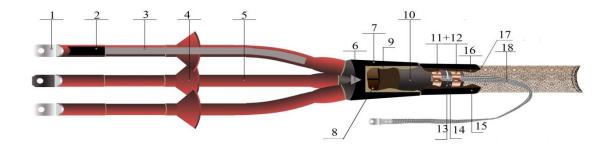
1. PPT spring (Zacisk sprezynowy). 2. Contact plate (grater). 3. Wire Ø 1.0...1,4 OZ. 4. Sealant tape for sealing the grounding unit on sheath (for armor) (Masa uszczelniajaca(pancersz). 5. Cable armor. 6. Mesh for tape bandage - sealing of the grounding node (armor and shell) 7. Metal sheath of the cable. 8. Heat-shrinkable glove with AK-3 adhesive underlayer. 9. Sealant tape under the glove (AK-3) (Masa uszczelniajaca(palczatka) 10. Filler of the root part (Masa uszczelniajaca(gwiazda)). 11. Tinned copper earthing wire (Rękaw miedziany) RTe.12. Interphase spacer with applied sealant (rghekiadkeRE(Igb) kapa). 13. Heat-shrinkable, oil-resistant tube №3 RPKH1 for insulating the cores of the cable.14. Hotmelt interphase filler (Masa uszczelniająca wypełnienie).15. Sealant for leveling the electric field (for sleeves) (Mastik-masasterujący (złączka)).16. Heat-shrinkable sleeve №4 RPKH 1/RGK for insulating the contact connection. 17. Screw cable sleeves. 18. Grid for aggregate bandage. 19. Heat-shrink tube № 1 RDK for restoring the cable sheath. 20. Aluminum foil. 21. Heat-shrink tube № 2 RDK - external protective casing. 22. Glue-melt. 23. Cable.

Technical drawing of the clutch assembly THP-I-10 CF3 150-240(S) SOZNANIIE. .



1. Screw tip. 2. Sealant for the tip (Masa uszczelniająca MU koncowka). 3. Heat-shrinkable oil-resistant tube № 1 RC for insulating cable cores. 4. Heat-shrink tube № 2 RPAT with an adhesive underlayer for insulating the cable cores. 5. Filler of the root part (Masa szczecliająca (MU gwiazda)). 6. Glove heat-shrinkable with an adhesive underlayer. 7. Sealant under the glove (Masa uszczelniająca pod palczatke). 8. Shield of electrically conductive paper. 9. Metal sheath of the cable. 10. PPT spring. 11. Contact plate (grater). 12. Galvanized wire. 13. Cable armor. 14. Bandage cuff with adhesive sublayer RPKH 1 for sealing the grounding node 15. Sealant tape for sealing the grounding node on the shell (on armor) (Masa uszczelniająca (pancerz)). 16. Glue-melt. 17. Tinned copper earthing wire with a tip (Plecionka miedziana). 18. Cable.

Technical drawing of the clutch assembly THP-N-10 CF3 150-240(S) SOZNANIJE.



1. Screw tip. 2. Sealant for the tip (Masa uszczelniająca MU koncowka). 3. Heat-shrinkable oil-resistant tube № 1 RC for insulating cable cores. 4. Insulator (Klosz termokurczliwy). 5. Shrink tube No. № 2 RPAT with an adhesive layer. 6. Filler of the root part (Masa szczecliająca (MU gwiazda)). 7. Heat-shrinkable glove with an adhesive underlayer. 8. A screen made of conductive paper. 9. Sealant under the glove (Masa uszczelniająca pod palczatke). 10. Metal sheath of the cable. 11. PPT spring. 12. Contact plate (grater). 13. The wire is galvanized. 14. Cable armor. 15. Bandaging cuff with an adhesive sublayer RRKN 1. 16. Sealant tape for sealing the grounding node on the shell (on the armor) (Masa uszczelniająca (pancerz)). 17. Glue-melt. 18. Tinned copper earthing wire with a tip, (Plecionka miedziana).