



TAIZHOU RICH MEDICAL PRODUCTS CO.,LTD.
Industrial Area Suchen,TAIZHOU JIANGSU CHINA

Issue 3

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Product Family: Surgical Scrub Brush

Item product's name: Surgical Brush with Chlorhexidine

Item No :P090015

Specification No.: 000164

Description	Item#	Raw material sponge:	color	dimension	weight
Scrub brush with Chlorhexidi ne	P090015	Polyurethane Stick: LDPE Bristle: LDPE Glue: W-128 Chlorhexidine	pink	80x50x35m m±2mm	11.5g±0.2g
			white		
			Transparent		
			Transparent		

1. Components:

Blister packaging used and consists of brush and nail cleaner.
The pins are fixed with the brush, to which the sponge is adhesive
with hot melt.
Sponge with 20ml Chlorhexidine.

2. Material Specifications

2.1 sponge

dimension	80mmx45mmx25mm±2mm
weight	1.2g±0.2g
color	white

density	18g/m³±2g/m³
appearance	White color,no stain or damage on surface,square shaped

2.2 Nail Cleaner

dimension	63.5x10.6x3.49mm±2mm
material	White PP
weight	0.5g±0.1g/pc
shape	Flat,pointed shape on top
surface	No stain or damage

2.3 Plastic part

dimension	80mmx50mmx20.5mm±0.5mm		
weight	10.2g±0.5g		
bristle	79x50x20.5mm	Gap dimension:2mm	White color LDPE
Height of brush teeth	12.5mm±2mm		
Teeth number:	1500pcs±5pcs		
surface	No stain or damage on surface		

2.4 Chlorhexidine

volume	20ml
Active ingredient	4% Chlorhexidine,comply with the British pharmacopoeia.
Purpose	Antiseptic

3. Product Standard

Item	standard	
appearance	seal	No pressure
		No wrinkle
		Misplace:≤0.5mm
	Correct printing,no stain,clear and clear	
	Lot number	Clear and correct
Total width	5±1mm (sealing)	
Peel test	≥2.5N/15mm	
Total parts	correct	

Dye penetration	No penetration
Packing sealing standard	The Transparent blister film is 300g±3g/m² poly, thickness 300±5 μ m
	Temperature: 155℃±3℃ Time: 5 seconds Pressure: 0.4Pa
carton	58cmx38cmx40cm (300packs)

4. Packaging Specification

4.1 Packaging term:

Ref No.	Pack Packaging	Inner box	Case Packaging
P090015	1set	30packs	300packs

4.2 Packaging material:

Blister Pack:

The Transparent blister film is 200g±3g/m² poly, thickness 200±5 μ m;

Inner box:

The white material weight 450g±20g/sqm with one color printing.

Case:

Brown triple corrugated cardboard, material weight 630±20g/sqm, with one color printing(Black).

4.3 Packaging dimension(mm):

Ref No.	Pouch Packaging size	Case Packaging size
P090015	80x130mm±5mm	580x380x400mm

Packaging Specification

Item No.	P090015
Lot Number	Lot number: DDMMYY DD means Date MM means Month YY means Year
Expiration Date	MMYYYY MM means Month YYYY means Year
Shelf Life	3years
Remark	The blister pack peeling lip width : ≥8mm Width of pouch sealing line: ≥ 5mm Peeling strength : 1.5N/15mm