

Inspection Certificate 3.1



Product Line MMA
Product LE B-248
Size(s) mm 3.2X350
Item No. 71G200370032
Lot/Batch T2MS220123
Class AWS A5.1 E7018
EN ISO 2560-A E 42 3 B 42 H10

Customer Ref February/01
Our Reference 0816910726 - 24.02.2022
Quantity 2160.0 KG
Customer ICS ACSEAL GAZ SRL

No. 13 PADURII STREET, SECTOR
CHISINAU MD 2002
Moldavia

Chemical analysis (%)										According to EN10204 3.1
C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.054	0.57	1.10	0.014	0.011	0.05	0.04	0.01	0.01	0.09	0.01

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Temp. °C	Rp0.2 MPa	Rm MPa	A5 %	Temp. °C	KV J
AW	20	485	556	29	-30	142

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
TOSB-TAYSAD ORGANIZE SANAYI
BOLGESI
2.CADDE NO:5 ÇAYIROVA
41435 KOCAELI

Printed
By Pelin Sahin
Function Junior Export Services
Specialist
Date 04/MAR/2022

Cert. No.
01665580
ZEJ_CMN_1



SPECIAL ALLOYS

Inspection Certificate 3.1



Product Line MMA
Product LE B-248
Size(s) mm 4.0X450
Item No. 71G200490028
Lot/Batch T2MS221020
Class AWS A5.1 E7018
EN ISO 2560-A E 42 3 B 42 H10

Customer Ref September-
Our Reference 0817815252 - 30.09.2022
Quantity 3240.0 KG
Customer ICS ACSEAL GAZ SRL

No. 13 PADURII STREET, SECTOR BOTANICA
CHISINAU MD 2002
Moldavia

Chemical analysis (%)

According to EN10204 3.1

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.053	0.46	1.04	0.012	0.008	0.05	0.04	0.02	0.01	0.08	0.01

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Temp. °C	Rp0.2 MPa	Rm MPa	A5 %
AW	20	485	556	29

Temp. °C	KV J
-30	142

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
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BOLGESI
2.CADDE NO:5 ÇAYIROVA
41435 KOCAELI

Issued By
E.Yegen

Technical Director

Printed
By Seda Pehlivan
Function Junior Export Services
Specialist
Date OCT/18/2022

Cert. No.
01871541
ZEJ_CMN_1



SPECIAL ALLOYS