

**Measures of:**

- **Force** • **Weight** • **Pressure**
- **Torque** • **Displacement**



The digital indicator **MP10Plus** is a programmable instrument for the treatment of signals from strain gauge full bridge transducers, that allows the measurement of FORCES, MASS, PRESSURE, TORQUE MOMENTS AND DISPLACEMENTS.

It has been designed to be used in the most modern systems of static and dynamic measurement of high precision, such as metrology laboratories, materials testing machines, test benches or test etc. ...

It is ideal to be used as first-line standard, if **periodically certified by ACCREDIA laboratories or equivalent centers.**

MP10Plus has an **accuracy of 0.0010% or 0.0020%**, 24-bit internal resolution and combines a resolution (with signal ± 2 mV/V) of **$\pm 2.000.000$ divisions** in the **K2** version (± 200.000 divisions in the standard version).

It is possible to connect load cells, dynamometers, pressure, torque or displacement transducers, unamplified from 200Ω to 1000Ω connect 4 or 6 wires.

Transducers are fed with a square wave voltage (0-5V) whose frequency is equal to the number of conversions for second set.

The power supply of the strain gauge bridge transducer is protected from short circuits and thus malfunction will not occur even in the case of failures of the connection.

At the single input channel can be associated up to 10 dynamometers that can be fully characterized both in tension and compression through 4 different modes of transformation of the measure in units of force, weight, pressure, torque and displacement.

- **Full Scale:** with the characterization through the range and sensitivity for both positive (+2mV/V) and negative (-2mV/V) measures.
- **Polynomial:** for the compensation of non-linearity through the identification of up to 5 points known in both the positive (+2mV/V) and negative (-2mV/V) field.
- **Equation:** to compensate the non-linearity through an equation of 3° degree which is normally issued by accreditation centers. It is possible to set an equation in the positive range and another in the negative range.
- **Known Weight** in which the transducer is characterized on the field imposing a known reference load which will characterize the measurement scale.

The digital indicator is available in four versions:

- **MP10Plus B K2 : MP10 K2 Basic Version** equipped with 2 channels (+/-2.000.000 div.)
- **MP10Plus F K2 : MP10 K2 Full Version** with 10 channels and infrared remote control (+/-2.000.000 div.)
- **MP10Plus B : MP10 Basic Version** equipped with 2 channels (+/-200.000 div.)
- **MP10Plus F : MP10 Full Version** with 10 channels and infrared remote control (+/-200.000 div.)

MP10^{Plus} main features are:

- **Graphic display** of large size and high resolution with the ability to change the contrast by program
- Resolution : **± 2.000.000** divisions (**K2 Version**) or **± 200.000** divisions (**Standard Version**).
- Acquisition frequency from 2.5Hz to 4800Hz
- Type of transducers that can be managed: Force, Weight, Pressure, Torque and Displacement
- Selection of numerous units of measurement for each of the type of transducer and with the measurement in mV/V and in Divisions
- **Internal Data logger** by using an non-volatile memory that can store up to 130,000 measurement points at a maximum speed of 4800 points for second
- **External Data Logger** that uses a usual **USB Flash Memory** for easy portability of data to a PC
- **Infrared remote control** (optional) for remote functionality (eg manual recordings, ZERO function, HOLD function, etc.)
- **ZERO, HOLD** and **PEAK** functions.
- **Clock-Calendar** function with date and time
- 24 column **Printer** (option) connected to the serial port through which you can print out the measurement points with the indication of the company data that performed the measurement.
- **Auto-calibration** function, programmable by the user, to minimize errors in temperature of the amplification chain and the A / D converter (reference for a guaranteed change of 1ppm / ° C).
- **Internal reference Channel** for the verification and control of the consistency of the measurements
- **USB communication port** through which you can transfer the measures in real time to a PC at the maximum possible speed (4800Hz)
- **RS232 Serial communication port**

MP10^{Plus} could be accompanied by the PC software **WinMP10** that allows an immediate interfacing through the **USB** port with the instrument and allows you to view graphs, download data logger, export data to Microsoft Excel directly from the PC and set all configuration parameters.

The program also allows you to download the data logger performed using both the internal memory and those performed using the Flash Memory and display the respective curves of acquisition.

Typical applications are:

- Calibration of Reference machines force, pressure, and Torque
- Calibration materials testing machines.
- Calibration test benches and testing.
- Calibrating transducers, pressure transmitters and pressure switches.
- Calibration of load cells, force transducers and force.
- Calibration of torque wrenches snap or direct reading, screwdrivers.
- Audit of laboratories for testing the measurement uncertainties.
- Audit to perform metrological confirmation.
- Audit for interlaboratory comparisons.
- Quality control in production lines.
- Quality Control Testing and Calibration Laboratories.
- Tests on materials such as springs, friction detection, breakout forces.
- Testing of protective equipment and safety.

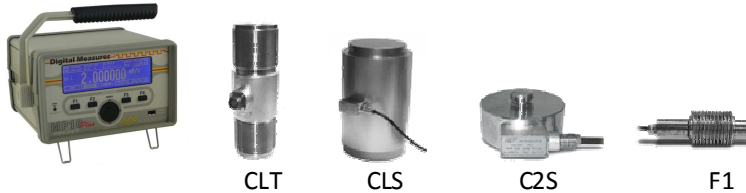
Purchase Codes:

MP10BK2	2 Channels • Resolution 2.000.000 div. • Accuracy 0,0010%
MP10FK2	10 Channels • Resolution 2.000.000 div. • Accuracy 0,0010% • Remote control.
MP10B	2 Channels • Resolution 200.000 div. • Accuracy 0,0020%
MP10F	10 Channels • Resolution 200.000 div. • Accuracy 0,0020% • Remote control.

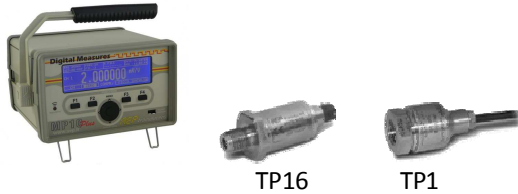
AVAILABLE FITTINGS:



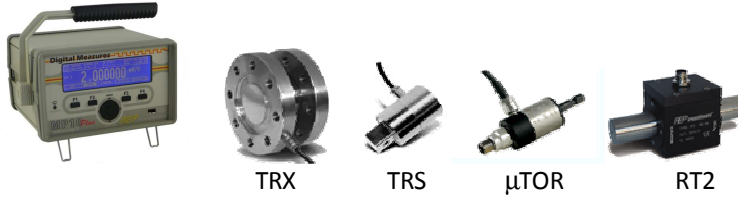
System for the measurement of **FORCE** (compression and tensile) combined with force transducers with ranges from 10N to 5000kN.



System for the measurement of **WEIGHT** in compression and tension matched to the load cells with ranges from 1kg to 500t.



System for the measurement of **PRESSURE** and **VACUUM** (Empty) combined with pressure transducers. Normalized ranges from 5 bar to 2000bar (29000psi) for use in gas and liquid.



System for the measurement of **TORQUE** clockwise and counterclockwise combined with torque transducers static or dynamic.

Normalized ranges from 0.5 Nm to 5000 Nm, ability to record high-speed continuous **PEAKS** up to 4.8kHz.



System for the measurement of **DISPLACEMENT** transducers coupled with transducers with normalized ranges from 5 to 100 mm.

Of course you can use different transducers to be able to work with all the different mechanical quantities FORCE, PRESSURE, TORQUE and DISPLACEMENT

MAIN FEATURES:

Type	Channels	Resolutions	ACCURACY	Remote control
MP10 ^{Plus} B K2	2	2.000.000 div.	0,0010%	No
MP10 ^{Plus} F K2	10	2.000.000 div.	0,0010%	Yes
MP10 ^{Plus} B	2	200.000 div.	0,0020%	No
MP10 ^{Plus} F	10	200.000 div.	0,0020%	Yes

Possibility to connect alternately strain gauge transducers to measure
FORCE • WEIGHT • PRESSURE • TORQUE • DISPLACEMENT.

PROGRAMMABLE MEASUREMENT UNIT:

FORCE and WEIGHT: kg - t - N - daN - kN - MN - lb - klb - mV/V - div.

PRESSURE: bar-mbar-psi-MPa-kPa-Pa-mH2O-inH2O-kg/cm2-mmHg-cmHg-inHg-atm-mV/V - div.

TORQUE: Nm - Nmm - kgm - kNm - in.lbf - ft.lbf - gcm - kgmm- mV/V - div.

DISPLACEMENT: m- cm - dm - mm - μ m - inch - foot - mV/V - div.



MP10^{Plus} has got 1 strain gauge INPUT Channel calibrated at ± 2 mV/V
 Power Supply : 5Vac programmable for 4 wires or 6 wires connection.
 Internal resolution **24 bit**,
 Resolution **$\pm 2.000.000$** or **± 200.000** divisions at 2mV/V.
 Full bridge strain gauge from 200 Ω to 1000 Ω .

DISPLAY High resolution graphic LCD (240x64 dots) back light with programmable contrast to adapt to any external light condition.



MULTI-JOG that makes easier the programming of the parameters inside the **Menu**.
Rotary Encoder to change parameters values.
 4 keys positioned at 90° each other + one central key (Enter) .

DIGITAL CALIBRATION (Password Protected) independent for each channel with selectable calibration FULL SCALE, FOR POINTS, by EQUATION (1st, 2nd and 3rd degree) or via KNOWN WEIGHT.

Using the calibration by EQUATION and FOR POINTS it is possible a transducer LINEARIZATION by increasing the metrological characteristics of the system (MP10 + transducer).

Each channel is associated with two different calibrations, one in the positive range and one for negative range (Example: Tension and Compression)

Back-up channel function allows you to perform a backup of all calibration of the channels.
Restore Channels function allows you to restore previously saved calibration of the channels with the function of Back-up

DATA LOGGER allows you to store up to 130,000 measurement points and keep them in the internal memory even when the power is turned off.

The logging can be done in **AUTO** mode or **MANUAL** mode.

In **AUTO** mode, the instrument records the measurements at regular intervals of time can be programmed for a programmable period of time (up to 100 days). The time interval can be set from maximum speed conversone (4.8 kHz) to a recording every 24 hours.

The **MANUAL** mode allows the operator to decide when to record the measurements on the memory. The store command can be given either via button on the front panel or via REMOTE CONTROL.

All data can then be displayed on the screen, downloaded through the powerful software WinMP10 or exported to external flash memory (USB Flash Drive) for charting, data processing Microsoft Excel, report printing etc. ...

Programmable RESOLUTION.

DIGITAL FILTER and programmable acquisition frequency from **2,5 to 4800 (4,8kHz)**.

The high speed allows to analyze dynamic measurements such as the measurement of the impact force generated by a free-falling mass, or the measurement of a series of pulses generated by screwdrivers.

ZERO function allows to clear the measure or to view the natural zero (offset) of the transducer connected.

HOLD function allows to freeze for a short time the measures in order to analyze them.

PEAK function (both positive and negative) to see in the same time both the actual measure that the max and min values



Programmable **REMOTE CONTROL** allows to perform some functions remotely : **ZERO, HOLD, PRINT** and **RECORD** of a Data logger point manually (both in the internal that on a external Flash memory).

The remote control is standard in the **K2** version only.



Flash MEMORY connector (on the front panel) allows you to copy in a very fast way data logger cycle on a PC.

It is possible to create file in .bin format (for max speed and size) or as .CSV file format for a direct export of data on spreadsheet like Microsoft Excel

Internal Clock-Calendar with Date and Time



USB port for PC communication.

RS232C serial port for PC o PLC communication.

USB and RS232C communication are independent so it is possible to connect at the same time a PC or a PLC (or an external 24 column printer).



External 24 column **Printer**.

It is possible to print a report header (as 3 rows of free text) and measures pressing or the PRINT Key on the front panel or using the REMOTE CONTROL (option)

You can print both on paper and on adhesive labels.

PROTECTION CLASS (EN 60529) IP40 , ALUMINIUM painted container , WEIGHT ~ 0.7kg

REFERENCE TEMPERATURE 23°C, NOMINAL WORKING TEMPERATURE from 0 to +50°C

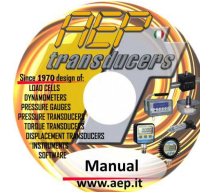
Temperature drift (10°C): on ZERO $\leq \pm 0.01\%$, on full scale $\leq \pm 0.01\%$

COMPONENT SUPPLIED

MP10Plus B (both K2 and standard versions) equipped with 2 channels.



Power supply cord



CD with Manual and USB Driver

MP10Plus F (both K2 and standard versions) equipped with 10 channels and remote control.



Power supply cord



CD with Manual and Driver USB



Infrared remote control

OPTIONAL COMPONENTS (purchased separately)



USB cable



RS232 serial cable



Infrared REMOTE Control



24 column printer



Connector for Transducer Flying male 7 pin MIL



Calibration Report in mV/V



ACCREDIA certificates System (MP10 + Transducers)



Carrying case

APPLICATION SOFTWARE (purchased separately)



To complete the system of measurement **AEP transducers** has developed several software applications that interface directly to the instrument **MP10Plus** and support the user in the various functions of calibration, testing, analysis, data storage, transfer of measures on Microsoft Excel etc. ...

For dedicated calibration applications 3 different software are available: **ForceKal**, **PressKal**, **TorqueKal**

For more information download the manuals of the software on the site:

www.aeptransducers.com

www.aep.it

ForceKAL

Dedicated to the calibration of testing machines, test benches where force is generated.

Sample devices

Type	Serial n°	Certificate n°	
MP6A	06375	07004F	
Type	Serial n°	Max range	Unit
TCE	101001	350	kN
Baud rate	COM	Decimal	
9600	5	0000.00	
mV/V			

Open COM Close COM

Receiving data and remote commands

Sample Force
349.99
kN

Resolution: 1, 2, 5, 10
Measure Unit: [] [] []
Zero: On, Off
Peak: On, Off

Calibration chart

Applied load kN	Cycle 1 kN	Cycle 2 kN	Cycle 3 kN	Average kN	Reading error %	Expanded uncertainty %
0.00	0.00	0.00		0.000	-	-
70.00	70.00	70.01		70.005	0.044	0.098
140.00	140.01	140.01		140.010	0.025	0.050
210.00	210.03	210.02		210.025	0.019	0.038
280.00	280.03	280.03		280.030	0.013	0.026
350.00	350.04	350.04		350.040	0.011	0.022

Machinery in Calibration

Type	Object	
TMM350	Test Material Machine	
Manufacturer	Serial number	
ABC	MM350-0010	
Max range	Unit	Resolution
350	kN	0.1

Calibration Certificate: CTF0004

Calibration characteristics

measurement points: 5
measurement cycles: Two cycles
measurement type: Compression

Calculate Errors: Calculate

Start Accepts the measurement

Quit

PressKAL

Dedicated to the calibration of pressure gauges such as manometers, pressure transducers, pressure transmitters, pressure switches

Pressure gauge Sample

Type: LabDMM, Calibration Certificate: 54108P
 Fondo Scala: 500, Unità: bar, Numero di Serie: 504198
 Baud rate: 9600, COM: 16, Decimal: 0000.00

Receiving data and remote commands

Sample Pressure: **249.92 bar**

Calibration chart

Reference pressure bar	Cycle 1 Increasing pressure	Cycle 1 Diminishing pressure	Reading error bar	Expanded uncertainty bar	Reading error %	Exp. Uncert. no correct bar
0.00	0.00	0.00	0.000	0.071	0.000	0.071
25.00	24.96	24.96	-0.040	0.071	-0.008	0.111
75.00	74.96	74.96	-0.040	0.071	-0.008	0.111
125.00	124.94	124.94	-0.065	0.071	-0.013	0.136
200.00	199.92	199.92	-0.080	0.078	-0.016	0.158
250.00	249.92	249.92	-0.080	0.078	-0.016	0.158

Device in Calibration

Type: PGE, Object: Digital pressure gauge
 Manufacturer: AEP transducers, Serial number: 06001
 Full Scale: 250, Unit: bar, Resolution: 0.1
 Calibration Certificate: CT00001

Calibration characteristics

measurement points: 5, measurement type: Pressure

Repeatability: **Start**

Accepts the measurement

ToqueKAL

Dedicato alla taratura di chiavi dinamometriche a lettura diretta o a scatto.

Coppia Applicata (Nm)

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Tabella di Taratura

Coppia Applicata	Ciclo 1	Ciclo 2	Ciclo 3	Ciclo 4	Ciclo 5	Coppia Applicata	Media	Scostamento	Incertezza Estesa
Nm	Nm	Nm	Nm	Nm	Nm	Nm	Nm	%	%
10.00	10.03	10.03	10.23	10.02	10.56	10.00	10.17	-1.710	4.618
30.00	29.99	31.30	30.50	30.45	31.21	30.00	30.69	-2.248	3.614
50.00	50.06	51.02	50.45	50.21	49.80	50.00	50.31	-0.612	1.846

Caratteristiche della Taratura

Decimals: ##### #, N. Misure: 1, Punto 3: 50.00 Nm, Punto 2: 30.00 Nm, Punto 1: 10.00 Nm, Scostamento Ammissibile: 2.5%, Tipo di Misura: Taratura in senso Orario

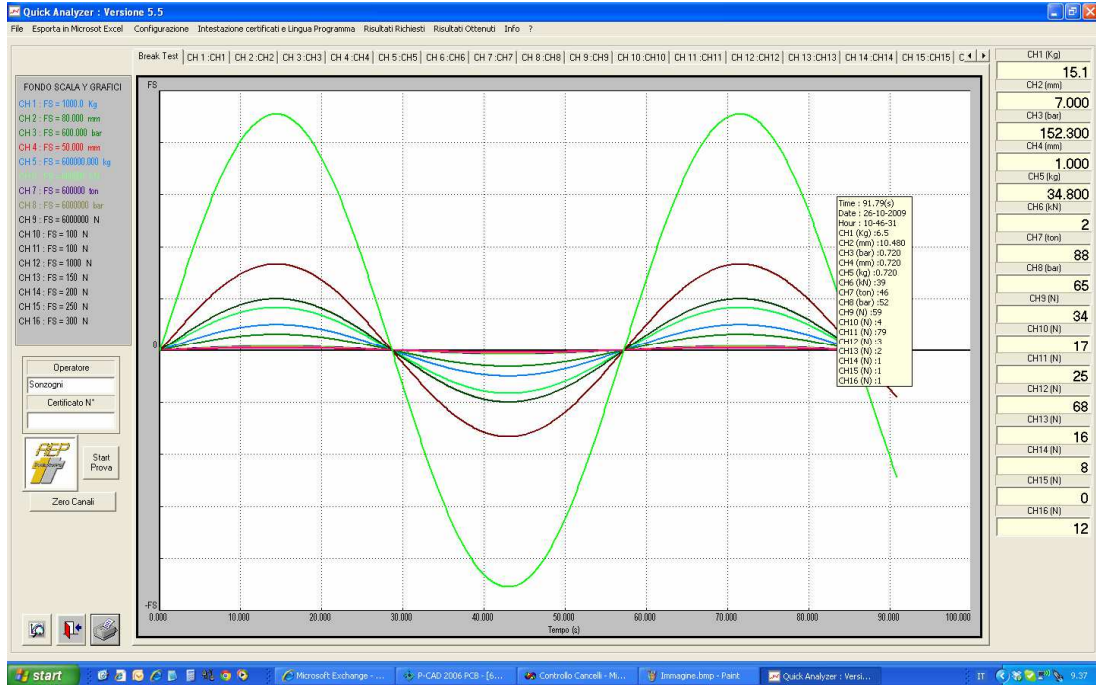
Log

N	Nome Dispositivo	Numero di Serie	Data	Ora	Tipo di Misura	Certificato N°	Scostamento Ammissibile	Risultato
10	Torsionmeter 100Nm	AD50-115674	02/03/2013	16:16:27	Clockwise Calibration	CT02-228756	2.5%	OK
11	Torsionmeter 100Nm	AD50-115674	03/03/2013	17:09:35	Clockwise Calibration	CT02-228756	2.5%	OK
12	Torsionmeter 100Nm	AD50-115674	04/03/2013	09:08:55	Clockwise Calibration	CT02-228756	2.5%	OK
13	Torsionmeter 100Nm	AD50-115674	05/03/2013	08:33:34	Clockwise Calibration	CT02-228756	2.5%	OK
14	Torsionmeter 100Nm	AD50-115674	06/03/2013	10:56:22	Clockwise Calibration	CT02-228756	2.5%	OK
15	Torsionmeter 100Nm	AD50-115674	07/03/2013	10:24:11	Clockwise Calibration	CT02-228756	2.5%	OK
16	Torsionmeter 100Nm	AD50-115674	08/03/2013	11:22:25	Clockwise Calibration	CT02-228756	2.5%	OK
17	Torsionmeter 100Nm	AD50-115674	09/03/2013	17:17:56	Clockwise Calibration	CT02-228756	2.5%	OK
18	Torsionmeter 100Nm	AD50-115674	10/03/2013	13:09:29	Clockwise Calibration	CT02-228756	2.5%	OK
19	Torsionmeter 100Nm	AD50-115674	11/03/2013	16:33:45	Clockwise Calibration	CT02-228756	2.5%	OK
20	Torsionmeter 100Nm	AD50-115674	12/03/2013	16:12:11	Clockwise Calibration	CT02-228756	2.5%	OK
21	Torsionmeter 100Nm	AD50-115674	13/03/2013	16:34:00	Clockwise Calibration	CT02-228756	2.5%	OK
22	Torsionmeter 100Nm	AD50-115674	14/03/2013	10:23:56	Clockwise Calibration	CT02-228756	2.5%	OK
23	Torsionmeter 100Nm	AD50-115674	15/03/2013	10:11:22	Clockwise Calibration	CT02-228756	2.5%	OK
24	Torsionmeter 100Nm	AD50-115674	16/03/2013	11:00:13	Clockwise Calibration	CT02-228756	2.5%	OK
25	Torsionmeter 100Nm	AD50-115674	17/03/2013	11:06:18	Clockwise Calibration	CT02-228756	2.5%	OK
26	Torsionmeter 100Nm	AD50-115674	18/03/2013	09:11:19	Clockwise Calibration	CT02-228756	2.5%	OK
27	Torsionmeter 100Nm	AD50-115674	19/03/2013	08:34:22	Clockwise Calibration	CT02-228756	2.5%	OK
28	Torsionmeter 100Nm	AD50-115674	20/03/2013	09:21:44	Clockwise Calibration	CT02-228756	2.5%	OK
29	Torsionmeter 100Nm	AD50-115674	21/03/2013	11:11:56	Clockwise Calibration	CT02-228756	2.5%	OK
30	Torsionmeter 100Nm	AD50-115674	22/03/2013	15:33:04	Clockwise Calibration	CT02-228756	2.5%	OK

Numero Prove: 30, Prove In Tolleranza: 30, Prove Fuori Tolleranza: 0, cpk: 0.745, cp: 0.814

Quick Analyzer

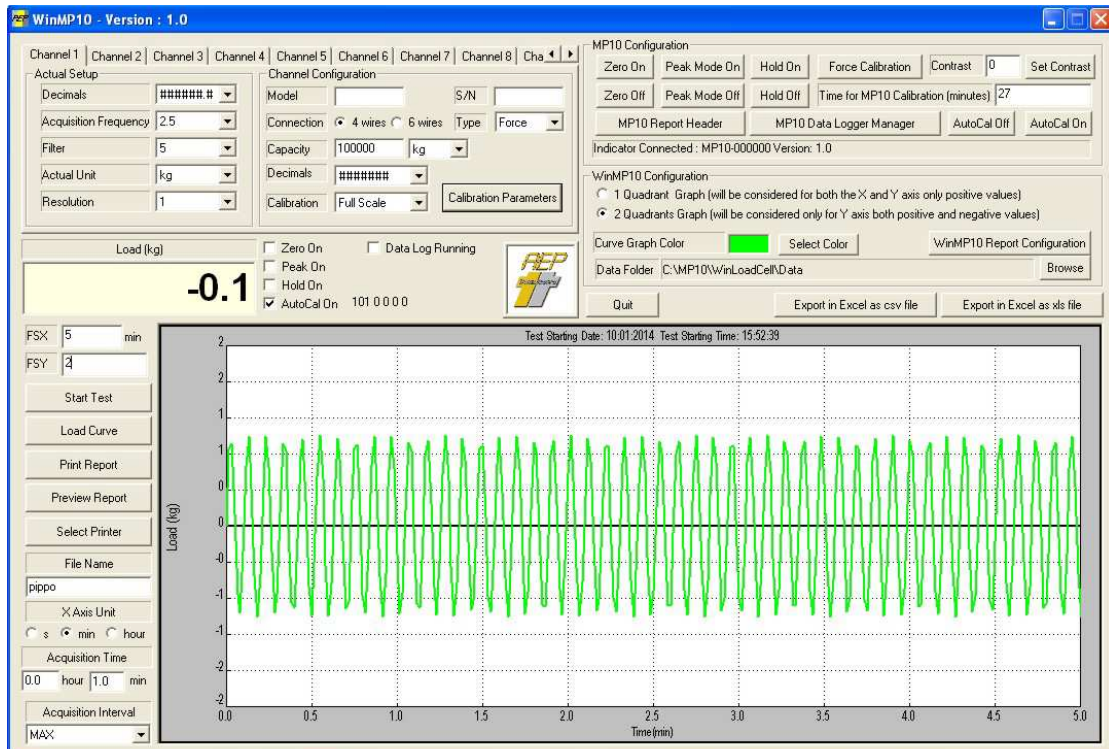
Dedicated to recording and graphical analysis of up to 16 different AEP transducers instruments to measure: force, weight, pressure, torque and displacement.



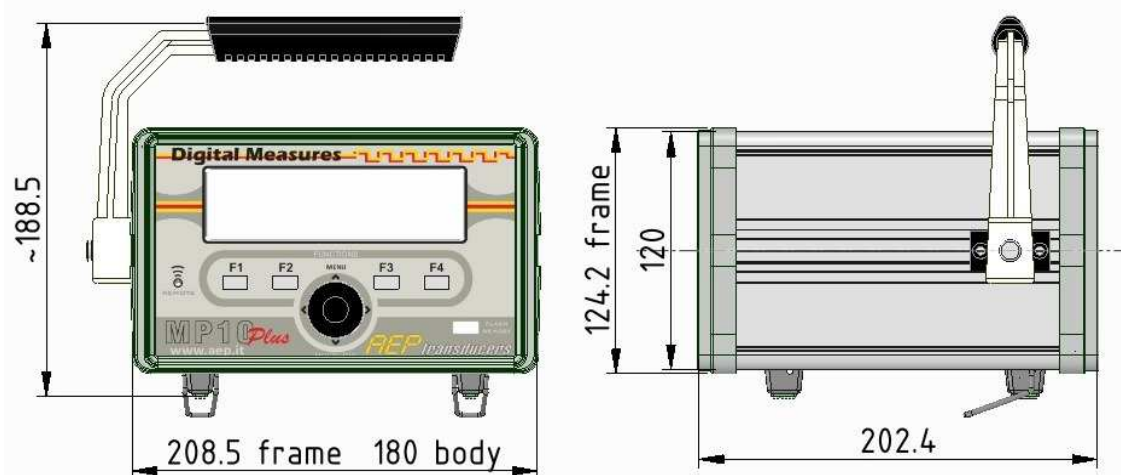
WinMP10

A dedicated program that allows an immediate interfacing through the USB port with the **MP10Plus** and allows you to view graphs, export data to Microsoft Excel directly from the PC and set all configuration parameters.

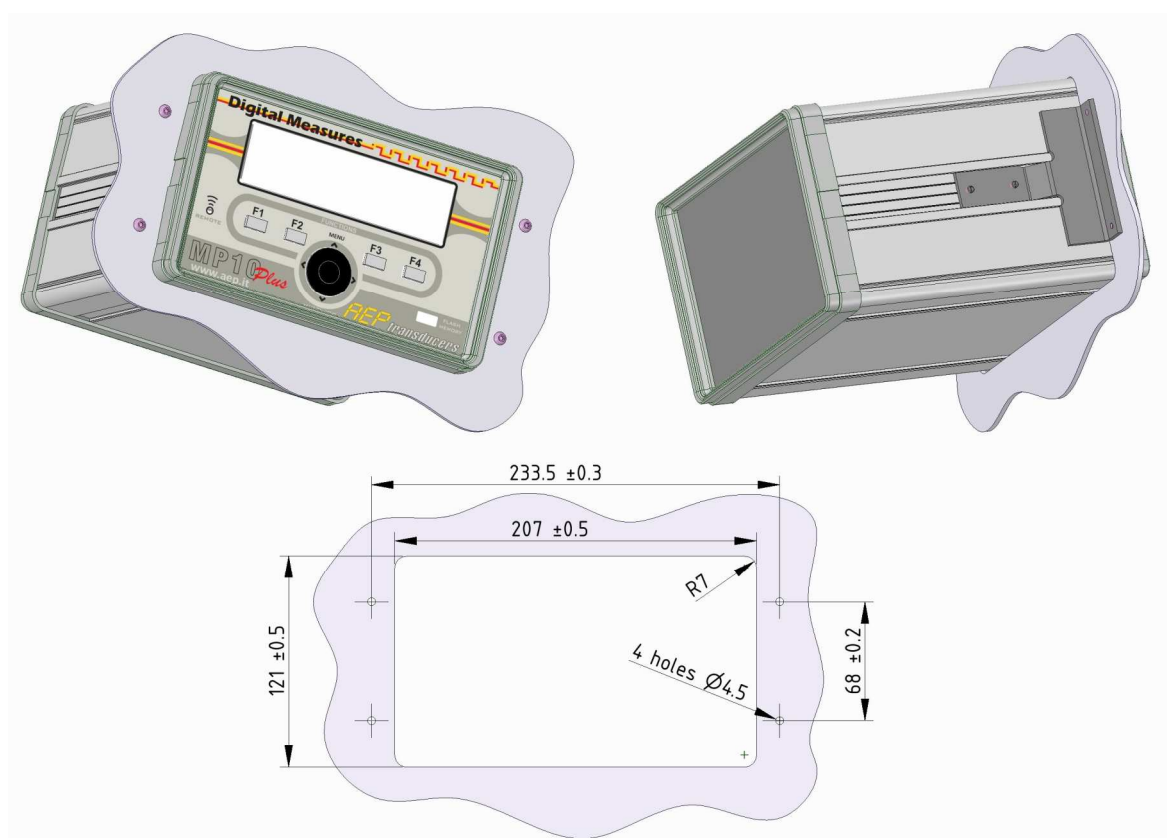
The program also allows you to download a Data Logger carried out using the internal memory or the USB Flash Memory and display the respective curves of acquisition.



Dimensions (mm)



BUILT-IN APPLICATION



Note: for panel mounting two brackets are needed

AEP transducers


Dasa-Rägister
EN ISO 9001:2008
IQ-1100-01


ACCREDIA
L'ENTE ITALIANO DI ACCREDITAMENTO
LAT N° 093
Calibration Centre
The products are NOT covered by accreditation


ATEX Ex
Production Quality Assurance Certified n°
TÜV 06 ATEX 553793 Q

41126 Cognento (MODENA) Italy Via Bottego 33/A Tel: +39-(0)59-346441 Fax: +39-(0)59-346437 E-mail: aep@aep.it

In order to improve the technical performance of the product, the company reserves the right to make changes without notice.