AFDM512 Series Electric Controlled Continuous Zoom and Autofocus Digital Microscope



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1 The Basic Characteristic of AFDM512 Series Camera

AFDM is a series of electric controlled continuous zoom and autofocus all-in-one digital microscope with a large field of view by ToupTek Photonics. It is integrated with HDMI camera, Electric Controlled Continuous Zoom Auto-focus Objective and LED Integrated Illumintaion Light. AFDM is the abbreviation of Auto-focus Digital Microscope. Different products in the AFDM series can be formed with different part to satisfy the application requirement.

AFDM can be assembled with various brackets or arms to achieve optical zoom through electric zoom. AFDM also supports autofocus mode and manual focus mode.

AFDM comes with a high-performance SONY CMOS sensor. It also has an embedded ARM core, allowing the camera to be connected directly to the HDMI monitor. The camera has XCamView software built within it, including Camera Control Panel, Auto Focus Control Panel, Measurement Toolbar, and Synthesis Camera Control Toolbar. Users can directly control the camera and perform various operations through a USB mouse. The images and videos captured by AFDM can be saved on an SD card/USB flash drive for on-site analysis and follow-up research.

AFDM can be widely used in industrial inspection, medical observation, teaching and scientific research, automation system, and other fields.

AFDM512 series camera supports HDMI/NETWORK/USB control and video output (ToupView). The maximum frame rate of the output is 4K/60FPS, and the zoom range is 1X~18X. It also supports electric zoom and auto focusing.



Figure 1 AFDM512 Series Camera Front and Back View



Figure 2 AFDM512 Series Camera Side and Front (with LED light) View

1.1 The Module Specifications of AFDM512 Series Camera

The AFDM series products consist of three modules, AFDM camera module, AFDM lens module, and AFDM light module. As shown in the table below.

1.1.1 AFDM Camera Module Datasheet

Order Code	Sensor & Size(mm)	Pixel(μm)	G Sensitivity/Dark Signal	Sensor(FPS/Resolution)	Binning	Exposure(ms)
H4KPA	Sony IMX415LQR-C	1.45x1.45	300mv/0.13 with 1/30s	60@3840*2160	1x1	0.059~1000
	1/2.8"(5.57x3.13)	1.43X1.43	300mv/0.13 with 1/308	00@3840*2100	IXI	0.039~1000

The output parameters of different interfaces are shown in the following table:

Camera Model	Video Saving(FPS/Resolution)	HDMI2.0(FPS/Resolution)	USB3.0(FPS/Resolution)	NETWORK(FPS/Resolution)
H4KPA	60@3840*2160 60@1920*1080 60@1280*720	60@3840*2160 60@1920*1080	30@3840*2160 45@2688*1512 60@1920*1080	60@1920*1080

1.1.2 AFDM Lens Module Datasheet

Order Code	Working Distance(mm)	Zoom Range	MTF(lp/mm)	Distortion	FOV@1X(mm)	FOV@18X(mm)
EMZO-18XA-250	205~255	0.021X~0.39X	160	0.5%	255x145	14.2x8
EMZO-18XA-640	400~670	0.0085X~0.1529X	160	0.5%	655.8x368.9	36.4x20.5

1X and 18x are defined as the normalized magnification, which is only used to represent the relative relationship between the lowest and highest magnification. Here, the normalized equations are 1x = 0.021/0.021; 18X = 0.39/0.021;

1.1.3 AFDM Light Module

Order Code	LED	Power	Inner Dia.(mm)	Out Dia.(mm)	
DRL-5076A-NPC	8 CREE xpes	3V/3A	50	76	
AALRL-200-7650	12 1W LED	12V/2A	50	76	

DRL: LED direct ring light with adjustable brightness; NPC: No power cable

AFDM512 series camera can use AALRL-200-7650 as external light for the large FOV illumination.

1.1.4 AFDM512 Seires Camera Model

Currently there are two models in the AFDM512 series, AFDM512A and AFDM512B, of which the lighting module can be specified at the time of purchase.

Model	Camera Module	Lens Module	Light Module
AFDM512A	H4KPA	EMZO-18XA-250	DRL-5076A-NPC/AALRL-200-7650
AFDM512B	H4KPA	EMZO-18XA-640	DRL-5076A-NPC/AALRL-200-7650

AFDM512 series camera supports two lens modules for different working distances, Users can choose the corresponding camera model according to the needs.

1.2 AFDM512 Series Camera Characteristic and Specification

The AFDM512 series camera comes with H4KPA HDMI camera, EMZO-18XA-250 / EMZO-18XA-640 lens

and DRL-5076A-NPC light source(Optional);

1.2.1 The Basic Characteristic of AFDM512 Series Camera

- 5 groups 16 elements EMZO, 18 zoom ratio, supports auto and manual focus
- AFDM512A: 250mm standard working distance with 205~255mm depth of field; AFDM512B: 640mm standard working distance with 400~670mm depth of field;
- At standard working distance of AFDM512A, the large field of view of AFDM512A at low magnification is 255mm*145mm, and the small field of view at higher magnification is 14.2mm*8mm; At standard working distance of AFDM512B, the large field of view of AFDM512B at low magnification is 655.8mm*368.9mm, and the small field of view at higher magnification is 36.4mm*25mm. Users can quickly locate target objects at low magnification and conduct microscopic observations at high magnification
- Under the standard measurement working distance, the camera has stored 1~18 times the default measurement calibration information, allowing users to accurately measure
- Sony IMX415 1/2.8" 4K Starvis CMOS with high signal-to-noise ratio
- 4K HDMI/NETWORK/USB multiple video outputs
- 4K/1080P auto switching according to monitor resolution
- Support 4K 60fps low delay HDMI output mode, with an average delay of 40ms
- SD card/USB flash drive for captured image and video storage, support local preview and playback
- Support the capture and display of RAW format images
- Support Image Auto Upload to the server over the network
- Support USB voice control module, enabling real-time control of the camera through voice commands for taking photos, recording videos, freezing, and other operations
- New browsing function, providing rich file operation functions, image to image comparison, image to realtime video comparison, multi-image EDF function, multi-image Stitch function
- Provide multiple focusing methods, and the size of the focusing area can be modified; Provide AF+EDF, facilitating the synthesis of high depth of field images in multiple focus areas at high magnification
- Provide real-time video EDF function
- Provide real-time Stitch function to obtain images with a larger field of view through real-time processing
- Provide default ISP parameters for scene, convenient for secondary adjustment and optimisation
- Built-in mouse control software XCamView, all functions can be realized with USB mouse
- Embedded mouse Camera Control Panel, Measurement Toolbar, Synthesis Control Toolbar, AF Control Panel
- Excellent ISP with local tone mapping and 3D denoising
- ToupView/ToupLite software for PC
- iOS/Android applications for smart phones or tablets
- Head suction LED ring light, the brightness can be directly controlled by XCamView
- With the adapter bracket of 76mm diameter, a electric controlled continuous zoom AFDM can be built



Figure 3 TPS-30A(bracket)+AFDM512A Camera+HDMI 4K Monitor

1.2.2 Specification of AFDM512 Series Camera

		Interface & Button Functions	
		Connect USB mouse for easy operation with embedded XCamView software	
	USB Mouse	Connect USB voice control for enable real-time control of camera snap, recording, freezing, and	
		other operations. Please refer to Sec. Settings>Voice Control Control for voice control commands	
		Connect USB flash drive to save pictures and videos	
		Connect 5G WiFi module to transfer video wirelessly in real time	
	USB3.0	Connect USB microphone to record audio and video	
		Connect USB voice control for enable real-time control of camera snap, recording, freezing, and	
USB3.0 USB Video HDMI		other operations. Please refer to Sec. Settings>Voice Control Control for voice control commands	
	HDMI	Comply with HDMI2.0 standard. 4K/1080P format video output and supporting automatic switch	
ONORF SDD	TIDIVII	between 4K and 1080P format according to the connected monitors	
	USB Video	Connect PC or other host device to realize video image transmission with ToupView/ToupLite	
	LAN	LAN port to connect router and switch to transfer video with ToupView/ToupLite	
	ON/OFF	Power on/off switch	
	LED	Power LED indicator	
	SD	Comply with SDIO3.0 standard and SD card could be inserted for video and images saving	
	DC12V3A	DC12V3A power input	
	_	XCamView Software Functions	
UI Operation	With USB mo	use to operate on the embedded XCamView	
Image Capture	8M (3840*2160) JPEG/TIFF/RAW image in SD card or USB flash drive		
image Capture	(Default SD card priority, priority can be modified in settings)		
Video Record	Video format:	8M(3840*2160) H264/H265 encoded MP4 file	
VIGEO RECOID	Video saving	Frame rate:60fps	

Camera Control Panel	Including Ex	Including Exposure, Gain, White Balance, Sharpness, 3D Denoise, Saturation, Gamma, Contrast, Brightness, Power			
Camera Control I alici	Frequency co	ontrol			
Measurement Toolbar	Including Ca	libration, Measurement, and measurement parameter Export functions			
	Zoom In/Zoo	om Out(Up to 10X), Mirror/Flip, Freeze, EDF, Cross Line, Overlay, PIP , AF, LED, Browser(including			
Synthesis Control Toolbar	Picture Brow	vsing , Video Playback , Video Compare , Picture Compare , EDF , Stitch , Image Processing),			
	Measurement	t Function			
Auto Focus Control Panel	Including Zo	om, Auto Focus, One Push, Manual Focus, Reset, and other functions			
	Software To	oupView/ToupLite Environment under NETWORK/USB Video Output			
White Balance	Auto White I	Balance			
Color Technique	Ultra-Fine Co	olor Engine			
Continua/Contral SDV	Windows/Lir	nux/macOS/Android Multiple Platform SDK(Native C/C++, C#/VB.NET, Python, Java, DirectShow,			
Capture/Control SDK	Twain, etc)				
Recording System	Still Picture of	or Movie			
	Microsoft® Windows® XP / Vista / 7 / 8 / 8.1 /10(32 & 64 bit)/ToupView				
Operating System	OSx(Mac OS X)/ToupLite				
	Linux/ToupLite				
	CPU: Equal t	to Intel Core2 2.8GHz or Higher			
	Memory: 4GB or More				
PC Requirements	Ethernet Port: RJ45 Ethernet Port				
	Display:19" or Larger				
	CD-ROM				
		Operating Environment			
Operating Temperature(in Cer	ntidegree)	-10~ 50			
Storage Temperature(in Centidegree)		-20~ 60			
Operating Humidity		30~80%RH			
Storage Humidity		10~60%RH			
		Dimension			
Length x Width x Height		80mm x 80mm x 122mm			
Shipping Weight		0.75kg			

1.2.3 Dimension of AFDM512 Series Camera



Figure 4 Dimension of AFDM512 Series Camera

1.2.4 Packing Information of AFDM512 Series Camera



Figure 5 Packing Information of AFDM512 Series Camera

	Standard Packing List						
A	A Gift box: L:220cm W:220cm H:110cm (1pcs, 2.0kg/box)						
Е	AFDM512 Series Camera						
C	Power Adapter: Input: AC 100~240V 50Hz/60Hz, Output: DC 12V 3A	American Standard: Model: HKA03612030-7K: UL/CE/FCC(With American Standard AC Power Cable) European Standard: Model: HKA03612030-7K: UL/CE/FCC(With European Standard AC Power Cable) EMI Standard: FCC Part 15 Subpart B EMS Standard: EN61000-4-2,3,4,5,6					

D	USB Mouse			
E	HDMI Cable			
F	USB3.0 A male to A male gold-plat	ed connectors cable /1.5m		
G	CD (Driver & utilities software, Ø1	2cm)		
		Optional Accessory		
Н	Ethernet cable			
I	LED Ring Light(DRL-5076A-NPC) or AALRL-200-7650(Not provided)			
J	USB flash drive			
K	USB WiFi adapter			
L	SD card(16G)			
M	USB voice control module			
	106011/TS-M1(X=0.01mm/100Div.);			
N	Calibration kit	106012/TS-M2(X,Y=0.01mm/100Div.);		
		106013/TS-M7(X=0.01mm/100Div., 0.10mm/100Div.)		

2 Installation and Operation of AFDM Series Product

Before use, please install the AFDM512 series camera on an adaptive bracket.

- 1.Plug HDMI cable into the HDMI port to connect AFDM512 series camera and HDMI monitor;
- 2.Plug a USB mouse into USB Mouse port, to get control of the AFDM12 series camera by using built-in software XCamView;
- 3.Plug DC12V3A power adapter into DC12V3A port, to supply power for the AFDM12 series camera, the LED Indicator will turn into red;
- 4.Insert SD card/USB flash drive into SD card Slot/USB3.0 Slot for saving captured images and recorded videos;
- 5.Press ON/OFF button to start the AFDM12 series camera, LED Indicator will turn into blue;
- 6.Move mouse to the left side of the video window, the Camera Control Panel will appear. It includes Manual/Automatic Exposure, White Balance, Sharpness, Denoise, and other functions, please refer to section 6.2 for details;
- 7.Move mouse to the upper side of the video window, the Measurement Toolbar will appear. It includes calibration, measurement of lines, angles, rectangles, circles, etc, and supports data export(*.CSV format), please refer to section 6.3 for detail;
- 8.Move mouse to the bottom side of the video window, the Synthesis Camera Control Toolbar will appear. Operations like Zoom In, Zoom Out, Flip, Gray, Freeze, EDF, Stitch, Grids, Overlay, PIP, Autofocus, LED brightness control, SD card/ USB flash drive contents browsing, Settings, and Camera Version can be executed. See section 6.4 for details;
- 9.Move mouse to the bottom side of the video window, the Synthesis Camera Control Toolbar will pop up automatically. Click AF button, and Auto Focus Control Panel will show up for autofocus operation, it supports 18X optical zoom, Autofocus, Manual Focus, AF+EDF, Reset, and One Push operation. See section 6.5 for details.

3 Images Captured with AFDM512A

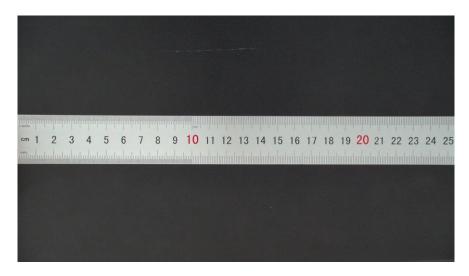


Figure 6 Ruler Captured with AFDM512A at 1X

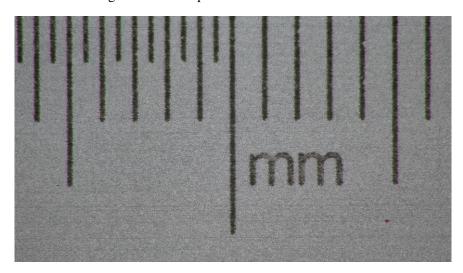


Figure 7 Ruler Captured with AFDM512A at 10X

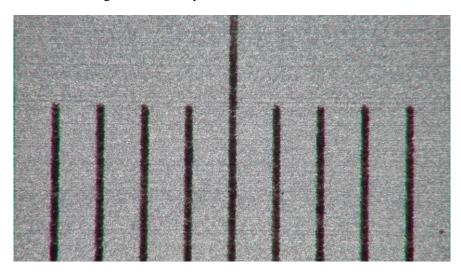


Figure 8 Ruler Captured with AFDM512A at 18X



Figure 9 Print Captured with AFDM512A at 1.0X

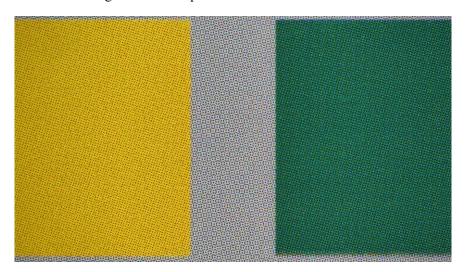


Figure 10 Print Captured with AFDM512A at 10X

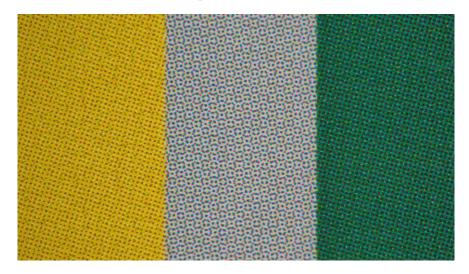


Figure 11 Print Captured with AFDM512A at 18X

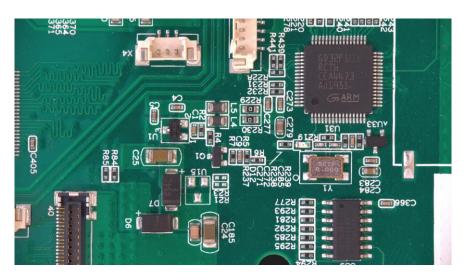


Figure 12 PCB Captured with AFDM512A at 4.0X

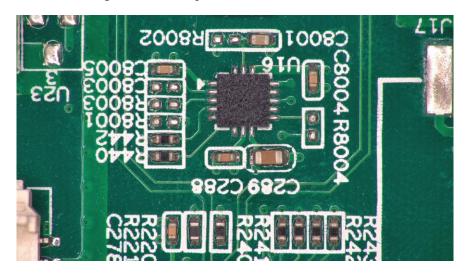


Figure 13 PCB Captured with AFDM512A at 10X

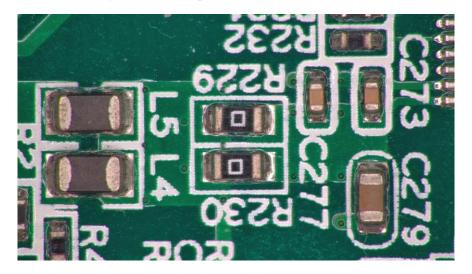


Figure 14 PCB Captured with AFDM512A at 18X

4 Software and App

The software or the APP can be downloaded from the following link:

Windows: https://www.touptekphotonics.com.cn/download/?dIID=0

macOS: https://www.touptekphotonics.com.cn/download/?dIID=1

Linux: https://www.touptekphotonics.com.cn/download/?dIID=2

Android: https://www.touptekphotonics.com.cn/download/?dIID=3

iOS: https://www.touptekphotonics.com.cn/download/?dlID=4

For ToupLite and ToupView App, the Auto-focus and LED Brightness Control are not avaiable

5 AFDM512 Series Camera Configurations

You can use the AFDM512 series camera in 5 different ways. Each connection requires different hardware configuration.

5.1 Camera Working Standalone with Built-in XCamView Software

For this application, apart from the microscope, you only need an HDMI monitor, SD card/USB flash drive, the supplied USB mouse/ USB voice control module, and the camera embedded with XCamView software. The steps to start the camera are listed as below:

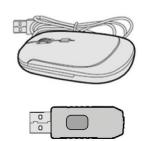
Connect the camera to a HDMI monitor using the HDMI cable;





• Insert the supplied USB mouse/ USB voice control module to the camera's USB port;





 Insert the supplied SD card/USB flash drive (USB3.0 slot) into the AFDM512 series camera SD card slot/USB3.0 slot;







• Connect the camera to the power adapter and turn it on;





Turn on the monitor and view the video in the XCamView software. Move the mouse to the left, top or bottom
of the XCamView UI, different control panel or toolbar will pop up and users could operate with the mouse
at ease.

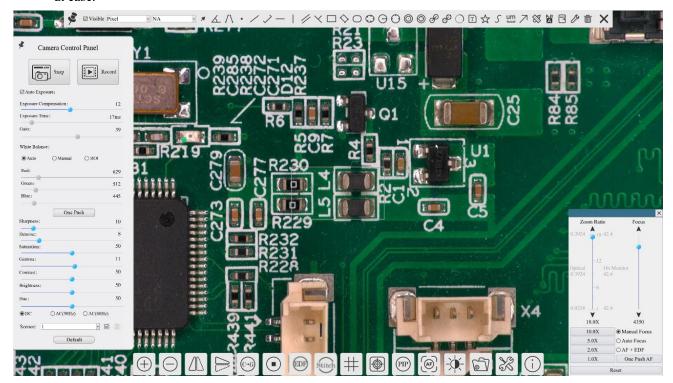


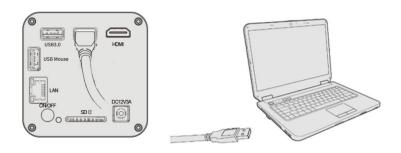
Figure 15 XCamView and AFDM512 Series Camera in HDMI Mode

5.2 Connecting Camera to Computers with USB3.0 Port

For Windows user (Windows XP (32bit), Windows 7/8/10/11 (32/64 bit)), please use ToupView.

For macOS and Linux user (macOS 10.10 or above or Linux distributions with kernel 2.6.27 or higher), please use ToupLite. The steps to start the camera are listed below:

- Start the camera according to Sec. 5.1. After the camera is running, connect camera to computer with USB cable. Please use "USB Video" slot, not "USB Mouse" slot as shown below.
- Install ToupView/ToupLite on your PC or install ToupView App on the mobile device; Run the software ToupView/ToupLite, clicking the camera name in the camera list n to start the live video as shown in Figure 16.



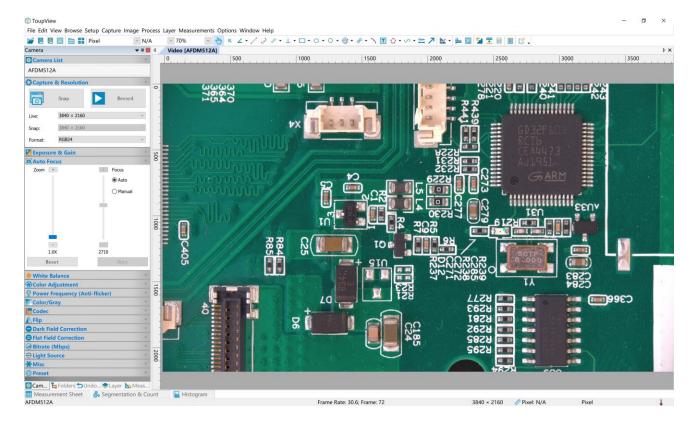


Figure 16 ToupView and AFDM512 Series Camera in USB Mode

5.3 Camera Working in WiFi Mode (AP Mode)

Please make sure your PC is WiFi enabled.

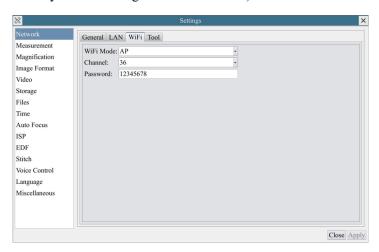
For Windows user (Windows XP (32bit), Windows 7/8/10/10/11 (32/64 bit)), please use ToupView.

For macOS and Linux user (macOS 10.10 or above or Linux distributions with kernel 2.6.27 or higher), please use ToupLite. When connecting the camera with a mobile device, the free ToupView App is required. Just make sure that the mobile device uses iOS 11 or higher/Android 5.1 or higher operating systems.

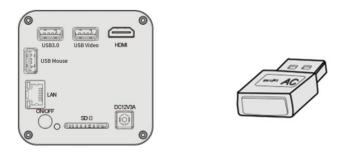
The steps to start the camera are listed below:

Start the camera according to Sec. 5.1. After the camera is running, move the mouse to the bottom of the GUI and clicking the button on the Synthesis Camera Control Toolbar at the bottom of the video window, a small window called Settings will pop up as shown below. Click Network>WiFi property page and choose the AP in the

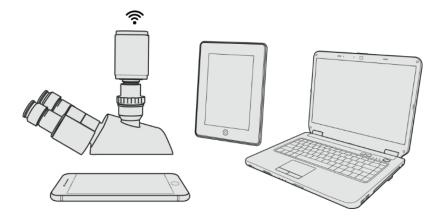
Wi-Fi Mode edit box (The factory default configuration is AP mode).



Plug the USB WiFi adapter into the camera's USB3 .0 port;



Install ToupView/ToupLite on your PC or install ToupView App on the mobile device, Connect the PC or mobile device to the camera's WiFi AP point; The network name (SSID) and the WiFi password (The default one is 12345678) can be found on the camera's Setting>Network>WiFi page in AP mode.



Start ToupView/ToupLite software or ToupView App and check the configuration. Normally, the active AFDM512 series cameras will be automatically recognized. The live image of each camera is shown in Figure 17. For the display, the Camera List tool window is used in ToupView/ToupLite software, and the Camera Thumbnail is used in ToupView App.

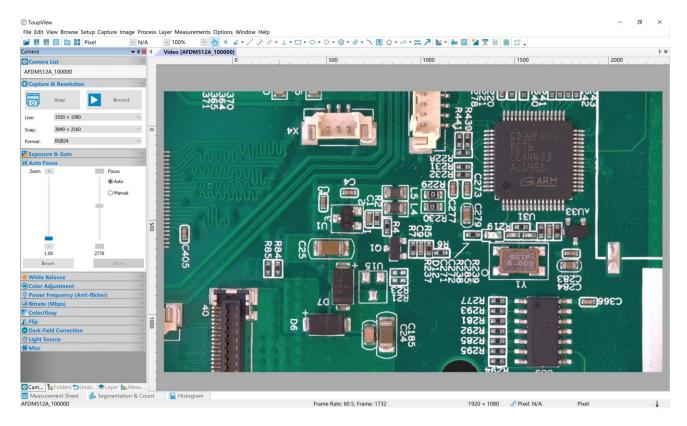


Figure 17 ToupView and AFDM512 Series Camera in WiFi AP Mode

5.4 Connecting Camera to the PC with LAN Port

This application uses the camera as the network camera. User must configure the IP of the camera and PC manually and ensure their IP addresses are in the same net. The subnet mask and gateway of the camera and PC must be the same.

Start the camera according to Sec. 5.1 after the camera is running, clicking button on the Synthesis Camera Control Toolbar at the bottom of the video window(See Figure 15), a small window called Settings will pop up as shown below on the left side, clicking LAN property page, uncheck the DHCP item. Input IP Address, Subnet Mask and Default Gateway for the camera. Designate Internet Protocol Version 4 (TCP/IPv4) Settings page's IP address on the PC with similar configuration as shown below on the right side but with different IP address.

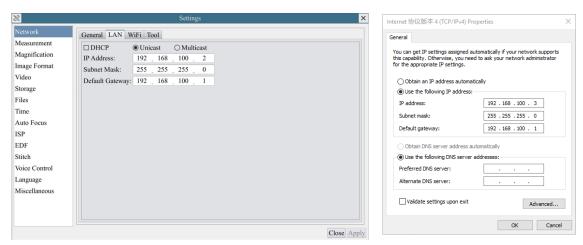
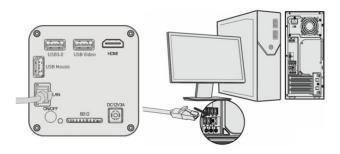


Figure 18 Configure the AFDM 512 Series Camera IP

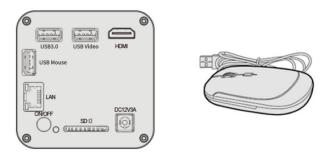
Figure 19 Configure the PC's IP

After the above configurations are finished, user can connect the AFDM512 series camera to the computer through the Ethernet cable as shown below:

Connect the LAN port with the Ethernet cable to the PC's network port;



Insert the supplied SD card/USB flash drive (USB3.0 slot) into the AFDM512 series camera's SD card slot/USB3.0 slot;

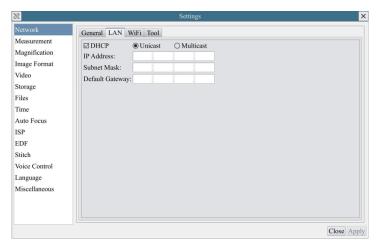


Install ToupView/ToupLite on your PC or install ToupView App on the mobile device; Run the software ToupView/ToupLite, clicking the camera name in the camera list starts the live video as shown in Figure 17.

5.5 Connecting Multi-Cameras to the Router Through the LAN Port/WiFi STA Mode for the Network Application

In LAN/WiFi STA mode, the camera connects to the router by LAN port/WiFi STA mode. If a router with

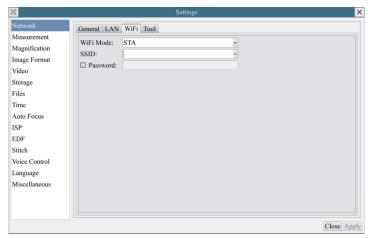
LAN/WiFi capability is used, users could connect the router with Ethernet cable/WiFi to control the camera.



The connection and configuration are just the same as in Sec.5.1. But here, users need to check DHCP. If Multicast is disabled or is not supported, users should only select Unicast. If Multicast is supported by the network, users could select Multicast to achieve a better performance, especially in the case that multi-users connecting to the same camera. In addition, please guarantee that the broadcasting function is enabled in the network.

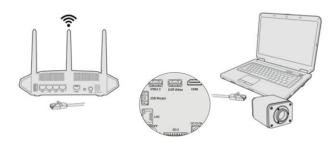
Active AFDM512 series camera is recognized by ToupView/ToupLite software or ToupView App and they are displayed as a camera list or thumbnail in the software or app as shown in Figure 16.

Or start the camera according to Sec. 5.1. After the camera is running, move the mouse to the bottom of the video window and clicking the button on the Synthesis Camera Control Toolbar at the bottom of the video window, a small window called Settings will pop up as shown below. Clicking Network>WiFi property page and choosing the STA in the Wi-Fi Mode edit box (The factory default configuration is AP mode). Choice or input the to be connected router's SSID and Password as shown below:

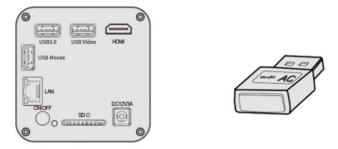


Install ToupView /ToupLite software on your PC. Alternatively, install the free ToupView App on the mobile device;

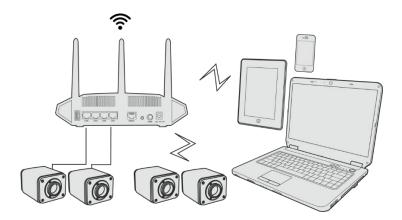
Plug the Ethernet cable into the camera's LAN port and the other end to the PC (for those connected to router with WiFi STA mode);



Or plug the USB WiFi adapter into the camera's USB3.0 port (for those connected to router with WiFi STA mode);



Finally, as shown below, 2 AFDM512 series cameras are connected to the router with LAN cable and 2 AFDM512 series cameras are connected to the same router with WiFi STA mode (The number of the cameras, the connection mode (LAN or WiFi STA)) connected to the router are determined by the router performance)



Make sure that your PC or your mobile device is connected to the LAN or WiFi of the router; Start ToupView/ToupLite software or ToupView App and check the configuration. Normally, active AFDM512 series cameras are automatically recognized. The live image of each camera is displayed. For the display, Camera List control panel window is used in ToupView/ToupLite software, and Camera Thumbnail is used in ToupView App; Select the AFDM512 series camera you are interested in. To do so, double click the camera's name in Camera List tool window if you use ToupView /ToupLite software; If you use ToupView App, tap the camera's thumbnail in Camera List page (See Figure 20)

About the routers/switches

It is suggested that routers/switches supporting 802.11ac 5G segment should be selected to achieve better wireless connection experience.

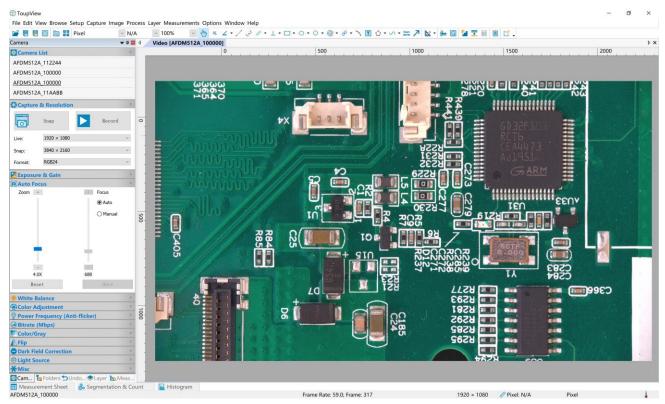


Figure 20 ToupView and AFDM512 Series Camera in LAN port/WiFi STA mode

6 Introduction of XCamView UI and Functions

6.1 Control UI

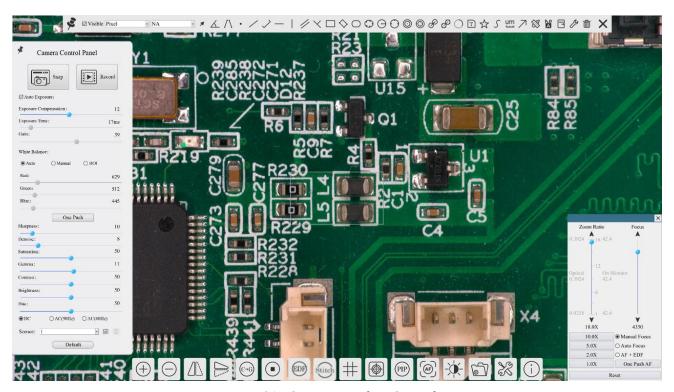


Figure 21 XCamView and Its Control UI

AFDM 's XCamView software operation UI is shown in Figure 21. It includes Camera Control Panel on the left side of the video window, Measurement Toolbar on the top of the video window, Synthesis Camera Control Toolbar, and Autofocus Control Panel on the right side of the video window.

	Software Toolbar / Control Bar / Control Panel
1	Move the mouse to the left side of the video window, the Camera Control Panel will pop up automatically;
2	Move the mouse to the bottom of the video window, the Synthesis Camera Control Toolbar will pop up automatically;
3	Move the mouse to the bottom of the video window, the Synthesis Camera Control Toolbar will pop up automatically. Click the button and the Auto Focus Control Panel will appear for autofocus operation;
4	Move the mouse to the upper side of the video window, the Measurement Toolbar will pop up for the calibration and measurement operations. When the user left-clicks the Float/Fixed button on the Measurement Toolbar, the Measurement Toolbar will be fixed. In this case, the Camera Control Panel will not pop up automatically even if user moves mouse to the left side of the video windows. Only when the user left-clicks the button on the Measurement Toolbar to exit from the measuring procedure will he be able to do other operations on Camera Control Panel, Autofocus Control Panel, or Synthesis Camera Control Toolbar. During the measuring process, when a specific measuring object is selected, an Object Location & Attributes Control Bar will appear for changing location and properties of the selected objects.

6.2 The Camera Control Panel on the Left Side of the Video Window

Camera Control Panel	Function	Function Description
	Snap	Capture image and save it to the SD card or USB flash drive
	Record	Record video and save it to the SD card or USB flash drive
	Auto Evenogues	When Auto Exposure is checked, the system will automatically adjust exposure time and gain
	Auto Exposure	according to the value of exposure compensation
	Exposure	Available when Auto Exposure is checked. Slide to left or right to adjust Exposure
	Compensation	Compensation according to current video brightness to achieve proper video brightness
		Available when Auto Exposure is unchecked. Slide to left or right to decrease or increase the
	Exposure Time	exposure time to adjust the video brightness
Camera Control Panel	Cain	Adjust Gain to reduce or increase brightness of video. The noise will be reduced or increased
Snap Record	Gain	accordingly
☑ Auto Exposure:	Red	Slide to left or right to decrease or increase the proportion of Red in RGB on video
Exposure Compensation: 12 Exposure Time: 17ms	Green	Slide to left or right to decrease or increase the proportion of Green in RGB on video
Exposure Time: 17ms Gain: 39	Blue	Slide to left or right to decrease or increase the proportion of Blue in RGB on the video
White Balance:	Auto	White Balance adjustment according to the window video every time the button is clicked
	Manual	Adjust the Red Green or Blue item to set the video White Balance
Green: 512	ROI	Check the ROI item will display a red ROI rectangle on the video window, drag it to the
Blue: 445		interested area will perform the White Balance according to the area video data
One Push Sharpness: 10	Sharpness	Adjust Sharpness level of the video window
Denoise: 8 Saturation: 50	Denoise	Adjust Denoise level of the video window
Gamma: 11	Saturation	Adjust Saturation level of the video window
Contrast: 50 Brightness: 50	C	Adjust Gamma level of the video. Slide to the right to increase the gamma value and to the left
Hue: 50	Gamma	to decrease the gamma value.
● DC	_	Adjust Contrast level of the video. Slide to the right side to increase and to the left to decrease
Scence: Default	Contrast	video contrast
	D : 14	Adjust Brightness level of the video. Slide to the right side to increase Brightness and to the
	Brightness	left to decrease Brightness.
	D.C.	For DC illumination, there will be no fluctuation under the light source so no need for
	DC	compensating light flickering
	AC(50HZ)	Check AC(50HZ) to eliminate flickering "strap" caused by 50Hz illumination
	AC(60HZ)	Check AC(60HZ) to eliminate flickering "strap" caused by 60Hz illumination
	Scence	Select different default parameters according to the type of scence
	Default	Set all the settings in the Camera Control Panel to the default values.
TI C C 1	D 1 4 1	the comers to achieve the best image quality according to the specific

The Camera Control Panel controls the camera to achieve the best image quality according to the specific applications; It will pop up automatically when the mouse is moved to the left side of the video window (in measurement status, the Camera Control Panel will not pop up. Only when the measurement process is terminated will the Camera Control Panel pop up by moving mouse to the left side of the video window). Left-clicking button to achieve Display/ Auto Hide switch of the Camera Control Panel;

6.3 The Measurement Toolbar on the Upper Side of the Video Window

6.3.1 Introduction to Measurement Toolbar

The Measurement Toolbar will pop up when moving the mouse to any place near the upper side of the video window. Here is the introduction of the various functions on the Measurement Toolbar:

Icon	Function	Icon	Function	
*	Float/ Fix switch of the Measurement Toolbar	✓ Visible	Define measuring object in Show up/ Hide mode	
Pixel •	Select the desired Measurement Unit			
NA V	Choose the same Magnification as the digital microscope current Zoom Ratio to ensure accuracy of measurement result when measurement unit is not in Pixel unit			
×	Object Select	•	Point	
£	Angle	\wedge	Four-point method to measure the angle	
/	Arbitrary Line	>	Three-Point method to measure the spacing	
\times	Three-Point method to measure vertical line	//	Parallel Line	
	Horizontal Line		Vertical Line	
	Rectangle	Θ	Center + Radius Circle	
0	Three-points Circle	0	Ellipse	
0	Annulus	S	Two Circles	
Ø	Three-points Two Circles	\bigcirc	Arc	
\Diamond	Polygon	5	Curve	
\nearrow	Arrow	um	Scale Bar	
83	Make Calibration to determine the corresponding relation between magnification and resolution, this will establish the corresponding relationship between the measurement unit and the sensor pixel size. The monitor's size can be input to achieve the accurate value of the digital magnification. The Calibration needs to be done with the aid of a ruler with an accuracy of more than 1mm. The detailed Calibration process is described in Sec. 6.3.2			
X	Auto Measurement: Two Points Parallel, Circle Detect, Annulus Detect, Rectangle Detect, Polygon			
esport	Export the measurement information to CSV file(*.csv)			
	Delete all the Measurement Objects			
8	Setting	×	Exit from Current Measurement Mode	
		•	suring object and the Object Location & Properties Control Move Left, Move Right, Move Up, Move Down, Colo	

Note:1) When the user left-clicks Display/Hide button on the Measurement Toolbar, the Measurement Toolbar will be fixed. In this case, the Camera Control Panel will not pop up automatically even if moving the mouse cursor to the left side of the video window. Only when users left-click the button on the Measurement Toolbar to exit from the measurement mode will they be able to perform other operations in the Camera Control Panel, the Autofocus Control Panel, or the Synthesis Camera Control Toolbar.

- 2) When a specific measuring object is selected during the measuring process, the Object Location & Attributes Control Bar A V S S M will appear for changing the object location and properties of the selected objects.
- 3) To ensure accuracy of the measurement, after the calibration is turned on, the camera will automatically reset, and then sets the normalization magnification to 18X, and adjusts the focus to the required standard object distance. If the "Calibration Object" on the stage is not clear on the monitor, you need to manually adjust the height of the

bracket to the clearest position, which is the standard object distance. After the Calibration is completed, use the Measurement Toolbar to measure the 1mm physical distance on the ruler, which should display 1mm on the monitor.

4) Even if the Calibration has been completed, once the user needs to measure, but is not sure whether the camera is at the standard object distance position, it is always better to reset it first, adjust the stand height in the reset state to make the observation object clear, and ensure that the camera is at the standard object distance position before measurement.

6.3.2 Calibration Method

User needs to prepare an Calibration Object such as ruler before Calibration;

Move the mouse to the upper side of the video window, the Measurement Toolbar will appear. Clicking Calibration on the Measurement ToolBar to start the calibration.

1) The XCamView will pop up a message box: "1. Camera resetting for calibration..."

2)After the reset is finished, a message box: "2. Please put the calibration object on the stage(if not), adjust the height of the stand until the calibration object is in focus, then click OK button;" will pop up.

3)After clicking the OK Button, XCamView will pop up a Calibration dialog shown below:

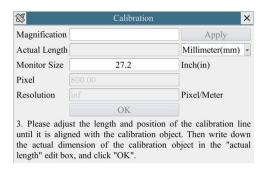


Figure 22 A Dialog for Calibration

Magnification:	the Magnification edit box, can be set from 1 to 18 as user want, Click Apply button to confirm;		
Actual Length:	the Actual Length of the Calibration object on the stage, the unit can be selected with the right drop-down list box. Read the hint		
	on the Calibration dialog to get the correct Calibration result;		
	The camera software defaults to a Monitor Size of 27.2 inches. If the user uses a different Monitor Size, please enter the		
Monitor Size:	corresponding Monitor Size The digital magnification is related to the Monitor Size.		
Pixel:	the length in Pixel of the Calibration Line on the monitor;		
Resolution:	the resolution in Pixel/Meter unit which is arrived by Pixel/Actual Length;		
OK:	Click OK button to end the Calibration;		
Users can refer to the message: "3. Please adjust the length and position of the calibration line until it is aligned with the calibration object. Then write			
down the actual d	down the actual dimension of the calibration object in the actual length edit box, and click OK," to get the correct calibration result.		

The default monitor size is 27.2 inches. Users can enter the practical Monitor Size. The digital magnification is related to the Monitor Size.

6.4 Synthesis Camera Control Toolbar at the Bottom of the Video Window



Icon	Function	Icon	Function
\oplus	Zoom In the Video Window	\bigcirc	Zoom Out the Video Window
	Horizontal Flip		Vertical Flip
(C-4E)	Color/gray	•	Video Freeze
EDF	EDF	Stitch	Stitch
#	Display Cross Line		Image Overlay
PIP	PIP		Auto Focus Control Panel
	LED Brightness Control	4	Browse Images Videos
28	Settings	(!)	Check the Version of XCamView

The Browsing function, for detailed introduction, please refer to Section 6.4.1.

The Setting function, for detailed introduction, please refer to Sections 6.4.2.~6.4.16

6.4.1 Browse

Clicking the to browse the dxf, images, videos, and other files saved on the SD card or USB flash drive, as shown in the following figure.

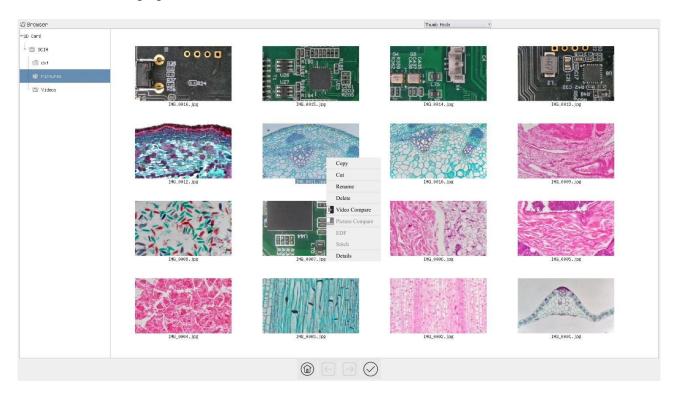


Figure 23 Browsing UI

There are two browsing modes: List mode and Thumb mode. The default is Thumb mode.

Right click on an empty area to create a new folder.

Right click on an image file to Copy, Cut, Rename, Delete, Video Compare, and view detailed information (Details). Clicking on a thumb to select the 1st image, and clicking on another thumb to select the 2nd image (or selecting 2 images with frame), then clicking the right mouse button to bring up the context menu and select Picture Compare to analyze and compare the two images. Clicking on a thumb to select 2~5 (or box select 2~5) pictures focusing on different targets in the same scene, you can perform depth of field compositing on the selected pictures. Clicking on a thumb to select 2~32 (or box select 2~32) pictures, The selected images can be stitch in ascending order of the numerical numbers in the file name.

Right click on a video file to Copy, Cut, Rename, Delete, Video Compare, and view detailed information (Details).

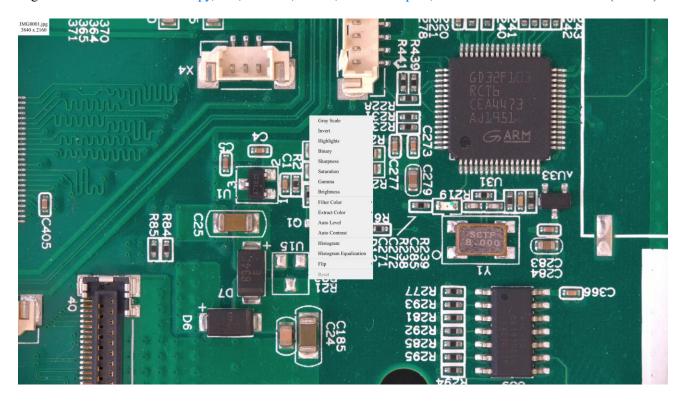


Figure 24 Image Processing

Double-click the thumbnail of the picture with the left mouse button to open the picture, and then right-click the picture to Gray Scale, Invert, Highlights, Binary, Sharpness, Saturation, Gamma, Brightness, Filter Color, Extract Color, Auto Level, Auto Contrast, Histogram, Histogram Equalization, Flip, and other image processing functions, and then after the processing is completed, you can choose reset to revert back to the original picture, and also you can choose save or save as in the lower sidebar of the picture. The description of each function is as follows:

Gray Scale	Choose Gray Scale command to convert a color image to a Gray Scale image		
Invert	Choose Invert command to reverse the pixel values of the active image		
Highlights	Choose Hightlights command to adjust the Hightlights parts of the images		
Binary	Binary is a kind of gray level process. If the gray of the pixel is greater than the given threshold, the pixel's color will be		
	changed into white. Otherwise, the pixel's color will be changed into black		
Sharpness	Adjust the Sharpness of the image		
Saturation	Adjust the Saturation of the image		
Gamma	Adjust the Gamma of the image		
Brightness	Adjust the Brightness of the image		

	Choose Filter Color command to filter a special color channel from a color image. Select either Red, or Green, or Blue color	
Filter Color	to filter. For every pixel, if select Red color to filter, only information about the Red channel will be discarded, the Green	
	and Blue information will remain there.	
	Choose Extract Color command to extract a special color channel from a color image. Select either Red or Green, or Blue	
Extract Color	color to extract. For every pixel, if selecting Red color to extract, only information about the Red channel will be kept, the	
	Green and Blue information will be discarded.	
	The Auto Level command moves the level's sliders automatically to set highlight and shadow. It defines the lightest and	
Auto Level	darkest pixels in each color channel as white and black and then redistributes the pixels' color values proportionately	
Auto Contrast	The Auto Contrast command automatically adjusts the overall contrastin an RGB image	
Histogram	Used to show the distribution of brightness, R, G, B of an image over an image	
Histogram		
Equalization	Used to improved image contrast	
Flip	Flip image Horizontally/Vertically	

6.4.2 Settings>Network

6.4.2.1 Settings>Network>General

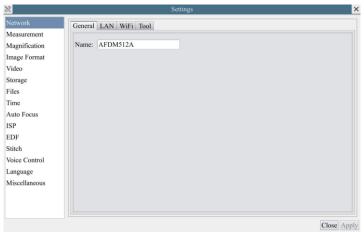


Figure 25 Comprehensive Network General Settings Page

Name The current camera name recognized as the network name

6.4.2.2 Settings>Network>LAN

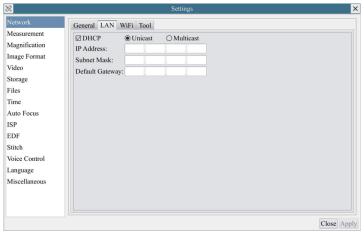


Figure 26 Comprehensive Network LAN Settings Page

DHCP Dynamic host control protocol allows DHCP server to automatically assign IP information to the camera. Only in Sec 6.4

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that does not
fault gateway
t

Uncheck the DHCP and select the Unicast item, user still need to set the IP address, Subnet mask and Default Gateway as shown below:

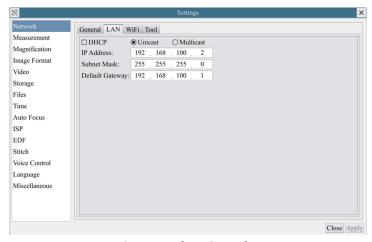


Figure 27 Manual DHCP and Unicast

Uncheck the DHCP and select the Multicast item, user still need to set the IP address, Subnet Mask and Default Gateway as shown below:

6.4.2.3 Settings>Network>WiFi

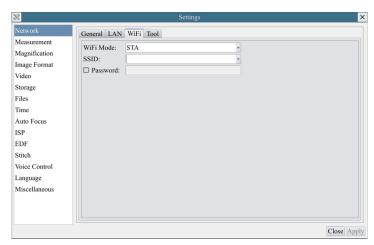


Figure 28 Network Setup

Wi-Fi Mode	AP/STA mode to select;	
Channel/SSID	Channel for the AP mode and SSID for the STA mode. Choice or input the to be connected router's SSID. Here, the SSID is the router's SSID;	
Password	Camera Password for the AP mode. Router Password for the STA mode	

6.4.2.4 Settings>Network>Tool

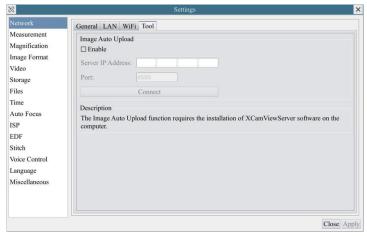


Figure 29 Comprehensive Network Tool Settings Page

Image Auto Upload	Select whether to enable or not;		
	When the WiFi mode is in AP mode, ensure that the PC is connected to the camera's AP, open the XCamViewServer, click		
	Update, and the IP address assigned by the camera to the PC will be displayed. Ensure that the XCamViewServer has		
	enabled Listen; Manually enter the IP address and port on the camera end and click Connect. The left corner of the		
	interface will display "Connected to Server", indicating successful connection. Use the left mouse button or external		
	device to snap. The XCamViewServer will display the number of Detections and Total Downloads, indicating successful		
G TD 4.11	image auto upload;		
Server IP Address	When the WiFi mode is in STA mode, ensure that both the PC and camera are connected to the router's WiFi; When		
	connected via LAN, ensure that the PC and camera are on the same LAN, open the XCamViewServer, click Update, and		
	the IP address assigned by the camera to the PC will be displayed. Ensure that the XCamViewServer has enabled Listen;		
	Manually enter the IP address and port on the camera end and click Connect. The left corner of the interface will display		
	"Connected to Server", indicating successful connection. Use the left mouse button or external device to snap, The		
	XCamViewServer will display the number of Detections and Total Downloads, indicating successful image auto upload;		
Port	Default 8888		

	Ensure that the XCamViewServer has enabled Listen, click Connect, and the left corner of the interface will display
Connect	"Connected to Server", indicating successful connection;

Description: The Image Auto Upload function requires the installation of XCamViewServer software on the computer.

Note: Enable Image Auto Upload function, unable to use the camera's snap function; If you need to use the snap function, you need to first turn off the Image Auto Upload function.

For detailed instructions on the Image Auto Upload function and the XCamViewServer on the upper computer, please consult our company for more information.

6.4.3 Settings>Measurement

This page is used for the define of the Measurement Object properties.



Figure 30 The Measurement Setup

Global	Precision	Used for setting digits behind the decimal point for measurement results;
	Edge Detection	Select whether to enable the automatic edge search function and set the detection range;
	Auto Measurment	Used for define the level of accuracy used for auto measurement;
	Fort Size	The font size of measurement data can be divided into three types: large, Middle, and Small;
	Cursor	Select whether the cursor is a single crosshair and set the color of the single cross;
	Miscellaneous	Whether to hide the label when moving the measurement objects;
	Line Width	Used for defining width of the lines for calibration;
Calibration	Color	Used for defining color of the lines for calibration;
Canoration	EndPoint	Type: Used for defining shape of the endpoints of lines for calibration: Null means no EndPoint,
		rectangle means rectangle type of endpoints. It makes alignment more easily;
Point, Angle, Line, Horizontal Line, Vertical Line, Rectangle, Circle, Ellipse, Annulus, Two Circles, Polygon, Curve		
	Left-click the in along with the Measurement command mentioned above will unfold the corresponding attribute settings to	
	set the individual property of the Measurement Objects.	

6.4.4 Settings>Magnification

This page's items are formed by the Measurement Toolbar's Calibration command.

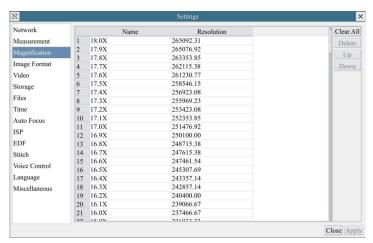


Figure 31 Comprehensive Magnification Settings Page

	Names such as 4X, 10X, 18X are based on magnification of the microscopes. For continuous zoom microscopes, ensure that
Name	the selected magnification coincides with the scale alignment line on the microscope zoom knob; Users could also edit the
	name of the magnification with other information, for example, microscope mode, users name, etc.
Resolution	Pixels per meter. Image device like microscopes have high Resolution value;
Clear All	Click the Clear All button will clear the calibrated magnifications;
Delete	Click Delete to delete the selected magnification;
Up	Select a row in the magnification ratio and click Up to move up the currently selected magnification ratio;
Down	Select a row in the magnification ratio and click Down to move down the currently selected magnification ratio;

6.4.5 Settings>Image Format

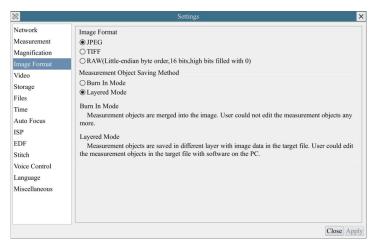


Figure 32 Comprehensive Image Format Settings Page

	JPEG: The extension of JPEG file can get very high compression rate and display very rich and vivid images by removing
	redundant images and color data. In other words, it can get better image quality with the least disk space. If measurement
Inner De marek	objects are available, the measurement objects will be burned into the image and the measurement cannot be edited.
Image Format	TIFF: TIFF is a flexible bitmap format mainly used to store images including photos and artistic images.
	RAW (Little-ending byte order,16bits, high bits filled with 0): RAW is an uncompressed and unprocessed image format that
	preserves all raw data directly obtained from the sensor of a digital camera.
Measurement	Burn in Mode: The measurement objects are merged into the current image. User could not edit the measurement objects any
Object Saving	more. This mode is not reversable.
Method	Layered Mode: The measurement objects are saved in different layer with current image data in the target file. User could edit

the measurement objects in the target file with some software on the PC. This mode is reversable.

6.4.6 Settings>Video



Figure 33 Comprehensive Setting of Video page

Video Resolution	Resolution Select a Video Resolution of 1280 x 720, 1920x1080 or 3840x2160;	
Video Encode	Select the Video Encode format. Can be H264 or H265. Compared with H264, H265 has a higher H265 compression ratio	
video Encode	which is primarily used to further reduce the design flow rate, in order to lower the cost of storage and transmission	
Video Quality	Select Video Quality as low, medium, or high;	
Video Playback	Fast Forward/Reverse internal in second unite for Video Playback	

6.4.7 Settings>Storage



Figure 34 Comprehensive Setting of Storage Page

Preferred Storage	eferred Storage SD Card: Select it to save the video and image to the SD Card.	
Page	USB Flash Drive: Select it to save the video and image to the USB Flash Drive.	
	List the file system format of the current storage device	
File System	FAT32: The file system of SD Card is FAT32. The maximum video file size of single file in FAT32 file system is 4G Bytes;	
Format of the exFAT: The file system of SD Card is exFAT. The maximum video file size of single file in FAT32 file sy		
Storage Device	NTFS: The file system of SD Card is NTFS. The maximum video file size of single file is 2T Bytes.	
	Unknown Status: SD Card not detected or the file system is not identified;	

Note: For USB Flash Drive, USB 3.0 interface is preferred.

6.4.8 Settings>Files



Figure 35 Comprehensive Setting of Files Name

Image/Video File Name	Provide Auto or Manual naming paradigm for Image or Video file;
Auto With specified name as the Prefix and XCamView will add digital after the Prefix for the Image or Video to	
Manual	A file dialog will pop up to enter the Image or Video file name for the captured Image or Video.

6.4.9 Settings>Time

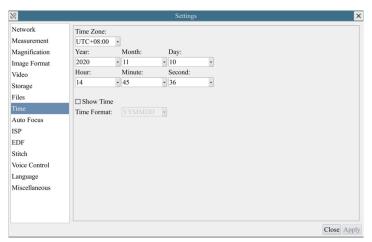


Figure 36 Time Setting

Time User can set Year, Month, Day, Hour, Minute and Second ital.in this page.

6.4.10 Settings>Auto Focus

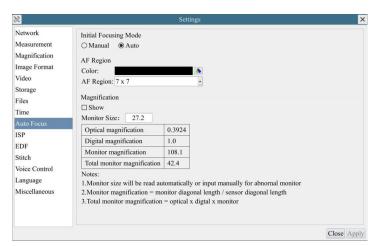


Figure 37 Comprehensive Setting of Auto Focus Setting Page

Initial Focusing Mode	Choose between Manual or Auto mode, which will be displayed after restarting the camera;	
AE Danies	Color	Define the color of the AF region border;
AF Region	AF Region	Define the size of the AF region border;
Magnification	Choose whether the interface displays magnification	
	Users can input	the display size for better focusing, with a default display of 27.2 inches (in);
Monitor Size	(The camera automatically acquires optical magnification, digital magnification, monitor magnification, and total monitor	
magnification)		
Notes:1.Monitor size w	Notes: 1. Monitor size will be read automatically or input manually for abnormal monitor . Monitor magnification = monitor diagonal length / sensor diagonal length . Total monitor magnification = optical * digtal * monitor	
2.Monitor magnification		
3.Total monitor magnifi		

6.4.11 Settings>ISP

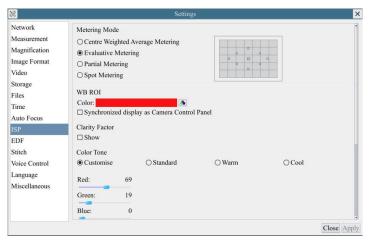


Figure 38 Comprehensive Settings of ISP Page

Matarina Mada	Select the Metering mode as the Central Weighted Average Metering, Evaluative Metering, Partial Metering, or	
Metering Mode	Spot Metering;	
WB ROI Color	Choosing the ROI rectangle line color and whether it is synchronized display as Camera Control Panel;	
Clarity Factor	Select to display the clarity factor in the video window, otherwise the clarity factor will not be displayed;	
Color Tone	Select color styles as custom, standard, warm, or cool;	
Dark Enhance	Define the intensity value of dark enhancement;	
Aperture Choosing the optical aperture size;		

Define the strength value for lens distortion correction

Description: Negative: correction for pillow shaped distortion

Positive: correction for barrel shaped distortion

The lens has slight distortion at low magnification, the recommended configuration value is -4.

Please adjust it according to the actual effect.

6.4.12 Settings>EDF

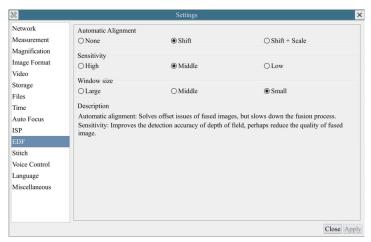


Figure 39 Comprehensive Settings of EDF

Automatic Alignment	Optionally turn on auto-alignment when there is significant displacement or scaling between images;	
Sensitivity Select the sensitivity of EDF;		
Window size Select the window size for displaying real-time images during EDF;		
Description	Automatic alignment: Solves offset issues of fused images, but slows down the fusion process.	
Description	Sensitivity: Improves the detection accuracy of depth of field, perhaps reduce the quality of fused image.	

6.4.13 Settings>Stitch

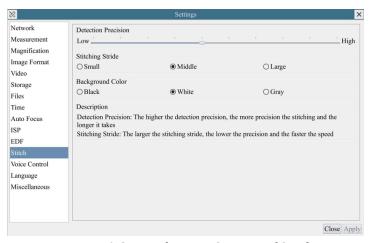


Figure 40 Comprehensive Settings of Stitch

Detection Precision	Define the level of detection precision;	
Stitching Stride Select the stitching stride;		
Background Color	Select the background color of stitch;	
Description	Detection Precision: The higher the detection precision, the more precision the stitching and the longer it takes	
Description	Stitching Stride: The larger the stitching stride, the lower the precision and the faster the speed.	

6.4.14 Settings>Voice Control

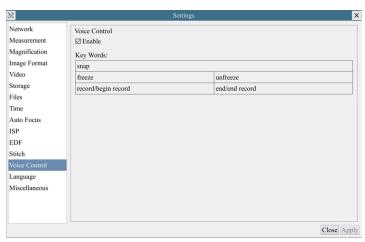


Figure 41 Comprehensive Settings of Voice Control

Voice Control Select whether to enable or not;	
	Provide Key Words for "snap";
Key Words	Provide Key Words for "freeze", "unfreeze";
	Provide Key Words for "record/begin record", "end/end record";
Note: After the camera is turned on, if the voice control module is not plugged in, the Key Words information will not be displayed	

6.4.15 Settings>Language



Figure 42 Comprehensive Setting of Language Selection Setting Page

English	Set language of the whole software into English;	
Simplified Chinese	Set language of the whole software into Simplified Chinese;	
Traditional Chinese	Set language of the whole software into Traditional Chinese;	
Korean:	Set language of the whole software into Korean;	
Thailand	Set language of the whole software into Thailand;	
French	Set language of the whole software into French;	
German	Set language of the whole software into German;	
Japanese	Set language of the whole software into Japanese;	
Italian	Set language of the whole software into Italian;	
Russian	Set language of the whole software into Russian;	

	Dutch	Set language of the whole software into Dutch;
Portuguese Set language of the whole so		Set language of the whole software into Portuguese;

6.4.16 Settings>Miscellaneous

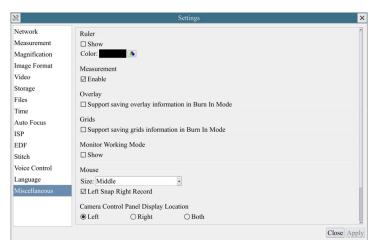


Figure 43 Comprehensive Miscellaneous Settings Page

Ruler	Select to display the ruler in the video window, otherwise not to display the ruler;
Ruler Measurement Overlay Grids Monitor Working Mode Camera Control Panel Display Location Camera Parameters Import Camera Parameters Export Reset to factory defaults	Select to display the measurement toolbar in the video window, otherwise not to display the
	measurement toolbar;
Measurement Diverlay Grids Monitor Working Mode Camera Control Panel Display Location Camera Parameters Import Camera Parameters Export	Select to support saving graphics overlay information in fusion mode, otherwise it will not
	support;
Grids	Select to support saving mesh information in fusion mode, otherwise not to support;
Manitan Wanking Mada	Select to display the Monitor Working Mode in the video window, otherwise the Monitor
Monitor working Mode	Working Mode will not be displayed;
Company Control Danel Display I continu	Select the camera control panel to display on the left, right, or both sides of the HDMI
Camera Control Panel Display Location	interface;
Camara Paramatara Import	Import the Camera Parameters from the SD Card or USB flash drive to use the previously
Camera Farameters import	exported Camera Parameters
Company Dougnators Expost	Export the Camera Parameters to the SD Card or USB flash drive to use the previously
Camera r drameters export	exported Camera Parameters
Reset to factory defaults	Restore camera parameters to its factory status;

6.5 Auto Focus Control Panel on the Right Side of Video Window Move the Zoom Slider to change the Zoom Ratio, the value will be displayed below the slider. It can be edited to set the desired Zoom Ratio Zoom Button There are 3 Zoom Buttons, users can set specific zoom ratio for the quick control

Zoom Ratio	Zoom Slider	, , , , , , , , , , , , , , , , , , , ,	
0.3924 18 42.4		Zoom Shaci	the slider. It can be edited to set the desired Zoom Ratio
Optical 0.3924 -6 0.0218 1 42.4 18.0X 4350 10.0X Manual Focus 5.0X OAF + EDF 1.0X One Push AF Reset		Zoom Button	There are 3 Zoom Buttons, users can set specific zoom ratio for the quick control
		Optical Magnification	Optical Magnification is the designed lens magnification
		Digital Magnification	Digital Magnification is the object length on the monitor divided by the actual
			object length
		Focus Slider	Move the Focus Slider to change the focus lens position; The focus lens position
			value will be displayed below the slider. It can be edited to set the desired focus
			lens position;
Manual Focus	With Manual Focus radio button is checked, users can move the Focus Slider to change the focus lens position to get a clear		
Manual Focus	image. The position value of the focus lens below the slider can be set by the user		
Autofocus	With Autofocus radio button is checked, the system will automatically focus the object on the stage, the focus lens position		
	value under the Focus Slider will be refreshed in real-time; When the ROI or Object state is changed, the camera will perform		
	the Auto Focus operation automatically		
	With AF+EDF checked, system turns on the autofocus mode, which requires the user to change the focus area in sequence to		
AF+EDF	focus on multiple different targets in the same scene. After all targets are successfully focused, move the mouse to the bottom		
AFTEDF	of the video window, click , and then the camera will perform EDF on the previously focused images and output the fused		
	image.		
One Push	Clicking One Push button will perform a Autofocus operation at a time		
Reset	Click Reset button to reset the Zoom and Focus modules. After the process is finished, the Zoom is set to 18X normalized		
	magnification, and the Focus is fixed at the standard object distance(195mm in this model), if the object(such as a ruler for		
	Calibration) is not clear, adjust the stand bracket to move the object to the standard object distance.		
	Note: (see Measurement Toolbar>Calibration items for details 6.3.2).		

6.6 Focus Region on the Video Window

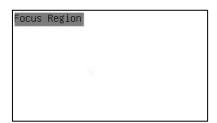


Figure 44 Focus region

The Focus Region is used for selecting the region of interest for Auto Focus operation. When user clicks the button on the Synthesis Camera Control Toolbar, the Focus Region will pop up as well with the Autfoocus Control Panel. Users can click any part of the video window to select the focus region for Auto Focus operation.

When users close the Autofocus Control Panel, the Focus Region will be closed automatically.