



EGE BÖLGESİ SANAYİ ODASI
AEGEAN REGION CHAMBER OF INDUSTRY

UNION OF CHAMBERS AND COMMODITY EXCHANGES OF TURKEY

CAPACITY REPORT



AEGEAN REGION CHAMBER OF
INDUSTRY

Expiry Date
03/10/2021

Reporting Date: 02/10/2019
Report No: 2019/1586

Company Title:	BMC OTOMOTİV SAN.VE TİC.A.Ş.-İZMİR DOĞANLAR BRANCH	Industrial Registration No.:	623582
Registered Brands	:BMC	Chamber Registration No.:	22647
Tax Office/Tax No.	: Atışalanı Tax Office / 3770439888	Trade Registration No.:	177311
Workplace SSI No.	:229100101152452803588-20	Activity Code (NACE)	:29.10.04
MERSIS No.	:0377043988800018		
Location of Production	Address : Doğanlar Mah. 1580 Sokak No:31 35050 Doğanlar BORNOVA / İZMİR Workplace Phone (With Area Code): 232-4771800 Fax: 232-4771877 e-mail: mehmet.ugurlu@bmc.com.tr Web site: www.bmc.com.tr		
Headquarters	*Sanayi Mah. Teknopark Bulvarı No:1/4C İç Kapı No: 301 PENDİK / İSTANBUL Office Phone (With Area Code): 0212-4380435 Fax: 0212-4380435		

Production Areas	: Passenger Transport Vehicles (Bus, Bus Chassis, Midibus, Midibus Chassis)		
Status of the Production Facility	Status of Capital Assets (TL)	Staff Status	
Owner	Value of the Machinery and Equipment	Engineers:	4
Land (m2)	306,822,658	Technicians:	24
Total Indoor Area (m2)	Registered Capital	Foreman	12
22,850		Workers:	493
Reinforced Concrete		Administrative Personnel :	4
Building Construction Type		Total:	537
Steel Construction			

Start Date of the Production Activities: 14/10/2010			
Foreign Capital		Intangible Rights	
Country	Rate (%)	Patent	Know How
		n/a	n/a
		License	Country
		yes	United States of America

Certificates: Device Laboratory, R&D Unit, ISO 14000 Certificate, Discharge License, CE, Other Certificates: ISO 14001, ISO 9001, OHSAS 18001

This capacity report covering the maximum production capacity and consumption capacity, of the business with the title specified above, which is theoretically calculated according to the methods and criteria in force, was issued by us on 01/10/2019.

REPORTER Başak KARAÖZ Officer	1ST EXPERT ŞÜKRÜ ŞENTÜRK Mechanical Engineer	2ND EXPERT
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(Signature – Seal)
Burçin TANERLER
Industry Unit Assistant Specialist



BMC
OTOMOTİV SAN. VE TİC. A.Ş.

Mehmet BALÇILAR
Yeminli Tercüman - Translator Under Oath
Traducteur Assermenté - Translator Jurac.

Machine Code	QTY	Machinery and Equipment (Type and Technical Specifications)	Score	Domestic/Import	Power (KW)
	1	Chassis numbering device	0D		0.0
	3	Body Installation (railed)	0D		0.0
	2	Paint Shop Line (Railed)	0D		0.0
	3	Trim-Mechanical operators (engine-axle-tyre-installation-seat upholstery, etc.) installation line (railed)	0D		0.0
	96	Inert Gas Welding Machine	0D		0.0
	3	Portable sheet metal cutter (elect.)	0D		0.0
	3	Oxygen cutting tool	0D		0.0
	4	Oxygen Welding Tool	0D		0.0
	1	Circular Hacksaw	0D		0.0
	10	Burner (Fuel Oil+LPG)	0D		0.0
	5	Fuel Tank (Fuel Oil)	0D		0.0
	1	Fuel Tank (LPG)	0D		0.0
	4	Radial drilling machine	0D		0.0
	1	Guillotine Shears (3 meters)	0D		0.0
	1	Pulmax Shears	0D		0.0
	2	Bending Press	0D		0.0
	2	Pneumatic Hoist	0D		0.0
	7	Electric Hoist	0D		0.0
	1	Lever Shears	0D		0.0
	1	Eccentric press (20 tonnes)	0D		0.0
	2	Assembly painting facility	0D		0.0
	4	Base cart with special rail	0D		0.0
	16	Paint gun	0D		0.0
	7	Jigsaw	0D		0.0
	2	Particle board saw	0D		0.0
	12	Guide machine	0D		0.0
	4	Compressor	0D		0.0
	7	Mobile crane	0D		0.0
	10	Sealant application machine and gun	0D		0.0
	5	Fill in coat gun	0D		0.0
	5	Teroson gun	0D		0.0
	5	Paint tank	0D		0.0
	37	Sanding machine	0D		0.0
	1	Overhead welding jig	0D		0.0
	2	Rear 5-seater seat welding jig	0D		0.0
	5	Sheet tensioning tool	0D		0.0
	3	Front frame assembly jig	0D		0.0
	4	Rear frame assembly jig	0D		0.0
	2	Base platform assembly jig	0D		0.0
	2	Netting assembly jig	0D		0.0
	2	Trunk frame assembly jig	0D		0.0
	4	Lift Truck (diesel)	0D		0.0
	1	Combi heater for heating of the room (LPG)	0D		0.0

Total: 0 ,.0 = .0 HP

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TABLE: II ANNUAL PRODUCTION CAPACITY

Item Code	Product Name (Type-Specification Commercial and Technical Name)	Quantity	Unit
29.10.41.10.02	Bus (Diesel, Hybrid, Articulated, Natural Gas), Bus Chassis (with engine), Midibus, Midibus Chassis (with engine)	1,800	units

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TABLE: III CAPACITY CALCULATION (The purpose of issuing of the report: Renewal)

Buses (diesel, hybrid, articulated, natural gas), Bus Chassis (with engine), Midibuses, Midibus Chassis (with engine) are produced in this work place. There are 3 vehicle assembly lines (for Trim-Mechanical operations), 3 body assembly lines, a part machining and forming workshop and 2 paint shop lines are available in the factory.

PRODUCTION CAPACITY FOR MAIN PRODUCTS:

Bus and Midibus Vehicle and Chassis Assembly Line: (With a capacity of 6 units/day)

Total number of main assembly station : 40 units

Critical (bottleneck) main assembly stations : Frame assembly

Total workload of the critical station (average) : 2,203 minutes/unit

Cycle time of the critical station at full capacity : 80 minutes/unit

Line capacity:

(60 min. x 8 h) 480 (minutes/day) / 80 (minutes/unit) = 6 (units/day)

Total Capacity: 6 (units/day) x 300 (days/year) = 1,800 (units/year)

Distribution of the Production (as declared by the company: number of 4 types of products vary among themselves as production

is completely based on orders. Total capacity= 1,800

(units/year) is arranged as follows for the distribution of production.

-Buses and/or Bus Chassis and/or Midibuses and/or Midibus Chassis:

(Total capacity) 1,800 units/year

DKP Black and Cold Rolled Sheet:

Bus and Midibus Body and other sheet metal parts:

1.800 unit/year x 1,094 kg/unit= 1,969 tonnes/year

Bus chassis

1.800 unit/year x 340 kg/unit= 612 tonnes/year

Total= 2,581 tonnes/year

LPG Liquid Petroleum Gas:

1. Burners used in production (for paint furnace-drying-cabinet heating):

(as per the average capacities of the burners)

20.83 kg / hours x 8 hours x 300 days/ year= 49,992 kg / year

2. Heating requirement (office heating-combi heater): (as per the average capacities of the burners)

3.3 kg / hours X 8 hours X 150 days/ year= 3,960 kg

1. + 2. = 49,992+3,960 = 53,952 kg / year

Fuel Oil:

1. Requirement for fuel oil filled in the vehicles manufactured

1,800 vehicles/year x 60 litres/vehicle = 108,000 litres/year

2. Requirement for construction machines and service vehicles

4 construction machines x 4.84 litres/day/vehicle X 300 days/year = 5,808 litres/year

3. Diesel oil burners used for production (for the old paint cabinet): (as per the average capacities of the burners)

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41 litres/hour x 8 hours/day x 300 days/year = 98,400 litres/year

Total (1+2+3) = 108,000+5,808+98,400 = 212,208 litres/year

NOTE: Other required materials specified in Table IV are calculated based on actual average consumptions up to this day and the declaration of the company and considering a capacity usage of 8 hours/day and 300 days/year.

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TABLE: IV ANNUAL CONSUMPTION CAPACITY

Item Code	Consumed Materials (Type-Specification Commercial and Technical Name)	Unit	Quantity	In Writing
24.42.22	Aluminium profile	units	11,200	Eleven Thousand and Two Hundred
	Aluminium (Assan-1050)	kilogram	1,600	One Thousand and Six Hundred
24.10.51	Galvanized sheet (T312)	Ton	840	Eight Hundred and Forty
24.10.32	Roll Sheet	Ton	152	One Hundred and Fifty Two
24.20.13	Steel pipe (patented and seamed)	meter	7,000	Seven Thousand
24.42.24	Aluminium plate	Ton	59	Fifty Nine
24.10.41	Black sheet	Ton	97	Ninety Seven
24.10.41	DKP black and cold rolled sheet	Ton	2,581	Two Thousand and Fife Hundred and Eighty One
	H-Deep rolled sheet	kilogram	617	Six Hundred and Seventeen
24.10.43	Various sheets of HRP 3837 quality	Ton	42	Forty Two
	Filled copper bars	kilogram	29	Twenty Nine
24.10.43	4942-LRKK sheet	Ton	795	Seven Hundred and Ninety Five
24.10.43	Various sheets of LR-9355 quality	Ton	3,343	Three Thousand and Three Hundred and Forty Three
24.10.43	Various sheets of 3242 quality	Ton	257	Two Hundred and Fifty Seven
24.10.43	Various sheets of 3244 quality	Ton	643	Six Hundred and Forty Three
24.10.43	Various sheets of 4244 quality	Ton	5,271	Five Thousand and Two Hundred and Seventy One
24.10.43	Various sheets of 6224 quality	Ton	43	Forty Three
24.10.43	6114CRS sheet	Ton	2,690	Two Thousand And Six Hundred and Ninety
24.10.62	St-14.03	Ton	1,094	One Thousand and Ninety Four
	Stainless sheets of 1.4003 quality	kilogram	12,000	Twelve thousand
	Stainless profile of 1.4003 quality	kilogram	14,000	Fourteen Thousand
	Stainless profile of 304 quality	kilogram	14,000	Fourteen Thousand
	Stainless sheets of 304 quality	kilogram	12,000	Twelve Thousand
24.42.22	Various Aluminium Profiles	meter	43,714	Forty Three Thousand And Seven Hundred and Fourteen
24.10.62	Steels with various cross sections	Ton	58	Fifty Eight
24.10.62	Automat transmission steel	Ton	103	One Hundred and Three
24.10.23	Special valve steel	Ton	41	Forty One
20.59.43	Antifreeze	kilogram	14,220	Fourteen Thousand and Two Hundred and Twenty
20.15.31	Urea (adblue) (additive for catalyst)	Ton	16	Sixteen
	Transmission oil	kilogram	4,000	Four Thousand
	Differential oil	kilogram	980	Nine Hundred and Eighty
19.20.26	Euro-diesel	Ton	212	Two Hundred and Twelve
	Hydraulic Brake Fluid	kilogram	905	Nine Hundred and Five
19.20.27	Engine Oil (for diesel engine)	Liters	71,000	Seventy One Thousand
	Putty	kilogram	180	One Hundred and Eighty
20.30.11	Acrylic Paint	Ton	138	One Hundred and Thirty Eight
	Primer (for paint)	Ton	320	Three Hundred and Twenty
	Mastic	kilogram	3,180	Three Thousand and One Hundred and Eighty
	Silicon	kilogram	14,400	Fourteen Thousand and Four Hundred
	Rapid Varnish	kilogram	3,780	Three Thousand and Seven Hundred and Eighty
	Grease oil	kilogram	1,080	One Hundred and Eighty
	Stiffener	kilogram	240	Two Hundred and Forty
	Paste (for polishing of the paint)	units	3,600	Three Thousand and Six Hundred
	Chassis protector	kilogram	2,020	Two Thousand and Twenty
	Cleaning solvent	Ton	37	Thirty Seven
	Thinner	Ton	124	One Hundred and Twenty Four
	Adhesive	kilogram	5,400	Five Thousand and Four Hundred

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Vax	Ton	12	Twelve
Paint remover	kilogram	1,280	One Thousand and Two Hundred and Eighty
06.20.10 Natural gas/CNG	kilogram	2,700	Two Thousand and Seven Hundred
Oxygen gas (cylinder)	units	120	One Hundred and Twenty
19.20.31 LPG (Liquid Petroleum Gas)	Ton	54	Fifty Four
1st speed gear	units	1,300	One Thousand and Three Hundred
1/4" Bandy pipe (6.35 mm)	meter	10	Ten
2nd speed gear	units	1,300	One Thousand and Three Hundred
2/3 yoke cast	units	1,300	One Thousand and Three Hundred
24/12V converter	units	1,800	One Thousand and Eight Hundred
3-piece distributor	units	3,600	Three Thousand and Six Hundred
4-Way protective valve	units	4,600	Four Thousand and Six Hundred
ABS ECU	units	1,800	One Thousand and Eight Hundred
ABS sensor	units	1,800	One Thousand and Eight Hundred
ABS valve	units	1,800	One Thousand and Eight Hundred
28.15.24 Angular gear box	units	1,800	One Thousand and Eight Hundred
Adaptor	units	7,200	Seven Thousand and Two Hundred
AXLE shaft	tool	3,600	Three Thousand and Six Hundred
Acoustic coating	kilogram	40,000	Forty Thousand
27.20.21 Battery	units	3,600	Three Thousand and Six Hundred
Low pressure switch	units	3,600	Three Thousand and Six Hundred
29.31.22 Alternator	units	12,600	Twelve Thousand and Six Hundred
Shock Absorber	units	14,400	Fourteen Thousand and Four Hundred
Amplifier	units	1,800	One Thousand and Eight Hundred
Bulb (Bus and Midibus)	units	32,400	Thirty Two Thousand and Four Hundred
26.40.12 Anti-radio (insulated)	units	1,800	One Thousand and Eight Hundred
Rear bellows carrier	units	2,200	Two Thousand and Two Hundred
Rear portal axle	tool	1,000	One Thousand
Rear fog lamp	units	3,600	Three Thousand and Six Hundred
Rear facia assembly	units	3,600	Three Thousand and Six Hundred
ASR brake valve	units	7,200	Seven Thousand and Two Hundred
ASR solenoid valve	units	7,200	Seven Thousand and Two Hundred
Idler gear assembly installation	units	1,000	One Thousand
Foot brake valve	units	1,800	One Thousand and Eight Hundred
Foot brake valve	units	1,800	One Thousand and Eight Hundred
28.15.24 Pinion-ring gear set	tool	1,000	One Thousand
Insert	units	6,000	Six Thousand
Independent front suspension 1st set	units	1,000	One Thousand
Copper spray	kilogram	300	Three Hundred
Thrust disk assembly	units	1,800	One Thousand and Eight Hundred
White zinc coating	kilogram	350	Three Hundred and Fifty
Bitumen-under body insulation	kilogram	270	Two Hundred and Seventy
Buny pipe	meter	1,404	One Thousand and One Hundred and Four
Fridge (Vehicle type)	units	900	Nine hundred
CNG cylinder	set	800	Eight Hundred
CNG fuel system	units	1,800	One Thousand and Eight Hundred
Linkage assembly	units	7,200	Seven Thousand and Two Hundred
28.15.10 Various bearings	units	8,100	Eight Thousand and One Hundred
Various oil seals	units	7,000	Seven Thousand
Zinc spray	kilogram	300	Three Hundred
Clutch fork	units	1,100	One Thousand and One Hundred
Clutch Cylinder	units	1,100	One Thousand and One Hundred

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	Clutch cylinder assembly	units	1,100	One Thousand and One Hundred
28.15.10	Clutch bearing	units	1,800	One Thousand and Eight Hundred
	Clutch slave cylinder	units	1,800	One Thousand and Eight Hundred
	Derlin bar	units	2,400	Two Thousand and Four Hundred
	Circuit breaker relay	units	14,400	Fourteen Thousand And Four Hundred
	External rear view mirror	units	3,600	Three Thousand and Six Hundred
28.15.24	Differential assembly	units	1,800	One Thousand and Eight Hundred
	Digital tachograph	units	1,800	One Thousand and Eight Hundred
	Seamed pipe	meter	5,000	Five Thousand
	Axle kit	units	10,800	Ten Thousand and Eight Hundred
	Axle sleeve (rear)	units	1,000	One Thousand
28.15.24	Steering box	units	1,800	One Thousand and Eight Hundred
	Steering shaft	units	1,800	One Thousand and Eight Hundred
	Steering pump	units	1,800	One Thousand and Eight Hundred
	Steering wheel	units	1,800	One Thousand and Eight Hundred
	Diode unit	units	12,600	Twelve Thousand and Six Hundred
	Dosing pump	units	1,800	One Thousand and Eight Hundred
	Drive motor (hybrid)	units	1,000	One Thousand
	ECAS valve kit	units	1,800	One Thousand and Eight Hundred
	EGP catalyst	units	1,800	One Thousand and Eight Hundred
	Exhaust brake assembly	units	800	Eight Hundred
	Inclined rod assembly	units	3,600	Three Thousand and Six Hundred
28.15.24	Camshaft gear	units	1,100	One Thousand and One Hundred
	Camshaft	units	1,100	One Thousand and One Hundred
	Electric control unit	units	3,600	Three Thousand and Six Hundred
	Injector	units	6,000	Six Thousand
	Injector pump gear	units	1,100	One Thousand and One Hundred
	Injector pump sleeve	units	1,100	One Thousand and One Hundred
	Beam-dipped/main	set	10,800	Ten Thousand and Eight Hundred
	Fluorescent lamp (Vehicle type)	units	45,200	Forty Five Thousand and Two Hundred
	Formica	set	1,800	One Thousand and Eight Hundred
	Brake lining set	units	1,100	One Thousand and One Hundred
	Brake bellows	units	4,500	Four Thousand and Five Hundred
	Brake pedal assembly	units	1,800	One Thousand and Eight Hundred
	Brake tray set	units	3,300	Three Thousand and Three Hundred
	Acceleration pedal	units	1,800	One Thousand and Eight Hundred
	Generator (hybrid)	units	1,000	One Thousand
	Grease Fitting	units	5,400	Five Thousand and Four Hundred
	Haldex condenser	units	1,800	One Thousand and Eight Hundred
	Motion sensor	units	1,800	One Thousand and Eight Hundred
	Air Conditioner	units	1,800	One Thousand and Eight Hundred
	Air Filter Assembly	units	1,800	One Thousand and Eight Hundred
	Air leak inspection spray	Liters	1,440	One Thousand and One Hundred and Forty
	Air dryer	units	1,800	One Thousand and Eight Hundred
	Air cylinder	set	1,800	One Thousand and Eight Hundred
	Air Tube	units	1,800	One Thousand and Eight Hundred
	Hydraulic motor	units	1,800	One Thousand and Eight Hundred
	Hydraulic Pump / Hydro Pump	units	3,600	Three Thousand and Six Hundred
	Hydraulic jack	units	1,800	One Thousand and Eight Hundred
	Hydraulic tank assembly	units	1,900	One Thousand and Nine Hundred
	Speaker	units	7,200	Seven Thousand and Two Hundred
	Hybrid rear portal axle	units	1,000	One Thousand

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	Hybrid motor	units	1,000	One Thousand
	Intercooler	units	1,800	One Thousand and Eight Hundred
	Inverter	units	1,000	One Thousand
	Heated mirror	units	3,600	Three Thousand and Six Hundred
	Interior rear view mirror	units	1,950	One Thousand Nine Hundred and Fifty
28.15.10	Needle bearing	units	28,800	Twenty Eight Thousand and Eight Hundred
	Thinner-Styrene	kilogram	1,100	One Thousand and One Hundred
28.15.24	Differential pinion gear	units	4,400	Four Thousand and Four Hundred
	Pinion gear box	units	1,100	One Thousand and One Hundred
	Pinion shaft	units	1,100	One Thousand and One Hundred
	Rim	units	12,950	Twelve Thousand and Nine Hundred and Fifty
	In-cab heater kit	units	1,800	One Thousand and Eight Hundred
	Calliper assembly	set	2,100	Two Thousand and One Hundred
	Camera set	units	1,800	One Thousand and Eight Hundred
	Caster wedge	units	2,200	Two Thousand and Two Hundred
	Catalyst	units	1,800	One Thousand and Eight Hundred
	Foldable LCD type monitor	units	1,800	One Thousand and Eight Hundred
	Welding wick	meter	480	Four Hundred and Eighty
	Cutting disc	units	17,500	Seventeen Thousand and Five Hundred
	Short Tie Rod	units	3,600	Three Thousand and Six Hundred
	Lock set assembly	units	1,800	One Thousand and Eight Hundred
28.25.12	Air conditioner (for vehicles)	units	1,800	One Thousand and Eight Hundred
	Kneeling system kit	units	1,800	One Thousand and Eight Hundred
	Seat set (for vehicles)	units	1,900	One Thousand and Nine Hundred
	Front axle assembly	units	1,100	One Thousand and One Hundred
28.15.24	Transmission assembly	units	1,100	One Thousand and One Hundred
	Compressor	units	1,100	One Thousand and One Hundred
	Connector-52-pin	units	1,800	One Thousand and Eight Hundred
	Bellows carrier	units	1,800	One Thousand and Eight Hundred
28.15.24	Crank gear	units	1,100	One Thousand and One Hundred
	Laminated flooring	meter	11,000	Eleven Thousand
	Soldering wire	kilogram	4,000	Four Thousand
	Ignition switch	units	1,800	One Thousand and Eight Hundred
	Various milling cutters	units	200	Two Hundred
	Various tool posts	units	100	One Hundred
	Various guides	units	1,000	One Thousand
	Various drill bits	units	45,000	Forty Five Thousand
	Various hard metal bits	units	250	Two Hundred and Fifty
	Various grinding wheels	units	8,000	Eight Thousand
	Various sandpapers	units	350,000	Three Hundred and Fifty Thousand
	NOX Sensor (for catalyst)	units	1,800	One Thousand and Eight Hundred
	Nozzle (urea injector)	units	1,800	One Thousand and Eight Hundred
	Automatic greasing system	units	1,800	One Thousand and Eight Hundred
	Special battery 1 set	units	1,000	One Thousand
	Special battery 1 installation Kit 1 set	units	1,000	One Thousand
	Reciprocating pump	units	1,800	One Thousand and Eight Hundred
	Polyester putty	kilogram	500	Five Hundred
26.40.12	Radio (for vehicles)	units	1,800	One Thousand and Eight Hundred
	Rod	units	3,300	Three Thousand and Three Hundred
28.15.10	Bearing	set	120,000	One Hundred and Twenty Thousand
	Solenoid valve	units	27,000	Twenty Seven Thousand
	Nut-nozzle	units	3,600	Three Thousand and Six Hundred

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	Stop light switch	units	3,600	Three Thousand and Six Hundred
	Water level sensor	units	14,400	Fourteen Thousand and Four Hundred
	Water drain valve	units	3,600	Three Thousand and Six Hundred
	Float unit assembly	units	1,800	One Thousand and Eight Hundred
28.15.24	Transmission	units	1,950	One Thousand Nine Hundred and Fifty
	Charging kit assembly	units	2,200	Two Thousand and Two Hundred
	Chassis filter	units	2,000	Two thousand
	Flooring	square meters	6,606	Six Thousand and Six Hundred and Six
	Floor-cont.-sound insulation	units	18,000	Eighteen Thousand
	Tack-rag waxcloth	kilogram	480	Four Hundred and Eighty
	Telma retarder (for the brake system)	units	1,800	One Thousand and Eight Hundred
	Terminal	units	441,000	Four Hundred and Forty One Thousand
	Thermostat-82°C	units	1,100	One Thousand and One Hundred
	Test adaptor	units	48,600	Forty Eight Thousand and Six Hundred
	Thermistor*	units	1,800	One Thousand and Eight Hundred
	Transfer Box	units	1,000	One Thousand
22.11.13	Tubeless tire	units	12,600	Twelve Thousand and Six Hundred
	Unwin seti (for disabled equipment)	units	1,500	One Thousand and Five Hundred
	Tie rod assembly	units	7,200	Seven Thousand and Two Hundred
	Urea installation	units	1,800	One Thousand and Eight Hundred
	Urea sensor	units	1,800	One Thousand and Eight Hundred
	Urea float timer	units	1,800	One Thousand and Eight Hundred
	Vacuum visual warning set	units	1,440	One Thousand and One Hundred and Forty
	Shift bellows	units	1,800	One Thousand and Eight Hundred
28.15.24	Flywheel gear	units	1,970	One Thousand and Nine Hundred and Seventy
	Voltage reducer	units	3,600	Three Thousand and Six Hundred
	Fire extinguishing kit	units	1,800	One Thousand and Eight Hundred
	Fire-resistant polyester F314 (for engine cell)	kilogram	850	Eight Hundred and Fifty
	Axon bushing assembly	set	3,600	Three Thousand and Six Hundred
	Air Suspension Bellows	units	400	Four Hundred
	Diesel Engine	units	1,800	One Thousand and Eight Hundred
	Pressure Sensor	units	7,200	Seven Thousand and Two Hundred
	Exhaust Outlet Kit	units	3,600	Three Thousand and Six Hundred
	Exhaust Inlet Kit	units	3,600	Three Thousand and Six Hundred
	Fitting	units	46,800	Forty Six Thousand and Eight Hundred
	Binder Connection Strip	units	21,600	Twenty One Thousand and Six Hundred
	Engine mount	units	3,600	Three Thousand and Six Hundred

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This capacity report contains the information determined by the chamber as of the appraisal date, consists of 11 pages and invalidates the capacity report for the company approved by TOBB with the number 35476 dated 03/11/2017.

- *1. Modification : Changes were made upon the letter dated 31.03.2020.
**2. Modification : Changes were made upon the letter dated 18.01.2021
***3. Modification : Changes were made upon the letter dated 18.01.2020

Inspected By:
TOBB Directorate of Industry
Sümeyye AYHAN
Mechanical Engineer

This present capacity report is the one which was modified.
The signatures of the expert committee are on the original copy.

1. Capacity reports are issued in accordance with the Procedures and Principles and criteria determined by TOBB.
2. These documents indicate theoretically calculated maximum production capacity of the companies and the type and quantity of raw materials and semi-products determined on average if this capacity is achieved taking into consideration the working conditions at the date of inspection.
3. The calculations are made assuming that all the products in the report are manufactured simultaneously and continuously, assuming 8 hours per day and 300 working days per year unless otherwise stated. Therefore, the actual production / consumption types and quantities of the companies may differ from the types and quantities specified in the capacity reports. Shift work is disregarded.
4. Records of the capacity reports kept in the electronic environment in the Union are essential.
5. The expert committee is responsible for the accuracy of the information provided in this capacity report.

APPROVAL OF THE CHAMBER	APPROVAL OF THE UNION OF CHAMBERS AND COMMODITY EXCHANGES OF TURKEY	DATE AND NO. FOR THE APPROVAL OF THE UNION OF CHAMBERS AND COMMODITY EXCHANGES OF TURKEY
<p>Utku KILIÇER Chief of Industry</p>	<p>Müjdat BAYRAMOĞLU Metallurgical Engineer</p>	<p>03/10/2019 * 032936</p> <p>This capacity report is valid until the end of the "Expiry Date" determined by the Union specified on page 1.</p>

Mehmet BALÇIKLAR
Yeminli Tarafçman - Translator Under Oath
Traductor Asesente - Traductor Jura