# **JEB**<sup>®</sup> **TRANSFORMER CO., LTD**

Enterprise Vision: To be the best power equipment supplier in the world. Enterprise Mission: Provide safe, environmental-friendly, and energysaving power equipment for global users, satisfy customers, shareholders, employees, suppliers and society.







**Company Culture** 



# PART 01



## **Company Profile**



## **ZHEJIANG JIANGSHAN TRANSFORMER CO., LTD**

Founded in 1969, as a professional manufacturer of power transformers below 230kV, It is listed as one of the domestic manufacturers with large-scale transformer production capacity. The company is a member of China Transformer Industry Association, con honour with civilized enterprise in Zhejiang Province. The company is entitled as national key factory in the industry, also on the list of the first batch of excellent and strong enterprises recommended by the State Economic and Trade Commission for the project of Urban and Rural Power Grid Upgrading, and has been included in the National Thousand Famous Brand Cultivation Project. The company has successively won the titles, like National High-Tech Enterprise, Provincial-level Backbone enterprise of High-Tech Industrial Characteristic for power transmission and transformation equipment, Zhejiang Famous Trademarks, Zhejiang AAA-level Credible and trustworthy Factory, Government Quality Award of Quzhou Government..... etc.

The company is located near Zhejiang-Jiangxi Railway, Hangjinqu Expressway, Huangqunan Expressway and National Highway 205. It is only 40 kilometers away from Quzhou Airport. At the same time, with the opening of Hangzhou-Changzhou High-speed Railway, it will be more convenient to reach major cities across the country.



# $\mathsf{PART} \quad \mathsf{02}$

## **Development History**



# Development History





## Development History







**FR**®







## **ISO certificates**







实验室名称: 国家电器产品质量监督检验中心 Lab Name: China National Center for Quality Supervision and Test of Electrical Apparatus Products

№ 20M1148-S

#### 型式试验报告 Type Test Report

奏 乾 单 位: ZHEJIANG JIANGSHAN TRANSFORMERCO, LTD. Client: 产品名称: Power transformer Name of Product: 产品型号: SSZ13-240000/220 Product Type: 检验美利: Commission test Test Category:

本实验室对出具的检验(试验)结果负责,未经实验室书面同意, 不得部分地复制本报告。

€

The laboratory is responsible for the inspection (Test) results. The report shall not be reproduced except in full, written approval of the laboratory.

	Test Rep	ort	
№: 20M1148-S			Total 116 Page 01
Client	ZHEJIANG JIANGSHAN TRANSFORMER CO.,LTD.	Test category	Commission test
Manufacturer	ZHEЛANG ЛANGSHAN TRANSFORMER CO.,LTD.	Date of sample receiving	Jul. 24, 2020
Name of sample	Power transformer	Type of sample	SSZ13-240000/220
Address of manufacturer	No.84 Hushan Road, Jiangshan	Original number or date of production	JS2020-07832
Date of test	From Aug. 05, 2020 to Sep. 29, 2020	Number of	1 set
Test items	Type tiss (including calculation of the winding looks optic imperating - tiss) and a labelent, close properties of the model allestern, close proton factor (intro) Line terminal AC withstand leaf Measurement of frequency response Short-circuit withwhand leaf description of the long state of the characteristics in the characteristics and the description of the description of the description of the description of the description of the description of the description of description of descr	Test standards	GB/T 1094 [=2013 GB/T 1094 2=2013 GB/T 1094 3=2017 GB/T 1094 3=2017 GB/T 1094 3=2008 GB/T 1094 10=2008 GB/T 645 [=2016 GB/T 655]=2015 GB/T 655]=2016 EC 60076-2015 EC 60076-2015 EC 60076-2015 EC 60076-2015 Commission requirements
Test conclusion	The text results of routine test, bi- ho-spot temperature-rise, measure- dissipation factor (und 3, line terr dissipation factor (und 3, line) terr demacteristics, line, line, line, line, line, impedances on three-phase transforme of calculation temperature and a line in transfer characteristics, measurement of main line incurrent manoferme, excellation tunniformer, SSX 11-240001221 tunniformer, the symple h Note the conclusion is valid only for the in-	ent of bushi ninal AC w tand test, me ad test, me rest, measurem terference of of noto drift characteristic ss-temperatu ) ne tu acce ss persed the Signing and	ing capacitances and dielectric ithstand test, measurement of assurement of no-load excitation ensurement of zero-sequence and to the harmonics of the no- schurzneth of transient voltage creative and engle difference of horessurement of built-in current to francienclos test of power follower with test standards and darwing star. Somo $-\eta - \eta$
Remarks	1		

Fest Report	China National Center for Qual Test of Electrical Appan		Ne: 20 M1148-S Total 116 Page 02	
1. Sample parameter Rated power: 240 Rated voltage: 22	000/240000/120000kVA			
	9/1145 2/1799.6A			
Rated frequency:				
Number of phases	::3			
Tapping ranges : (	220 ± 8×125% y121/38.5kV			
Connection symb	ol: YNwn0d11			
Cooling method :	-			
	and heat-resistant: /			
Insulation level: H		252/7 50/950/1050/39 5	«V	
H	VN U_ALVAC	126/400/200kV		
A	IV UwLDLIC/AC	126/480/530/200kV		
1	IVN U_LVAC	72.5/325/140kV		
L	V U/LULIC/AC	40.5/200/220/85kV		
2. Test standards				
GB/T 1094.1-20	13 Power transformers-Part 1: Gen	ieral		
GB/T 1094 2-20	13 Power transformers-Part 2: Ten	operature rise for liquid-ii	n mersed transform ers	
GB/T 1094 3-20	17 Power transformers-Part 3: Inst	ilation levels, dielectric te	sts and external	
	clean	ances in air		
GB/T 1094 5-20	08 Power transformers—Part 5: Abi	lity to withstand short circ	uit	
GB/T 1094.10-2	003 Power transformers Part 10: 1	Determination of sound lev	els	
	6 Technical parameters and requirem	2 (2 ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )	r transform er	
	I Quality of transformer oils in servic			
	6 Sound level for 6kV 1000kV power	100		
	1 Power transformers – Part 1: Gener			
	1 Power transformers – Part 2: Temp			
IEC 60076-3:201	3+AMD1:2018 Fower transformers -			
	-	external clearances		
	5 Power transformers – Part 5: Abilit			
	16 Power transformers – Part 10: De	termination of sound seve	8	
Commission requ	Itements			
3. Sample des criptio				
-	onner is for outdoor use and the struc			
	n this report meets the requirement		dentification method of	
the matter and a mea	<i>fust type</i> and external photos of the sam	ple have been attached.		

DQJC China National Center for Quality Supervision No: 20M1148-S Test Report and Test of Electrical Apparatus Products Total 116 Page 03 Photos of the sample 口山变压器股份有限公司 出厂序号 [350026-07802] 出厂日期 [2000] 年 [87]月 SUI-YB3 (11)

### DQJC Type test report of 220kV 240MVA Power Transformer





#### DNV.GL

#### KEMA INSPECTION REPORT

KEMA

Laboratories

			3033-16
Object	Three phase auto-transformer		
Designation	OSFPSZ-200000/230	Serial No.	399151201
	230 / 121 / 10,5 kV - 502,0 / 954,	,3 / 5498,6 A - 50 I	łz
Client	Zhejiang Jiangshan Transformer Co Jiangshan, China	o., Ltd.,	
Manufacturer	Zhejiang Jiangshan Transformer Co Jiangshan, China	o., Ltd.,	
Inspected by	KEMA Nederland B.V., Arnhem, The Netherlands		
Test location	Zhejiang Jiangshan Transformer Co Jiangshan, China	o., Ltd.,	
Date of tests	12 to 27 April 2016		
Test specification	The routine tests have been carried 60076-3 (2013). Test procedure ar client's instruction. The type and special tests have be IEC 60076-1 (2011), IEC 60076-2 requirements.	nd test parameters en carried out in ac	were in accordance with cordance with
Remarks	The difference between mean volta 110% of the rated voltage. Client c loss and current at 110% of the ra During the IVPD test, the test volta were lower than the required value (2013), which was a client's instrue The object passed the tests.	didn't specify the gu ted voltage. age and one hour P e in the subclause 7	aranteed value for no-load
	nly to the object tested. The responses as that tested rests with the Manu		y of any object having the

Arnhem, 3 June 2016

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<ema< th=""><th>Laboratories - 2 -</th><th>3033-16</th></ema<>	Laboratories - 2 -	3033-16
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KEM.	A Laboratories	- 3 -	3033-1
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KEMA Laboratories	- 4 -	3033-16
1 IDENTIFICATION	OF THE OBJECT TESTED	
1.1 Ratings/charac	teristics of the object tested	
Rated voltages	230 / 121 / 10,5 kV	
Rated frequency	50 Hz	

#### 1.2 Description of the object tested

Manufacturer Type Serial number Year of manufar Insulation Rated voltage Tapping range Highest voltage

High voltage wi Middle voltage wi Low voltage wir HV neutral poin Rated power Of Vector Group Cooling type Terminals

	Zhejiang Jiang	shan Transformer Co.	Ltd.
	OSFPSZ-2000	00/230 three phase au	to-transformer
	399151201		
cture	2016		
	Paper/oil		
	230 / 121 / 10	),5 kV	
	121 +6/-6 x 2	,0 % kV	
s HV / MV / LV	252 / 126 / 12	kV	
HVN	72,5 kV		
	Switching	Lightning	Separate
	Impulse	impulse/CW	source
inding (HV)	620 kV	750/825 kV	325 kV
winding (MV)	-	480/530 kV	230 kV
nding (LV)	8	75/83 kV	35 kV
it	14	325/- kV	140 kV
FAF	200 / 200 / 10	O MVA	
	(5 groups of c	oolers and 5 oil pumps	were put into
	operation, eac	h group of cooler inclu	des 2 fans)
	YNa0d11		
	OFAF		
	HV: A, B, C		
	MV: Am, Bm,	Cm	
	LV: a, b, c		
	Neutral: N		

The transformer was tested with radiators and conservator. Photographs of the transformer under test are presented in chapter 7.

#### KEMA Type test report of 230kV 200MVA Power Transformer







### KEMA Type test report of 110kV 31.5MVA Power Transformer





	-1- 3074-15	-2-
	INSPECTION REPORT	MATERIAL DATA
Report		Type SFZ-16000/66 three-phase power transformer
		Manufacturer Zhejiang Jiangshan Transformer Co., Ltd.
	Report number 3074-15 Client Zheijang Jiangshan Transformer Co., Ltd.	Serial Number 278141205
	No 84 Husban Road	Year of Manufacture 2015
	Jiangshan City, Zhejiang Province China, 324100	Insulation Paper / oil Rated voltages [kV] 66 / 12
	Reference 72130878	Rated voltages         [kV]         66 / 12           Tapping range         [kV]         66 +8/-12 x 1,25%
3074-15	Concerning Routine, Type and Special Tests Date 20 to 26 April 2015	Rated frequency [Hz] 60
		Highest voltages HV / LV [kV] 72,5 / 13
Routine, Type and Special Tests On A Three-	Object Three-phase Power Transformer 16 MVA / 66 kV Manufacturer Zheijang Jiangshan Transformer Co., Ltd. No 84 Hushan Road	LVN [kV] 13
phase Power Transformer 16 MVA / 66 kV	No.84 Hushan Road Jiangshan City, Zheijang Province	Rated current [A] 140,0 / 769,8
	Jiangshan City, Zhejiang Province China, 324100	Lightning Separate
		impulse source High voltage winding (HV) [kV] 350 140
Manufacturer		High voltage winding (HV) [kV] 350 140 Low voltage winding (LV) [kV] 95 50
hejiang Jiangshan Transformer Co., Ltd.	REQUIREMENTS	LV neutral point (LVN) [kV] 95 50
	The tests were carried out in accordance with IEC 60076-1 2011, IEC 60076-2 2011, IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.	Rated power ONAN [MVA] 12,5 / 12,5
Jiangshan, China	IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.	Rated power ONAF [MVA] 16 / 16
		Vector Group Dyn11
	TEST PROGRAMME	Cooling type ONAN / ONAF Terminals HV: A, B, C
	For the programme, specified by the client, a reference is made on page 3 and 4. The tests were carried out in accordance with IEC 60076-1 2011, IEC 60076-2 2011, IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.	LV: a, b, c
	IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.	LVN: n
		Standards IEC 60076
	SUMMARY AND CONCLUSION The results obtained relate only to the work ordered and to the material tested. The transformer passed all the tests successfully.	The transformer was tested with radiators and conservator.
		Photos of the transformer under test are presented in annex N.
	KEMA Nederlang B V	Drawings and documents
	Genu -	
	Author Gu Bin S A M Verhoeven	Nameplate drawing No. 1.170.2306.1MP, annex M, page 1. General outline drawing No. 1.170.2306.1, annex M, page 2.
	Certification The Netherlands	1. 170.2000. 1, annex m, page 2.
	This report consists of:	
	63 pages incl. 14 annexes (45 pages) Arnhem, 18 May 2015	

#### KEMA Type test report of 66kV 16MVA Power Transformer

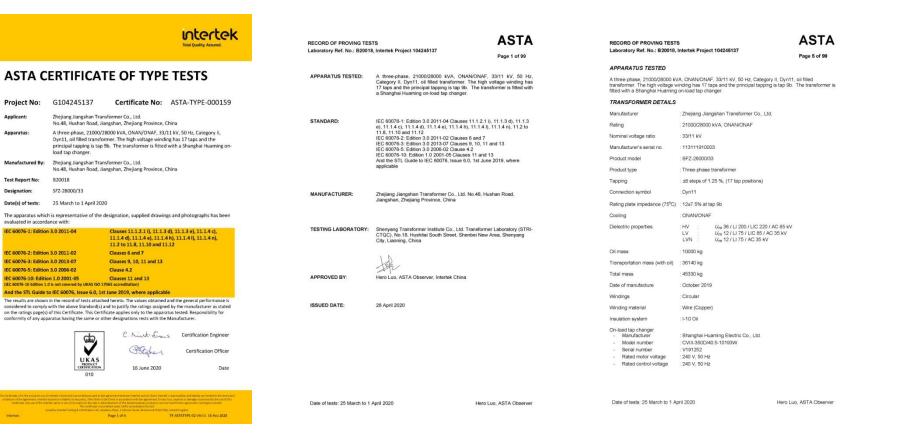




INSPECTION REPORT         Report number       3073-15         Client       Zheliang Jangshan Transformer Co., Ltd.         No.64 Hustan Road       Diring Jangshan Transformer Co., Ltd.         No.64 Hustan Road       China 324102         Reference       7213067         Conoming       Boulne, Type and Special Tests         Date       Jongshan Transformer Co., Ltd.         No.64 Hustan Road       Jongshan Transformer Co., Ltd.         Manufacturer       Hustan Road         No.64 Hustan Road       Jongshan Transformer Co., Ltd.         No.64 Hustan Road       Jongshan Transformer Co., Ltd.         No.64 Hustan Road       Jongshan Zatolov         Project       Uning Shan Transformer Co., Ltd.         No.64 Hustan Road       Jongshan Zatolov         Recourse       Zatolov         Recourse       Goodra-10 2001 In accondance with IEC 60076-1 2011, IEC 60076-2 2011, IEC 60078-3 2013, IC 600078-3 2013, IC 60078-3 2013, IC 60078-3 2013, IC 60007	Type Man Serin Year Tap Rate High Rate High Low Low	Afacturer I Number of Manufacture ation d voltages [kV] ing range [kV] d frequency [Hz] est voltages HV / LV [kV] LVN [kV] d current [A] voltage winding (HV) [kV] voltage winding (LV) [kV]	33 +8-12 x 1.25% 60 36 / 13 13 279.9 / 769.8 Lightning Separate impulse source 200 70 95 50 95 50
Client Zhejiang Jangghan Transformer Co., Ltd. No 64 Hushan Road Jangshan City, Zhojjang Province China, 324100 Reference 72130878 Concerning Routing Type and Special Tests Date 20 to 26 April 2015 Place Jangshan China Wanufacturer No 64 Hushan Road Jangshan China, Special Concerning Concerning Manufacturer No 64 Hushan Road Jangshan City, Zhejiang Province China, 324100	Man Seri Yea Insu Rate High Rate High Low Low	Afacturer I Number of Manufacture ation d voltages [kV] ing range [kV] d frequency [Hz] est voltages HV / LV [kV] LVN [kV] d current [A] voltage winding (HV) [kV] voltage winding (LV) [kV]	transformer Zhejiang Jiangshan Transformer Co., Ltd. 176141217 2015 Paper / ol 33 / 12 33 +8/-12 x 1,25% 60 36 / 13 13 279,9 / 769,8 Lightning Separate impulse source 200 70 95 50 95 50
Client Zhejiang Jangghan Transformer Co., Ltd. No 64 Hushan Road Jangshan City, Zhojjang Province China, 324100 Reference 72130878 Concerning Routing Type and Special Tests Date 20 to 26 April 2015 Place Jangshan China Wanufacturer No 64 Hushan Road Jangshan China, Special Concerning Concerning Manufacturer No 64 Hushan Road Jangshan City, Zhejiang Province China, 324100	Serii Year Insu Rate High Rate High Low Low	Il Number of Manufacture ation d voltages [kV] d voltages [kV] est voltages HV / LV [kV] LVN [kV] d current [A] voltage winding (LV) [kV] voltage winding (LV) [kV]	Zhejiang Jiangshan Transformer Co., Ltd. 178141217 2015 Paper / oll 33.1/2 33.48/-12 x 1.25% 60 36 / 13 13 279.9 / 769.8 Lightning Separate impulse source 200 70 95 50 95 50
Client Zhejiang Jangghan Transformer Co., Ltd. No 64 Hushan Road Jangshan City, Zhojjang Province China, 324100 Reference 72130878 Concerning Routing Type and Special Tests Date 20 to 26 April 2015 Place Jangshan China Wanufacturer No 64 Hushan Road Jangshan China, Special Concerning Concerning Manufacturer No 64 Hushan Road Jangshan City, Zhejiang Province China, 324100	Year Insu Rate High Rate Low Low	of Manufacture ation (voltages [kV] ing range [kV] d frequency [Hz] est voltages HV / LV [kV] LVN [kV] d current [A] voltage winding (LV) [kV] voltage winding (LV) [kV]	2015 Paper / oil 33 / 12 33 +8/-12 x 1.25% 60 36 / 13 13 279,9 / 769,8 Lightning Separate impulse source 200 70 95 50 95 50
No 64 Hustafi Road Jangshan City, Zheijang Province China, 324100 Reference 72130878 Conserning Doktime Type and Special Tests Date 20 to 64 April 2015 Place Jangshan China Object Three-phase Power Transformer 16 MVA / 33 kV Manufacturer Zheijang Jangshan City, Zheijang Province China, 324100	Insu Rate Tapp Rate High Rate Low Low Low	ation         d voltages         [kV]           d voltages         [kV]         [kV]           ing range         [kV]         [kV]           d frequency         [H2]         [H2]           est voltages HV / LVN         [kV]         [kV]           d current         [A]         voltage winding (HV)         [kV]           voltage winding (LV)         [kV]         [kV]         [kV]	Paper / al 33 / 12 33 - 86-12 x 1.25% 60 36 / 13 13 279.9 / 769.8 Lightning Separate impute source 200 70 95 50 95 50
Reference 72130878 Concerning Routine, Type and Special Tests Date 20 to 26 April 2015 Place Jangshan, China Object Three-phase Power Transformer 16 MVA / 33 kV Manufacturer No 64 Hushan Road Jangshan City, Zhejiang Province China, 324100	Rate Tapy Rate High Low Low	d voltages [kV] ing range [kV] d frequency [Hz] est voltages HV / LV [kV] LVN [kV] d current [k] voltage winding (LV) [kV] voltage winding (LV) [kV]	33 / 12 33 +8/-12 x 1.25% 60 36 / 13 13 279.9 / 769.8 Lightning Separate impulse source 200 70 95 50 95 50
Reference 72130878 Concerning Routine, Type and Special Tests Date 20 to 26 April 2015 Place Jangshan, China Object Three-phase Power Transformer 16 MVA / 33 kV Manufacturer No 64 Hushan Road Jangshan City, Zhejiang Province China, 324100	Tap Rate High Low LV r	ving range         [kV]           d frequency         [Hz]           est voltages HV / LV         [kV]           LVN         [kV]           d current         [A]           voltage winding (HV)         [kV]           voltage winding (LV)         [kV]           eutral point (LVN)         [kV]	33 +8I-12 x 1.25% 60 36 / 13 13 279.9 / 769.8 Lightning Separate impulse source 200 70 95 50 95 50
Concerning Routine Type and Special Tests Date 20 to 26 April 2015 China Place Jangghan. China Object Three-phase Power Transformer 16 MVA / 33 kV Manufacturer Zhejang Jangghan Transformer Co., Ltd. Manufacturer China, 324100 BECHINE MENTS	Rate High Rate Low Low	d frequency [Hz] est voltages HV / LV [kV] LVN [kV] d current [A] voltage winding (LV) [kV] voltage winding (LV) [kV]	60 36 / 13 13 279,9 / 769,8 Lightning Separate impute source 200 70 95 50 95 50
Piace Jangshan, China Transformer 18 MVA / 33 kV Object Three-phase Power Transformer Co., Ltd. Manufacturer No 64 Hushan Road Jangshan City, Zhejiang Province China, 324100	High Rate High Low LV v	est voltages HV / LV [kV] LVN [kV] d current [A] voltage winding (HV) [kV] voltage winding (LV) [kV] eutral point (LVN) [kV]	36 / 13 13 279,9 / 769,8 Lightning Separate impulse source 200 70 95 50 95 50
Object Three-phase Power Transformer 16 MVA 73 kV Manufacturer No 64 Hunhain Road Jangshan City, Zhejiang Province China, 324100	Rate High Low	LVN [kV] d current [A] voltage winding (HV) [kV] voltage winding (LV) [kV] eutral point (LVN) [kV]	13 279,9 / 769,8 Lightning Separate impulse source 200 70 95 50 95 50
No 64 Hushan Road Jangstan City, Zhejiang Province China, 324100	High Low	voltage winding (HV) [kV] voltage winding (LV) [kV] eutral point (LVN) [kV]	Lightning Separate impulse source 200 70 95 50 95 50
REQUIREMENTS	Low LV r	voltage winding (LV) [kV] eutral point (LVN) [kV]	impulse source 200 70 95 50 95 50
REQUIREMENTS The tests were carried out in accordance with IEC 60076-1 2011, IEC 60076-2 2011, IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.	Low LV r	voltage winding (LV) [kV] eutral point (LVN) [kV]	200 70 95 50 95 50
REQUIREMENTS The tests were carried out in accordance with IEC 60076-1 2011, IEC 60076-2 2011, IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.	Low LV r	voltage winding (LV) [kV] eutral point (LVN) [kV]	95 50 95 50
REQUIREMENTS The tests were carried out in accordance with IEC 60076-1 2011, IEC 60076-2 2011, IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.	LV r	eutral point (LVN) [kV]	95 50
REQUIREMENTS The tests were carried out in accordance with IEC 60076-1 2011, IEC 60076-2 2011, IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.			
IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.		d power ONAN [MV/	A] 12,5 / 12,5
	Rate	d power ONAF [MV/	A] 16 / 16
		or Group	Dyn11
TEST PROGRAMME		ing type	ONAN / ONAF
For the programme, specified by the client, a reference is made on page 3 and 4. The tests were carried out in accordance with IEC 60076-1 2011, IEC 60076-2 2011, IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.	Terr	ninals	HV: A, B, C LV: a, b, c
IEC 60076-3 2013, IEC 60076-10 2001 and client requirements.			LV: a, b, c LVN: n
	Star	idards	IEC 60076
SUMMARY AND CONCLUSION			
transformer passed all the tests successfully.	The	transformer was tested with rac	diators and conservator.
		tos of the transformer under tes	at are presented in annex N.
KEMA Nederland B.V.		wings and documents	
Com	Nan	eplate drawing No	1.710.2308.1MP, annex M, page 1.
Author Gu Bin SAM. Verhoeven	Gen		1.710.2308.1, annex M, page 2.
Certification The Nether	ections a	and and and any store	the respective stress of page 1.
This report consists of: 63 pages incl. 14 appears (46 pages). Arobem 18 May 20	015		
05 pages incl. 14 annexes (45 pages) Armem, 16 May 20	10		
	The results obtained relate only to the work ordered and to the material the transformer passed all the tests successfully.  KEMA Nederland B.  S. M. Venoven Dydotor Testing Inst. Certification The Nett	SUMMARY AND CONCLUSION     The results obtained relate only to the work ordered and to the material tested. The transformer passed all the tests successfully.     The results of the material tested. The Photomer	The results obtained relate only to the work ordered and to the material tested. The The transformer was tested with random representation of tested representation of tested representation of tested representation of teste

KEMA Type test report of 33kV 16MVA Power Transformer





#### ASTA Type test report of 33kV 28MVA Power Transformer





# PART 03



## **Company Structure**

# 2022 Company Structure







# PART 04



## **Intelligent Manufacturing**







Large transformer core automatic crosscutting production line



Automatic full sequence material handling

- **Controllable shearing**
- Intelligent management of equipment condition and equipment protection

### Automatic core laminating system



Automatic lamination, high precision and high stability

2 iron core synchronised laminations









### Automatic core transportation system

- Automatic core transfer and turning
- Automatic return and sort of empty trays

Automatic feeding system of column material warehouse and laminating machine

- Automatic completion of column material transfer
- Automatic warehousing and storage management
- Automatic distribution of column material
- Automatic return of empty material plate







## Intelligent storage and logistics system

- **Connecting all stages of production**
- Fully automatic intelligent distribution and storage of workshop materials
  - Improve the efficiency of workshop logistics
- operation and optimize warehouse location management

Intelligent stereo warehouse with material



Intelligent sorting, timing and quantitative distribution



Automatic material matching and binding of material information



Automatic storage and management of material information







Automatic oil tank surface treatment and spraying system

- Automatic operation
  - Accurately adjust temperature and speed
- Automatic 14-step surface treatment of tanks

### Flowline vacuum oiling system

- Fully automatic operation of vacuum pumping and oil injection
- 16 oil injection ports are operated synchronously and efficiently





200T Crane

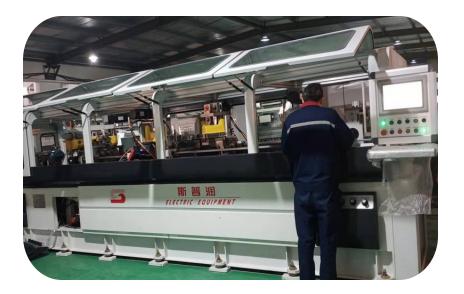


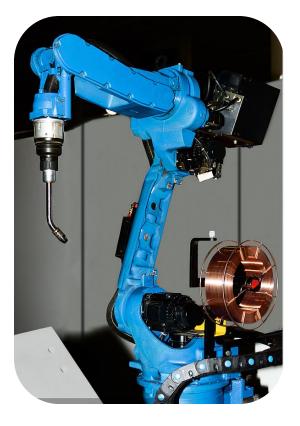
Automatic winding machine



CNC hydraulic plate bending machine









400mm CNC highspeed cross-cutting shearing line

Automatic welding robot Vacuum Casting Machine









4000W CNC laser cutting machine

12000W CNC laser cutting machine

3000W fiber laser tube cutting machine







**Transformer Intelligent Test System** 





# PART 05



## **Product Introduction**





- •Scientific calculation method.
- Reasonable structure layout.
- •Advanced technological measures.
- •Excellent quality assurance system.

• SSZ13-240000/220kV transformer has passed type test including short circuit tests.

#### Product Range:

220kV Double winding power transformer with off circuit tap changer 220kV Double winding power transformer with on load tap changer 220kV Three-winding power transformer with off circuit tap changer 220kV Three-winding auto transformer with off circuit tap changer 220kV Three-winding power transformer with on load tap changer 220kV Three-winding auto transformer with on load tap changer

## 220kV Oil-Immersed Power Transformer





## 132kV Oil-Immersed Power Transformer

• The core of 110kV power transformer is made of high-quality CRGO(Cold rolled grain oriented) silicon steel.

•It has the characteristics of low loss, low noise, and strong anti short-circuit capability.

•It has been widely used in various substations and power plants, and receives good feedback from the users.

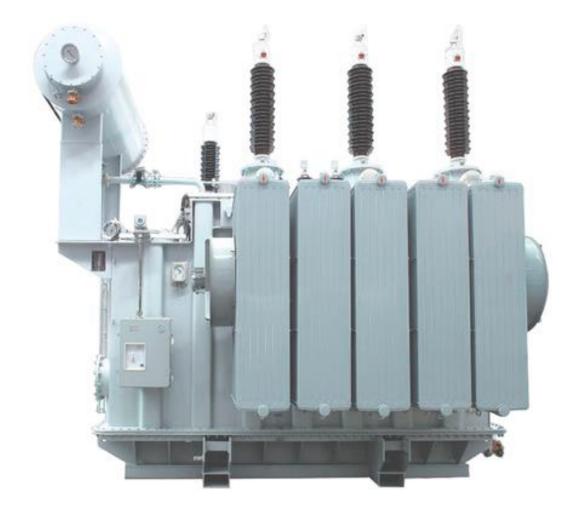
• The SZ11-63000/132kV transformer has passed type test including short circuit test.

• The SZ11-31500/110kV transformer has been certified by KEMA.

#### Product Range:

132kV Double winding power transformer with off circuit tap changer 132kV Double winding power transformer with on load tap changer 132kV Three-winding power transformer with off circuit tap changer 132kV Three-winding power transformer with on load tap changer 66kV double-winding power transformer with off circuit tap changer 66kV double-winding power transformer with on load tap changer, etc.





## Oil-Immersed Dual Voltage Power Transformer

• The core of dual voltage power transformer is made of highquality CRGO(Cold rolled grain oriented) silicon steel.

- It is convenient, one transformer, two voltage system .
- Wildly used in many markets, JSB has sold to many countries, voltage ranged from 220(110), 138(69)kV, 132 (88) kV and 69(34.5) kV.
- Well Recommended by many users.

### Product Range:

220-110kV Double winding power transformer with off circuit tap changer

220-110kV Double winding power transformer with on load tap changer

138-69kV Double winding power transformer with off circuit tap changer

138-69kV Double winding power transformer with on load tap changer 132-88kV Double winding power transformer with off circuit tap changer

132-88 kV Double winding power transformer with on load tap changer, etc.







## **35kV Transformer**

• The 35kV series transformer has the advantages of low loss, low noise, strong short circuit withstand ability and beautiful appearance.

• The 33kV 28MVA power transformer has passed type test of STL Lab---ASTA, UK.

• The 35kV energy-saving transformer has passed the joint appraisal of new product from the National Machinery Industry Bureau and the State Grid Company.

Product range:

50-1600/35kV Series three-phase double-winding distribution transformer with off circuit tap changer.

630-40000/35kV Series three-phase doublel-winding power transformer with off circuit tap changer.

35kV double-winding power transformer with off circuit tap changer. 35kV double winding power transformer with on load tap changer, etc.



Amorphous alloy core has low coercivity, ultra-low loss, low excitation current and good temperature stability. It is a green and environmental friendly high-efficiency energy-saving transformer.
The core adopts three-phase four-frame five-column structure.
The vector group of Dyn11 is beneficial to reduce the influence of harmonics in the power grid and improve the quality of power supply.

•The tank uses sealed structure, which is reliable and maintenancefree.

•No-load loss is about 65% lower than S11 CRGO distribution transformer and about 50% lower than S13 CRGO distribution transformer, especially suitable for rural grids and areas with low loading.

**10kV Oil-Immersed Amorphous Alloy Distribution Transformer**  Product Range: S(B)H15-M-(30-2500)/10kV series three-phase amorphous alloy transformer, etc.





• The S13 energy-saving transformer is made of high-quality and high-magnetic-permeability silicon steel sheets, by using laminated traditional core technology and optimizing design, noload loss is reduced by 27% on average compared to S11. It is the latest generation of energy-saving products, only after amorphous alloy transformers.

•High cost performance.

•The product is suitable for areas such as industrial and mining enterprises, residential communities, urban and rural grids.

Product Range: S13-M series three-phase double-winding distribution transformer, etc.

## 10kV S13 Series Oil-Immersed Fully Sealed Distribution Transformer





•Using advanced electromagnetic design software

• Conforming to performance meets IEC60076, GB1094, GB/T6451, GB/T25289-2010 standards.

•Without oil conservator, air breather and other devices, the distribution transformer coil adopts high-strength enameled wire (or paper-covered wire) winding, with even ampere-turn distribution, reasonable insulation structure and strong anti short-circuit capability.

•No need to do untanking for the transformer, and the gaskets are made of high-quality acrylic rubber, which can effectively prevent light aging and thermal aging.

Product Range:

S11-M series three-phase double-winding distribution transformer, etc.

10kV S11 Series Oil-Immersed Fully Sealed Distribution Transformer





10kV Fully Sealed Toroidal Core Transformer •The oil-immersed three-dimensional toroidal core distribution transformer has the advantages of low loss and low noise. It is a new generation of high-tech, high-performance, energy-saving and environmental friendly product. It is widely used in power supply and distribution systems.

•The iron core is wound into shape, without cutting, no air gap, and large filling factor

•The iron core is annealed.

•The iron core has no joints, which greatly reduces the magnetic resistance and reduces the no-load current by 60-80%.

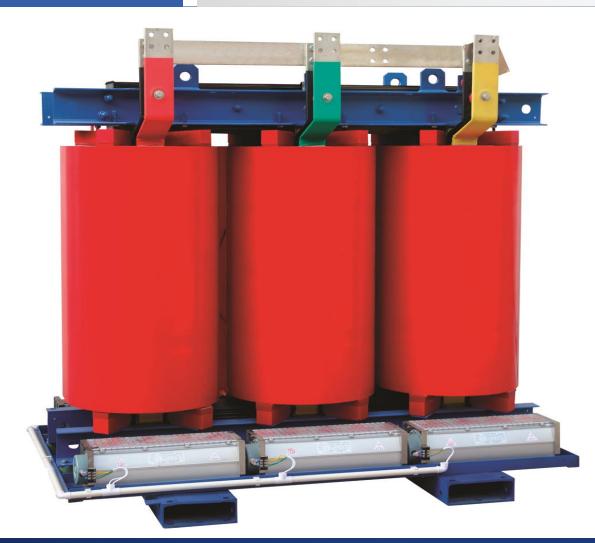
•Continuous winding makes full use of the orientation of silicon steel sheet, reducing no-load loss by 20-30%.

. •The wound core itself is a seamless whole, and the structure is compact, and the noise is reduced by more than 10dB.

•Compact structure, the floor area of the active part is reduced by 10-15%, the height by 10-20%. If installed inside the padmounted transformer, the whole space could save 25%.

Product Range: S13-M.RL-10kV series three-dimensional toroidal core distribution transformer, etc.





## F Class Cast Resin Dry-Type Transformer

•Good heat dissipation, the coil does not absorb moisture, neither pollutes the environment, it can be installed in the loading center.

•Low noise, low loss, significant energy saving effect, economical operation, and maintenance-free.

•High mechanical strength, high insulation strength, and strong anti short-circuit capacbility.

•Excellent flame retardancy, explosion-proof, and outstanding

disaster prevention performance.

•Low loss, small size, light weight and easy installation.

#### **Product Range:**

Epoxy cast resin 10kV-35kV class distribution transformer with off circuit tap changer

Epoxy cast resin 10kV-35kV class distribution transformer with on load tap changer

Epoxy cast resin 10kV-35kV class rectifier transformer Epoxy cast resin 10kV-35kV photovoltaic and wind power transformer

Epoxy cast resin 10kV-35kV class combined excitation transformer Epoxy cast resin 0.4kV-10kV isolation transformer, etc.





Ultra-low loss, compared with CRGO type dry transformer, no-load loss is reduced by more than 70%, no-load current is reduced by about 80%, energy saving, and high power efficiency.
Low noise, better than national standards, can be installed in residential areas and other places with higher requirements.
High mechanical strength, high insulation strength, and strong anti short-circuit capability.

•Low operating temperature, slow insulation aging, and long service life.

•Small size, light weight, easy to install.

Product Range: SCBH15 series epoxy cast resin 10kV-35kV grade amorphous alloy transformer

#### Amorphous Alloy Dry-Type Transformer



•The iron core is made of high-quality cold-rolled oriented silicon steel sheet, with a 45° full oblique seam five-step stepping center column positioning stacking method, and the core column is bound with glass fiber tape to reduce the no-load loss, no-load current and noise.

•The inner and outer windings are made of high-quality copper wire to enhance the insulation between layers or sections. The vacuum drying process is adopted. The formed winding has the characteristics of good electrical performance, high mechanical strength, and small partial discharge.

•In addition to the arc suppression coil, the grounding transformer can also be equipped with a secondary load, which can replace the station transformer, thereby saving investment and substation space. The product has the characteristics of small size, beautiful appearance and maintenance-free.

#### Product Range:

10kV class capacity 30-2500kVA oil-immersed grounding transformer (with secondary)

20kV class capacity 30-2500kVA oil-immersed grounding transformer (with secondary)

35kV class capacity 30-2500kVA oil-immersed grounding transformer (with secondary)

66kV class 30-2500kVA oil-immersed grounding transformer (with secondary)

#### Oil-Immersed Grounding Transformers





H Class Impregnated Dry-Type Transformer •The product is Class H (180°C), and the main insulation material is Class C (220°C), with strong overloading capacity and long-time operation of 120% of the rated capacity.

•Does not support combustion during the usage, can be flame retardant, do not explode and release toxic gases, neither cause harm to the environment, other equipment and human.

•There is no partial discharge and no possibility of "cracking" in operation.

•After the life span, the insulating material and the copper wire can be easily separated and recycled without polluting the environment.

#### Product Range:

Impregnated H-class insulated 10kV-class distribution transformer Impregnated H-class insulated 35kV-class distribution transformer



#### **Combined Transformer**

•Fully insulated structure and interlocking device to ensure personal safety.

•Fully sealed structure, eradicate oil deterioration and prolong service life.

•The load switch has the characteristics of three linkages, which effectively reduces the ferromagnetic resonance.

•Using double fuse protection to ensure simple, convenient, economical, reliable and safe operation of the system.

•There are choices, like silicon steel sheet iron cores, amorphous alloy cores, rolled iron cores, etc., with low loss, low noise, and no heat generation in the cabinet.

•The high-voltage incoming line adopts an elbow cable plug, which can operate 200A load current, and can be operated as a load switch in an emergency, and has the characteristics of an isolating switch.

•Small size, only about 1/3 of the same capacity European style combined transformer.





•ZB type prefabricated substation is commonly known as European type transformer. As a new type of power supply and distribution device, it has many advantages over traditional substations.

•Because of its small size, compact structure and easy relocation, it greatly shortens the construction and also reduces the costs; at the same time, the substation is simple to install on-site and put into service quickly, and equipment maintenance is easy, without human on duty. It is often used in the loading center, and can improve the quality of power supply, reduce power loss, enhance the grid reliability, and upgrade the distribution grid.

•It is composed of high-voltage switchgear, low-voltage distribution panel, distribution transformer and the cabinet. The HV side has air, vacuum or SF6 load switches; the transformer could be dry-type transformer or oil transformer. The cabinet has good heat radiation and ventilation structure, beautiful appearance, it also has air ducts for upper and lower ventilation, and the temperature rise caused by outdoor solar radiation can be reduced to a minimum limit. A temperature-controlled forced ventilation device and an automatic temperature control device can be used inside.

•Each independent unit is equipped with complete control, protection, live display and lighting system.

#### **Prefabricated Substation**



#### Rectifier (capacity adjustment) transformer

•The rectifier transformer has absorbed the successful experience of the same industry in china and abroad, and has developed various models of products to meet different customer requirements. Products are single-phase, three-phase, threephase five-column, six-phase and twelve-phase. The technical performance of the product is on the domestic advanced level. Products of various structures can be designed and customized according to various special requirements of customers.

#### Main production technology and features: 1. High-performance CRGO and high-quality oxygen-free copper wires are used in materials, and advanced coil phase separation overall package technology is adopted.

2. The iron core adopts five-stage step-by-step stacking method, lead cold-press welding technology, and precision machining of tank sealing surface.

### **2022** After-sales Service



Quick response

After receiving the customer's request, we will call back within 4 hours. Service personnel arrive at the domestic project site within 24 hours and arrive at the foreign project site within one week

**Technical Training** 

Our technical engineers can provide equipment operation, debugging and maintenance training according to customer requirements

#### **Technical support**

Our power transformer project department will arrange experienced technicians to carry out installation instructions on site and provide necessary assistance

Maintenance guidance

During the warranty period, we will repair and replace the product or its parts free of charge



# PART 06



#### **Sales Reference**





#### PETE Syria 230kV 125MVA power transformer





SJSC "Uzbekenergo" Uzbekistan 220kV 200MVA Obi-Hayot Substation in Namangan region Western Africa 220kV 70MVA Cote d'Ivoire-Liberia-Sierra Leone- Guinea Interconnection Project (CLSG)





Iraq 132kV 120MVA power transformer

#### Bangladesh 132kV 75MVA power transformer





Nepal Electricity Authority 132kV 63MVA power transformer Trinidad & Tobago Electricity Commission 66kV 130MVA power transformer





Canada 138kV 33.3MVA power transformer

#### Bolivia 115kV 50MVA power transformer





Georgia 110kV 40MVA power transformer

Shaanxi Geopower 110kV 31.5MVA power transformer





Albania 115kV 31.5MVA power transformer

Ecuador 69kV 32MVA power transformer





China Southern Power Grid  $\pm 800$  kV UHV Suidong Converter Station Expansion Project





Rwanda HV Dual Voltage Transformer 220-110/33kV 20MVA Uzbekistan HV Dual Voltage Transformer 220-110/35kV 63MVA

### **2022 Business Distribution**





#### Sales network all over the world

The products sell well all over the countries and are exported to more than 50 countries over the world including South America, North America, Europe, Africa, Asia..... and so no.



# PART 07



#### **Company Culture**

# 2022 Company Culture





#### Support each other





The company conducts after-sales training for Syrian client Improve together



The company launches training about effective management

# 2022 Company Culture







The commendation for excellent staff and excellent

#### Encourage Learning

Grow together





The company launches effective management execution training

# 2022 Company Culture







Company Annual Party

Thanks for being with us all the way



The company holds a fun sports event



#### Thank you for watching

ZHEJIANG JIANGSHAN TRANSFORMER CO., LTD

