

Product Certificate

Customer: TINCOMERT GRUP SRL STR 50 ANI AI BIRUINTEI 79B LOC: OCNITA OCNITA	Certificate No.: 2000070990097850	Order No.:	Delivery Note:
Trade Name: SUPERTIT FIN 3.20X0350XCBOX	Date: 26/03/19	Quantity Quantity: 639,00	UM KG Kilograme Batch No.: M1MS191108
Classification:	EN ISO 2560-A : E 42 0 R 12 AWS A5.1 E6013		

We confirm following properties for the welding filler metals delivered by us.

Chemical Analysis:

Certificate Type EN 10 204-3.1 WELD METAL

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	V
0.067	0.458	0.227	0.017	0.008	0.017	0.040	0.002	0.005	0.015
Cu									
0.036									

Mechanical Properties:

Certificate Type EN 10 204-2.2 WELD METAL

Tensile Test according to EN ISO 6892-1					Impact Strength Test according to EN ISO 148-1		
Test Temp.	Yield Strength	Tensile Strength	Elongation	Z	Test Temp.	Impact Strength	heat Treatment
°C	Rp0,2 N/mm²	N/mm²	%	%	°C	Joule (Charpy-V)	
+20	449	523	28		0	59	As Welded

02.04.2019

Your Contact Person :
Batrinu Razvan
General Manager
Ductil SA - Romania, Moldavia, Bulgaria,
Serbia, Albania, Macedonia,
Bosnia & Herzegovina
Tel. + 40 238 711 001
Fax.+ 40 238 710 087
e-mail: razvan.batrinu@airliquide.com

Bogdan Serban
QA Manager – Buzau Plant

This document has been issued by computer and needs no signature.

