

1K DC Lack Hydro Color

Water borne coating on an acrylat dispersion binder with an activ anti-corrosive pigment

Field of application	• Protection against corrosion for steel constructions and cast iron. • Using as one layer or top coat. • Complies with ChemVOCFarb V section 1d metal coatings. • Category 16 and 19 of DGnB quality level 1-4.
Product properties	• Medium Solid • Water based • Contains zincphosphate • Resistance to mineral oils • Fast drying
Technical Specification	
Colours	RAL 5012 , RAL-colour chart, apart from RAL 9006/9007.
Flash point	Not applicable
Temperature stability	-20 up to 150 °C
Gloss	Mat
Potential dry film thickness in one working process	60 up to 80 µm
Viscosity	Thixotrope
Density in kg/l	1,37
Solid content in %	62
Solid volume in %	46
Theoretical spreading capacity	• 5,75 m²/l at 80 µm DFT • 4,2 m²/kg at 80 µm DFT
Recommended film thickness	175 µm WFT corresponds to 80 µm DFT
Drying (DIN EN ISO 1517)	80 µm DFT
Dust-dry (Tg1)	After 25 min
Touch-dry (Tg4)	After 40 min
Dry (Tg6)	After 3 h
Accelerated drying	30 min. at 60°C possible, after 10 min. flash-off time
Interval for overcoating	• after 1 h with itself
Note	• The specifications are based on standard atmospheric conditions 23/50, DIN 50014. • Lower temperatures and/or higher humidity will prolong drying and hardening.
Safety information (See Security Data Sheet)	
VOC-level	Appr. 53 g/l
Solvent content	Appr. 4 % by weight
Aromatic content	Appr. 3 % by weight
Storage	
Storage	• In dry, cool rooms, frost-proof • Ensure good ventilation
Shelf life	• 6 month from date of delivery when in unopened original containers in cool and dry conditions
Application methods	

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Airless spraying	• Risk of spray dust due to very fast drying • After using the material close the packings immediately • Dip the pistol and the nozzle into water during the breaks • It is tending to fast skinning. Do not stir the skin in any case! • Flow pressure 120 - 180 bar • Nozzle size 0,011 - 0,013 inch (0,28 - 0,33 mm)
Compressed air spraying	• Spraying pressure 4 bar • Nozzle size 1,3 - 1,5 mm • Adjust to spraying viscosity (appr. 30 s DIN 4 mm) adding appr. 5 % Water (two component products: after mixing)
Electrostatic application	• Application is possible, provided the equipment is suitable for water based materials
Dipping	• Can not be applied as delivered
Other methods	• Roller and brush application for repair work is possible
Thinner	• Max. 8% Water
Cleaning	• Rinse immediately with Wasser • Residues are dissolvable with Deripox-Verdünnung
Preparation of support	• Shot blasting to a purity according to SA 2½ • If necessary clean with high pressure-cleaner and turbo-cleaner-solution • Mill scale, welding residues, dust and dirt on the surface which might reduce adhesion have to be carefully and thoroughly removed
General remarks	• During coating and drying the humidity should be min. 30 % / max. 85 % • During coating and drying the environmental temperature should be min. 5°C / max. 30°C • Object temperature at least 3° C above dew point.
Example for a system	• Primer coat: Derocryl Grund Hydro GT • Finish coat: 1K DC Lack Hydro Color

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Product group: AD7012