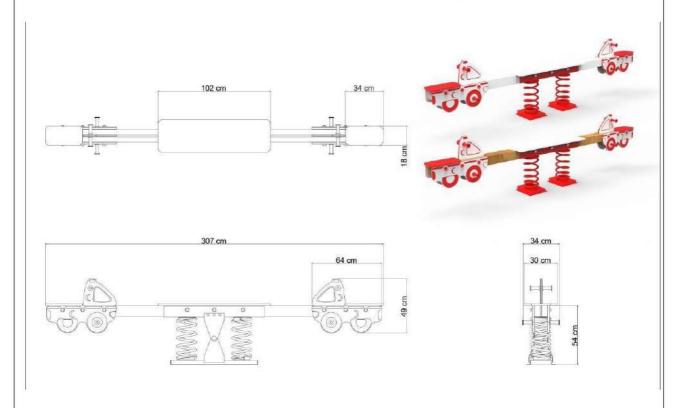
HDPE TAHTERAVALLİ (THV-407) TEKNİK ŞARTNAME



- ❖ All HDPE figures will be produced in such a way that the minimum thickness is 20 mm, and the inside and outside will be separate colors.
- ❖ All HDPE parts will form a figure model by processing the layer at the top by 4 mm +/- 2 mm on CNC machines.
- ❖ All HDPE panels must be self-produced in double color after painting, pasting, etc. operations should not be performed.
- ❖ ☐ There should be 4 handles on the HDPE seats. The handles will be fastened by clamping them with galvanized screws and nuts. A screw-hiding plug will be used on the screw heads.
- 2 Steel springs will be used in each seesaw.
- ❖ Steel spring with color option, made of 60SiCr8 steel material with 4-6 wire helical bends, which can flex easily, minimum Ø18mm.it should have a material diameter of +/-1mm, an outer diameter of Ø150mm+/-10mm.
- ❖ During the flexing of the stainless steel spring, the measure of the two points approaching each other should be at least 15mm.
- ❖ Each Seesaw HDPE Model and spring will be clamped and connected to the pre-drilled holes in the connected body by means of galvanized screws and nuts. A screw-hiding plug will be used on the screw heads. All metal parts will be painted with static powder oven paint after being sandblasted



AT ZIPZIP HP-101 TEKNİK ŞARTNAME 950 280 cm

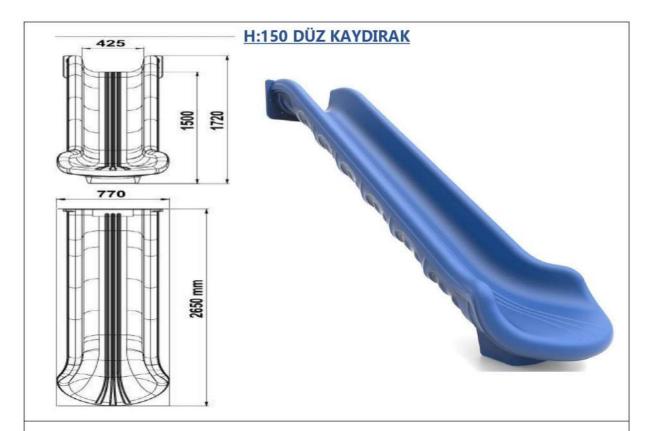
- ❖ HDPE zip zip figure will be produced in such a way that the minimum thickness is 20 mm (±1 mm) and the inside and outside will be separate colors.
- ❖ This HDPE zipzip model will create a figure model by processing the layer at the top by 4 mm (±2 mm) on CNC router machines.
- ❖ All HDPE panels must be self-produced in double color after painting, pasting, etc. operations should not be performed.
- . each ZIP model must be designed and manufactured in such a way that balance is maintained.



- ❖ Each HDPE zippip model should have 4 handles. The handles will be fastened by clamping them with galvanized screws and nuts. A screw-hiding plug will be used on the screw heads.
- ❖ The steel spring with color choice, made of 60SiCr8 steel material with 4-6 wire helical bends, which can flex easily, should have a minimum material diameter of Ø18mm (±2mm), an outer diameter of Ø180mm (±10mm).
- During the flexing of the stainless steel spring, the measure of the two points approaching each other should be at least 15mm.
- ❖ The ability of this spring to flex should be no more than 30 degrees relative to the tangent surface. (To prevent tipping over)
- Each HDPE zip, HDPE Model and spring-connected u flange will be connected to the pre-drilled holes by clamping them with galvanized screws and nuts. A screw-hiding plug will be used on the screw heads.

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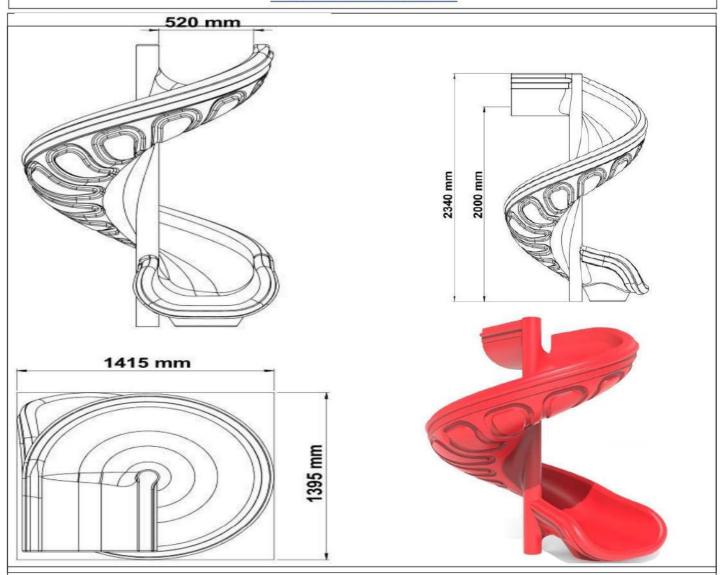




- ❖ HEIGHT 150 cm. on FLAT slides connected to the platform at its height; The angle of inclination of the sliding section with the bed will be double-walled and manufactured in one piece so that the angle of inclination of the slide is no more than 40° when measured relative to the height axis of the slide.
- ❖ The height of the two Flat Slides, the side parts of the entrance section, will be at least 22 cm. The width of the sliding section of the Flat Slide will be at least 42 cm.
- ❖ The radius of the exit point of each slide must be at least 50 mm. The output width should be at least 75 cm.
- The exit section of this slide will be concreted by embedding it in the ground with an anchor.
- These Slides will be manufactured with rotation technology from powdered self-colored LLDPE raw materials. The dyes used in coloring will be suitable for children's health and food regulations.
- ❖ ②TS EN 1176-3 / 04.02.2010 Within the scope of the document, the expression 'FLAT SLIDE' is mandatory.
- ❖ ☑ weight min.35 KG.



H:200 SPİRAL KAYDIRAK



- The SPIRAL slides connected to the platform with a height of about 200 cm will be manufactured as double-walled and single-piece, and the output part will be designed to be 90 ° to the left side of the input part.
- The height (depth) of the side sections of the entrance section of the vertical Slide will be at least 25 cm. The width of the sliding part of the slide will be at least 50 cm.
- All spiral slides will have an exit section (deceleration plane) that will reduce the sliding speed, and the length of the sliding section will be at least 55 cm, the length of the exit section will be at most 10°, the exit radius will be 50 mm.
- The exit section of this slide will be concreted by embedding it in the ground with an anchor.
- ❖ In addition, there will be a slot in the central part of the spiral slides that will allow you to install an Ø89 pipe in the spiral section.
- These Slides will be manufactured with rotation technology from powdered self-colored LLDPE rawmaterials.
- The dyes used in coloring will be suitable for children's health and food regulations.
- TS EN 1176-3/04.02.2010 Within the scope of de document, the expression /SPIRAL SLIDE/ is mandatory.
- Weight min. 52 KG.

