



YOUPLY INDUSTRIAL CO., LTD.

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Technical drawing for tubular Glass Vials for Injection - 10 ml

Special order Ref code: GVISpe-LMG10 for LifeMed Group Ltd

	HJ/QR22-02-07		NO:20220207	
	SIZE: mm			
	EXTERNAL BODY DIAMETER 瓶身外径	d1	22.7±0.26	
	FLANGE OUTSIDE DIAMETER 瓶口外径	d2	19.6±0.25	
	NECK OUTSIDE DIAMETER 瓶颈外径	d3	≤16.5	
	FINISH INSIDE DIAMETER 瓶口内径	d4	12.6±0.2	
	OVERALL HEIGHT 瓶全长	h1	54±0.5	
	HEIGHT UP TO SHOULDER 瓶身長	h2	≈45	
	COLLAR HEIGHT 瓶颈高	h3	7.5±0.3	
	FLANGE HEIGHT 瓶口边厚	h4	3.6±0.2	
	BODY WALL THICKNESS 瓶壁厚	S1	1±0.05	
	BOTTOM THICKNESS 瓶底厚	S2	≥0.65	
	Vertical axis deviation 垂直轴偏差	a	≤0.7	

Product name: Tubular Glass Vial for Injection

Format: 10ml

Material: Borosilicate glass - 7.0

Hydrolytic resistance of interior surfaces: Neutral Grade

Linear thermal expansion coefficient: 6.2~7.5×10-6K-1 (20~300℃)

Produce basis: ISO8362-1:2009; YBB00302002-2015 standard with Customers drawing

Special request/Amount: No

Confirm and signature: Yijun Fan

Designed by: Yang Ce

Approved by: HuangWei

Yoully Industrial Co.,Ltd

Date: 2022/02/07