

No. 23SX00261PW1

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb			
Welder	MIHAI PIOTR			
Born in	BUBUIECI-REPUBLIC OF MOLDOVA			on 09/10/1986
Identification	1861009410310	Method of Identification	C.I.	Stamp No. MP

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

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Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

		L ATTING		Type of test	Viale Line	4.00	
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

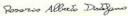
Revalidation method 9.3 a)

This certificate is valid from	30 November 2023	to	29 November 2026	ently
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Certificate No. 23SX00261PW1 Page 2 of 2

Prolongation of approval by employer / coordinator for the following 6 months

Prolongation of approval by examiner or test body

Date	Signature	Position or title	Date	Signature	Position or title
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No. 23SX00261PW2

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb			
Welder	VACULOVSCHI A	NDREI		
Born in	SUVOROV-REPU	BLIC OF MOLDOVA		on 09/11/1980
Identification	A34063348	Method of Identification	C.I.	Stamp No. VA

Employer/Manufacturer CAPILLATI SRL - Bucuresti (B), ADRIKA SRL

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1,1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

Type of test								
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested	
Macro	Not tested	Fracture	Not tested	Bend	Not tested			

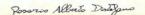
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No. 23SX00261PW3

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb			
Welder	ANDRUSCEAC FIOI	OOR		
Born in	GLODENI-REPUBLIC OF MOLDOVA			on 13/11/1985
Identification	1851113360050	Method of Identification	C.I.	Stamp No. AF

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

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Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

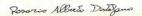
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No. 23SX00261PW4

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb				
Welder	DOMINTE ION	A			
Born in	RAIONU IALOVENI-REP	PUBLIC OF MOLDOVA		on 25/09/1989	
Identification	B42054850	Method of Identification	C.I.	Stamp No. DI	

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

1		The second		Type of test			
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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Rosario Distefano (Certification EMEA Region Senior Director)

Rosario Alberto Distagano

Yosario Albato D

RINA Services S.p.A.
PED No. Bo. 0474
Via Corsica 12 - 16128 Genova



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Certificate No. 23SX00261PW4 Page 2 of 2

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No. 23SX00261PW5

Designation	UNI EN ISO 9606-1 111 T BV	W FM1 B s7 D168 P	C ss nb	La constitución de la constituci
Welder	PETRASCO ALEXEI	3/34		7/2
Born in	RAIONU CAUSENI-REPUBL	IC OF MOLDOVA		on 30/03/199 3
Identification	AB2183767 Met	thod of Identification	PASS.	Stamp No. DI

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1,1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

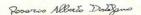
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(Certification EMEA Region
Senior Director)





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No. 23SX00261PW6

Designation	UNI EN ISO 9606-1	111 P FW FM1 B t10 PF m	1	
Welder	ANDRUSCEAC FIOI	OOR		
Born in	GLODENI-REPUBLIC OF MOLDOVA			on 13/11/1985
Identification	1851113360050	Method of Identification	C.I.	Stamp No. AF

Employer/Manufacturer CAPILLATI SRL - Bucuresti (B), ADRIKA SRL

WPS used by welder during welding of test coupon: 02

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW '	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

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Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Acceptable	2 3 2
Macro	Not tested	Fracture	Not tested	Bend	Not tested			

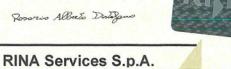
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PED No. Bo. 0474 Via Corsica 12 - 16128 Genova Certificate No. 23SX00261PW6 Page 2 of 2

Prolongation of approval by employer / coordinator for the following 6 months

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No. 23SX00261PW7

Designation	UNI EN ISO 9606-1 111 P FW FM1 B t10 PF ml				
Welder	VACULOVSCHI ANDREI				
Born in	SUVOROV-REPUBLIC OF MOLDOVA			on 09/11/1980	
Identification	A34063348	Method of Identification	C.I.	Stamp No. VA	

Employer/Manufacturer CAPILLATI SRL - Bucuresti (B), ADRIKA SRL

WPS used by welder during welding of test coupon: 02

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JOD	knowledge:	not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1,1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

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Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Acceptable
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

Revalidation method 9.3 a)

This certificate is valid from	30 November 2023	to	29 November 2026	170
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Certificate No. 23SX00261PW7 Page 2 of 2

Prolongation of approval by employer / coordinator for the following 6 months

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No. 23SX00261PW8

Designation	UNI EN ISO 9606-1 111 P FW FM1 B t10 PF ml			100
Welder	DOMINTE ION			
Born in	RAIONU IALOVENI-REPUBLIC OF MOLDOVA			on 25/09/1989
Identification	B42054850	Method of Identification	C.I.	Stamp No. DI

WPS used by welder during welding of test coupon: 02

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

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Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant Acceptabl	е
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

Revalidation method 9.3 a)

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