



PROTON ENERJİ

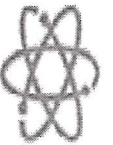
Doc. no. :	ITP2023-11		
Date :	30.01.2023		
Reference :	2023.11		
Project :	KP 6		
Customer :	Enerteh-V.S.		
PO No :			
SPECIFICATIONS ACCEPTANCE NORMS	ACTIVITY		
No.	NAME, METHOD OR TYPE OF INSPECTION OR OPERATION	PROTON ENERJİ	Customer
1.0	MATERIALS		
1.1	Structure Steel		
	Mild Strength Steel: Angle, Channel, Square Tube (Hollow Section)	DIN EN 10025 - DIN EN 10056-1-2 DIN 1026 S235JR or equivalent	P
	High Strength Steel : Angle, Channel, Square Tube (Hollow Section)	DIN EN 10025 - DIN EN 10056-1-2 S355J2 or equivalent	P
1.2	Steel Plates		
	Mild Strength Steel:	DIN EN 10025 - DIN EN 10029 S235JR or equivalent	P
	High Strength Steel :	DIN EN 10025 - DIN EN 10029 S355J2 or equivalent	P
1.3	Material Tests		
	-Mechanical Test	EN 10025	P
	-Charpy Impact test	EN 10045	P
1.4	DOCUMENTATION		
	Material Certificate, Material Test Report		P
			R
A = Approved R = Review W = Witness F = First piece P = Preparation	H = Hold point M = Monitor X% = Extent(Random check) RI = Random inspection J = See Note	Notes :	

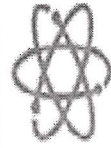
PROTON ENERJİ

SANAYİ VE TİCARET ANONİM ŞİRKETİ

Issued by : Okan TARHAN of PROTON ENERJİ
Issued date : 30.01.2023
Approved by : Şükrü TARHAN of PROTON ENERJİ
Approved date : 30.01.2023

Şişli Mah. 100. Cad. No: 12 Sincan / ANKARA
Tel: 0312 241 43 11 Fax: 0312 215 52 52
Muh. No: 212657 Şirket Sicil No: 10.000.000 TL
Sincan V.D.: 33 076 76 54

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2.0	BOLT, NUT AND WASHER			
2.1	Inspection Routine Bolts Nuts Plain Washers Spring Washers	DIN 931 Class 5.8 / EN ISO 4014 DIN 934 Class 5 K DIN 126 DIN 127	P P P P P P P P P P	
2.2	Bolts Nuts and Washers - Hot Dip Galvanized	EN ISO 1461	P	
2.3	U-bolt or shackles (if require)			
2.4	Material Tests -Mechanical Test / Bolts -Mechanical Test / Nuts	EN ISO 898-1 EN ISO 898-2	P P	R/A/W R/A/W
2.5	DOCUMENTATION Material Certificate, Material Test Report		P	R
A = Approved R = Review W = Witness F = First piece P = Preparation		H = Hold point M = Monitor X% = Extent(Random check) RI = Random inspection J = See Note	PROTON ENERJİ SANAYİ VE TİCARET ANONİM ŞİRKETİ Akıncı OSB Mah. 2500. Cad. No: 12 Sincan / KAYSERİ Tel: 0312 244 43 43 Fax: 0312 815 52 81 MERSİS No: 07090030400001 Ticaret Sicil No: 212697 Şirket Sermayesi: 10.000.000 TL Şişcan V.D. 733 076 78 04	
Notes :		Issued by : Okan TARHAN of PROTON ENERJİ Issued date : 30.01.2023 Approved by : Şükrü TARHAN of PROTON ENERJİ Approved date : 30.01.2023		



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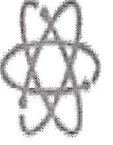
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3.0	FABRICATION			
3.1	Workmanship			
3.2	Punching			
3.3	Hole Diameter			
3.4	DOCUMENTATION Member Inspection Report (Dimension Inspection Report)			
		Max thickness = 12 mm Bolt Diameter + 2mm		

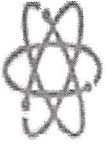
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W = Witness
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P = Preparation
H = Hold point
M = Monitor
X% = Extent(Random check)
RI = Random inspection
J = See Note

Notes :
*(Code of Standard Practice for Steel Buildings and Bridges)
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Approved date : 30.01.2023

PROTON ENERJİ
SANAYİ VE TİCARET ANONİM ŞİRKETİ
Alci OSB Mah. 2000. Cad. No: 12 Sincan / ANKARA
0312 841 1431 / 0312 841 52 52
Müh. Sic. No: 073100000000000001
Ticaret Sicil No: 212697 Şahıs 10.000.000 TL
Sincan / ANKARA 0312 841 52 52

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4.0	HOT DIP GALVANIZING			
4.1	Hot Dip Galvanizing General	EN ISO 1461 (ASTM A123 / A123M-09 / A385 - 03) Av. thickness : 85 µm - Min thickness : 70 µm Av. thickness : 70 µm - Min thickness : 55 µm Av. thickness : 50µm - Min thickness : 40µm	P/RI/M	RI
4.2	Tests Weight of zinc coating Adherence Test Embrittlement Test Uniformity Test Thickness of coating tests	ASTM A90 / A90M - 09 ASTM A153/A153M-09 ASTM A143/A143M-07 ASTM A239-95(2009)e1 ASTM A90 / A90M - 09	P/J P/J P/J P/J P/J	W W W W W
4.3	DOCUMENTATION Galvanizing Test Reports Zinc Thickness Measurement Results		P P	R R
A = Approved R = Review W = Witness F = First piece P = Preparation		H = Hold point M = Monitor X% = Extent(Random check) RI = Random inspection J = See Note	NOTES : One set of test shall be carried out for each 50 tons of steel passing through the fabrication plant. Issued by : Okan TARHAN of PROTON ENERJİ Issued date : 30.01.2023 Approved by : Şükrü TARHAN of PROTON ENERJİ Approved date : 30.01.2023	

PROTON ENERJİ
ENERJİ VE TİCARET ANONİM ŞİRKETİ
Aici OSB Mah. 2009. Cad. No: 12 Çiğdem / ANKARA
Tic. Sic. No: 272431 T.C. Vat. No: 140 000 000 TL
Mersis No: 0733007880400001
Sicil No: 272431 T.C. Vat. No: 140 000 000 TL
Sicil V.D: 723 076 78 04

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5.0 PACKING - MARKING AND SENDING				
5.1	Standard Procedure Marking Wooden box Delivery	EXWORK/ANKARA	P P P	R/A
5.2	DOCUMENTATION Packing List		P/R/A/H	R
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SANAYİ VE TİCARET ANONİM ŞİRKETİ
Sıncah V.D. 7000 Cad. No: 12 Sıncah / ANKARA
Tel: 0312 441 42 47 Faks: 0312 815 52 62
Ticaret Sicil No: 272697 Şirket Sermayesi: 10.000.000 TL
Sıncah V.D. 33 076 78 64