



# CERTIFICAT DE CONFORMITATE

Nr. de înregistrare

**CC-068-2021**

Data emiterii: 26 ianuarie 2021

Valabil pînă la: 25 ianuarie 2024

CERTMATCON mun. Chișinău, str. Uzinelor, 4/2, etaj 4, of. 4, MD2023, tel. 022-903-001; cell. 078-191-001,  
e-mail: [office@certmatcon.md](mailto:office@certmatcon.md), [WWW.CERTMATCON.MD](http://WWW.CERTMATCON.MD).

**Prin prezentul certificat de conformitate se atestă că produsul**

## BETON,

**Clase de rezistență: C8/10; C12/15; C16/20; C20/25; C25/30; C30/37; C40/50**

**fabricat în conformitate cu cerințele SM EN 206+A1:2017 și SM 324:2017,**

**introdus pe piața și fabricat de către K 1 BETON SRL,**

**mun. Chișinău, sec. Ciocana, str. Meșterul Manole, 5.**

**Punct de lucru: mun. Chișinău, sec. Ciocana, str. Meșterul Manole, 5.**

este supus de către producător unui control al procesului de producție care cuprinde toate măsurile necesare pentru îndeplinirea și menținerea cerințelor specificate în documentul de referință.

CERTMATCON a efectuat inspecția inițială a procesului de producție și a controlului producției în fabrică (CPF), a evaluat rapoartele de încercări și va efectua supravegherea continuă a procesului de producție, a CPF și a produsului prin încercări pe eșantioane prelevate de la locul de producție.

Schemă de certificare aplicabilă: 3, conform SM SR EN ISO/CEI 17067:2014.

Prezentul certificate a fost eliberat inițial la data de 26.01.2021 și rămâne valabil până la data de 25.01.2024, în condițiile în care produsul continuă sa fie conform cu cerințele specificate în documentul de referință și confirmat în urma realizării supravegherii de către CERTMATCON.

Domeniu de utilizare: Structuri turnate în situ și structuri prefabricate pentru clădiri și construcții ingineresti. **Certificat valabil doar cu condiția vizării anuale.**

de vizat  
până în  
ianuarie  
2022

de vizat  
până în  
ianuarie  
2023

de vizat  
până în  
ianuarie  
2024

de vizat  
până în  
ianuarie  
2025

Seria A № 010337



Conducătorul OC

PUHA Ion

**În atenția antreprenorilor și organelor de control!**  
**Copiile certificatelor de conformitate se legalizează în modul stabilit de**  
**OC „CERTMATCON“, informații pe [www.certmatcon.md](http://www.certmatcon.md)**

Falsificarea certificatelor se pedepsește conform legislației



# CERTIFICAT

## PENTRU CONTROLUL PRODUCŢIEI ÎN FABRICĂ Numărul: CPF-082-2021

În conformitate cu Hotărârea de Guvern Nr. 913 din 25.07.2016 privind aprobarea Reglementării tehnice cu privire la cerinţele minime pentru comercializarea produselor pentru construcţii, acest certificat se aplică pentru:

### Placă metalică autoportantă

**Utilizare:** pentru învelitoare de acoperiş, placări la exterior şi căptuşiri la interior.

Produs de:

**"BRAVO-PROFIL" S.R.L.,  
str. Codrilor, 12, mun. Chişinău, Republica Moldova.**

Loc de producţie: **str. Codrilor, 12, mun. Chişinău, Republica Moldova;  
str. Lenin, 2a, mun. Comrat, Republica Moldova.**

Produsele sunt supuse de către producător încercărilor iniţiale de tip pentru produs şi unui control al procesului de producţie care cuprinde toate măsurile necesare pentru îndeplinirea şi menţinerea cerinţelor specificate în documentele de referinţă. OC Certmatcon a efectuat inspecţia iniţială a procesului de producţie, a evaluat rapoartele privind încercările de tip şi va efectua supravegherea continuă a procesului de producţie. Acest certificat atestă îndeplinirea prevederilor privind evaluarea şi verificarea constanţei performanţei descrise în anexa ZA a standardului:

### SM SR EN 14782:2010

#### Sistem aplicabil: 4

Acest certificat a fost emis prima dată la data de 12.02.2021 şi va rămâne valabil până la data de 11.02.2024, atât timp cât standardul armonizat, produsul pentru construcţii, metodele de evaluare a constanţei performanţei şi condiţiile de producţie în fabrică nu sunt modificate esenţial.

Acest certificat poate fi suspendat sau retras dacă se constată că nu se menţin condiţiile în baza cărora a fost emis.

de vizat  
până în  
FEBRUARIE  
2022

de vizat  
până în  
FEBRUARIE  
2023



**Director General  
Ion PUHA**

<b>1. Експортер та його адреса</b> Name and address of exporter 		<b>2. ФІТОСАНІТАРНИЙ СЕРТИФІКАТ</b> PHYTOSANITARY CERTIFICATE № 13/09-8014/AE-291315	
<b>3. Імпортёр та його адреса</b> Declared name and address of consignee S.C. "RUVIK Forest S.R.L." m. Chisineu, Albișoara str.80/2 109, Moldova		<b>4. До організації карантину і захисту рослин</b> Republic of Moldova (країна-імпортер) Plant Protection Organization(s) of Republic of Moldova (import)	
<b>6. Пункт ввезення</b> Declared point of entry Mamalyha - Criva		<b>5. Місце походження</b> Place of origin Ukraine Ivano-Frankivsk region	
<b>7. Спосіб транспортування</b> Declared means of conveyance by truck - AAN023/M023RZ		 <b>УКРАЇНА</b> UKRAINE Державна служба України з питань безпеки харчових продуктів та захисту споживачів State Service of Ukraine on Food Safety and Consumer Protection	
<b>8. Маркування, кількість та опис пакування, найменування об'єкта регулювання, ботанічна назва рослини</b> Distinguishing marks, number and description of packages, name of produce, botanical name of plants Sawm timber spruce Abies alba Picea abies (4407)			
<b>10. Цей сертифікат засвідчує, що зазначені рослини, рослинні продукти чи інші об'єкти регулювання були перевірені та/або пройшли експертизу із застосуванням необхідних офіційних процедур, вважаються вільними від шкідливих організмів, що є карантинними для країни-імпортера, та відповідають діючим фітосанітарним вимогам країни-імпортера, включаючи регульовані некарантинні шкідливі організми.</b> This is to certify that the plants, plant products or other regulated articles described herein have been inspected and/or tested according to appropriate official procedures and are considered to be free from the quarantine pests specified by the importing contracting party and to conform with the current phytosanitary requirements of the importing contracting party including those for regulated non-quarantine pests.			
<b>11. Додаткова декларація</b> NO Additional declaration			
<b>12. Обробка</b> Treatment NO <b>13. Хімічна (активна речовина)</b> Chemical (active ingredient) NO		<b>14. Експозиція та температура</b> Duration and temperature NO	
<b>15. Концентрація/доза</b> Concentration/dose NO		<b>16. Дата</b> Date NO	
<b>17. Додаткова інформація</b> Additional information NO		<b>18. Місце оформлення</b> Place of issue Ukraine,  <b>Дата</b> Date 21 April 2022 <b>Прізвище державного фітосанітарного інспектора</b> Name of state phytosanitary inspector  <b>Підпис державного фітосанітарного інспектора</b> Signature of state phytosanitary inspector  <b>МП</b> Stamp 	



034 PDF

Серія ІФ



№ 705249

### СЕРТИФІКАТ

про походження лісоматеріалів та виготовлених з них пиломатеріалів для здійснення експортних операцій

1. Лісокористувач – продавець (найменування, місцезнаходження, ідентифікаційний код за ЄДРПОУ) ДП "Біловодське лісове господарство" за адресою: м. Біловодське, вул. Шевченка, 10, Івано-Франківська обл., Івано-Франківський район, селище міського типу Біловодське

Код: 22186175

2. Характеристика купленої продукції (назва продукції, порода, сорт, геометричні розміри, кількість, код згідно з УКТЗЕД)

сКруглі лісоматеріали	Ялина(РІСА)	D	D2a (20-24)х600 см	0.269 м3	4403 23 10 00
сКруглі лісоматеріали	Ялина(РІСА)	D	D2b (25-29)х600 см	0.582 м3	4403 23 10 00
сКруглі лісоматеріали	Ялина(РІСА)	C, D	D3a (30-34)х600 см	9.944 м3	4403 23 10 00

(див. продовження на звороті)

3. Експортер (найменування, місцезнаходження, ідентифікаційний код за ЄДРПОУ - для юридичних осіб, ідентифікаційний номер - для фізичних осіб (за наявності)) ФОП "Біловодське лісове господарство" за адресою: м. Біловодське, вул. Шевченка, 10, Івано-Франківська обл., Івано-Франківський район, будинок 2, квартира 66

Код: 2492509614

4. Підстава видачі сертифіката (найменування документа, серія, номер, дата)

ТТН-ліс	ІФА №287666	09.03.2022
ТТН-ліс	ІФА №287748	08.04.2022
ТТН-ліс	ІФА №366878	28.03.2022
ТТН-ліс	ІФА №287717	25.03.2022

(див. продовження на звороті)

5. Характеристика партії лісопродукції, що експортується (назва продукції, порода, сорт, геометричні розміри, кількість, код згідно з УКТЗЕД)

Пиломатеріали обрізні	ялина, ялиця	28-48 х 48-148 х 6000 мм	33 м3	4407 12 90 00
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Дата 19.04.2022



Видав *[Signature]* Будько Ж.В.

М.П.

Отримав *[Signature]* Чиж Р.М.

Продовження п.2

сКруглі лісоматеріали	Ялина(РІСА)	C, D	D3b (35-39)х600 см	11.815 м3	4403 23 10 00
сКруглі лісоматеріали	Ялина(РІСА)	D	D4 (40-49)х600 см	27.049 м3	4403 23 10 00
сКруглі лісоматеріали	Ялиця(АВІА)	D	D2a (20-24)х600 см	2.545 м3	4403 23 10 00
сКруглі лісоматеріали	Ялиця(АВІА)	D	D2b (25-29)х600 см	4.327 м3	4403 23 10 00
сКруглі лісоматеріали	Ялиця(АВІА)	D	D3a (30-34)х600 см	6.742 м3	4403 23 10 00
сКруглі лісоматеріали	Ялиця(АВІА)	D	D3b (35-39)х600 см	1.868 м3	4403 23 10 00
сКруглі лісоматеріали	Ялиця(АВІА)	D	D4 (40-49)х600 см	6.663 м3	4403 23 10 00

Продовження п.4

ТТН-ліс ІФА №287703 22.03.2022

Бу



### CERTIFICAT DE GARANTIE

Prezentul Certificat de garantie ofera dreptul de garantie a produselor fabricate de catre  
compania  
**SRL „ BRAVO - PROFIL ”**

Producator de otel Tara	Tipul Acoperirii	Stratul Protector (gr/m <sup>2</sup> )	Termenul de garantie la:		
			Coroziune *1	Acoperire *2	Proprietati estetice *3
Arcelor Mittal Germania	Poliester, Poliester Matt	Mg-Zn de la 130 echivalent 260 Zn	35 ani	30 ani	10 ani
Voestalpine - Austria	Poliester, Poliester Matt	Zn de la 250	35 ani	20 ani	10 ani
Posko - Coreea	Poliester, Poliester Matt	Zn de la 225	25 ani	10 ani	5 ani
Dongbu Steel Coreea	Poliester, Poliester Matt	Zn de la 140	25 ani	10 ani	5 ani
Moduli -Ucraina	Poliester, Poliester Matt	Zn de la 140	25 ani	10 ani	5 ani
Arvedi - Italia	Poliester, Poliester Matt	Zn de la 140	25 ani	10 ani	5 ani
China	Poliester, Poliester Matt	Zn de la 80-100	5 ani	3 ani	2 ani
China	Al - Zn	Zn de la 80 - 100	3 ani	2 ani	2 ani

\*1 Coroziunea penetranta a metalului- formarea gaurilor in metal.

\*2 Acoperire - umflarea, exfolierea stratului de vopsea de la baza metalica, cu dezgolirea acoperirii de zinc.

\*3 Proprietati estetice - decolorarea neuniforma ( arderea ), diferenta culorii la expunere identica pe aceeași fatada.

#### PREZENTUL CERTIFICAT DE GARANTIE OFERA GARANTIE LA:

**Denumirea produsului:** \_\_\_\_\_  
tipul produsului, cantitatea produsului

**Producatorul materiei prime:** \_\_\_\_\_  
denumirea producatorului materiei prime

**Beneficiar** \_\_\_\_\_ **Localitate** \_\_\_\_\_

**Nr. comanda** \_\_\_\_\_ **RAL** \_\_\_\_\_

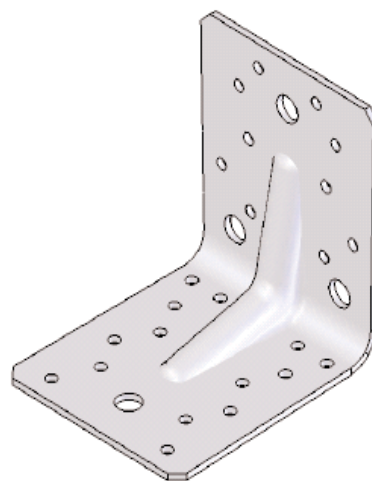
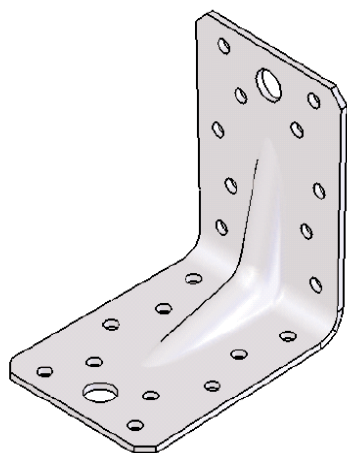
Cumparatorul a facut cunostinta cu toate caracteristicile tehnice si conditiile de Garantie ale metalului selectat, pe deplin este de acord cu acestea, careva pretentii fata de Furnizor - **NU ARE**, fapt pentru care semneaza personal. Certificatul de garantie nesemnlat, prezentat de catre **Client** se considera **Nevalabil**.

\_\_\_\_\_ data eliberarii, semnatura managerului

\_\_\_\_\_ Numele , Prenumele si semnatura Clientului

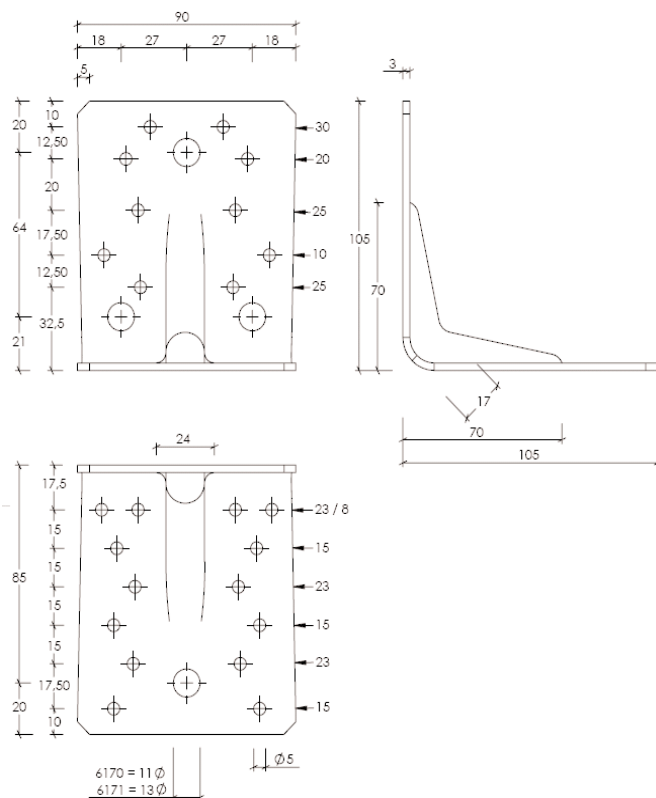
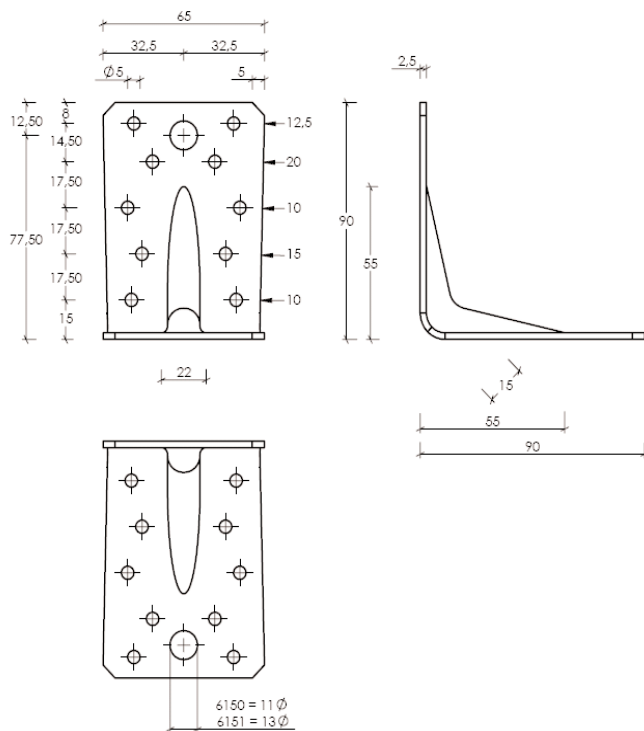


# EQUERRE RENFORCEE



SERIE EQUERRE AVEC RENFORTS

CODE	DESIGNATION	QTE/CARTON	KG/CARTON	A	B	C	ep.	Ø5	Ø
ER09090629	Equerre renforcée 90x90x65 INOX	50	10	90	90	65	2,5	20	2
ER10100929	Equerre renforcée 105x105x90 INOX	50	20	105	105	90	2,5	24	4



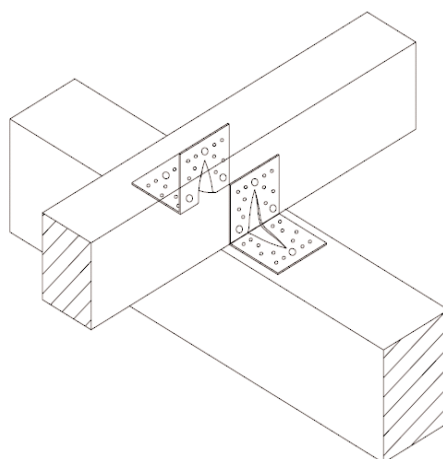


Matériaux
INOX A4 (316)

Tableau dimensionnel				
Type	Longueur		Largeur	
	Mini	Maxi	Mini	Maxi
ER09090629	89 mm	91 mm	60 mm	65 mm
ER10100929	104 mm	106 mm	85 mm	90 mm

Résistance aux charges en kN		
Type	Bois	Acier
ER09090629	1,21	5,61
ER10100929	2,43	10,7

Voir l'ATE



Informations données à titre indicatif, Alsafix ne serait être tenu responsable en cas de mise en oeuvre sans calculs et essais préalables propre à chaque cas.



Sous réserve de modifications techniques

#### Siège social et show room

114a rue principale - 67240 GRIES

Tél. : 03 88 72 42 41 - Fax : 03 88 72 17 15

E-mail : alsafix@alsafix.com

#### Agence de Paris

34, avenue de Bobigny - 93135 NOISY-LE-SEC

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Fax +45 72 24 59 04  
Internet [www.etadanmark.dk](http://www.etadanmark.dk)



Authorised and notified according to Article 10 of the Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products

MEMBER OF EOTA

## European Technical Approval ETA-08/0215

Trade name: EuP Angle Brackets (type 6108, 6130, 6145, 6150, 6170)

Holder of approval: Eisen- und Plastverarbeitung GmbH & Co. KG  
An der Tumpe 14-16  
D - 58791 Werdohl-Dresel  
Tel. +49 2392 93 96-0  
Fax +49 2392 93 96 44  
Internet [www.eup-holzverbinder.de](http://www.eup-holzverbinder.de)

Generic type and use of construction product: Three-dimensional nailing plate (angle bracket for wood to wood connections)

Valid from: 2008-08-29  
to: 2013-08-29

Manufacturing plant: Eisen- und Plastverarbeitung GmbH & Co. KG  
An der Tumpe 14-16  
D - 58791 Werdohl-Dresel

This European Technical Approval contains: 17 pages including 2 annexes which form an integral part of the document



European Organisation for Technical Approvals

Europæisk Organisation for Tekniske Godkendelser

## **I LEGAL BASIS AND GENERAL CONDITIONS**

1 This European Technical Approval is issued by ETA-Danmark A/S in accordance with:

- Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products<sup>1)</sup>, as amended by Council Directive 93/68/EEC of 22 July 1993<sup>2)</sup>.
- Bekendtgørelse 559 af 27-06-1994 (afløser bekendtgørelse 480 af 25-06-1991) om ikrafttræden af EF direktiv af 21. december 1988 om indbyrdes tilnærmelse af medlemsstaternes love og administrative bestemmelser om byggevarer.
- Common Procedural Rules for Requesting, Preparing and the Granting of European Technical Approvals set out in the Annex to Commission Decision 94/23/EC<sup>3)</sup>.
- EOTA Guideline ETAG 015 *Three-dimensional nailing plates*, September 2002 edition.

2 ETA-Danmark A/S is authorized to check whether the provisions of this European Technical Approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products to the European Technical Approval and for their fitness for the intended use remains with the holder of the European Technical Approval.

3 This European Technical Approval is not to be transferred to manufacturers or agents of manufacturers other than those indicated on page 1, or manufacturing plants other than those indicated on page 1 of this European Technical Approval.

4 This European Technical Approval may be withdrawn by ETA-Danmark A/S pursuant to Article 5(1) of Council Directive 89/106/EEC.

- 1) Official Journal of the European Communities N° L40, 11 Feb 1989, p 12.
- 2) Official Journal of the European Communities N° L220, 30 Aug 1993, p 1.
- 3) Official Journal of the European Communities N° L 17, 20 Jan 1994, p 34.

5 Reproduction of this European Technical Approval including transmission by electronic means shall be in full. However, partial reproduction can be made with the written consent of ETA-Danmark A/S. In this case partial reproduction has to be designated as such. Texts and drawings of advertising brochures shall not contradict or misuse the European Technical Approval.

6 This European Technical Approval is issued by ETA-Danmark A/S in English. This version corresponds fully to the version circulated within EOTA. Translations into other languages have to be designated as such.

## I SPECIAL CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

### 1 Definition of product and intended use

#### Definition of the product

EUP angle brackets with and without rib are one-piece non-welded, face-fixed angle brackets to be used in timber to timber connections. They are connected to the timber elements by a range of profiled nails.

The angle brackets are made from pre-galvanized steel DX 51 D / Z 275 according to EN 10327:2004 with a minimum yield strength  $R_e$  of 250 MPa, a minimum tensile strength  $R_m$  of 330 MPa and a minimum ultimate strain  $A_{80}$  of 22 % and are available with or without an embossed rib. Dimensions, hole positions and typical installations are shown in Annex A. EUP angle brackets are made from steel with tolerances according to EN 10143.

#### Intended use

The angle brackets are intended for use in making connections in load bearing timber structures, as a connection between a beam and a purlin, where requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 of Council Directive 89/106/EEC shall be fulfilled.

The connection may be with a single angle bracket or with an angle bracket on each side of the fastened timber member (see Annex A).

The static and kinematic behaviour of the timber members or the supports shall be as described in Annex B.

The wood members can be of solid timber, glued laminated timber and similar glued members, or wood-based structural members with a characteristic density from 290 kg/m<sup>3</sup> to 420 kg/m<sup>3</sup>. This requirement to the material of the wood members can be fulfilled by using the following materials:

- Structural solid timber classified to C14-C40 according to EN 338 / EN 14081,
- Glulam classified to GL24-GL36 according to EN 1194 / EN 14080,
- LVL according to EN 14374,
- Parallam PSL,
- Intrallam LSL,
- Duo- and Triobalken,
- Layered wood plates,
- Plywood according to EN 636

Annex B states the load-carrying capacities of the angle bracket connections for a characteristic density of 350 kg/m<sup>3</sup>. For timber or wood based material with a lower characteristic density than 350 kg/m<sup>3</sup> the load-carrying

capacities shall be reduced by the  $k_{\text{dens}}$  factor:

$$k_{\text{dens}} = \left( \frac{\rho_k}{350} \right)^2$$

Where  $\rho_k$  is the characteristic density of the timber in kg/m<sup>3</sup>.

The design of the connections shall be in accordance with Eurocode 5 or a similar national Timber Code. The wood members shall have a thickness which is larger than the penetration depth of the nails into the members.

The angle brackets are primarily for use in timber structures subject to the dry, internal conditions defined by service class 1 and 2 of Eurocode 5 and for connections subject to static or quasi-static loading.

The angle brackets can also be used in outdoor timber structures, service class 3, when a corrosion protection in accordance with Euro Code 5 is applied, or when stainless steel with similar or better characteristic yield and ultimate strength is employed.

The angle brackets may also be used for connections between a timber member and a member of concrete or steel.

#### Assumed working life

The assumed intended working life of the angle brackets for the intended use is 50 years, provided that they are subject to appropriate use and maintenance.

The information on the working life should not be regarded as a guarantee provided by the manufacturer or ETA Denmark. An “assumed intended working life” means that it is expected that, when this working life has elapsed, the real working life may be, in normal use conditions, considerably longer without major degradation affecting the essential requirements.

## 2 Characteristics of product and assessment

ETAG paragraph	Characteristic	Assessment of characteristic
<b>2.1 Mechanical resistance and stability*)</b>		
6.1.1	Characteristic load-carrying capacity	See Annex B
6.1.2	Stiffness	No performance determined
6.1.3	Ductility in cyclic testing	No performance determined
<b>2.2 Safety in case of fire</b>		
6.2.1	Reaction to fire	The angle brackets are made from steel classified as <b>Euroclass A1</b> in accordance with EN 1350-1 and EC decision 96/603/EC, amended by EC Decision 2000/605/EC
<b>2.3 Hygiene, health and the environment</b>		
6.3.1	Influence on air quality	No dangerous materials **)
<b>2.4 Safety in use</b>		
<b>2.5 Protection against noise</b>		
<b>2.6 Energy economy and heat retention</b>		
<b>2.7 Related aspects of serviceability</b>		
6.7.1	Durability	The angle brackets have been assessed as having satisfactory durability and serviceability when used in timber structures using the timber species described in Eurocode 5 and subject to the conditions defined by service class 1 and 2
6.7.2	Serviceability	
6.7.3	Identification	

\*) See page 5 of this ETA

\*\*) In accordance with <http://europa.eu.int/-/comm/enterprise/construction/internal/dangsub/dangmain.htm> In addition to the specific clauses relating to dangerous substances contained in this European Technical Approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the EU Construction Products Directive, these requirements need also to be complied with, when and where they apply.

### Safety principles and partial factors

The characteristic load-carrying capacities are based on the characteristic values of the nail connections and the steel plates. To obtain design values the capacities have to be divided by different partial factors for the material properties, the nail connection in addition multiplied with the coefficient  $k_{\text{mod}}$ .

According to EN 1990 (Eurocode – Basis of design) paragraph 6.3.5 the design value of load-carrying capacity may be determined by reducing the characteristic values of the load-carrying capacity with different partial factors.

Thus, the characteristic values of the load-carrying capacity are determined also for timber failure  $F_{\text{Rk,H}}$  (obtaining the embedment strength of nails subjected to shear or the withdrawal capacity of the most loaded nail, respectively) as well as for steel plate failure  $F_{\text{Rk,S}}$ . The design value of the load-carrying capacity is the smaller value of both load-carrying capacities.

$$F_{\text{Rd}} = \min \left\{ \frac{k_{\text{mod}} \cdot F_{\text{Rk,H}}}{\gamma_{\text{M,H}}}, \frac{F_{\text{Rk,S}}}{\gamma_{\text{M,S}}} \right\}$$

Therefore, for timber failure the load duration class and the service class are included. The different partial factors  $\gamma_{\text{M}}$  for steel or timber, respectively, are also correctly taken into account.

### 2.1 Mechanical resistance and stability

See annex B for the characteristic load-carrying capacity in the different directions  $F_1$  to  $F_5$ .

The characteristic capacities of the angle brackets are determined by calculation assisted by testing as described in the EOTA Guideline 015 clause 5.1.2. They should be used for designs in accordance with Eurocode 5 or a similar national Timber Code.

*Threaded nails (ringed shank nails) in accordance to prEN 14592*

In the formulas in Annex B the capacities for threaded nails calculated from the formulas of Eurocode 5 are used assuming a thick steel plate when calculating the lateral nail load-carrying-capacity.

The load bearing capacities of the brackets has been determined based on the use of connector nails 4,0 x 40 mm in accordance with the German national approval for the nails.

The characteristic withdrawal capacity of the nails has to be determined by calculation in accordance with EN 1995-1-1: 2004, paragraph 8.3.2 (head pull-through is not relevant):

$$F_{\text{ax,Rk}} = f_{\text{ax,k}} \times d \times t_{\text{pen}}$$

Where:

$f_{\text{ax,k}}$	Characteristic value of the withdrawal parameter in $\text{N/mm}^2$
$d$	Nail diameter in mm
$t_{\text{pen}}$	Penetration depth of the profiles shank in mm $t_{\text{pen}} \geq 30$ mm

Based on tests by Versuchsanstalt für Stahl, Holz und Steine, University of Karlsruhe, the characteristic value of the withdrawal resistance for the threaded nails used can be calculated as:

$$f_{\text{ax,k}} = 50 \times 10^{-6} \times \sigma_{\text{k}}^2$$

Where:

$\sigma_{\text{k}}$	Characteristic density of the timber in $\text{kg/m}^3$
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The shape of the nail directly under the head shall be in the form of a truncated cone with a diameter under the nail head which exceeds the hole diameter.

The design models allow the use of fasteners described in the table on page 9 in Annex A

No performance has been determined in relation to ductility of a joint under cyclic testing. The contribution to the performance of structures in seismic zones, therefore, has not been assessed.

No performance has been determined in relation to the joint's stiffness properties - to be used for the analysis of the serviceability limit state.

### 2.2 Related aspects of serviceability

#### 2.2.1 Corrosion protection in service class 1 and 2.

In accordance with ETAG the purlin ties are made from pre-galvanized steel DX 51 D / Z 275 according to EN 10327:2004 with a minimum yield strength  $R_e$  of 250 MPa, a minimum tensile strength  $R_m$  of 330 MPa and a minimum ultimate strain  $A_{80}$  of 22 %.

### 3 Attestation of Conformity and CE marking

#### 3.1 Attestation of Conformity system

The system of attestation of conformity is 2+ described in Council Directive 89/106/EEC (Construction Products Directive) Annex III.

- a) Tasks for the manufacturer:
- (1) Factory production control,
  - (2) Initial type testing of the product,
- b) Tasks for the notified body:
- (1) Initial inspection of the factory and the factory production control,
  - (2) Continuous surveillance

#### 3.2 Responsibilities

##### 3.2.1 Tasks of the manufacturer

###### 3.2.1.1 Factory production control

The manufacturer has a factory production control system in the plant and exercises permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer are documented in a systematic manner in the form of written policies and procedures. This production control system ensures that the product is in conformity with the European Technical Approval.

The manufacturer shall only use raw materials supplied with the relevant inspection documents as laid down in the control plan<sup>4</sup>. The incoming raw materials shall be subject to controls and tests by the manufacturer before acceptance. Check of materials, such as sheet metal, shall include control of the inspection documents presented by suppliers (comparison with nominal values) by verifying dimension and determining material properties, e.g. chemical composition, mechanical properties and zinc coating thickness.

The manufactured components are checked visually and for dimensions.

The control plan, which is part of the technical documentation of this European Technical Approval,

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<sup>4</sup> The control plan has been deposited at and is only made available to the approved bodies involved in the conformity attestation procedure.

includes details of the extent, nature and frequency of testing and controls to be performed within the factory production control and has been agreed between the approval holder and ETA Danmark.

The results of factory production control are recorded and evaluated. The records include at least the following information:

- Designation of the product, basic material and components;
- Type of control or testing;
- Date of manufacture of the product and date of testing of the product or basic material and components;
- Result of control and testing and, if appropriate, comparison with requirements;
- Signature of person responsible for factory production control.

The records shall be presented to ETA Danmark on request.

##### 3.2.1.1 Initial type testing of the product

For initial type-testing the results of the tests performed as part of the assessment for the European Technical Approval shall be used unless there are changes in the production line or plant. In such cases the necessary initial type testing has to be agreed between ETA Danmark and the notified body.

##### 3.2.2. Tasks of notified bodies

###### 3.2.2.1 Initial inspection of the factory and the factory production control

The approved body should ascertain that, in accordance with the control plan, the factory, in particular the staff and equipment, and the factory production control, are suitable to ensure a continuous and orderly manufacturing of the joist hangers with the specifications given in part 2.

###### 3.2.2.2 Continuous surveillance

The approved body shall visit the factory at least twice a year for routine inspections. It shall be verified that the system of factory production control and the specified manufacturing processes are maintained, taking account of the control plan.

The results of product certification and continuous surveillance shall be made available on demand by the certification body to ETA Danmark. Where the provisions of the European Technical Approval and the control plan are no longer fulfilled, the certificate

of conformity shall be withdrawn by the approved body.

### **3.3 CE marking**

The CE marking shall be affixed on each packaging of joist hangers. The initials "CE" shall be followed by the identification number of the notified body and shall be accompanied by the following information:

- Name or identifying mark of the manufacturer
- The last two digits of the year in which the marking was affixed
- Number of the European Technical Approval
- Name and size of product
- Number of the ETA Guideline (ETAG no. 015)
- Number of the EC Certificate of Conformity

## **4 Assumptions under which the fitness of the product for the intended use was favourably assessed**

### **4.1 Manufacturing**

EuP angle brackets are manufactured in accordance with the provisions of this European Technical Approval using the manufacturing processes as identified in the inspection of the plant by the notified inspection body and laid down in the technical documentation.

### **4.2 Installation**

The nailing pattern used shall be either the maximum or the minimum pattern as defined in Annex A.

The following provisions concerning installation apply:

The structural members – the components 1 and 2 shown in the figure on page 14 - to which the brackets are fixed shall be:

- Restrained against rotation. At a load  $F_4/F_5$ , the component 2 is allowed to be restrained against rotation by the Angle brackets.
- Strength class C14 or better, see section 1 of this ETA
- Free from wane under the bracket.
- The actual end bearing capacity of the timber member to be used in conjunction with the bracket is checked by the designer of the structure to ensure it is not less than the bracket capacity and, if necessary, the bracket capacity reduced accordingly.
- The gap between the timber members does not exceed 3 mm.
- There are no specific requirements relating to preparation of the timber members.

The execution of the connection shall be in accordance with the approval holder's technical literature.

### **4.3 Maintenance and repair**

Maintenance is not required during the assumed intended working life. Should repair prove necessary, it is normal to replace the purlin tie.



Thomas Bruun  
Manager, ETA-Danmark



**Annex A**  
**Product details and definitions**

Table A.1 Materials specification

Bracket type	Thickness (mm)	Steel specification	Coating specification
<b>6108</b>	2,0	DX 51 D / Z 275	Z 275
<b>6130</b>	2,5	DX 51 D / Z 275	Z 275
<b>6145</b>	3,0	DX 51 D / Z 275	Z 275
<b>6150</b>	2,5	DX 51 D / Z 275	Z 275
<b>6170</b>	3,0	DX 51 D / Z 275	Z 275

Table A.2 Dimensions

Bracket type	Height (mm)		Width (mm)	
	min	max	min	max
<b>6108</b>	69	71	54	56
<b>6130</b>	89	91	64	66
<b>6145</b>	101,5	103,5	89	91
<b>6150</b>	89	91	60	65
<b>6170</b>	104	106	85	90

Table A.3 Fastener specification

Nail type	Nail size (mm)		Finish
	Diameter	Length	
According to prEN 14592	4,0	40	Electroplated zinc

**EUP Angle Bracket (6108, 6130, 6145, 6150, 6170)**

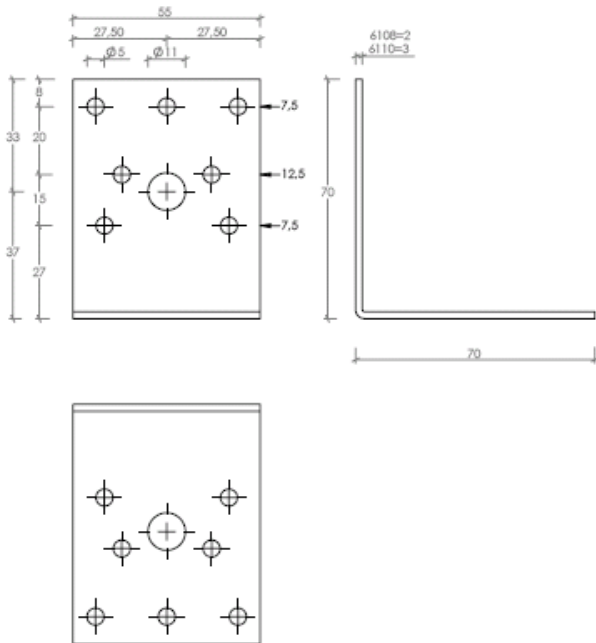


Figure A.1 Dimensions of Angle Bracket 6108

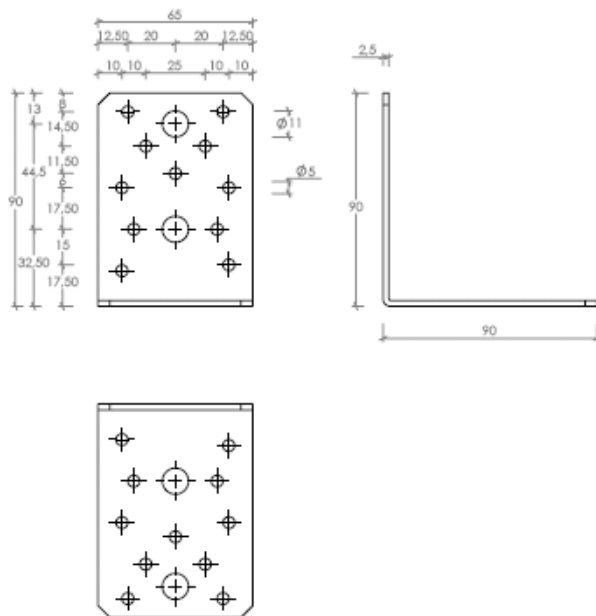


Figure A.2 Dimensions of Angle Bracket 6130

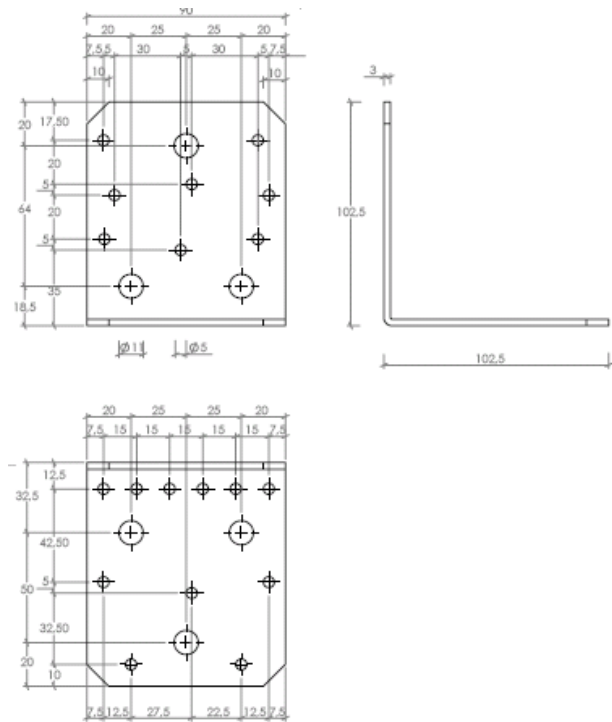


Figure A.3 Dimensions of Angle Bracket 6145

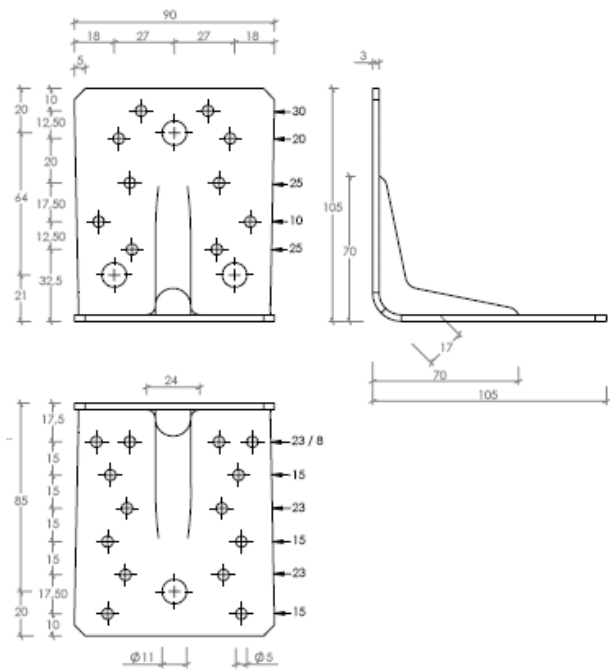
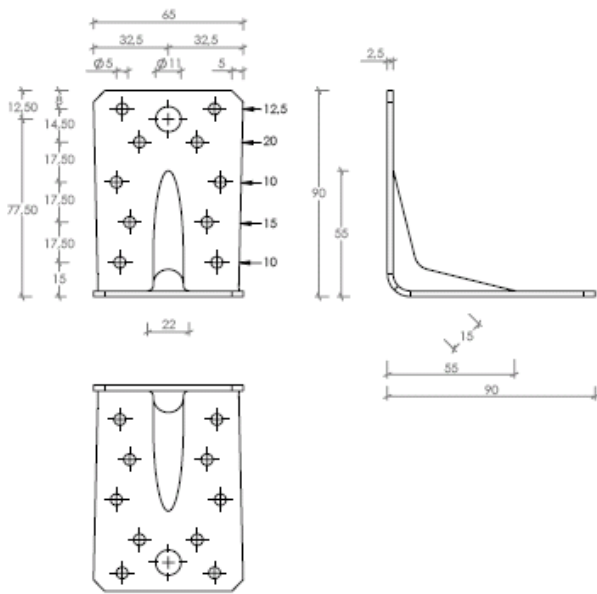


Figure A.4 Dimensions of Angle Bracket 6150

Figure A.5 Dimensions of Angle Bracket 6170

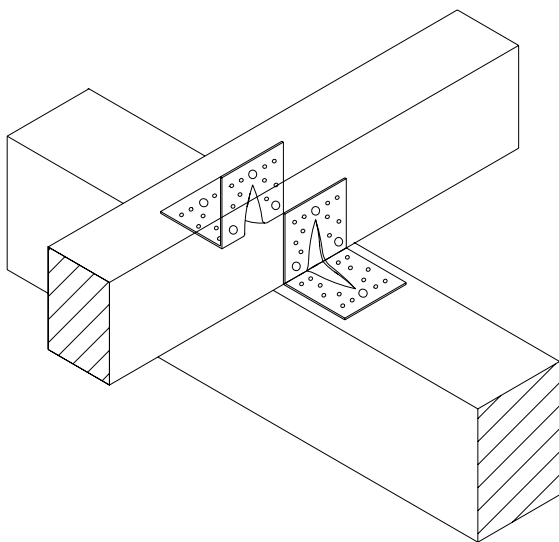
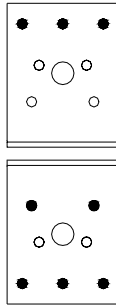


Figure A.6 Typical installation

**Nail Patterns – Angle Bracket 6108**

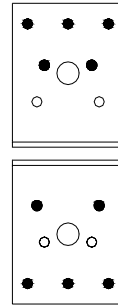
**LC 1 – column**

Nails in hole number:  
1,2,3 /  
9,10,14,15,16



**LC 1 – purlin, LC 2/3, LC 4/5**

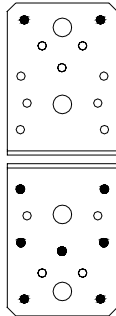
Nails in hole number:  
1,2,3,4,5 /  
9,10,14,15,16



**Nail Patterns – Angle Bracket 6130**

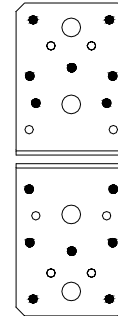
**LC 1 – column**

Nails in hole number:  
1,2 /  
14,15,19,20,21,25,26



**LC 1 – purlin, LC 2/3, LC 4/5**

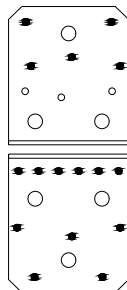
Nails in hole number:  
1,2,6,7,8,9,11 /  
14,15,19,20,21,25,26



**Nail Patterns – Angle Bracket 6145**

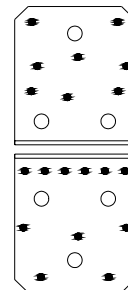
**LC 1 – column**

Nails in hole number:  
1,2,4,5,6 /  
12,13,14,15,16,17,20,21,22,24,25



**LC 1 – purlin, LC 2/3, LC 4/5**

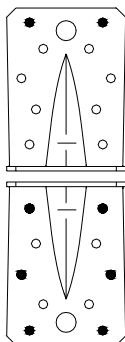
Nails in hole number:  
1,2,4,5,6,7,8,9 /  
12,13,14,15,16,17,20,21,22,24,25



**Nail Patterns – Angle Bracket 6150**

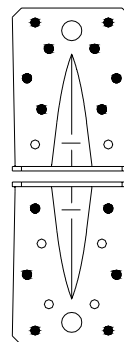
**LC 1 – column**

Nails in hole number:  
1,2 /  
12,13,16,17,21,22



**LC 1 – purlin, LC 2/3, LC 4/5**

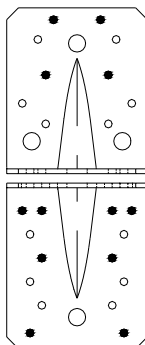
Nails in hole number:  
1,2,4,5,6,7,8,9 /  
12,13,16,17,21,22



**Nail Patterns – Angle Bracket 6170**

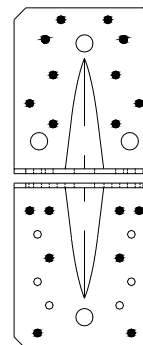
**LC 1 – column**

Nails in hole number:  
1,2,6,7 /  
14,15,16,17,20,21,27,28



**LC 1 – purlin, LC 2/3, LC 4/5**

Nails in hole number:  
1,2,4,5,6,7,8,9,10,11 /  
14,15,16,17,20,21,27,28



## Annex B

### Characteristic load-carrying capacities

**Table 1:** Force  $F_1$  Column, 2 angle brackets / connection

Type	Product number	Nail number $n_V$	Nail number $n_H$	$F_{1,Rk}$ [kN] (column)	
				Timber	Steel
70 without rib	6108	1,2,3	9,10,14,15,16	1,72	0,83
90 without rib	6130	1,2	14,15,19,20,21,25,26	2,34	2,46
105 without rib	6145	1,2,4,5,6	12,13,14,15,16,17,20,21,22,24,25	7,69	5,40
90 with rib	6150	1,2	12,13,16,17,21,22	2,42	11,2
105 with rib	6170	1,2,6,7	14,15,16,17,20,21,27,28	4,85	21,5

**Table 2:** Force  $F_1$  Column, 1 angle bracket / connection

Type	Product number	Nail number $n_V$	Nail number $n_H$	$F_{1,Rk}$ [kN] (column)	
				Timber	Steel
70 without rib	6108	1,2,3	9,10,14,15,16	0,86	0,42
90 without rib	6130	1,2	14,15,19,20,21,25,26	1,17	1,23
105 without rib	6145	1,2,4,5,6	12,13,14,15,16,17,20,21,22,24,25	3,85	2,70
90 with rib	6150	1,2	12,13,16,17,21,22	1,21	5,61
105 with rib	6170	1,2,6,7	14,15,16,17,20,21,27,28	2,43	10,7

**Table 3:** Force  $F_1$  Purlin, 2 angle brackets / connection

Type	Product number	Nail number $n_V$	Nail number $n_H$	$F_{1,Rk}$ [kN] (purlin)	
				Timber	Steel
70 without rib	6108	1,2,3,4,5	9,10,14,15,16	1,72	0,83
90 without rib	6130	1,2,6,7,8,9,11	14,15,19,20,21,25,26	2,34	2,46
105 without rib	6145	1,2,4,5,6,7,8,9	12,13,14,15,16,17,20,21,22,24,25	7,69	5,40
90 with rib	6150	1,2,4,5,6,7,8,9	12,13,16,17,21,22	2,42	11,2
105 with rib	6170	1,2,4,5,6,7,8,9,10,11	14,15,16,17,20,21,27,28	4,85	21,5

**Table 4:** Force  $F_1$  Purlin, 1 angle bracket / connection

Type	Product number	Nail number $n_V$	Nail number $n_H$	$F_{1,Rk}$ [kN] (purlin)	
				Timber	Steel
70 without rib	6108	1,2,3,4,5	9,10,14,15,16	0,86	0,42
90 without rib	6130	1,2,6,7,8,9,11	14,15,19,20,21,25,26	1,17	1,23
105 without rib	6145	1,2,4,5,6,7,8,9	12,13,14,15,16,17,20,21,22,24,25	3,85	2,70
90 with rib	6150	1,2,4,5,6,7,8,9	12,13,16,17,21,22	1,21	5,61
105 with rib	6170	1,2,4,5,6,7,8,9,10,11	14,15,16,17,20,21,27,28	2,43	10,7

**Table 5:** Forces  $F_{2,3}$ , 2 angle brackets / connection

Type	Product number	Nail number $n_V$	Nail number $n_H$	$F_{2,3,Rk}$ [kN]	
				Timber	
70 without rib	6108	1,2,3,4,5	9,10,14,15,16	4,66	
90 without rib	6130	1,2,6,7,8,9,11	14,15,19,20,21,25,26	7,29	
105 without rib	6145	1,2,4,5,6,7,8,9	12,13,14,15,16,17,20,21,22,24,25	11,31	
90 with rib	6150	1,2,4,5,6,7,8,9	12,13,16,17,21,22	7,45	
105 with rib	6170	1,2,4,5,6,7,8,9,10,11	14,15,16,17,20,21,27,28	8,36	

**Table 6:** Forces  $F_{2,3}$ , 1 angle bracket / connection

Type	Product number	Nail number $n_V$	Nail number $n_H$	$F_{2,3,Rk}$ [kN]	
				Timber	
70 without rib	6108	1,2,3,4,5	9,10,14,15,16	2,33	
90 without rib	6130	1,2,6,7,8,9,11	14,15,19,20,21,25,26	3,64	
105 without rib	6145	1,2,4,5,6,7,8,9	12,13,14,15,16,17,20,21,22,24,25	5,66	
90 with rib	6150	1,2,4,5,6,7,8,9	12,13,16,17,21,22	3,72	
105 with rib	6170	1,2,4,5,6,7,8,9,10,11	14,15,16,17,20,21,27,28	4,18	

**Table 7:** Basic Forces  $F_{4,5}$ , 2 angle brackets / connection

Type	Product number	Nail number $n_V$	Nail number $n_H$	$F_{4,5,Rk}$ [kN]	
				Timber	Steel
70 without rib	6108	1,2,3,4,5	9,10,14,15,16	6,49	3,28
90 without rib	6130	1,2,6,7,8,9,11	14,15,19,20,21,25,26	6,40	4,35
105 without rib	6145	1,2,4,5,6,7,8,9	12,13,14,15,16,17,20,21,22,24,25	8,82	6,06
90 with rib	6150	1,2,4,5,6,7,8,9	12,13,16,17,21,22	6,90	5,06
105 with rib	6170	1,2,4,5,6,7,8,9,10,11	14,15,16,17,20,21,27,28	12,4	9,40

**Table 8:** Basic Forces  $F_4$ , 1 angle bracket / connection

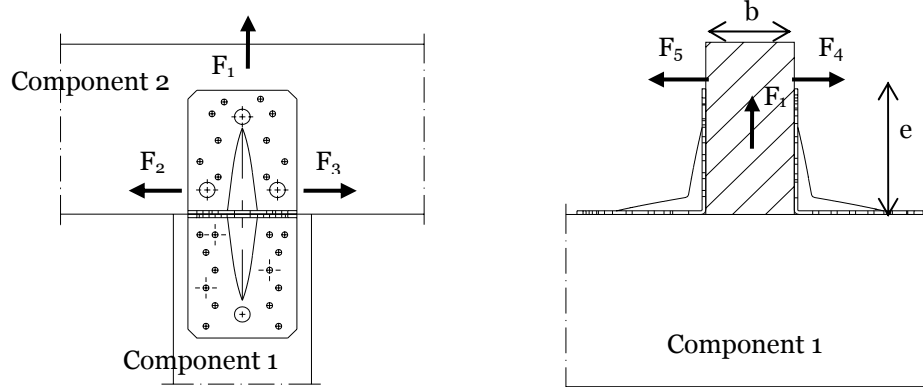
Type	Product number	Nail number $n_V$	Nail number $n_H$	$F_{4,Rk}$ [kN]	
				Timber	Steel
90 with rib	6150	1,2,4,5,6,7,8,9	12,13,16,17,21,22	9,42	4,17
105 with rib	6170	1,2,4,5,6,7,8,9,10,11	14,15,16,17,20,21,27,28	12,4	9,40

**Table 9:** Basic Forces  $F_5$ , 1 angle bracket / connection

Type	Product number	Nail number $n_V$	Nail number $n_H$	$F_{5,Rk}$ [kN]	
				Timber	Steel
90 with rib	6150	1,2,4,5,6,7,8,9	12,13,16,17,21,22	2,21	1,65
105 with rib	6170	1,2,4,5,6,7,8,9,10,11	14,15,16,17,20,21,27,28	2,98	4,12

## Definitions of forces, their directions and eccentricity

### Forces - Beam to beam connection



### Fastener specification

Holes are marked with numbers referring to the nailing pattern in Annex A.

### Double angle brackets per connection

The angle brackets must be placed at each side opposite to each other, symmetrically to the component axis.

#### Acting forces

- $F_1$  Lifting force acting along the central axis of the joint.
- $F_2$  and  $F_3$  Lateral force acting in the joint between the component 2 and component 1 in the component 2 direction
- $F_4$  and  $F_5$  Lateral force acting in the component 1 direction along the central axis of the joint. If the load is applied with an eccentricity  $e$ , a design for combined loading is required.

### Single angle bracket per connection

#### Acting forces

- $F_1$  Lifting force acting in the central axis of the angle bracket. The component 2 shall be prevented from rotation. If the component 2 is prevented from rotation the load-carrying capacity will be half of a connection with double angle brackets.
- $F_2$  and  $F_3$  Lateral force acting in the joint between the component 2 and the component 1 in the component 2 direction. The component 2 shall be prevented from rotation. If the component 2 is prevented from rotation the load-carrying capacity will be half of a connection with double angle brackets.
- $F_4$  and  $F_5$  Lateral force acting in the component 1 direction in the height of the top edge of component 2.  $F_4$  is the lateral force towards the angle bracket;  $F_5$  is the lateral force away from the angle bracket. Only the characteristic load-carrying capacities for angle brackets with ribs are given.

### Wane

Wane is not allowed, the timber has to be sharp-edged in the area of the angle brackets.

### Timber splitting

For the lifting force  $F_1$  it must be checked in accordance with Eurocode 5 or a similar national Timber Code that splitting will not occur.



**Combined forces**

If the forces  $F_1$  and  $F_2/F_3$  or  $F_4/F_5$  act at the same time, the following inequality shall be fulfilled:

$$\left(\frac{F_{1,d}}{F_{Rd,1}}\right)^2 + \left(\frac{F_{2,d}}{F_{Rd,2}}\right)^2 + \left(\frac{F_{3,d}}{F_{Rd,3}}\right)^2 + \left(\frac{F_{4,d}}{F_{Rd,4}}\right)^2 + \left(\frac{F_{5,d}}{F_{Rd,5}}\right)^2 \leq 1$$

The forces  $F_2$  and  $F_3$  or  $F_4$  and  $F_5$  are forces with opposite direction. Therefore only one force  $F_2$  or  $F_3$ , and  $F_4$  or  $F_5$ , respectively, is able to act simultaneously with  $F_1$ , while the other shall be set to zero.

If the load  $F_4/F_5$  is applied with an eccentricity  $e$ , a design for combined loading **for connections with double angle brackets** is required. Here, an additional force  $\Delta F_1$  has to be added to the existing force  $F_1$ .

$$\Delta F_{1,d} = F_{4,d} / F_{5,d} \cdot \frac{e}{B}$$

$B$  is the width of component 2.