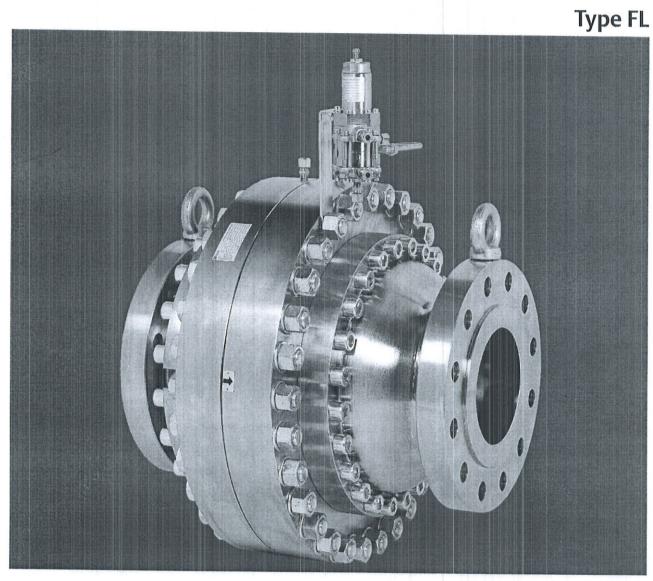
PRESSURE REGULATORS



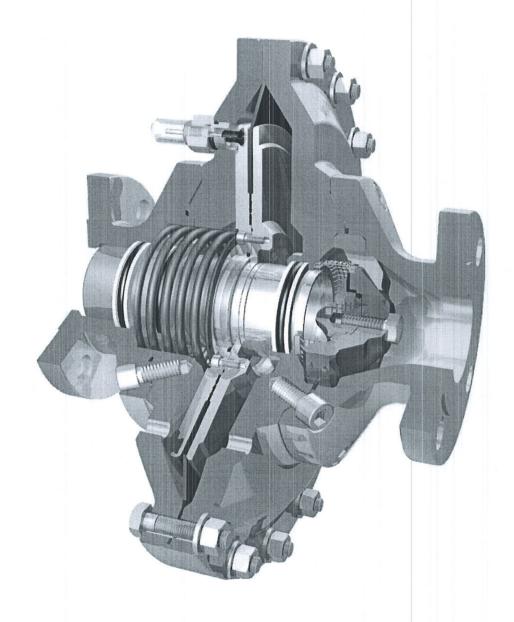


Pressure Regulators

This series of axial flow appliances was designed to meet a wide range of applications. Worldwide customer appreciation is based on the reliability and versatility of this product.

The main features are as follows:

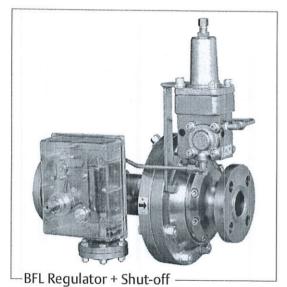
- Greater flow rates than "top entry" regulators
- Counterbalanced shutter
- Fabric reinforced diaphragm
- · Low number of parts
- Modularity design



Configurations





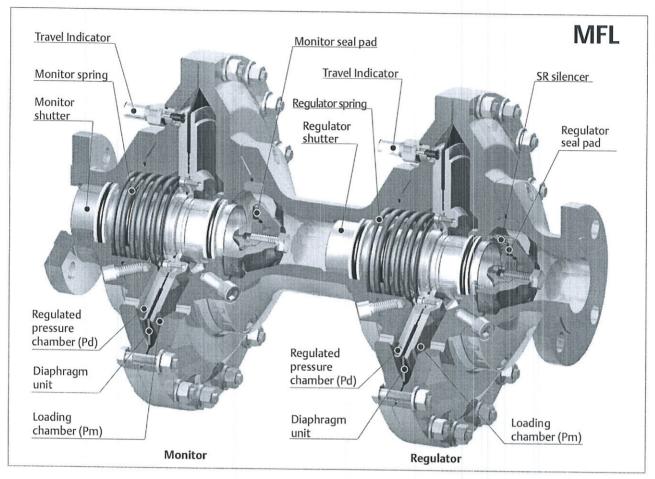


Configurations Low Pres	ID-ABREVIATIONS								
	Low Press	sure PN 16/2	5 - ANSI 150	50 High Pressure ANSI 300/600					
	Silenced			Silenced					
	Standard	SR	SRS	Standard	SR	SRII	SRS	SRSII	
Regulator	FL-BP	FL-BP-SR	FL-BP-SRS	FL	FL-SR	FL-SRII	FL-SRS	FL-SRSII	
Regulator + Monitor	MFL-BP	MFL-BP-SR	MFL-BP-SRS	MFL	MFL-SR	MFL-SRII	MFL-SRS	MFL-SRSII	
Regulator + Shut-off	BFL-BP	BFL-BP-SR	BFL-BP-SRS	BFL	BFL-SR	BFL-SRII	BFL-SRS	BFL-SRSII	

Note: Types SRII and SRSII silencers are not available for DN 40 and DN 65 sizes. Sizes DN 200 and 250 are available only with SRII or SRSII silencers. SRS/SRSII silenced solutions have a widened output flange.

Also available: SRS-R reinforced version; version with widened output but without a built-in silencer.

Operation



HOW THE REGULATOR WORKS

The diaphragm unit (assembled to the shutter) divides the regulator control head into two chambers. One of the chambers is connected to regulated outlet pressure (Pd), and the other to loading pressure (Pm) produced by the pilot according to pressure downstream. Due to reduced loading pressure, the regulator spring acts on the diaphragm unit and closes the shutter.

The shutter moves to an open position when the force produced by loading pressure (Pm) acting on the diaphragm unit becomes greater than the force produced by downstream regulated outlet pressure (Pd) added to the load of the regulator spring. The shutter stays idle when the two forces are equal, under these conditions, downstream pressure is equal to the system's set value.

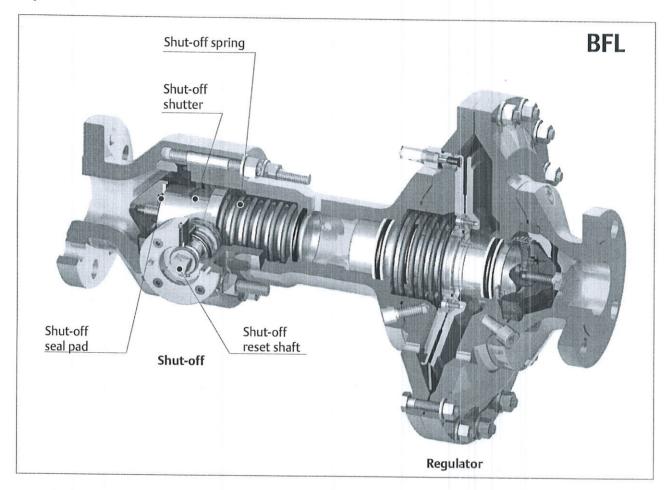
Any change in requested flow-rate produces a variation in downstream regulated outlet pressure and the regulator, controlled by the pilot, opens or closes to deliver the requested flow-rate while keeping downstream pressure stable.

HOW THE MONITOR WORKS

The Monitor or emergency regulator is used as a safety device in gas pressure reduction systems. The purpose of this device is to protect the system against possible overpressure, while keeping the downstream line in service.

The monitor controls downstream pressure at the same point as the main regulator and is set a little higher than the latter. Under normal operation, the monitor is fully open as it detects a pressure value lower than it's set value. If downstream pressure increases and exceeds the monitor set point, the monitor comes into operation and adjusts pressure to it's own set value.

Operation



HOW THE SHUT-OFF DEVICE WORKS

The slam-shut device has a shutter and individual seat. It functions independently of the regulator/monitor.

The shutter can only be hand-opened, by rotating the slam-shut reset shaft counter clockwise.

To keep the shutter open, the slam-shut controller series OS/80X or OS/80X-PN is used. Both series are designed to operate on maximum and minimum, maximum only, or minimum only pressure.

When the system's downstream pressure is at normal operating value, the slam-shut controller remains set and prevents the slam-shut reset shaft from turning by keeping the slam-shut shutter open.

When downstream pressure varies beyond it's set limits, the slam-shut controller releases the reset shaft and the shutter is closed by the thrust of the spring.

Features

Applications

FL series regulators are used in reduction, distribution and conveying stations of suitably filtered natural gas. This product has been designed to be used with fuel gases of 1st and 2nd family according to EN 437, and with other non aggressive and non fuel gases. For any other gases, other than natural gas, please contact your local sales agent.

Technical Features

Flange rating PN 16/25 - ANSI 150

Allowable pressure : up to 25 bar Inlet pressure range : 0.2 to 25 bar Set range : 0.01 to 8 bar Min. operating differential pres. Δp_{min} : 0.2 bar

Flange rating ANSI 300/600

Allowable pressure PS : up to 100 bar Inlet pressure range : 1 to 100 bar Set range : 0.5 to 80 bar Min. operating differential pres. Δp_{min} : 0.5 bar

Functional Features

Accuracy class AC : up to ± 1% Lock-up pressure class SG : up to + 5%Class of lock-up pressure zone SZ : up to

Shut-off device

Accuracy class AG : up to ± 1% Response time : ≤1s

Flanged connections

Identical Inlet and outlet : DN 25 - 40 - 50 - 65 - 80 - 100 - 150^* - 200^* - 250^* Different Inlet and outlet : DN 25x100 - 40x150 - 50x150 - 65x200 - 80x250 - 100x250150x300* - 200x400* - 250x500*

(*) These sizes are not available in MFL and BFL configurations.

Temperature

Standard version

Working: -10 °C +60 °C

Low temperature version Working: -20 °C +60 °C

Materials

Flanges and cover Steel Shutter and pad holder Steel

Diaphragms Nitrile NBR with PVC coating O-ring Nitrile NBR, fluorocarbon FKM

Pads Nitrile NBR, fluorocarbon FKM, Polyurethane PU

Calculation Procedures

Q = Natural gas flow rate in Stm³/h**Symbols**

C_g = Flow rate coefficient C1 = Body shape factor P1 = Absolute inlet pressure in bar

P2 = Absolute outlet pressure in bar d = Relative density of the gas

Flow Coefficients

D	N	FL-BP*	FL-BP-SR* FL-SR*	FL-BP-SRII FL-SRII	FL-BP-SRS FL-/SRS	FL-/SRSII	MFL-BP* MFL*	MFL-BP-SR* MFL-SR*	MFL-BP-SRS MFL-SRS	BFL-BP* BFL*	BFL-BP-SR* BFL-SR*	BFL-BP-SRS BFL-SRS
25	Cg	590	580	540	570	530	440	430	400	430	420	370
	C1	32.1	33.4	33.5	36.6	37.1	30	30	32	30	30	32
40	C_g	1400	1350	-	1200	-	1130	1100	1020	1130	1110	970
-10	C1	28	28	-	30	¥	29	29	31	29	29	31
50	Cg	2300	2200	2000	1900	1700	1850	1800	1600	1850	1800	1530
30	C1	32.6	33.7	33.4	38.9	38.0	28	28	30	28	28	30
65	C_g	3500	3350	-	2900	-	2800	2700	2450	2850	2750	2360
03	C1	29	29	-	31	-	30	30	32	30	30	32
80	Cg	5200	5000	4400	4000	3500	4100	4000	3550	4150	4050	3390
00	C1	32.1	33.0	30.0	35.8	34.4	30	30	32	30	30	32
100	Cg	8000	7400	6500	6200	5400	6800	6600	5800	6900	6700	5490
100	C1	32.1	32.7	32.9	37.7	37.8	28	28	30	28	28	30
150	C_q	20,300	17,800	16,200	13,490	12,830	-		-	-	-	-
150	C1	27.6	29.8	31.7	33.9	34.2	-	_		_		
	Cg	30,900	-	25,335	-	20,100	_	_				-
200	C1	28.6	-	32.3	-	39.0	-		-	-	-	-
	Cg	52,100	-	42,500	-	33,300	_		-	-	-	-
250	C1	32.3	-	35.5	-	32.7				-	-	-

^(*) Values also apply to widened outlet versions

Note: For other configurations, please contact our Technical Department.

Flow rate Q

Sub-critical state with:
$$P2 > \frac{P1}{2}$$

$$Q = 0.525 \cdot C_g \cdot P1 \cdot sin \left(\frac{3417}{C1} \cdot \sqrt{\frac{P1-P2}{P1}} \right)^{Deg}$$

Critical state with:
$$P2 \le \frac{P1}{2}$$

$$Q = 0.525 \cdot C_g \cdot P1$$

For other gases with different densities, the flow rate calculated with the above formulas must be multiplied by the correction factor:

$$F = \sqrt{\frac{0.6}{d}}$$

Gas	Relative Density d	Factor F
Air	1	0.78
Butane	2.01	0.55
Propane	1.53	0.63
Nitrogen	0.97	0.79

DN Sizes

Calculate the required C_q with the following formula:

Sub-critical with: P2 > $\frac{P1}{2}$

$$C_g = \frac{Q}{0.525 \cdot P1 \cdot sin \left(\frac{3417}{C1} \cdot \sqrt{\frac{P1 - P2}{P1}}\right)^{Deg}}$$

Critical state with: $P2 \le \frac{P1}{2}$

$$C_g = \frac{Q}{0.525 \cdot P1}$$

N.B. The above formulas apply to natural gas flow rate only. If the flow rate value (Q) refers to other gasses, divide it by the correction factor F (see table).

Select the diameter of the regulator with Cg higher than calculated value (see table). After finding the DN of the regulator, check that gas speed on the seat does not exceed 120 m/sec, using the following formula:

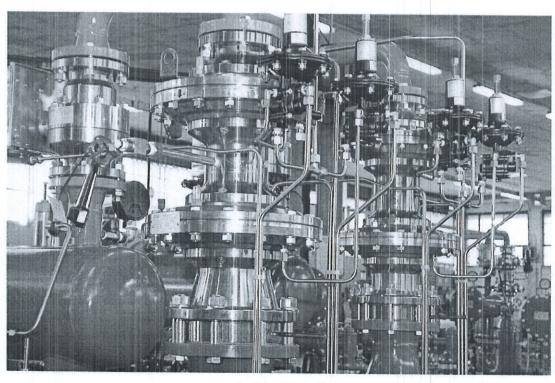
$$V = 345.92 \cdot \frac{Q}{DN^2} \cdot \frac{1 - 0.002 \cdot P_u}{1 + P_u}$$

V = Velocity (m/s)

345.92 = Numerical constant

Q = Flow rate under standard conditions (Stm^3/h)

DN = Regulator nominal diameter (mm)
P_u = Inlet pressure in relative value (bar)



Regulation Skid Detail

Slam-Shut Controller

The following slam-shut controllers are used with BFL series regulator with built-in shut-off device:

• OS/80X series: Spring loaded pneumatic device

• OS/80X-PN series: Pneumatic device controlled by PRX-PN series pilots

OS/80X

The OS/80X series slam-shut controller is supplied in different models according to set ranges required.

Technical Features

Model	Servomotor Body Resistance (bar)	Overpressure Set Range W _{do} (bar)		Underpressure Set Range W _{du} (bar)	
	Resistance (bar)	Min.	Max.	Min.	Max.
OS/80X-BP	5				
OS/80X-BPA-D	20	0.03	2	0.01	0.60
OS/80X-MPA-D		0.50	5	0.25	4
OS/80X-APA-D	100	2	10	0.30	7
OS/84X	100	5	41	4	16
OS/88X		18	80	8	70

Materials OS/80X

Servomotor body

OS/80X-BP, OS/80X-BPA-D

Aluminum Steel

Diaphragm O-ring OS/80X-MPA-D, OS/80X-APA-D Nitrile NBR with PVC coating Nitrile NBR, fluorocarbon FKM

OS/84X, OS/88X

Servomotor body Brass

Lip seal

Teflon PTFE

O-ring

Nitrile NBR, fluorocarbon FKM

OS/80X-PN

The OS/80X-PN series slam-shut controller is supplied in two models:

OS/80X-PN: Pressure range 0.5 to 40 bar

Appliance made of an OS/80X-APA-D set at about 0.4 bar and a variable number of PRX/182-PN pilots for overpressure and PRX/181-PN for underpressure, as many as necessary to control different points of the installation.

OS/84X-PN (Safety Accessory): Pressure range 30 to 80 bar

Appliance made of an OS/84X set at about 20 bar and a variable number of PRX-AP/182-PN pilots for overpressure and PRX-AP/181-PN for underpressure, as many as necessary to control different points of the installation.

Technical Features

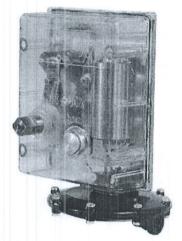
Model	Servomotor Body Resistance (bar)	Overpressure Set Range W _{do} (bar)		Underpressure Set Range W _{du} (bar)	
	Resistance (bar)	Min.	Max.	Min.	Max.
OS/80X-PN	100	0.5	40	0.5	40
OS/84X-PN	100	30	80	30	80

Materials

PRX/181/182-PN, PRX-AP/181/182-PN

Body: Steel

Diaphragm: Nitrile NBR with PVC coating O-ring: Nitrile NBR, fluorocarbon FKM



OS/80X-BP

Pilots

PS/ Series

FL series regulators are equipped with the PS/ or PRX/ series pilots.



Application	Allowable	Set Range	Body and Covers Material	
Regulator or Monitor	Pressure PS (bar)	W _d (bar)		
PS/79-1	25	0.01 - 0.5		
PS/79-2	25	0.5 - 3	Aluminium	

1/4" NPT female threaded connections



Application			Allowable		Body and	
Regulator or Monitor	Operating Monitor		Pressure	Set Range	Covers	
	Regulator	Monitor	PS (bar)	W _d (bar)	Material	
PS/79	PSO/79	REO/79	100	0.5 - 40	Steel	
PS/80	PSO/80	REO/80	100	1.5 - 40		

1/4" NPT female threaded connections

All PS/ series pilots are supplied with a filter (5μ filtering degree) and built-in pressure stabilizer, with the exception of pilots PSO/79 and PSO/80.

PRX/ Series



Application			Allowable		Pody and	
Regulator or Monitor	Operating Monitor		Pressure	Set Range	Body and Covers	
	Regulator	Monitor	PS (bar)	W _d (bar)	Material	
PRX/120	PRX/120	PRX/125	1-40			
PRX-AP/120	PRX-AP/120	PRX-AP/125	100	30 - 80	Steel	

1/4" NPT female threaded connections

The SA/2 pressure pre-reducer must be used with PRX/ series pilots.

SA/2



The pressure pre-reducer is equipped with a 5μ filtering degree filter and is suitable for heating.

Model	Allowable Pressure PS (bar)	Supplied Pressure	Body and Covers Material
SA/2	100	3 bar + Downstream pressure	Steel

1/4" NPT female threaded connections

FU



When the pressure difference between upstream and downstream is below 10 bar, SA/2 can be used with the following FU filter.

Model	Allowable Pressure PS (bar)	Filtering Degree	Body and Covers Material
FU	100	5 μ	Steel

1/4" NPT female threaded connections

Booster Valves





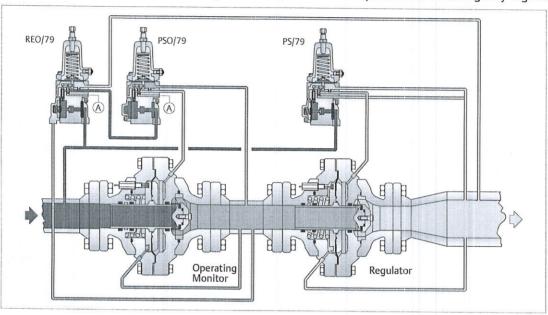
Model	Allowable Pressure PS (bar)	Set Range W _d (bar)	Body and Covers Material	
V/31-2	19	0.015 - 0.55	Aluminium	
PRX/131	100	0.5 - 40	Steel	
PRX-AP/131	100	30-80		

1/4" NPT female threaded connections

Operating Monitor and Booster Valve

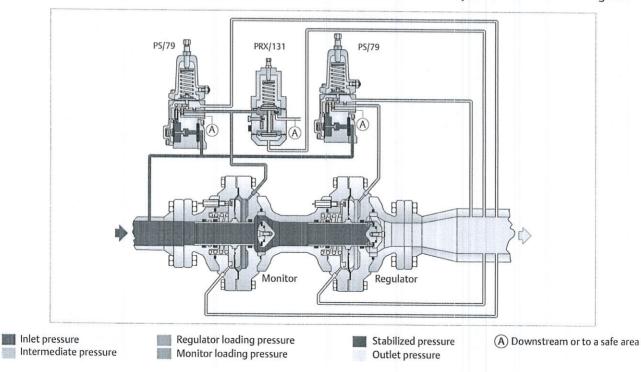
OPERATING MONITOR

The "operating monitor" has two functions: under normal duty, it reduces pressure in the intermediate section between the two regulators, but, if the main regulator fails, it comes into operation as an emergency regulator.



BOOSTER VALVE

The booster valve is fitted on the monitor-regulator system which branches off from the monitor drive pressure circuit, so that the monitor operates more quickly. For size DN 250 the booster valve is always installed also on the regulator.

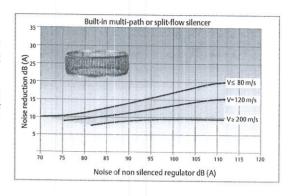


Silencers

SR

This silencer is fitted near the regulator shutter and is highly efficient up to a theoretical gas velocity of 80 m/s calculated at the outlet flange.

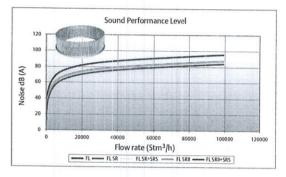
Beyond 80 m/s, it could be necessary to reduce the noise generated by the expansion cone usually installed downstream of the regulator.



SRII

The SRII silencer is the next generation of Type SR and is used in case of extreme service conditions (dirty gas, high pressure drops, and high gas velocities).

Noise characteristics are very similar to the standard SR.

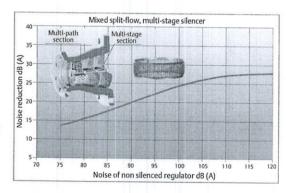


SRS

The SRS silencer consists of an SR/SRII silencer plus a widened outlet flange in which a second silencer is fitted.

The second silencer has an initial multi-path section and a second multi-stage section.

This silencer is highly efficient under all operating conditions and is not limited by the theoretical speed on the regulator outlet flange.



STP

The STP silencer consists of one or more porous channels clad with soundproofing material.

Habitually used down-stream of SRS silencers but can also be combined with the SR silencer.

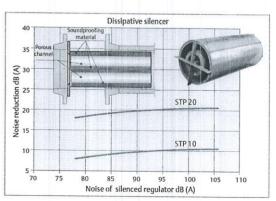
Overall reduction in noise level is the sum of the reduction produced by SR/SRII or SRS plus the STP induced reduction.

Sound penetrates inside the soundproofing layer and is transformed into heat by friction.

The silencer is fitted in the pipe and is secured with two flanges.

Two types of silencers are supplied:

- STP10 10 dB (A) attenuation, with length of approximately 1 m
- STP10 20 dB (A) attenuation, with length of approximately 2 m



Accessories

PROPORTIONAL TRAVEL TRANSMITTER

In order to communicate the valve position, a potentiometer-type straightaway position transmitter is used connected to the regulator travel indicator. Thanks to this transducer, it is possible to know the valve position and thus have correct information on the regulator operating condition.

It is supplied in two models:

- PA1/25 suitable for FL DN 25 to 65
- PA1/50 suitable for FL DN 80 to 200
- PA1/75 suitable for FL DN 250

This transducer features a single element as foreseen by EN 50020 standards and can thus be used in hazardous areas.

Single element transducers, if fitted in intrinsic safety circuits, should be protected through suitable safety barriers anyway.

Model		PA1/25	PA1/50	PA1/75
Useful electrical travel	mm	25	50	75
Resistance	kΩ	1	5	5
Resolution	mm	infinite		
Suggested current	μА	<1		
Max. current	mA	≤10		
Max. voltage	· V	25 60		0
Working temperature	°C	-30 °C +100 °C		

PROXIMITY SWITCH

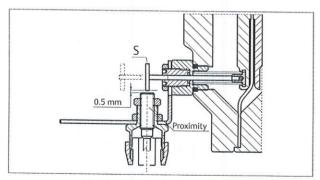
In order to send the shut-off or the regulator/monitor opening/closing signal, a proximity switch suitable for installation in hazardous area is used.

The use of this switch foresees the application of an intrinsic safety separation barrier which should be installed in safe area.

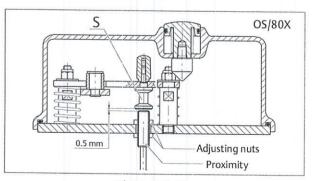
The distance between the proximity switch and the barrier should be calculated according to the type of gas and installation electrical specifications.

The proximity switch should be positioned at about 0.5 mm from the stem (S). The adjustment is made by means of adjusting nuts.

On request it is possible to supply the pilot in the version with two proximity switches in order to indicate extreme positions of valve opening/closing.



Regulator/Monitor Installation



Pilot Installation

Accessories

ELECTROVALVE FOR REMOTE CONTROLLED CLOSURE

The OS/80X and the OS/80X-PN equipped with a shut-off device for minimum pressure, can be equipped with a 3-way valve with explosion-proof construction to permit remote-controlled closure.

IT/3V THREE-WAY VALVE FOR SETTING CONTROL (P., max 50 bar)

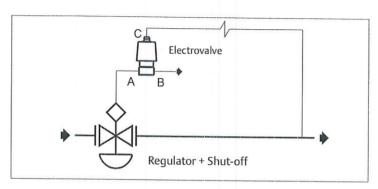
The three-way valve allows the OS/80X operation and setting control, without having to change the regulator setting.

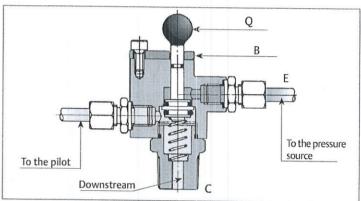
The valve is installed on the OS/80X control line and it must be connected to a suitable pressure source that is capable of reaching the settings of the OS/80X.

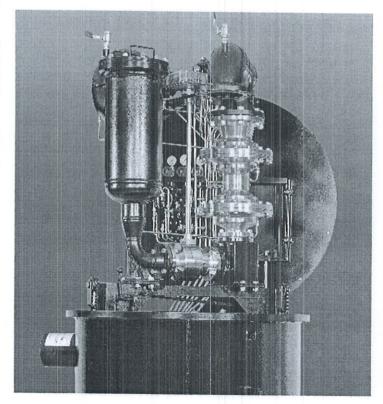
The IT/3V three-way valve is of the spring-return type and it is equipped with a safety lock plate (B) on the control knob (Q).

When the plate (B) is pivoted, pressure on the knob (Q) makes it possible to put the sensing member into communication with a pressure source, thus making it possible to perform operation and setting tests.

Upon completion of the procedures, releasing the knob will reset normal running conditions. The safety lock plate (B) on the knob prevents accidental maneuvers.



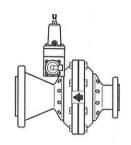




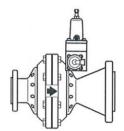
MIF/65 Underground Module

Installation

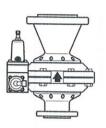




Horizontal installation Right to Left



Horizontal installation Left to Right

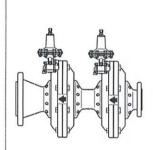


Vertical installation Upward

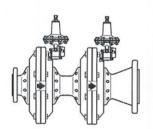


Vertical installation Downward

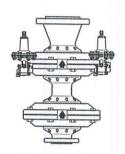
-MFL • MFL-SR • MFL-SRII • MFL-SRS • MFL-SRSII • MFL with Widened Outlet-



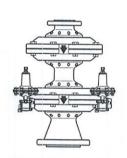
Horizontal installation Right to Left



Horizontal installation Left to Right



Vertical installation Upward

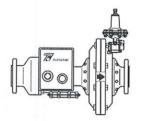


Vertical installation Downward

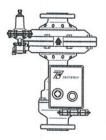
-BFL • BFL-SR • BFL-SRII • BFL-SRS • BFL-SRSII • BFL with Widened Outlet



Horizontal installation Right to Left



Horizontal installation Left to Right



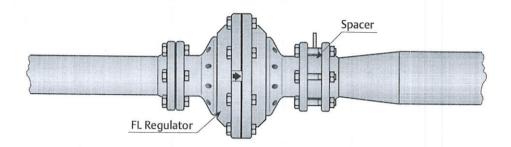
Vertical installation Upward



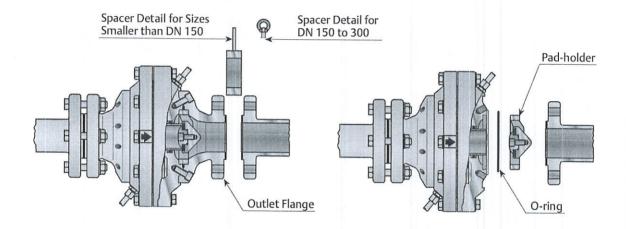
Vertical installation Downward

Maintenance Benefits

During the maintenance operations the pad is easily accessible and, unlike in other regulators, there is no need to remove the regulator from the line or to disassemble the diaphragm in order to replace the pad.



A special spacer has been installed downstream of the regulator so that, once the spacer is removed, the outlet flange can also be easily removed for ready access to the pad-holder.



Spacer overall dimensions, DN is referred to the outlet flange of the regulators.

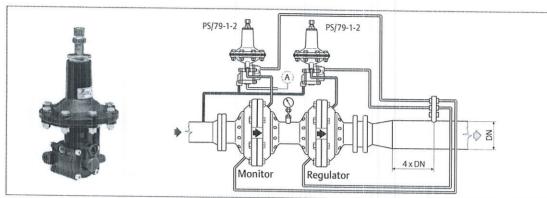
DN	S
25	30
40	40
50	50
65	60
80	60
100	60
150	80
200	100
250*	100
300*	80



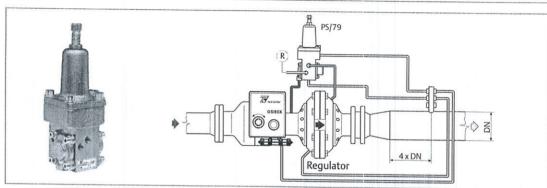


Examples of Connections

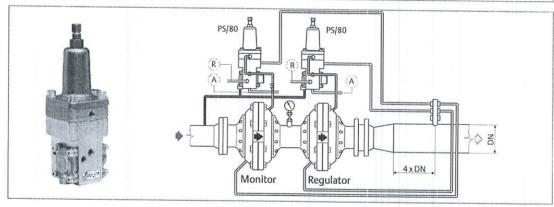
PS/79-1 PS/79-2 Series



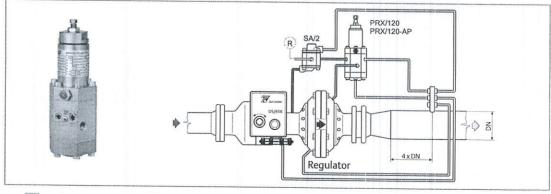
PS/79 Series



PS/80 Series



PRX Series



Inlet pressure

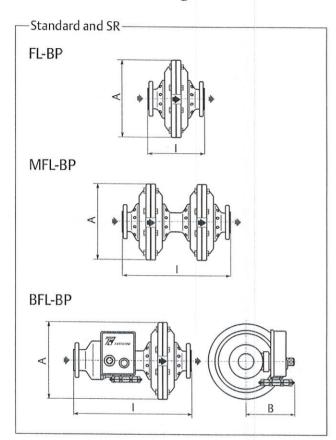
Loading pressure

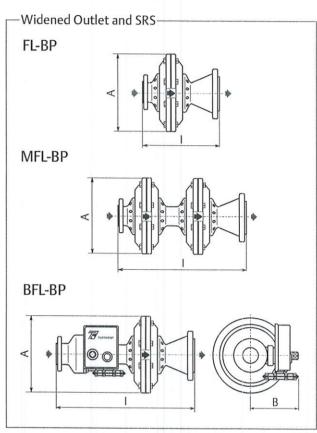
Outlet pressure

(A) Downstream or to a safe area

(R) To the heating system

Dimensions and Weights





	Face to Face - I (mm)			Dimensions (mm	
DN	PN	PN 16 - ANSI 150			
	FL-BP	MFL-BP	BFL-BP	A B	В
25	184	360	355	285	199
40	222	424	410	306	206
50	254	510	485	335	213
65	276	542	530	370	227
80	298	564	560	400	245
100	352	675	670	450	269
150	451	-	-	590	-
200	543	-	-	653	-
250	730	-	-	785	-

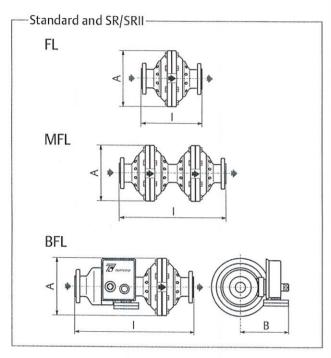
	Face to Face - I (mm)			Dimensions (mm		
DN	PN 16 - ANSI 150					
	FL-BP	MFL-BP	BFL-BP	A	В	
25x100	290	466	461	285	199	
40x150	350	552	538	306	206	
50x150	380	636	611	335	213	
65x200	420	686	674	370	227	
80x250	470	736	732	400	245	
100x250	525	848	843	450	269	
150x300	630	-	-	590	-	

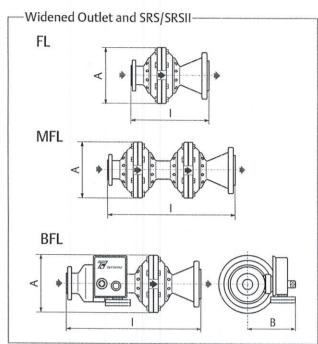
	Standard and S	SR Weights (kg)		
DNI		PN 16 - ANSI 150		
DN	FL-BP	MFL-BP	BFL-BP	
25	24	48	38	
40	37	77	50	
50	48	97	60	
65	68	140	100	
80	83	168	132	
100	105	239	197	
150	255	-	-	
200	620	-	-	
250	1190	-	-	

DN	PN 16 - ANSI 150			
DN	FL-BP	MFL-BP	BFL-BP	
25x100	30	54	44	
40x150	47	87	60	
50x150	58	107	70	
65x200	90	162	122	
80x250	128	213	177	
100x250	150	284	242	
150x300	380	-		

All constructions use threaded 1/4" NPT female impulse connections.

Dimensions and Weights





	Face to Face - I (mm)			Dimensions (mm	
DN	ANSI	ANSI 300 - ANSI 600			
	FL	MFL	BFL	A	В
25	210	385	390	225	199
40	251	450	445	265	206
50	286	535	515	287	213
65	311	574	560	355	227
80	337	600	600	400	245
100	394	720	710	480	269
150	508	-	-	610	-
200	610	-	-	653	-
250	752	-	-	785	-

Note: For L	IN 200 ANSI 300 face to face	e is 568 mm, for DN 250	O ANSI 300 face
to face is 70	8 mm.		

	Face to Face - I (mm)			Dimensions (mr	
DN	ANSI 300 - ANSI 600				
	FL	MFL	BFL	A	В
25x100	300	475	480	225	199
40x150	370	569	564	265	206
50x150	400	649	629	287	213
65x200	440	703	689	355	227
80x250	500	763	763	400	245
100x250	525	851	841	480	269
150x300	660	-	-	610	-
200x400	750	- 1	-	653	-
250X500	965.5		-	785	-

Note: SRS-R reinforced version is available up to DN 150, add 14 mm to face to face dimension. For DN 200x400 ANSI 300 face to face is 722 mm.

DN	AN	ISI 300 - ANSI 6	00			
DIN	FL	FL MFL				
25	31	73	49			
40	47	96	71			
50	60	113	90			
65	88	174	129			
80	148	296	208			
100	201	364	297			
150	480	-	-			
200	620		-			
250	1190		-			

All constructions use threaded 1/	" NPT female impulse connections
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	let and SRS/SF		
DN	ANS	SI 300 - ANSI	600
	FL	MFL	BFL
25x100	45	87	63
40x150	74	123	98
50x150	87	140	117
65x200	135	220	176
80x250	233	380	293
100x250	286	450	382
150x300	620	-	-
200x400	900	-	-
250X500	1623	-	-

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