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Istanbul Endüstri ve Ticaret Serbest Bölgesi Orhanlı Mevki  
6. Sokak No=111/6 Parsel Tuzla İSTANBUL

Phone: (90) 216-526-0886  
Fax: (90) 216-526-1288

Prepared by: B.TEZCAN  
Date: 13-Mar-25

Customer: INGINER MD  
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## BELLOWS DESIGN CALCULATION SPREADSHEET

Author: Klinger Turkey  
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Design Code: EJMA Standards, 10th Edition  
Allowable Stress Basis: ASME Section II-D, 2019 Edition

### BELLOWS DESIGN INFORMATION

Bellows Material:	SA240-T321		
Collar Material:	N/A	Sa at Design Temp.:	132 (MPa)
Reinforcing Ring Mat.:	N/A	Sa at 70 deg F:	138 (MPa)
Design Pressure:	25,0 (barg)	E at Design Temp.:	186.096 (MPa)
Design Temperature:	150 (deg C)	E at 70 deg F:	195.129 (MPa)
Axial Extension:	0,00 (mm)	Weld efficiency:	1,00
Axial Compression:	80,00 (mm)		
Lateral (+):	0,00 (mm)	Cycle Life:	706 cycles
Lateral (-):	0,00 (mm)	Cycle Life Based on:	
Angular (+):	0,00 (deg.)	EJMA Standards, 10th Edition	
Angular (-):	0,00 (deg.)	EJMA fc factor:	1,00

### SPRING RATE INFORMATION

	Total Expansion Joint		Spring Forces	
Axial Spring Rate:	361	(N/mm)	Axial:	28907 N
Lateral Spring Rate:	1,915	(N/mm)	Lateral:	N/A N
Angular Spring Rate:	46	(N-m/deg)	Angular:	N/A (N-m/deg)
Torsional Spring Rate:	52.168	(N-m/deg)		

### BELLOWS GEOMETRY

Bellows Inside Diameter:	219,00 (mm)	Convolution Height:	19,2 (mm)
Bellows Outside Diameter:	262,20 (mm)	Re-roll (2r):	8,0 (mm)
Number of convolutions:	10	Bellows Convolution Length:	200,00 (mm)
Individual Ply Thickness:	0,600 (mm)	Center Spool Length:	N/A (mm)
Number of Plies:	4	Theoretical Neutral Length:	208 (mm)

### BELLOWS STRESS ANALYSIS

		Design Stress	Allowable Stress
S1	Tangent Circumferential Membrane Stress Due to Pressure	115 (MPa)	132 (MPa)
S1	Collar Circumferential Membrane Stress Due to Pressure	N/A (MPa)	N/A (MPa)
S2	Circumferential Membrane Stress Due to Pressure	54 (MPa)	132 (MPa)
S2	Reinforcing Ring Membrane Stress Due to Pressure	N/A (MPa)	N/A (MPa)
S3	Meridional Membrane Stress Due to Pressure	10 (MPa)	N/A (MPa)
S4	Meridional Bending Stress Due to Pressure	206 (MPa)	N/A (MPa)
S3+S4	Meridional Mem. + Bending Stress Due to Pressure	216 (MPa)	395 (MPa)
S5	Meridional Membrane Stress Due to Deflection	24 (MPa)	N/A (MPa)
S6	Meridional Bending Stress Due to Deflection	2.060 (MPa)	N/A (MPa)
St	Total Stress Range for All Movements	2.235 (MPa)	N/A (MPa)
S*1	Collar Circumferential Bending Stress Due to Pressure	N/A (MPa)	N/A (MPa)
S*1 + S*1	Collar Circumferential Bending + Membrane Stress Due to Pressure	N/A (MPa)	N/A (MPa)
Squirm	Maximum Design Pressure Based Upon Squirm	27,7 (barg)	

### MISCELLANEOUS INFORMATION

Bellows Annealed/Not-Annealed After Forming	Not-Annealed
Reinforcing Rings Utilized/Not Utilized	Not-Utilized
Reinforcing Ring Area	N/A cm <sup>2</sup>
Bellows Weight	7,7 kg
Bellows Effective Area	452 cm <sup>2</sup>
Pressure Thrust	113.500 N
Convolution Switch Value (for manufacturing)	48 mm
Pitch	20,0 mm