

1) LUXLINE + PUZZLELINE

Indication of technical data - valid from 01-01-2016

Product	Thickness fix (mm)	Substance approx. (g/m ²)	Stiffness MD dynamic (mNm) ISO 5629	Stiffness CD dynamic (mNm) ISO 5629	FSC Certificate (Claim)
1.a Unlined / Unlined	0.70 *	441	in development	in development	FSC® recycled 90% CU-COC-810587
	0.80 *	504	in development	in development	
	0.90 *	567	in development	in development	
	1.00	630	170	75	
	1.10	693	230	100	
	1.20	756	275	135	
	1.30	819	335	170	
	1.40	882	375	225	
1.c Grey / Grey	1.00 *	630	225	95	FSC® mix 70% CU-COC-810587
	1.10 *	693	285	130	
	1.20 *	756	570	245	
	1.25	787.5	575	250	
	1.30	819	650	290	
	1.40	882	800	350	
	1.50	945	900	400	
	1.60	1008	1.025	440	
	1.70	1071	1.165	475	
	1.75	1102.5	1.250	480	
	1.80	1134	1.350	575	
	1.90	1197	1.500	635	FSC® recycled 90% CU-COC-810587
	2.00	1260	1.650	700	
	2.10	1323	1.850	800	
	2.20	1386	2.250	900	
	2.30	1449	2.550	1.050	
	2.40	1512	2.850	1.150	
	2.50	1575	3.000	1.200	
	2.70	1701	3.900	1.400	
	2.80	1764	4.150	1.600	
	2.90	1827	4.250	1.700	
	3.00	1890	4.750	1.850	
	3.30	2079	in development	in development	
	3.60	2268	in development	in development	
1.e Grey / Grey XD	1.50	945	900	400	FSC® mix 70% CU-COC-810587
	1.75	1102.5	1.250	480	
	1.90	1197	1.500	635	FSC® recycled 90% CU-COC-810587
	2.00	1260	1.650	700	
	2.20	1386	2.250	900	
	2.40	1512	2.850	1.150	
	2.50	1575	3.000	1.200	
	3.00	1890	4.750	1.850	
1.g PUZZLELINE Blue	1.50	945	900	400	FSC® recycled 90% CU-COC-810587
	1.60	1008	1.025	440	
	1.70	1071	1.165	475	
	1.75	1102.5	1.250	480	
	1.80	1134	1.350	575	
	1.90	1197	1.500	645	
1.i PUZZLELINE Blue Unlined	1,30	819	in development	in development	FSC® recycled 90% CU-COC-810587
Moisture (%)			8,25 (XD = 7,00)		
Tolerance Moisture (%)			+/- 1		
Tolerance Thickness (%)			+/- 3		
Plybond DIN 54516 (N/min)			40		
Machine width (cm)			215 - 230 * / 263-274		