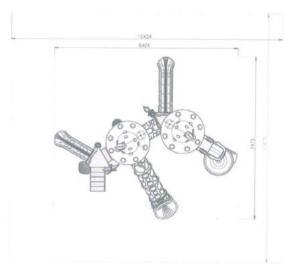


MUSHROOM ROOFED PLAYGROUP-1 TECHNICAL SPECIFICATION



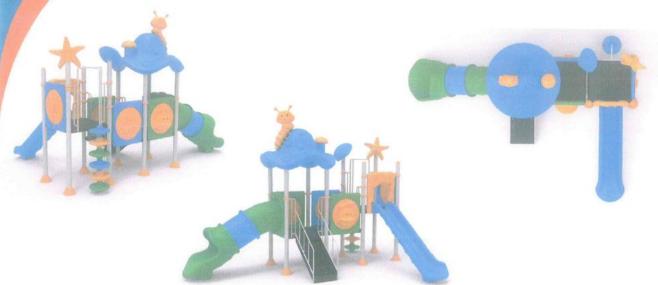


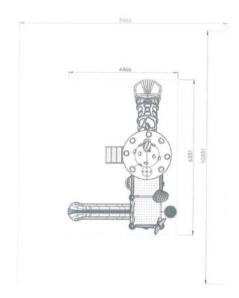


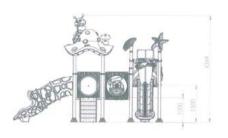
IŞILTI ÇOCUK OYUN GRUPLARI PLASTİK SAN. TİC. A.S. Böyükkayacıkosb Mh. Albendele Şk. Nort Selçuklu KONYA Tet. +90 332 502 10 79 Email: bilgleistifi plastik.com Selcuk V.D. 468 058 7183 Ticaret Sicil Nov. 7206











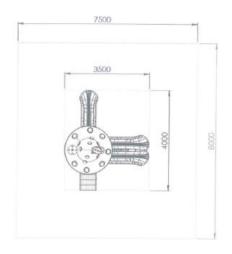
ISILTI ÇOCUK OYUN GRUPLARI PLASTIK SAN. TIC. A.S.. BUYÜKkayacıkası Lib. MO Kolusik. No TSutaklurkonya Tek: +90 332 502 10 79 E-mail: bilg@isiliplustik.com Selcuk V.D. 468 058 7183 Ticaret Sicil No. 7200





PRODUCT CODE PRODUCT NAME AGE RANGE CAPACITY	IP-100 MINI SERIE 3+		
		MAX FALL HEIGHT	1000MM
		TOP HEIGHT	4400MM
		INSTALLATION AREA	3500X4000MM
SAFETY AREA	7500X8000MM		



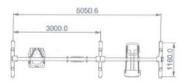


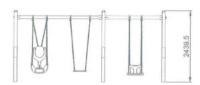
IP-100 TECHNICAL SPECIFICATIONS

- Main construction is made of steel pipes, diameter 114mm and thickness 2.5mm.
- Platforms and stairs are coated by PVC.
- All posts and handrails are electrostatic powder painting, after sandblasting.
- Slide, roof and panels are made of polyethylene material with the rotation technique.
- Pipe and profile openings are covered with plastic injection caps.
- Product doesn't have sharp edges and surfaces that could harm the users.
- Screws and bearings are covered with plastic caps.
- Product has been produced in accordance with EN1176 standards.









SWING-2 TECHNICAL SPECIFICATION

Technical specifications

- * The struts used in the product are made of SDM steel pipes with a diameter of 114mm and a thickness of 2.5mm.
- * Plastic parts are made of polyethylene material. EN 1176-5 is suitable.
- * Metal components are coated with sandblasting and static powder coating after degreasing process.
- * Swing chains are 6mm caliber and galvanized coated and comply with TSE safety norms.
- Manufactured in accordance with EN 1176 standards.

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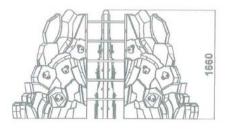
SWING-1TECHNICAL SPECIFICATION

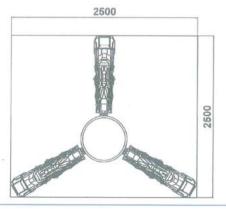
Technical specifications

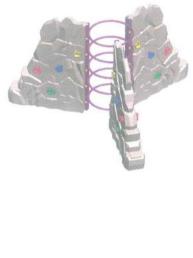
- * The struts used in the product are made of SDM steel pipes with a diameter of 114mm and a thickness of 2.5mm.
- * Plastic parts are made of polyethylene material. EN 1176-5 is suitable.
- $^*\ Metal\ components\ are\ coated\ with\ sandblasting\ and\ static\ powder\ coating\ after\ degreasing\ process.$
- * Swing chains are 6mm caliber and galvanized coated and comply with TSE safety norms.
- Manufactured in accordance with EN 1176 standards.

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KT-100 CLIMBING TECHNICAL SPECIFICATION

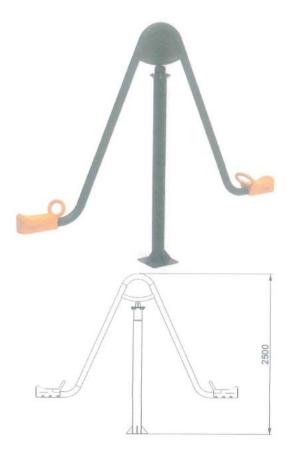


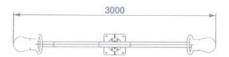




- It will be manufactured from self-colored polyethylene material.
- min. It will be designed and produced to be used as an external climbing unit with a height of 166 cm +/-10 cm.
- Rock patterned climbing will be used in the combination.
- There will be handles on the rock climbing surface in order to provide the function.
- Thanks to its rock form, it will be designed in a way that will allow the user group to develop their climbing ability.
- · It consists of three rock climbing and metal constructions.
- After the metal construction is sandblasted, it will be painted with electrostatic powder paint.
- The weight of one of the rock climbers will be a minimum of 25 kg.





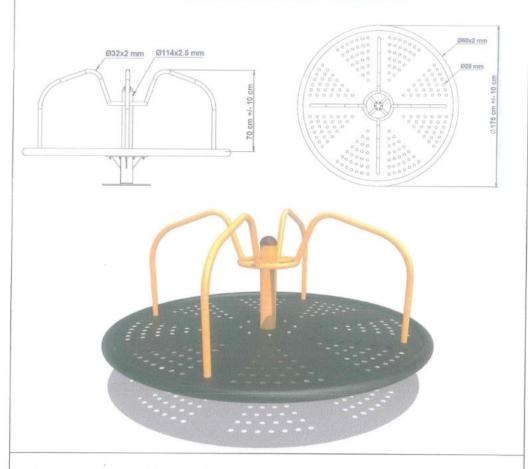


THV-200 TECHNICAL SPECIFICATIONS

- Main construction made of steel pipes, diameter 114 mm and thickness 2,5 mm.
- · Seesaw beam is made of steel pipe, diameter 89 mm and thickness 2 mm.
- Plastic parts are made of polyethylene material with the rotation technique.
- Metal components are made of electrostatic powder painting, after sandblasting.
- There are no sharp edges or surfaces in the product that could harm the user.
- Screws on the product are covered with screw and bearing concealments.
- The product is manufactured in accordance with EN1176 standards.

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CLASSIC FERRIS WHEEL DM-100 TECHNICAL SPECIFICATION



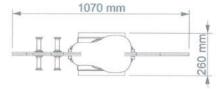
- The truck Ferris wheel platform will be made of perforated hair. The hole diameter shall be at least 28 mm.
- The Support platform will be formed by boiling 2 pieces of semicircular sheet and a minimum of 60x2 mm bent pipe around the circle.
- The minimum diameter of the Ferris Wheel will be 175 cm.
- The section will be formed by attaching a circular sheet with a wall thickness of 2 mm with frequent points to the carcass made of box profiles with a minimum of 20x40x1.5 mm. The connection holes of the platform will be pre-opened. The number of supports thrown under the platform will be 8 units.
- The upper surface of this platform will be coated with PVC (Plastisol) with -60 ±5 share A hardness, 1 gr/cm3 density, at least kg/cm2 breaking strength, 650-700% break elongation and 100 m3 (max) abrasion property by anti static material mixed HOT DIP METHOD. The PVC thickness will be at least 1 mm at each point.
- Moreover, these platforms will be connected by clamping them by means of galvanized bolts and nuts on the bearing construction (bearing flange), which allows the platform to rotate. Screw concealer plug will be used on the screw heads.
- A: 1 carrier pipe and 4 handle pipes will be used on the platform for children to ensure their balance. After these pipes are made of galvanized pipe or subjected to sandblasting process, static oven painting process should be applied.

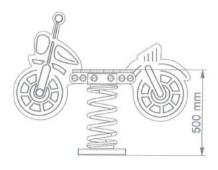


HP-100 TECHNICAL SPECIFICATION

Technical specifications

- The figure and seat used in the product are made of 18mm HDPE material.
- * The screws, screws and bearings on the product are sealed with conceals.
- All of the metal parts in the product are painted with sandblasting process and electrostatic powder coating after degreasing.
- There are no sharp edges and surfaces in the product that the user will be damaged by .
- Manufactured in accordance with international safety and security norms.

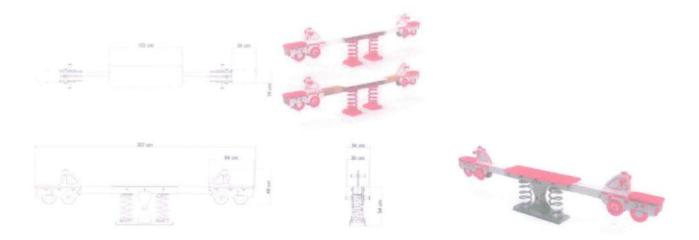






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THV-404 TEKNİK ŞARTNAME



As used in the THV-404 product construction, the carrier has a size of 100x100 mm min. there will be 1 box profile with a wall thickness of 2 mm.

The middle connection of the joint will be fixed to an 8 mm thick sheet material with screws and fasteners with a diameter of 16 mm.

The THV-404 figure will be produced by processing on a router machine from double-color HDPE material with a thickness of 18 mm.

Definitely, due to the impact problems, the seesaw seat made of hard and metal material will not be used.

A: The THV-404 spring dimensions will consist of a maximum of 6 helical windings with a cross-sectional diameter of 22 mm and there will be 2 pieces. The struts and springs forming the seesaw must have been applied static oven paint process.

International Safety and Safety norms should be taken into account directly during the product or function.

The number of seating areas on the THV-404 seesaw must be for 2 people.

SEESAW SEAT

The seat must be made of HDPE material so that the seesaw seat has a handle. Reclining Seats will be produced in such a way that they will be made of double-colored HDPE material by themselves.

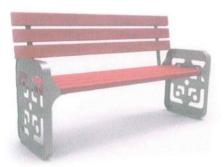
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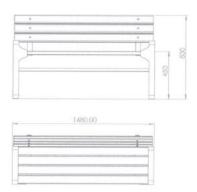


BNK-104 TECHNICAL SPECIFICATION

Technical specifications

- There are no sharp edges and surfaces in the product that the user will be damaged by.
- * Carrier legs in the product are min. it is made of 6mm ST37 sheet metal.
- The metal components used in the product are coated with sandblasting and electrostatic powder coating after degreasing.
- The 4x9cm slats on the product are made of first-class impregnated yellow pine.







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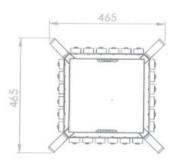


ACK-102 TECHNICAL SPECIFICATION

technical specifications

- * The carrier legs in the product are made of 30x5 mm wiping iron.
- The product bucket will be produced from a minimum of 2mm sheet metal.
- * The anchor of the product is made of st37 metal material.
- The inner bucket in the product is made of at least 0.75 mm sheet metal.
- All of the metal parts in the product are painted with sandblasting process and electrostatic powder coating after degreasing.
- There are no sharp edges and surfaces in the product that the user will be damaged by.
- 4x2 cm Ilama boards are manufactured with first-class impregnation of yellow pine.







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TECHNICAL SPECIFICATIONS







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