

Manufacturer: BAS STEEL PROFILE SRL str. Vocalinaia 28, Taraclia, Moldova Phone: +373 78 436 481		MILL'S TEST CERTIFICATE (ACCTO EN10204 / 3.1) No. 1277 Date: 02.02.2023		Transport: YMM734/A126AB			
Customer: METALCA-ZUEV		A06 Welded cold sized tubes STEEL Grade S235JRH, Direct welded		A03 B03 B06		A10	
Contract No. 1D		A07 Package wrapped with 6 straps through the side 100% NDT on the weld seam, NDT on the weld seam acc. EN ISO 1085 ,		B12 Total weight, Kg 23799		B08 Pieces: 1411	
Specification № 0009/1D		Plain ends, straight cut from mill		EN 10219-1/2 S235JRH		Bundles: 23	
Order No.							
Destination Moldova						CE 2174	

Product description		B01-B02		B09	B10	B11	B08		B12	B13	Meters	
Nr.	B07	Product		Dimension(mm)	Thickness(mm)	Length(mm)	Deviation	Bundles	Pieces	Netto Weight (Kg)	Grosso weight, kg	
crt.	Nr. Bundles	Heat										
1	7069\22	890489		S235JRH-EN 10219-1/2	50x30	3	6 000	1	63	1215	-	378
2	7068\22	890489		S235JRH-EN 10219-1/2	50x30	3	6 000	1	63	1216	-	378
3	8092\22	221381-3		S235JRH-EN 10219-1/2	50x30	3	6 000	1	63	1198	-	378
4	8094\22	221381-3		S235JRH-EN 10219-1/2	50x30	3	6 000	1	63	1195	-	378
5	0019\23	122483		S235JRH-EN 10219-1/2	80x40	2	6 000	1	54	1054	-	324
6	0018\23	122703		S235JRH-EN 10219-1/2	80x40	2	6 000	1	54	1074	-	324
7	0023\23	122483		S235JRH-EN 10219-1/2	80x40	2	6 000	1	54	1071	-	324
8	0022\23	122483		S235JRH-EN 10219-1/2	80x40	2	6 000	1	54	1088	-	324
9	8435\22	122035-9		S235JRH-EN 10219-1/2	60x40	2	6 000	1	63	1030	-	378
10	6348\22	180294		S235JRH-EN 10219-1/2	60x40	2	6 000	1	63	1063	-	378
11	6496\22	890488		S235JRH-EN 10219-1/2	60x40	2	6 000	1	63	1085	-	378
12	8437\22	21210131		S235JRH-EN 10219-1/2	60x40	2	6 000	1	63	1017	-	378
13	0002\23	122421		S235JRH-EN 10219-1/2	60x60	2	6 000	1	42	831	-	252
14	0003\23	122421		S235JRH-EN 10219-1/2	60x60	2	6 000	1	42	827	-	252
15	0004\23	122421		S235JRH-EN 10219-1/2	60x60	2	6 000	1	42	820	-	252
16	0005\23	122526		S235JRH-EN 10219-1/2	60x60	2	6 000	1	42	825	-	252
17	0115\23	122213-1		S235JRH-EN 10219-1/2	80x40	3	6 000	1	42	1232	-	252
18	0114\23	122214		S235JRH-EN 10219-1/2	80x40	3	6 000	1	42	1248	-	252
19	0112\23	122214		S235JRH-EN 10219-1/2	80x40	3	6 000	1	42	1248	-	252
20	0111\23	122213-1		S235JRH-EN 10219-1/2	80x40	3	6 000	1	42	1217	-	252
21	9270\22	21210134		S235JRH-EN 10219-1/2	30x20	1,5	6 000	1	67	426	-	402
22	9056\22	21210134		S235JRH-EN 10219-1/2	30x20	1,5	6 000	1	144	906	-	864
23	9213\22	21210134		S235JRH-EN 10219-1/2	30x20	1,5	6 000	1	144	913	-	864

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Customer: METALICA-ZUEV		No. 1277 Date: 02.02.2023		B03-B06		B12	
Contract No. 1D		Welded cold sized tubes		Total weight, Kg 23799		Total Length, m (meters) 8 466,00	
Specification № 0009/1D		STEEL Grade S235JRH,		EN 10219-1/2		Pieces: 1411	
Order No. Moldova		Direct welded		S235JRH		Bundles: 23	
Destination Moldova		Package wrapped with 6 straps through the side		CE		2174	
		100% NDT on the weld seam. NDT on the weld seam acc. EN ISO 1088 ,					
		Plain ends, straight cut from mill					

Chemical Composition													C71-C92				
		C	Si	Mn	S	P	Cr	Ni	Cu	As	N	Al					
		x100	x100	x100	x1000	x1000	x1000	x100	x100	x100	x1000	x1000					
		7,0	7,0	4,0	5,0	6,0	1,0	1,0	1,0	1,0	1,0	23,0					
		19,0	19,0	3,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		20,0	20,0	5,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		11,0	11,0	3,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		20,0	20,0	5,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		15,0	15,0	3,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		8,0	8,0	3,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		11,0	11,0	4,0	2,0	5,0	1,0	1,0	1,0	1,0	1,0	23,0					
		16,0	16,0	3,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		18,0	18,0	3,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		18,0	18,0	3,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		20,0	20,0	5,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		29,0	29,0	6,0	3,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		35,0	35,0	6,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		35,0	35,0	6,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		29,0	29,0	6,0	3,0	1,0	1,0	1,0	1,0	1,0	1,0	23,0					
		16,0	16,0	16,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16,0	16,0	16,0					
		10,0	17,0	25,0	20,0	20,0	16,0	16,0	16,0	16							

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Customer: METALUCA-ZUEV		No. 1277 Date: 02.02.2023		Total weight, Kg 23799		Total Length, m 8 466,00 (meters)	
Contract No. 1D Specification № 0009/1D		Welded cold sized tubes STEEL Grade S235JRH, Direct welded Package wrapped with 6 straps through the side 100% NOT on the weld seam, NOT on the weld seam acc. EN ISO 1088 ,		EN 10219-1/2 S235JRH		Pieces: 1411 Bundles: 23	
Order No. Destination Moldova		Plain ends, straight cut from mill		 2174			

B09	B10	Steel	B07	Heat	Mechanical Test		C11	C12	C13	D02	D03
					Direction of the test pieces	Test temperature					
Dimension(mm)	W.T.(mm)	Grade	Nr. Bundles				ReH	Rm	A	Ra µm	Hydraulic sure, bar./min.
50x30	3	S235JRH	7069\22	890489	L	ambient	319	427	29	-	
50x30	3	S235JRH	7068\22	890489	L	ambient	319	427	29	-	
50x30	3	S235JRH	8092\22	221381-3	L	ambient	305	400	30	-	
50x30	3	S235JRH	8094\22	221381-3	L	ambient	305	400	30	-	
80x40	2	S235JRH	0019\23	122483	L	ambient	284	397	32	-	
80x40	2	S235JRH	0018\23	122703	L	ambient	284	397	32	-	
80x40	2	S235JRH	0023\23	122483	L	ambient	284	397	32	-	
80x40	2	S235JRH	0022\23	122483	L	ambient	284	397	32	-	
80x40	2	S235JRH	8435\22	122035-9	L	ambient	325	420	31	-	
80x40	2	S235JRH	6348\22	180294	L	ambient	351	444	29	-	
80x40	2	S235JRH	6496\22	890488	L	ambient	370	455	10	-	
80x40	2	S235JRH	8437\22	21210131	L	ambient	319	412	28	-	
80x40	2	S235JRH	0002\23	122421	L	ambient	319	412	28	-	
80x40	2	S235JRH	0003\23	122421	L	ambient	319	412	28	-	
80x40	2	S235JRH	0004\23	122526	L	ambient	338	412	26	-	
80x40	2	S235JRH	0005\23	122213-1	L	ambient	329	417	29	-	
80x40	3	S235JRH	0114\23	122214	L	ambient	304	417	29	-	
80x40	3	S235JRH	0112\23	122214	L	ambient	329	451	26	-	
80x40	3	S235JRH	0111\23	122213-1	L	ambient	410	450	15	-	
30x20	1,5	S235JRH	9270\22	21210134	L	ambient	410	450	15	-	
30x20	1,5	S235JRH	9213\22	21210134	L	ambient	410	450	15	-	

We state on our sole responsibility that the delivered products are in conformity with production standards or with contract Addendums.

Visual inspection: checked without any objection

Tolerances on dimensions and shape: pass

Eng. Stiliyan Nicolai

Signature of the CEO representative
Eng. Bogdan Yurta