AT ZIPZIP HP-101 TEKNİK ŞARTNAME 950 280 cm

- ❖ HDPE zip zip figure will be produced in such a way that the minimum thickness is 20 mm (±1 mm) and the inside and outside will be separate colors.
- ❖ This HDPE zipzip model will create a figure model by processing the layer at the top by 4 mm (±2 mm) on CNC router machines.
- ❖ All HDPE panels must be self-produced in double color after painting, pasting, etc. operations should not be performed.
- . each ZIP model must be designed and manufactured in such a way that balance is maintained.



- ❖ Each HDPE zippip model should have 4 handles. The handles will be fastened by clamping them with galvanized screws and nuts. A screw-hiding plug will be used on the screw heads.
- ❖ The steel spring with color choice, made of 60SiCr8 steel material with 4-6 wire helical bends, which can flex easily, should have a minimum material diameter of Ø18mm (±2mm), an outer diameter of Ø180mm (±10mm).
- ❖ During the flexing of the stainless steel spring, the measure of the two points approaching each other should be at least 15mm.
- ❖ The ability of this spring to flex should be no more than 30 degrees relative to the tangent surface. (To prevent tipping over)
- Each HDPE zip, HDPE Model and spring-connected u flange will be connected to the pre-drilled holes by clamping them with galvanized screws and nuts. A screw-hiding plug will be used on the screw heads.

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