

INSPECTION CERTIFICATEDate 19.12.2017 Page 1 / 1
Contact:
Tel.: +386 1 7224000 Fax: +386 1 7224340
www.helios.si; kontrola@helios.si**Material 480739 GraviHEL epoxy primer 50 grey**

Characteristic	UOM	Specification	Method / Accor. stand.
Visual appearance	-	Conforms	MH1023
Density 20°C	g/cm ³	1,540 - 1,610	MH1028 /EN ISO 2811
Non-volatile matter	%	74,0 - 76,0	MH1155 /EN ISO 3251
Drying 23°C: Dust dry	min	20 - 30	MH3107 /ASTM D1604
Drying 23°C: Dry to touch	min	60 - 120	MH3107 /ASTM D1604
Hardness König - glass	s	70 - 90	MH3130 /EN ISO 1522
Film thickness	µm	40 - 60	MH3127 /EN ISO 2808
Cupping test	mm	5,0 - 7,0	MH3135 /EN ISO 1520
Adhesion		0 - 1	MH3134 /EN ISO 2409
Impact resistance	kg-cm	30 - 50	MH3138 /EN ISO 6272-1
Visual colour comparison	-	Conforms	MH3100 / EN ISO 3668

Quality inspection
Bojana Ceglar, univ. dipl. ing.

This document has been made by electronic data processing and is therefore not signed.

Helios Tovarna barv, lakov in umetnih smol Količevo, d.o.o. • Član Skupine KANSAI PAINT – A member of the KANSAI PAINT Group •
Količevo 65, 1230 Domžale, Slovenija • T +386 1 722 40 00 F +386 1 722 43 10 • info@helios.si • www.helios.siVpis v sodni register: Okrožno sodišče v Ljubljani, št. reg. vl.: 10447300 • Osnovni kapital: 15.118.275,00 EUR • Matična številka: 5043212
• ID za DDV: SI45984794Entry in the Ljubljana Court Register, Entry No.: 10447300 • Share Capital: 15.118.275,00 EUR • Company Registration No.: 5043212 •
Tax No.: VAT SI45984794

INSPECTION CERTIFICATEDate 07.08.2016 Page 1 / 1
Contact:
Tel.: +386 1 7224000 Fax: +386 1 7224340
www.helios.si; kontrola@helios.si**Material 48070603 48070605 48070613**
GRAVIHEL PUR TOPCOAT 402 - 005 HIGH GLOSS

Characteristic	UOM	Specification	Method / Accor.stand.
Flow time DIN 4/20°C	s	70 - 80	MH1001 /DIN 53211
Density 20°C	g/cm ³	1,080 - 1,120	MH1028 /EN ISO 2811
Wet film thickness on glass	µm	60	PV073
Drying 23°C: Dust dry	min	max 30	MH3107 /ASTM D1604
Drying 23°C: Dry to touch	min	max 120	MH3107 /ASTM D1604
Hardness König - glass	s	min 100	MH3130 /EN ISO 1522
Hardness Koenig	s	min 80	MH3130 /EN ISO 1522
Film thickness	µm	30 - 40	MH3127 /EN ISO 2808
Cupping test	mm	8,0 - 10,0	MH3135 /EN ISO 1520
Cross-cut test - 1mm		0 - 1	MH3134 /EN ISO 2409
Impact resistance	kg-cm	min 10	MH3138 /EN ISO 6272-1

Quality inspection
Bojana Ceglar, univ.dipl.ing.

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 **HELIOS**
Helios TBLIS d.o.o. 77

**SAFETY DATA SHEET according to regulation EC 1907/2006
(REACH) and its updates**

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GraviHEL epoxy primer 50 grey

Revision No.:3/ 1
First Revision Date: 02-07-16
Revision Date:02-07-16
Print Date:06-11-17**1. Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product	GraviHEL epoxy primer 50 grey
Item code(s):	480739

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use, scope:	Two-component priming coat based on an epoxy binder used for anti-corrosion protection of steel surfaces which requires a high chemical and mechanical resistance. The product is intended for professional or industrial application.
Restrictions on use	No restrictions known.

1.3. Details of the supplier of the safety data sheet

Producer	HELIOS TBLUS d.o.o., obrat COLOR Škofjeloška 50, 1215 Medvode, SLOVENIJA T +386 1 722 40 00 F +386 1 722 43 10
Responsible person	Matija Podobnik, e-mail: matija.podobnik@helios.si

1.4. Emergency telephone number

Phone	In case of health hazard, consult a private or a doctor on duty. For additional information please call phone number +386 (1) 722 4383 HSE dept.).
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2. Hazards identification**2.1. Classification of the substance or mixture**

Classification (EU 1272/2008)

Categories of danger	Serious Eye Damage/Eye Irritation 1 Skin Sensitisation 1 Skin Corrosion/Irritation 2 Specific Target Organ Systemic Toxicity (STOT) - Repeated Exposure 2 Hazardous to the aquatic environment - Chronic 2 Flammable Liquid 3 Specific Target Organ Systemic Toxicity (STOT) - Single Exposure 3
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2.2. Label elements

EU 1272/2008:



Signal Word	Danger
Contains:	reaction mixture of ethylbenzene, m-xylene and p-xylene; 1-butanol; reaction product: bisphenol a (epichlorohydrin); M700-1100
Hazard phrases (H-phrases):	H226 - Flammable liquid and vapour. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage. H335 - May cause respiratory irritation. H373 - May cause damage to organs through prolonged or repeated exposure. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements:	P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P260 - Do not breathe dust/fume/gas/mist/vapours/spray. P273 - Avoid release to the environment. P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P314 - Get medical advice/attention if you feel unwell. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

Product contains organic solvents.

3. Composition/information on ingredients

3.2. Mixtures

Chemical Name	Concentration [weight %]	CAS EINECS EU INDEX REACH reg.no.	Classification (REGULATION (EC) No. 1272/2008) Notes
reaction product: bisphenol a (epichlorohydrin); M700-1100	10-19,99	25068-38-6 500-033-5 -	Skin Sens. 1; H317 Eye Irrit.2; H319 Skin Irrit. 2; H315
reaction mixture of ethylbenzene, m-xylene and p-xylene	10-19,99	- 905-562-9 - 01-2119555267-33	Asp.Tox.1; H304 STOT RE 2; H373 STOT SE 3; H335 Eye Irrit.2; H319 Skin Irrit. 2; H315 Acute Tox. 4; H332 Acute Tox. 4; H312 Flam. Liq. 3; H226
trizinc bis(orthophosphate)	5,0-9,99	7779-90-0 231-944-3 030-011-00-6 01-2119485044-40	Aquatic Chronic 1; H410 Aquatic. Acute 1; H400 AQUATIC CHRONIC 1: M = 1 AQUATIC ACUTE 1: M = 1
reaction mixture of ethylbenzene, m-xylene and p-xylene	5,0-9,99	1330-20-7 215-535-7	Asp.Tox.1; H304 STOT RE 2; H373

		601-022-00-9 01-2119488216-32	STOT SE 3; H335 Eye Irrit.2; H319 Skin Irrit. 2; H315 Acute Tox. 4; H332 Acute Tox. 4; H312 Flam. Liq. 3; H226 C
1-butanol	5,0-9,99	71-36-3 200-751-6 603-004-00-6 01-2119484630-38	STOT SE 3; H336 STOT SE 3; H335 Eye Dam. 1; H318 Skin Irrit. 2; H315 Acute Tox. 4; H302 Flam. Liq. 3; H226
zinc oxide	0,1- 0,49	1314-13-2 215-222-5 030-013-00-7 01-2119463881-32	Aquatic Chronic 1; H410 Aquatic. Acute 1; H400

Notes:	The classification for the product was made on basis of actual content of components. The contained substances are shown in intervals. In case of inspection check (control of classification) we are ready to send to inspection bodies on their request the actual content of individual components.
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4. First aid measures

4.1. Description of first aid measures

In case of excessive inhalation:	Take victim to clean air, put it in position to rest. In the case of respiratory problems provide artificial respiration. If dizziness, headache and nausea appear, take victim to the hospital - in the lateral position and maintain clear airway pathways.
In case of contact with skin:	Remove contaminated clothing. Wash skin with soap and water. Do not use organic solvents or thinners.
In case of contact with eyes:	With clean fingers space the eyelids and direct water in the eyes (with moderate and lukewarm water jet) and rotate the eyes so that water reaches all parts of the eye. In case of eye or tearing seek medical help.
In case of ingestion:	Do not eat. Rinse mouth with water. Do not induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

In case of excessive inhalation:	Respiratory tract irritation, coughing, burning sensation in the nasal cavity. Inflammation of the upper respiratory tract, resulting in coughing, sneezing, runny nose, headache, hoarseness and pain in the nose and throat.
In case of contact with skin:	Slight skin irritation, which includes signs: localized redness, dryness, consequently itching is possible. Skin sensitivity, manifested by redness, itching, swelling. Inflammation of the skin, which can be seen as local redness, swelling, pain, itching and malaise.
In case of contact with eyes:	Slight inflammation of the eye, including the signs: painful burning and stinging, tearing, and may also be pain. Conjunctivitis may appear.
In case of ingestion:	None data known.

4.3. Indication of any immediate medical attention and special treatment needed

	No data available
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5. Firefighting measures

5.1. Extinguishing media

Fire Extinguishing Media:	SUITABLE: Foam, powder, carbon dioxide, inert gas or INERGEN FM 200 (started phase fire fighting), water fog. UNSUITABLE: Water jet, unless USED ONLY for water mist to cool containers with flammable products. Remove all possible sources of ignition: open flame, lit cigarette, sparking of tools and equipment. Close packagings with product.
Unsuitable extinguishing media:	Open water jet

5.2. Special hazards arising from the substance or mixture

Specific methods of extinguishing fire:	Extinguish fire in wind direction. Cool down vessels with product, which do not burn with dispersed water, prevent leakage of the product and place them in a safety place. The possibility of formation of harmful gases and thick smoke during the fire. The use of protective mask with filter A is mandatory.
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5.3. Advice for firefighters

Special equipment to protect firefighters:	Independent fire extinguisher on compressed air, a full fire-fighting equipment to protect the body.
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6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions:	Remove possible sources of ignition (flame, lit cigarette, sparking etc.). Protect respiratory system against inhalation of vapours. Provide good ventilation.
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6.2. Environmental precautions

Environmental precautions:	Prevent leakage into water, water dams, cellars, caves or sewage system. Prevent outflow into water, water dams, cellars, caves or sewage system and vapour accumulation in closed rooms.
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6.3. Methods and material for containment and cleaning up

Methods of cleaning up:	Absorb the outflow product and mix it with soil, sand or other absorptive materials for liquids. Leave waste to the authorized waste collectors.
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7. Handling and storage

7.1. Precautions for safe handling

Personal precautions:	At the use product vapours may produce flammable/explosive mixtures of vapours and air. During the pumping static electrification may occur. Emptying of static electrification, which could cause fire. At the decanting of larger quantities assure conductivity with binding and earthing of
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	complete equipment. Prevent contact with hot objects, sparkles, flame and sources of ignition.
Advice on safe handling:	Do not smoke, drink or eat while handling the product. Do not breathe vapors, avoid contact with skin and eyes. At work wear cotton overalls or coveralls, nitrile rubber gloves and safety glasses with side shields.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures and conditions:	SUITABLE: Store in tightly closed vessels in a cool and ventilated room. Prevent the formation of static electrification. UNSUITABLE: Storage in the room together with chemicals (oxidants, acids) may cause fire. In the warehouse there should be no tools or machines, which are the source of sparking. Store in an upright position.
Storage Class:	3A (German VCI Guideline)

7.3. Specific end use(s)

Packaging materials:	RECOMMENDED: Use a metal-protected packaging. UNSUITABLE: long-term storage can not use butyl, nitrile and natural rubbers. Because of the possibility of forming explosive atmosphere (vapours), DO NOT CUT empty packaging with sparking tools.
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8. Exposure controls/personal protection

8.1. Control parameters

The prescribed of threshold limit value (TLV) for occupational exposure to hazardous substances in the atmosphere post the Regulation on the safety of employees from risks against chemical substance exposure at work:

Data on components:

Chemical Name	TLV (mg/m3)	TLV (ml/m3, PPM)	STL	Note
reaction mixture of ethylbenzene, m-xylene and p-xylene	221	50	2	K EU
reaction mixture of ethylbenzene, m-xylene and p-xylene	221	50	2	K EU
1-butanol	310	100	1	Y
zinc oxide	5 (A)		4	

Biological limit values for components:

Chemical Name	Characteristic indication Biological sample Sampling time Biological limit values
reaction mixture of ethylbenzene, m-xylene and p-xylene	Reaction mixture of ethylbenzene, m-xylene and p-xylene blood after working shift 14.13 mmol/l
reaction mixture of ethylbenzene, m-xylene and p-xylene	Reaction mixture of ethylbenzene, m-xylene and p-xylene blood after working shift 14.13 mmol/l

DNEL = Derived No Effect Level

Component Data:

Chemical Name	Population Exposure Effects Values (units)
reaction mixture of ethylbenzene, m-xylene and p-xylene	Workers Longterm inhalational 221 mg/m3 Workers Shortterm inhalational 442 mg/m3 Workers Longterm dermal 3182 mg/kg/bw/day Consumers Longterm inhalational 65.3 mg/m3 Consumers Shortterm inhalational 260 mg/m3 Consumers Longterm dermal 1872 mg/kg/bw/day

	Consumers Longterm oral 12.5 mg/kg/bw/day
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PNEC = Predicted No Effect Concentration

Component Data:

Chemical Name	Media detail Values
reaction mixture of ethylbenzene, m-xylene and p-xylene	Sea water 0.25 mg/l Sediment in fresh water 14.33 mg/kg Earth 2.41 mg/kg

8.2. Exposure controls

Respiratory protection:	When used in confined spaces, prolonged work, wear protective mask for the whole face with filter "A". In case that the oxygen concentration in the air of work room falls under 17 %, use independent respirator with an open circle on the compressed air.
Hand protection:	At several contacts with the product use gloves made of nitril rubber with thickness 0,40 mm, in contact with drops of product (minor contacts) the gloves made of nitril rubber of thickness 0,11 mm.
Eye protection:	At the low concentrations in the air wear protective goggles, at high concentrations the protective mask for the whole face.
Skin protection:	In normal conditions wear clothes made of cotton and suitable footwear. In case the possibility of outflow is high, use the clothes and footwear resistant to chemicals (PVC, rubber).

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

(a) Appearance:	Liquid
(b) Odour:	No data available
(c) Odour threshold:	Product components have a high limit of odor detection.
(d) pH:	No data available
e) Melting point/freezing point:	- 47.9 - 13.3 °C ; computational method, based on component data ; reaction mixture of ethylbenzene, m-xylene and p-xylene
(f) Initial boiling point and boiling range:	118 °C ; computational method, based on component data ; 1-butanol
(g) Flash point:	25 °C ; computational method, based on component data ; reaction mixture of ethylbenzene, m-xylene and p-xylene
(h) Evaporation rate:	; computational method, based on component data ; No data
(i) Flammability (solid, gas):	Flammable liquid and vapour.
(j) Upper/lower flammability or explosive limits:	1.1 11.3 ; computational method, based on component data
(k) Vapour pressure:	0.66 hPa at 20 °C 1-butanol
(l) Vapour density:	2.6 (zrak= 1) 1-butanol
(m) Relative density:	1,5 ISO 2811
(n) Solubility(ies):	Negligible; 0-1%
(o) Partition coefficient: n-octanol/water:	; computational method, based on component data 1-butanol (25 °C): 0.79

(p) Auto-ignition temperature:	343 °C ; computational method, based on component data ; 1-butanol
(q) Decomposition temperature:	No data
Kinematic viscosity:	> 21 mm ² /s, 40 °C
(s) Explosive properties:	Product is not explosive. However, formation of explosive steam/air mixtures is possible.
9.2. Other information	
Solids content: (calculated, %)	75
Organic solvents (wght. %)	24.80
Water content: (calculated, %)	0

10. Stability and reactivity

10.1. Reactivity

Reactivity:	Stable - when used in accordance with the instructions.
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10.2. Chemical stability

Stability:	The product is stable under conditions in accordance with the instructions and proper storage.
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10.3. Possibility of hazardous reactions

Hazardous conditions:	The presence of open flame or hazardous materials. Avoid contact of product with heat, sparks, flames and other ignition sources.
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10.4. Conditions to avoid

Unwanted conditions:	No data available
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10.5. Incompatible materials

Incompatibility:	The product is non-reactive and compatible with majority of substances, except with extreme oxidants. Keep the product in the original packaging. Do not mix with other products.
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10.6. Hazardous decomposition products

	No data available
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11. Toxicological information

11.1. Information on toxicological effects

(a) acute toxicity:

ORAL	Product contains components which may have harmful effects after ingestion and may cause troubles to more sensitive individuals. Such components are: ; computational method, based on component data 1-butanol
DERMAL	Product contains components which may cause effects in case of contact with skin and may cause problems to some individuals. Such components are: ; computational method, based on component data reaction mixture of ethylbenzene, m-xylene and p-xylene
INHALATIONAL	Product contains components which may have harmful effects at contact after inhalation of vapour, mists or gas and may cause troubles to more

	sensitive individuals. Such components are: ; computational method, based on component data reaction mixture of ethylbenzene, m-xylene and p-xylene
Special precautionary measures:	Wash hands thoroughly after handling. Do not eat, drink or smoke when using this product.

Data on components:

Chemical Name	LC50 inhalation	Oral LD50	Dermal LD50
trizinc bis(orthophosphate)		OLD50 Rat > 5000 mg/kg	
reaction mixture of ethylbenzene, m-xylene and p-xylene	LC50-4 hours Rat 47635 mg/l	OLD50 Rat 4300 mg/kg	D LD50 Rabbit > 4350 mg/kg
1-butanol	LC50-4 hours Rat 8000 ppm	OLD50 Rat 790 mg/kg	D LD50 Rabbit 3400 mg/kg
zinc oxide		OLD50 Rat > 5000 mg/kg	

(b) skin corrosion/irritation:

Skin:	Causes skin irritation.
Special precautionary measures:	If skin irritation occurs: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water.

(c) serious eye damage/irritation:

Eyes:	Causes serious eye damage.
Special precautionary measures:	Immediately call a POISON CENTER or doctor/physician. If eye irritation persists: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

(d) respiratory or skin sensitisation:

Skin:	May cause an allergic skin reaction.
Special precautionary measures:	Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of soap and water. Wear protective gloves/protective clothing/eye protection/face protection. If skin irritation or rash occurs: Get medical advice/attention. Contaminated work clothing should not be allowed out of the workplace. Avoid breathing dust/fume/gas/mist/vapours/spray.

(e) germ cell mutagenicity:

Exposure to product:	None data known.
Special precautionary measures:	Product does not contain components classified as mutagenic.

(f) carcinogenicity:

Exposure to product:	None data known.
Special precautionary measures:	Product does not contain components classified as cancerogenic.

(g) reproductive toxicity:

Exposure to product:	None data known.
Special precautionary measures:	Product does not contain components classified as being reprotoxic.

(h) STOT-single exposure:

Exposure to product:	May cause respiratory irritation.
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Special precautionary measures:	Use only outdoors or in a well-ventilated area.
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(i) STOT-repeated exposure:

Exposure to product:	May cause damage to organs through prolonged or repeated exposure.
Special precautionary measures:	Get medical advice/attention if you feel unwell. Do not eat, drink or smoke when using this product. Do not breathe dust/fume/gas/mist/vapours/spray.

(j) aspiration hazard:

INHALATIONAL	Product contains components which may cause aspiration hazard, but kinematic viscosity is high enough that product is not classified with aspiration hazard.
Special precautionary measures:	Do NOT induce vomiting.

12. Ecological information

12.1. Toxicity

Ecotoxicity - Data on components:	The product contains components that are toxic to fish and aquatic environment.
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Chemical Name	CAS No.	Ecotoxicity conc.
reaction mixture of ethylbenzene, m-xylene and p-xylene	-	LC 50 (Marine Water), 48 h Crustaceans - Palaemonetes pugio = 8500 µg/l LC 50 (Fresh Water), 96 ur Oncorhynchus mykiss 3300 - 4093 µg/l EC 50, 48 h: Daphnia 2930 - 4400 µg/l
reaction mixture of ethylbenzene, m-xylene and p-xylene	1330-20-7	Aquatic LC50 fish = 1 - 10 mg/l Aquatic LC50 Daphnia = 1 - 10 mg/l Aquatic LC50 bacteriae = 10 - 100 mg/l
1-butanol	71-36-3	Aquatic LC50 fish > 1000 mg/l Aquatic LC50 Daphnia > 1000 mg/l Aquatic LC50 bacteriae > 1000 mg/l

12.2. Persistence and degradability

Biodegradation	No data available
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12.3. Bioaccumulative potential

Bioconcentration:	No data available
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12.4. Mobility in soil

Mobility	No data
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12.5. Results of PBT and vPvB assessment

PBT and vPvB:	No data available
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12.6. Other adverse effects



Ecotoxicity - Data on components:	Based on the classification of components, product may have long lasting effects to aquatic life.
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13. Disposal considerations

13.1. Waste treatment methods

Product:	<p>The product leftovers , waste and useless packaging should be handled in accordance with the Regulations on processing of special and dangerous waste (dir. 91/689/EEC, dir. 2000/532/EC).</p> <p>Waste classification number: 08 01 11 Waste hazardous characteristic: H3-B</p> <p>The recommended degradation method is the use of the controlled high temperature incineration or disposal to the deposits for dangerous substances.</p>
Packaging:	<p>In case the metal packaging can not be reused, it will be recycled in the ironworks or disposed at special deposits (dir. 94/62/EC, dir. 1999/177/EC).</p>

14. Transport information

	Transport by road/by railway - ADR/RID:	Transport by sea – IMDG:	Air transport (IATA):
14.1. UN number	1263	1263	1263
14.2. UN proper shipping name	PAINT	PAINT trizinc bis(orthophosphate)	PAINT
14.3. Transport hazard class(es)	3	3	3
14.4. Packing group	III	III	III
Label:			
Hazard number:	30	30	30
Tunnel restriction code:	(D/E)		
Limited quantities:	 <p>packages: inner: =< 5 units; outer: =< 30 units</p>		
Instructions for emergency EmS:		F-E, S-E	
14.5. Environmental hazards	ENVIRONMENTALLY HAZARDOUS	Marine pollutant.	ENVIRONMENTALLY HAZARDOUS

14.6. Special precautions for user	Transport with respecting transport labels and the requests of transportation legislation.
14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable

15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

This Safety Data Sheet has been prepared in accordance with a comprehensive chemicals legislation - REACH Regulation on chemicals and the Regulation for classification, labeling and packaging (CLP/GHS).

The product due to its (hazardous properties falls under the law of Major Accident Hazard (EU 96/82 - Seveso), is classified in category of this Regulation.

15.2. Chemical safety assessment

Has not been conducted.

16. Other information

The importance of H phrases from Chapter 3:

H319 - Causes serious eye irritation.

H317 - May cause an allergic skin reaction.

H315 - Causes skin irritation.

H373 - May cause damage to organs through prolonged or repeated exposure.

H335 - May cause respiratory irritation.

H312+H332 - Harmful if in contact with skin or inhaled.

H304 - May be fatal if swallowed and enters airways.

H226 - Flammable liquid and vapour.

H410 - Very toxic to aquatic life with long lasting effects.

H336 - May cause drowsiness or dizziness.

H318 - Causes serious eye damage.

H302 - Harmful if swallowed.

Changes from previous revisions:	Changes to the sheet were made in section: 2., 3., 8., 9., 11., 12., 14., 15., 16.
Literature / Data Sources:	Supplier's / manufacturer's safety data, references to toxicological databases.

The information in this Safety Data Sheet refer only to the mentioned product in the form as delivered and it is not necessary valid when this material is used in the combination with other materials or in the processes, which are not foreseen in the instructions for use. This information is correct to the supplier's best of knowledge and reliable at the time of the publication of this Safety data sheet. It is the user's responsibility to ascertain the suitability of the product for a specific use.

The data in this Safety data sheet do not prove the quality of the product, they are only the instructions for the safe use of the product with the user.

In case of non-compliance with the measures or incorrect use of the product, stated in the Safety data sheet we do not accept any responsibility for the consequences.

**SAFETY DATA SHEET according to regulation EC 1907/2006
(REACH) and its updates**

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GraviHEL PUR topcoat 402 - 005 high gloss

Revision No.:3/ 3
First Revision Date: 17-07-15
Revision Date:02-07-16
Print Date:06-11-17**1. Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product	GraviHEL PUR topcoat 402 - 005 high gloss
Item code(s):	480706

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use, scope:	A high-quality top coating with high weather, mechanical, chemical and UV protection, suitable for the most demanding exposure conditions. The product is intended for professional or industrial application.
Restrictions on use	No restrictions known.

1.3. Details of the supplier of the safety data sheet

Producer	HELIOS TBLUS d.o.o. Količevo 65 • 1230 Domžale, Slovenija T +386 1 722 40 00 F +386 1 722 43 10
Responsible person	Matija Podobnik, e-mail: matija.podobnik@helios.si

1.4. Emergency telephone number

Phone	In case of health hazard, consult a private or a doctor on duty. For additional information please call phone number +386 (1) 722 4383 HSE dept.).
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2. Hazards identification**2.1. Classification of the substance or mixture**

Classification (EU 1272/2008)

Categories of danger	Skin Corrosion/Irritation 2 Serious Eye Damage/Eye Irritation 2 Specific Target Organ Systemic Toxicity (STOT) - Repeated Exposure 2 Flammable Liquid 3 Specific Target Organ Systemic Toxicity (STOT) - Single Exposure 3 Hazardous to the aquatic environment - Chronic 3
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**2.2. Label elements
EU 1272/2008:**



Signal Word	Warning
Contains:	reaction mixture of ethylbenzene, m-xylene and p-xylene
Hazard phrases (H-phrases):	H226 - Flammable liquid and vapour. H315 - Causes skin irritation. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H373 - May cause damage to organs through prolonged or repeated exposure. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements:	P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P260 - Do not breathe dust/fume/gas/mist/vapours/spray. P273 - Avoid release to the environment. P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P314 - Get medical advice/attention if you feel unwell. P332+P313 - If skin irritation occurs: Get medical advice/attention.

2.3. Other hazards

Product contains organic solvents.

3. Composition/information on ingredients

3.2. Mixtures

Chemical Name	Concentration [weight %]	CAS EINECS EU INDEX REACH reg.no.	Classification (REGULATION (EC) No. 1272/2008) Notes
Chemical composition:	Binder in organic solvent.		
reaction mixture of ethylbenzene, m-xylene and p-xylene	30-49,99	- 905-562-9 - 01-2119555267-33	Asp.Tox.1; H304 STOT RE 2; H373 STOT SE 3; H335 Eye Irrit.2; H319 Skin Irrit. 2; H315 Acute Tox. 4; H332 Acute Tox. 4; H312 Flam. Liq. 3; H226
hydrocarbons, C9 aromatics	3,0-4,99	- 918-668-5 - 01-2119455851-35	Aquatic Chronic 2; H411 Asp.Tox.1; H304 STOT SE 3; H336 STOT SE 3; H335 Flam. Liq. 3; H226

Notes:	The classification for the product was made on basis of actual content of components.The
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	contained substances are shown in intervals. In case of inspection check (control of classification) we are ready to send to inspection bodies on their request the actual content of individual components.
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4. First aid measures

4.1. Description of first aid measures

In case of excessive inhalation:	Take victim to clean air, put it in position to rest. In the case of respiratory problems provide artificial respiration. If dizziness, headache and nausea appear, take victim to the hospital - in the lateral position and maintain clear airway pathways.
In case of contact with skin:	Remove contaminated clothing. Wash skin with soap and water. Do not use organic solvents or thinners.
In case of contact with eyes:	With clean fingers space the eyelids and direct water in the eyes (with moderate and lukewarm water jet) and rotate the eyes so that water reaches all parts of the eye. In case of eye or tearing seek medical help.
In case of ingestion:	Do not eat. Rinse mouth with water. Do not induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

In case of excessive inhalation:	Respiratory tract irritation, coughing, burning sensation in the nasal cavity. Inflammation of the upper respiratory tract, resulting in coughing, sneezing, runny nose, headache, hoarseness and pain in the nose and throat.
In case of contact with skin:	Slight skin irritation, which includes signs: localized redness, dryness, consequently itching is possible. Inflammation of the skin, which can be seen as local redness, swelling, pain, itching and malaise.
In case of contact with eyes:	Slight inflammation of the eye, including the signs: painful burning and stinging, tearing, and may also be pain. Conjunctivitis may appear.
In case of ingestion:	None data known.

4.3. Indication of any immediate medical attention and special treatment needed

	No data available
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5. Firefighting measures

5.1. Extinguishing media

Fire Extinguishing Media:	SUITABLE: Foam, powder, carbon dioxide, inert gas or INERGEN FM 200 (started phase fire fighting), water fog. UNSUITABLE: Water jet, unless USED ONLY for water mist to cool containers with flammable products. Remove all possible sources of ignition: open flame, lit cigarette, sparking of tools and equipment. Close packagings with product.
Unsuitable extinguishing media:	Open water jet

5.2. Special hazards arising from the substance or mixture

Specific methods of extinguishing fire:	Extinguish fire in wind direction. Cool down vessels with product, which do not burn with dispersed water, prevent leakage of the product and
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	place them in a safety place. The possibility of formation man harmful gases and thick smoke during the fire. The use of protective mask with filter A is mandatory.
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5.3. Advice for firefighters

Special equipment to protect firefighters:	Independent fire extinguisher on compressed air, a full fire-fighting equipment to protect the body.
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6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions:	Remove possible sources of ignition (flame, lit cigarette, sparking etc.). Protect respiratory system against inhalation of vapours. Provide good ventilation.
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6.2. Environmental precautions

Environmental precautions:	Prevent leakage into water, water dams, cellars, caves or sewage system. Prevent outflow into water, water dams, cellars, caves or sewage system and vapour accumulation in closed rooms.
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6.3. Methods and material for containment and cleaning up

Methods of cleaning up:	Absorb the outflow product and mix it with soil, sand or other absorptive materials for liquids. Leave waste to the authorized waste collectors.
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7. Handling and storage

7.1. Precautions for safe handling

Personal precautions:	At the use product vapours may produce flammable/explosive mixtures of vapours and air. During the pumping static electrification may occur. Emptying of static electrification, which could cause fire. At the decanting of larger quantities assure conductivity with binding and earthing of complete equipment. Prevent contact with hot objects, sparkles, flame and sources of ignition.
Advice on safe handling:	Do not smoke, drink or eat while handling the product. Do not breathe vapors, avoid contact with skin and eyes. At work wear cotton overalls or coveralls, nitrile rubber gloves and safety glasses with side shields.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures and conditions:	SUITABLE: Store in tightly closed vessels in a cool and ventilated room. Prevent the formation of static electrification. UNSUITABLE: Storage in the room together with chemicals (oxidants, acids) may cause fire. In the warehouse there should be no tools or machines, which are the source of sparking. Store in an upright position.
Storage Class:	3A (German VCI Guideline)

7.3. Specific end use(s)

Packaging materials:	RECOMMENDED: Use a metal-protected packaging. UNSUITABLE: long-term storage can not use butyl, nitrile and natural rubbers. Because of the possibility of forming explosive atmosphere (vapours), DO NOT CUT empty packaging with sparking tools.
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8. Exposure controls/personal protection

8.1. Control parameters

The prescribed of threshold limit value (TLV) for occupational exposure to hazardous substances in the atmosphere post the Regulation on the safety of employees from risks against chemical substance exposure at work:

Data on components:

Chemical Name	TLV (mg/m3)	TLV (ml/m3, PPM)	STL	Note
reaction mixture of ethylbenzene, m-xylene and p-xylene	221	50	2	K EU

Biological limit values for components:

Chemical Name	Characteristic indication Biological sample Sampling time Biological limit values
reaction mixture of ethylbenzene, m-xylene and p-xylene	Reaction mixture of ethylbenzene, m-xylene and p-xylene blood after working shift 14.13 mmol/l

DNEL = Derived No Effect Level

Component Data:

Chemical Name	Population Exposure Effects Values (units)
reaction mixture of ethylbenzene, m-xylene and p-xylene	Workers Longterm inhalational 221 mg/m3 Workers Shortterm inhalational 442 mg/m3 Workers Longterm dermal 3182 mg/kg/bw/day Consumers Longterm inhalational 65.3 mg/m3 Consumers Shortterm inhalational 260 mg/m3 Consumers Longterm dermal 1872 mg/kg/bw/day Consumers Longterm oral 12.5 mg/kg/bw/day
hydrocarbons, C9 aromatics	Workers Longterm dermal Systemic effects 25 mg/kg/bw/day Workers Longterm oral Systemic effects 150 mg/m3 Consumers Longterm dermal Systemic effects 11 mg/kg/bw/day Consumers Longterm inhalational 32 mg/m3

PNEC = Predicted No Effect Concentration

Component Data:

Chemical Name	Media detail Values
reaction mixture of ethylbenzene, m-xylene and p-xylene	Sea water 0.25 mg/l Sediment in fresh water 14.33 mg/kg Earth 2.41 mg/kg

8.2. Exposure controls

Respiratory protection:	When used in confined spaces, prolonged work, wear protective mask for the whole face with filter "A". In case that the oxygen concentration in the air of work room falls under 17 %, use independent respirator with an open circle on the compressed air.
Hand protection:	At several contacts with the product use gloves made of nitril rubber with thickness 0,40 mm, in contact with drops of product (minor contacts) the gloves made of nitril rubber of thickness 0,11 mm.
Eye protection:	At the low concentrations in the air wear protective goggles, at high concentrations the protective mask for the whole face.
Skin protection:	In normal conditions wear clothes made of cotton and suitable footwear. In case the possibility of outflow is high, use the clothes and footwear resistant to chemicals (PVC, rubber).

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

(a) Appearance:	Thick liquid
(b) Odour:	Specific for organic solvents
(c) Odour threshold:	Product components have a high limit of odor detection.
(d) pH:	No data available
e) Melting point/freezing point:	1580 °C
(f) Initial boiling point and boiling range:	138 - 141.4 °C ; computational method, based on component data ; reaction mixture of ethylbenzene, m-xylene and p-xylene
(g) Flash point:	28 (°C); ISO 3679:2015, closed cup ;
(h) Evaporation rate:	; computational method, based on component data ; No data
(i) Flammability (solid, gas):	Flammable liquid and vapour.
(j) Upper/lower flammability or explosive limits:	1.1 6.6 ; computational method, based on component data
(k) Vapour pressure:	No data
(l) Vapour density:	No data
(m) Relative density:	1,2-1,3 ISO 2811
(n) Solubility(ies):	Insoluble
(o) Partition coefficient: n-octanol/water:	; computational method, based on component data
(p) Auto-ignition temperature:	; computational method, based on component data ; No data
(q) Decomposition temperature:	No data
(r) Viscosity:	DIN4 20°C 70 - 90 s
Kinematic viscosity:	> 21 mm ² /s, 40 °C
(s) Explosive properties:	Product is not explosive. However, formation of explosive steam/air mixtures is possible.
9.2. Other information	
Solids content: (calculated, %)	54-58
Organic solvents (wght. %)	44.80
Water content: (calculated, %)	0

10. Stability and reactivity

10.1. Reactivity

Reactivity:	Stable - when used in accordance with the instructions.
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10.2. Chemical stability

Stability:	The product is stable under conditions in accordance with the instructions and proper storage.
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10.3. Possibility of hazardous reactions

Hazardous conditions:	The presence of open flame or hazardous materials. Avoid contact of product with heat, sparks, flames and other ignition sources.
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10.4. Conditions to avoid

Unwanted conditions:	No data available
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10.5. Incompatible materials

Incompatibility:	The product is non-reactive and compatible with majority of substances, except with extreme oxidants. Keep the product in the original packaging. Do not mix with other products.
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10.6. Hazardous decomposition products

	No data available
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11. Toxicological information

11.1. Information on toxicological effects

(a) acute toxicity:

ORAL	None data known.
DERMAL	Product contains components which may cause effects in case of contact with skin and may cause problems to some individuals. Such components are: ; computational method, based on component data reaction mixture of ethylbenzene, m-xylene and p-xylene
INHALATIONAL	Product contains components which may have harmful effects at contact after inhalation of vapour, mists or gas and may cause troubles to more sensitive individuals. Such components are: ; computational method, based on component data reaction mixture of ethylbenzene, m-xylene and p-xylene
Special precautionary measures:	Wash hands thoroughly after handling. Do no eat, drink or smoke when using this product.

(b) skin corrosion/irritation:

Skin:	Causes skin irritation.
Special precautionary measures:	If skin irritation occurs: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water.

(c) serious eye damage/irritation:

Eyes:	Causes serious eye irritation.
Special precautionary measures:	If eye irritation persists: Get medical advice/attention.

(d) respiratory or skin sensitisation:

Skin:	None data known.
Special precautionary measures:	Product does not contain components classified as causing skin sensitivity.

(e) germ cell mutagenicity:

Exposure to product:	None data known.
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Special precautionary measures:	Product does not contain components classified as mutagenic.
(f) carcinogenicity:	
Exposure to product:	None data known.
Special precautionary measures:	Product does not contain components classified as cancerogenic.
(g) reproductive toxicity:	
Exposure to product:	None data known.
Special precautionary measures:	Product does not contain components classified as being reprotoxic.
(h) STOT-single exposure:	
Exposure to product:	May cause respiratory irritation.
Special precautionary measures:	Use only outdoors or in a well-ventilated area.
(i) STOT-repeated exposure:	
Exposure to product:	May cause damage to organs through prolonged or repeated exposure.
Special precautionary measures:	Get medical advice/attention if you feel unwell. Do not eat, drink or smoke when using this product. Do not breathe dust/fume/gas/mist/vapours/spray.
(j) aspiration hazard:	
INHALATIONAL	Product contains components which may cause aspiration hazard, but kinematic viscosity is high enough that product is not classified with aspiration hazard.
Special precautionary measures:	Do NOT induce vomiting.

12. Ecological information

12.1. Toxicity

Ecotoxicity - Data on components:	The product contains components that are harmful to fish and aquatic environment.	
Chemical Name	CAS No.	Ecotoxicity conc.
reaction mixture of ethylbenzene, m-xylene and p-xylene	-	LC 50 (Marine Water), 48 h Crustaceans - Palaemonetes pugio = 8500 µg/l LC 50 (Fresh Water), 96 ur Oncorhynchus mykiss 3300 - 4093 µg/l EC 50, 48 h: Daphnia 2930 - 4400 µg/l

12.2. Persistence and degradability

Biodegradation	No data available
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12.3. Bioaccumulative potential

Bioconcentration:	No data available
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12.4. Mobility in soil

Mobility	No data
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12.5. Results of PBT and vPvB assessment

PBT and vPvB:	No data available
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12.6. Other adverse effects

Ecotoxicity - Data on components:	Based on the classification of components, product may have adverse effects on the environment.
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13. Disposal considerations

13.1. Waste treatment methods

Product:	<p>The product leftovers , waste and useless packaging should be handled in accordance with the Regulations on processing of special and dangerous waste (dir. 91/689/EEC, dir. 2000/532/EC).</p> <p>Waste classification number: 08 01 11 Waste hazardeous characteristic: H3-B</p> <p>The recommended dgradation method is the use of the controlled high temperature incineration or disposal to the deposits for dangerous substances.</p>
Packaging:	In case the metal packaging can not be reused, it will be recycled in the ironworks or disposed at special deposits (dir. 94/62/EC, dir. 1999/177/EC).

14. Transport information

	Transport by road/by railway - ADR/RID:	Transport by sea – IMDG:	Air transport (IATA):
14.1. UN number	1263	1263	1263
14.2. UN proper shipping name	PAINT	PAINT	PAINT
14.3. Transport hazard class(es)	3	3	3
14.4. Packing group	III	III	III

Label:			
Hazard number:	30	30	30
Tunnel restriction code:	(D/E)		
Limited quantities:	 packages: inner: =< 5 units; outer: =< 30 units		
Instructions for emergency EmS:		F-E, S-E	
14.5. Environmental hazards	No	No	No
14.5. Special precautions for user	Transport with respecting transport labels and the requests of transportation legislation.		
14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable		

15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

This Safety Data Sheet has been prepared in accordance with a comprehensive chemicals legislation - REACH Regulation on chemicals and the Regulation for classification, labeling and packaging (CLP/GHS).

The product due to its (hazardous properties falls under the law of Major Accident Hazard (EU 96/82 - Seveso), is classified in category of this Regulation.

15.2. Chemical safety assessment

Has not been conducted.

16. Other information

The importance of H phrases from Chapter 3:

H373 - May cause damage to organs through prolonged or repeated exposure.

H335 - May cause respiratory irritation.

H319 - Causes serious eye irritation.

H315 - Causes skin irritation.

H312+H332 - Harmful if in contact with skin or inhaled.

H304 - May be fatal if swallowed and enters airways.

H226 - Flammable liquid and vapour.

H411 - Toxic to aquatic life with long lasting effects.

H336 - May cause drowsiness or dizziness.

Changes from previous revisions:	Changes to the sheet were made in section: 2., 3., 8., 9., 11., 12., 14., 15., 16.
Literature / Data Sources:	Supplier's / manufacturer's safety data, references to toxicological databases.

The information in this Safety Data Sheet refer only to the mentioned product in the form as delivered and it is not necessary valid when this material is used in the combination with other materials or in the processes, which are not foreseen in the instructions for use. This information is correct to the supplier's best of knowledge and reliable at the time of the publication of this Safety data sheet. It is the user's responsibility to ascertain the suitability of the product for a specific use.

The data in this Safety data sheet do not prove the quality of the product, they are only the instructions for the safe use of the product with the user.

In case of non-compliance with the measures or incorrect use of the product , stated in the Safety data sheet we do not accept any responsibility for the consequences.