

According to the norm ..... UNI EN 10204:2005

01004231/000 Mrs. POLICONTRACT SRL

3/06/24

PRODUCT DESCRIPTION

Code : NBS8E0001

Name : PE/P/Q BLACK RAL 9005 (64015)

Batch : 124524380 / 24 KG 5.976,40

Production Date : 15/04/24

Shelf life month(s) : 24

Expiration date : 15/04/26

METHOD	CHARACTERISTIC		RESULT OF	---S P E C I F I C A T I O N---		
INVER	(Unit of measurement)	Rif. Method	THE ANALYSIS	Standard	Min	- Max
YC160	Particle size dist. 0-10u(%):		9	9	8	- 10
YC090	Particle size dist. 73µm(%):		96	96	95	- 97
YC350	Particle size dist. X50(µm):		32	32	31	- 33
YC330	Fluidity control :		155	150/155		
CS010	Dry film thickness(microns):	UNI ISO 2178	70		60	- 80
AE040	Curing time (min):		25	25	20	- 30
AE030	Curing temperature (°C):		172	172	170	- 175
CM051	Reverse impact test(cm.kg):	ASTM D 2794; ISO 6272-2:2002	50		25	- 50
CC050	Gloss 60° :	UNI EN ISO 2813:2014	82,0	83,0	80,0	- 85,0
CC040	DE (CIELAB D65 10° MAC7000):	UNI 8941	0,500		0,000	- 1,000

LABORATORY QUALITY CONTROL MANAGER

The upmentioned data result from the test carry out from our quality control at the end of the production process. Therefore the certificate guarantees the contractual quality of our products, but it doesn't guarantee the specific properties or their application suitability.

This certificate is produced electronically, therefore in accordance with the norm UNI EN 10204:2005, the signature is not necessary.



**INVER S.p.A. con unico socio** - CAPITALE SOCIALE € 11.615.000 INTERAMENTE VERSATO –  
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