



Número Number
CE – 1775 – 08 / 17

Certificado de Exame CE de Tipo

EC Type examination certificate



Emitido por <i>Issued by</i>	Centro Tecnológico do Calçado de Portugal
Válido até <i>Valid until</i>	2022 / 04 / 12
Organismo Notificado <i>Notified Body</i>	1775
Fabricante <i>Manufacturer</i>	Procalçado – Produtora de Componentes para Calçado S.A.
Endereço do fabricante <i>Manufacturer address</i>	Largo das Alminhas das Barrancas, 97 4415-343 Pedroso Vila Nova de Gaia
Produto <i>Product</i>	Equipamento de Proteção Individual – Calçado de uso ocupacional <i>Personal protective equipment – Occupational footwear</i>
Família de produto <i>Product Group</i>	BLOC
Modelo/ Marca <i>Model/ Trade Mark</i>	BLOC 01 – AZUL MARINHO BLOC 02 – AZUL MÉDIO BLOC 03 – VERDE BLOC 04 – FÚSCIA BLOC 05 – BRANCO BLOC 06 - AMARELO
Descrição do Tipo <i>Type description</i>	Soca OB+A+E+SRC <i>Clog OB+A+E+SRC</i>
Documento base para o exame CE de tipo <i>Basis document of EC type examination</i>	EN ISO 20347:2012
Relatório técnico <i>Technical report</i>	CE-1775- L-08/17



Conclusão
Conclusion

O EPI acima descrito satisfaz os requisitos essenciais estabelecidos pela Directiva 89/686/CEE, do Conselho, de 21 de Dezembro, relativa aos Equipamentos de protecção individual (EPI), alterada pelas Directivas, do Conselho, 93/68/CEE, de 22 de Julho, 93/95/CEE, de 29 de Outubro e 96/58/CE, de 3 de Setembro.

The PPE listed above satisfies the essential requirements of the Council Directive 89/686/EEC of 21 December 1989, concerning the Personal Protective Equipment (PPE), as amended by Council Directives, 93/68/EEC of 22 July, 93/95/EEC of 29 October and 96/58/EC of 3 September.

São João da Madeira, 12 de abril

Leandro Melo
Director Geral Executive Director



> **Technical Sheet**

BLOC
 PURE
 EFFICIENCY



BLOC 01
 Navy Blue
 34/35 - 46/47



BLOC 02
 Medium Blue
 34/35 - 46/47



BLOC 03
 Green
 34/35 - 46/47



BLOC 04
 Fuchsia
 34/35 - 42



BLOC 05
 White
 34/35 - 46/47



BLOC 06
 Yellow
 34/35 - 42



BLOC 11 RECYCLED
 Black | Black
 35/36 - 47/48



100% RECYCLED



Also available without strap



Also available BLOC Open

• **BLOC Strap**



BLOC

PURE
EFFICIENCY



BLOC is a one-piece clog designed for long lasting comfort and easy maintenance.

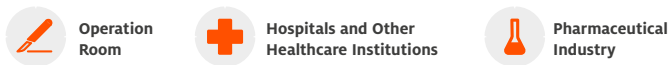
Description

BLOC, is a monocolored occupational clog entirely made of polymeric materials and with the following components:

- Antistatic insert;
- Heel-strap; *
- Ventilation holes. **

Users

BLOC, is ideal for activities in which professionals spend many hours standing and, who hence have a tendency to suffer foot discomfort or lower body fatigue, especially to be used in:



Specifications

- Sterilizable**
Produced in a high-quality polymer which allows sterilization in autoclave up to 134 °C for 15 minutes.
- Shock Absorption**
The special design helps to reduce the occurrence of micro-lesions in tendons, bones and joints, and the feeling of tired legs.
- Antistatic**
Promotes the dissipation of accumulated static electricity.
- ESD**
Protects objects and electronic equipment's you work with.
- Upper Liquid Protection**
Avoids the entrance of liquids inside the shoe.
- Removable Strap ***
Increases comfort and support to the heel, as well as keeps your foot firmly in the footwear.
- Breathable ****
Regulates the temperature and humidity of the foot.
- Washable**
The footwear can be machine washed up to 90 °C.
- Antislip**
The sole is designed to reduce the risk of slipping.
- Lemon Scent**
The footwear has a fresh and soft fragrance, with a lemon scent.
- 100% Recycled (Applies to BLOC 11)**
Raw material from industrial waste, such as: samples, prototypes, burrs and products that do not meet quality standards.

Materials and Technologies

- BLOC** is made with **Steri-tech™** technology. Its material allows sterilization up to 134 °C, is non-toxic and provides odor resistance.
- The special design of the heel gives unparalleled comfort.

Technical Standard

- CE**
Regulation 2016/425
- EN ISO 20347:2012** OB+A+E+SRC
- SATRA TM 158:1992** Washability — 90 °C.

Made and designed by:
WOCK® 2020 by Walkmore, S.A.



Technical Specifications

- Heat resistance — autoclavable up to a maximum of 134 °C for 15 minutes;
- Slip-resistant;
- Resistant to abrasion;
- Recyclable.

Chemical resistance Indicatives Material: STERI-TECH®		Chemical resistance Indicatives Material: STERI-TECH®	
Medium	SEBS Grades	Medium	SEBS Grades
WATER	1	SUNFLOWER OIL	3
SALINE SOLUTION	1	BRAKE FLUID	2
ACIDS / BASES	1	21D / 23°C	2
DETERGENT SOLUTION	1	7D / 70°C	2-3
SOAP SOLUTION	1	PETROL	3-4
CAUSTIC SODA SOLUTION	1	WATER/OIL EMULSION (70°C)	2
POTASSIUM SOLUTION	1	ETHYLENTE GLYCOL, 50% SOLUTION	1
AMMONIA	1	10D / 90°C	1
SULFURIC ACID 96%	1	MINERAL OIL	3
NITRIC ACID 10%	1	7D / 23°C	3
HYDROCHLORIC ACID 10%	1	24H / 70°C	3
CILTRIC ACIS 10%	2-3	HYDRAULIC OIL	2
LACTIC ACID 10%	1	7D / 23°C	2
HYDROGEN PEROXIDE (6 TO 12%)	2	24H / 70°C	3
ALCOHOLS	1-2	TOLUENE (1H)	2
ALDEHYDES / KETONES	1-2	PETROLETHER (1H)	2
SODIUM CHLORIDE (10% SOLUTION)	1		

Legend: 1 = Excelent; 2 = Good; 3 = Limited; 4 = Not recommended

Care and Cleaning

Wash: Machine washable up to a maximum temperature of 90 °C. Can also be steam sterilized in autoclave up to 134 °C for 15 minutes.

Dry: Wipe with a cloth or dry at room temperature.

Attention

BLOC resists to several sterilizations in autoclave, but the durability of the clog depends on following the recommended cleaning and washing instructions. **BLOC** also resists to several washings at 90 °C in washing machine. It is not recommended the use of bleaching agents during washing machine cycles at 90 °C.

* Only applies to BLOC Strap version.

** Only applies to BLOC Open version.

WOCK®

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