Refining & Chemicals
Polymers

Technical data sheet
Polypropylene – Heterophasic Copolymer
Produced in Europe

Description

Polypropylene PPC 7642 is a nucleated and antistatic heterophasic copolymer with a Melt Flow Index of 16 g/10 min.
Polypropylene PPC 7642 is characterized by a very high stiffness.
Polypropylene PPC 7642 has been developed for a wide range of injection moulding applications including battery cases, electrical appliance housings, toys, closures and lids.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	16
Mechanical properties			
Tensile Strength at Yield	ISO 527-2	MPa	27
Elongation at Yield	ISO 527-2	%	5
Tensile modulus	ISO 527-2	MPa	1600
Flexural modulus	ISO 178	MPa	1500
Izod Impact Strength (notched)	ISO 180	kJ/m²	
at 23°C			8
at -20°C			5
Charpy Impact Strength (notched)	ISO 179	kJ/m²	
at 23°C			9
at -20°C			5
Hardness Rockwell - R-scale	ISO 2039-2		90
Thermal properties			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			75
10N-50°C per hour			145
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			53
0.45 MPa - 120°C per hour			95
Other physical properties			
Density	ISO 1183	g/cm³	0.905
Bulk Density	ISO 1183	g/cm³	0.525

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: http://www.totalrefiningchemicals.com

An Injection Moulding troubleshooting guide is available upon request.

Polypropylene