

Prima-160 Stretch

53% COTTON / 44% POLYESTER / 3% SPANDEX

160 GSM / TWILL 2/1

ULTRA SOFT*



Fabric name	Prima-160 Stretch
Fabric weight	160 ± 5 gsm
Composition	53% Cotton, 44% Polyester, 3% Spandex
Full width	150 ± 2 cm
Weave	twill 2/1
Finishes	Peach
Area of use	Medical uniform, HoReCa uniform
Washing instruction	

Physical properties*

			warp	weft
1	Tensile strength, N	ISO 13934-1:2013	1100	310
2	Tearing strength, N	ISO 13937-3:2000	25	21
3	Dimensional Stability To Washing 60°C, max	ISO 6330:2000	3.0%	3.0%
4	Abrasion Resistance	ISO 12947-2:2002	> 20 000	
5	Pilling Resistance after 7000 revol.	ISO 12945-2:2000	4	
6	Colour Fastness To Washing (cotton+polyester) 60°C, min.	ISO 105-C06:2010	4-5	
	Colour change	ISO 105-C06:2010	4-5	
	Colour staining to cotton	ISO 105-C06:2010	4-5	
	Colour staining to polyester	ISO 105-C06:2010	4	
7	Colour Fastness To Perspiration, min.	ISO 105-E04:2013		
	Colour change		4-5	
	Colour staining		4-5	
8	Colour Fastness To Rubbing, min.	ISO 105-X12:2001		
	Dry		4-5	
	Wet		2	
9	Colour Fastness To Light	ISO 105-B02:2013	4	

* The values shown are indicative and may vary slightly from batch to batch.

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SHANGHIA XM GROUP LTD

ROOM 2403, ZHONGYI INTERNATIONAL BUILDING NO.1833, NORTH ZHONGSHAN ROAD, SHANGHAI

The following sample(s) was/were submitted and identified on behalf of the client as:

Sample Description : (A) Woven fabric (Prima-160: (Prima-160,53%C/44%P/3%spandex 2/1 58/59" 160GSM ULTRA SOFT FINISH,Order: XMT-20-87) Color: Navy #20-02)

Composition : (A)53% C/44% P/3% spandex

Sample Color : (A)Navy #20-02

Proposed Care Instruction :



Sample Receiving Date : Jun 28, 2020

Testing Period : Jun 29, 2020 - Jul 03, 2020

Test Result(s) : Unless otherwise stated the results shown in this test report refer only to the sample(s) tested, for further details, please refer to the following page(s).

Test Performed : Selected test(s) as requested by applicant

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd Testing Center

Hattie Chen (Account Executive)

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Colour Fastness To Light

(ISO 105-B02:2014; Method 2 (Modified), use Xenon arc lamp, Exposure Cycle: A1, no flip-flop mode was used)

Comparison upto blue wool reference 4

	Unit	(A)
-		
Grade(B.W.S)	-	4

Colour Fastness To Perspiration

(ISO 105-E04:2013; test specimen in vertical position)

Acid

	Unit	(A)
-		
Change in Shade	-	4-5
Staining On Multi-fibre Stripe		
Acetate	-	4-5
Cotton	-	4-5
Polyamide	-	4-5
Polyester	-	4-5
Acrylic	-	4-5
Wool	-	4-5

Alkaline

	Unit	(A)
-		
Change in Shade	-	4-5
Staining On Multi-fibre Stripe		
Acetate	-	4-5
Cotton	-	4-5
Polyamide	-	4-5
Polyester	-	4-5
Acrylic	-	4-5
Wool	-	4-5

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.

Colour Fastness To Rubbing

(ISO 105-X12:2016; Size of rubbing finger: 16mm dia.)

As Received

	Unit	(A)
-		
Dry Staining	-	4-5
Wet Staining	-	2

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.



Colour Fastness To Washing

(ISO 105-C06:2010; Test No.:C2S, Machine wash at 60°C with 4g/L ECE (B) and 1g/L Sodium Perborate with 25 Steel Balls)

	Unit	(A)
-		
Change in Shade	-	4-5
Staining On Multi-fibre Stripe		
Acetate	-	3-4
Cotton	-	4-5
Polyamide	-	3-4
Polyester	-	4
Acrylic	-	4-5
Wool	-	4

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.

Dimensional Stability To Washing

(ISO 3759:2011/ISO 5077:2007/ISO 6330:2012; Using horizontal axis, front-loading type machine; Procedure No.6N, Machine Wash At 60°C; with 2kg total dry mas s (Type III (100% Polyester) Ballast+ Specimen), 'ECE(A)' detergent+ Sodium Perborate+ TAED, Tumble Dry Low, Less Than 60°C)

After 1 Wash

	Unit	(A)
-		
Lengthwise	%	-1.7
Widthwise	%	-0.4

Remark: (+)Means Growth; (-)Means Shrinkage

Abrasion Resistance

(BS EN ISO 12947-2:2016; Martindale Abrasion & Pilling Tester, Pressure: 12kPa)

	Unit	(A)
-		
The quoted result	Rubs	>20000



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Pilling Resistance

(BS EN ISO 12945-2:2000; Martindale Abrasion & Pilling Tester, Total load applied 415g)

As Received

After 125 Revolutions

-	Unit	(A)
Pilling Rating	-	4-5

After 500 Revolutions

-	Unit	(A)
Pilling Rating	-	4-5

After 1000 Revolutions

-	Unit	(A)
Pilling Rating	-	4-5

After 2000 Revolutions

-	Unit	(A)
Pilling Rating	-	4

After 5000 Revolutions

-	Unit	(A)
Pilling Rating	-	4

After 7000 Revolutions

-	Unit	(A)
Pilling Rating	-	4

Remarks : Pilling Rating

- 5 No change
- 4 Slight change fuzzing and/or partially formed pills
- 3 Moderate change fuzzing and/or moderate pilling, pills of varying size and density partially covering the specimen surface
- 2 Distinct surface fuzzing and/or distinct pilling, pills of varying size and density covering a large proportion of the specimen surface
- 1 Dense surface fuzzing and/or severe pilling, pills of varying size and density covering the whole of the specimen surface



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Tearing Strength

(ISO 13937-2:2000;)

-	Unit	(A)
Warp/Length Yarns Torn	N	25
Weft/Width Yarns Torn	N	21

Tensile Strength

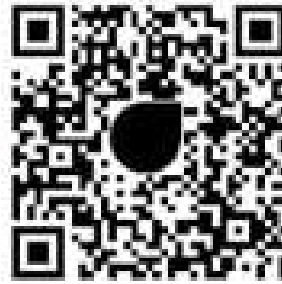
(ISO 13934-1:2013; Strip method)

-	Unit	(A)
Warp/Length	N	1100
Weft/Width	N	310

End of Report



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**This certificate BEWO 084394 is valid until
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SUPPORTING DOCUMENTS

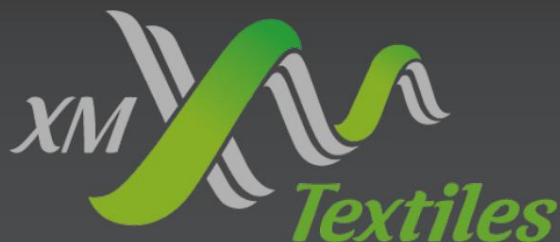
- ✓ Test report : BJ015 245163.1
- ✓ Declaration of conformity in accordance with EN ISO 17050-1 as required by OEKO-TEX®
- ✓ OEKO-TEX® Terms of Use (ToU)

A handwritten signature in blue ink, appearing to read "M. Bachmann", positioned above a horizontal line.

**Matz Bachmann
Managing Director**

A handwritten signature in blue ink, appearing to read "D. Ajdinovic", positioned above a horizontal line.

**Dijana Ajdinovic
Ecology Team Leader**



Prima-160 Stretch

53% BUMBAC / 44% POLIESTER / 3% SPANDEX

160 GSM / TWILL 2/1

ULTRA MOALE*



Numele materialului	Prima-160 Stretch
Greutatea materialului	160 ± 5 g/m ²
Compoziție	53% bumbac, 44% poliester, 3% spandex
Lățime maximă	150 ± 2 cm
ese	twill 2/1
Finisaje	Piersică
Zona de utilizare	Uniforma medicala, uniforma HoReCa
Instrucțiuni de spălare	

Proprietăți fizice*

			urzeală	bătătură
1	Rezistența la tracțiune, N	ISO 13934-1:2013	1100	310
2	Rezistența la rupere, N	ISO 13937-3:2000	25	21
	Stabilitate tridimensională la spălare 60°C, max	ISO 6330:2000	3,0%	3,0%
4	Rezistența la abraziune	ISO 12947-2:2002	> 20 000	
5	Rezistență la pilling după 7000 de revol.	ISO 12945-2:2000	4	
6	Rezistența culorii la spălare (bumbac+poliester) 60°C, min.	ISO 105-C06:2010	4-5	
	Schimbarea culorii ISO 105-C06:2010		4-5	
	Colorare la bumbac ISO 105-C06:2010		4-5	
	Colorare la poliester ISO 105-C06:2010		4	
7	Rezistența culorii la transpirație, min.	ISO 105-E04:2013		
	Schimbarea culorii		4-5	
	Colorare de culoare		4-5	
8	Rezistența culorii la frecare, min.	ISO 105-X12:2001		
	Uscat		4-5	
	Umed		2	
9	Rezistența culorii la lumină * Valorile	ISO 105-B02:2013	4	

afișate sunt orientative și pot varia ușor de la lot la lot.

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Raport de testare
SHANGHIA XM GROUP LTD
ROOM 2403, ZHONGYI INTERNATIONAL BUILDING NR.1833, NORTH ZHONGSHAN ROAD, SHANGHAI

SL52035261738801TX

Data: 03 iulie 2020

Pagina 1 din 5

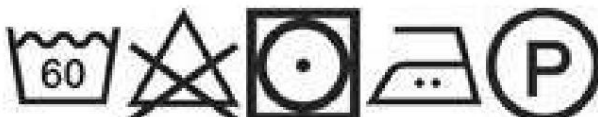
Următoarele mostre au fost/au fost transmise și identificate în numele clientului ca:

Exemplu de descriere : (A) țesătură (Prima-160: (Prima-160,53%C/44%P/3%spandex 2/1 58/59"
160 GSM FINIS ULTRA MOLE, Comanda: XMT-20-87) Culoare: bleumarin #20-02)

Compoziție : (A)53% C/44% P/3% spandex

Culoare eșantion : (A)Marina #20-02

Instrucțiuni de îngrijire propuse:



Data primirii mostrei: 28 iunie 2020

Perioada de testare: 29 iunie 2020 - 03 iulie 2020

Rezultatele testului) : Dacă nu se specifică altfel, rezultatele prezentate în acest raport de testare se referă numai la eșantioanele testate, pentru mai multe detalii, vă rugăm să consultați următoarea (paginile).

Test efectuat : Testele selectate conform solicitării solicitantului

Semnat pentru și în numele

SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd Centrul de testare

Hattie Chen (executiv de cont)

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Raport de testare
Rezultatul testului

SL52035261738801TX

Data: 03 iulie 2020

Pagina 2 din 5

Rezistența culorii la lumină

(ISO 105-B02:2014; Metoda 2 (Modificat), utilizați lampă cu arc cu xenon, Ciclul de expunere: A1, nu a fost utilizat modul flip-flop)

Comparație cu referința de lână albastră 4

	Unitate	(A)
Nota (BWS)	-	4

Rezistența culorii la transpirație

(ISO 105-E04:2013; eșantion de încercare în poziție verticală)

Acid

	Unitate	(A)
Schimbarea în umbră	-	4-5
Colorare pe dungi multi-fibre		
Acetat	-	4-5
Bumbac	-	4-5
Poliamidă	-	4-5
Poliester	-	4-5
Acril	-	4-5
Lână	-	4-5

Alcalin

	Unitate	(A)
Schimbarea în umbră	-	4-5
Colorare pe dungi multi-fibre		
Acetat	-	4-5
Bumbac	-	4-5
Poliamidă	-	4-5
Poliester	-	4-5
Acril	-	4-5
Lână	-	4-5

Observație: Evaluarea pe scară de gri se bazează pe scara în 5 trepte de la 1 la 5, unde 1 este cel mai rău și 5 este cel mai bun.

Rezistența culorii la frecare

(ISO 105-X12:2016; Dimensiunea degetului de frecare: 16 mm dia.)

Asa cum a fost primit

	Unitate	(A)
Colorare uscată	-	4-5
Colorare umedă	-	2

Observație: Evaluarea pe scară de gri se bazează pe scara în 5 trepte de la 1 la 5, unde 1 este cel mai rău și 5 este cel mai bun.

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Raport de testare

SL52035261738801TX

Data: 03 iulie 2020

Pagina 3 din 5

Rezistența culorii la spălare

(ISO 105-C06:2010; Test Nr.:C2S, Spălare la mașină la 60°C cu 4g/L ECE (B) și 1g/L perborat de sodiu cu 25 de bile de oțel)

	Unitate	(A)
Schimbarea în umbră	-	4-5
Colorare pe dungi multi-fibre		
Acetat	-	3-4
Bumbac	-	4-5
Poliamidă	-	3-4
Poliester	-	4
Acril	-	4-5
Lână	-	4

Observație: Evaluarea pe scară de gri se bazează pe scara în 5 trepte de la 1 la 5, unde 1 este cel mai rău și 5 este cel mai bun.

Stabilitate dimensională la spălare

(ISO 3759:2011/ISO 5077:2007/ISO 6330:2012; Folosind axa orizontală, mașină de tip cu încărcare frontală; Procedura nr. 6N, Spălare la mașină la 60°C; cu 2 kg de masă totală uscată (Tipul III (100%) Poliester) Balast+ Probă), detergent „ECE(A)”+ Perborat de sodiu+ TAED, Uscare în tavă la temperaturi scăzute, mai puțin de 60°C)

După 1 spălare

	Unitate	(A)
Pe lungime	%	-1,7
Pe lățime	%	-0,4

Observație: (+) Înseamnă creștere; (-) Înseamnă contracție

Rezistența la abraziune

(BS EN ISO 12947-2:2016; Tester Martindale pentru abraziune și pilling, presiune: 12kPa)

	Unitate	(A)
Rezultatul citat	Freci	>20000

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Raport de testare

SL52035261738801TX

Data: 03 iulie 2020

Pagina 4 din 5

Rezistența la pilling

(BS EN ISO 12945-2:2000; Tester Martindale pentru abraziune și pilling, sarcină totală aplicată 415 g)

Asa cum a fost primitDupă 125 de revoluții

-	Unitate	(A)
Evaluare pilling	-	4-5

După 500 de revoluții

-	Unitate	(A)
Evaluare pilling	-	4-5

După 1000 de revoluții

-	Unitate	(A)
Evaluare pilling	-	4-5

După revoluțiile din 2000

-	Unitate	(A)
Evaluare pilling	-	4

După 5000 de revoluții

-	Unitate	(A)
Evaluare pilling	-	4

După 7000 de revoluții

-	Unitate	(A)
Evaluare pilling	-	4

Observații: Evaluare pilling

5 Nicio schimbare

4 Modificări ușoare de pilule fuzzing și/sau parțial formate

3 Fuzzing cu modificări moderate și/sau pilling moderat, pilule de diferite dimensiuni și densitate care acoperă parțial suprafața probei

2 Suprafață neclară și/sau pilling distinct, pilule de diferite dimensiuni și densitate care acoperă o mare parte a suprafeței specimenului

1 Fuzz de suprafață densă și/sau pilling sever, pilule de diferite dimensiuni și densitate care acoperă întreaga suprafață a probei



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Raport de testare

SL52035261738801TX

Data: 03 iulie 2020

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Forța de rupere

(ISO 13937-2:2000;)

	Unitate	(A)
Urzeală/Lungime Fire rupte	N	25
Fire de bătătură/lățime rupte	N	21

Rezistență la tracțiune

(ISO 13934-1:2013; metoda benzii)

	Unitate	(A)
Urzeală/Lungime	N	1100
Bătătură/Lățime	N	310

Sfârșitul raportului



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