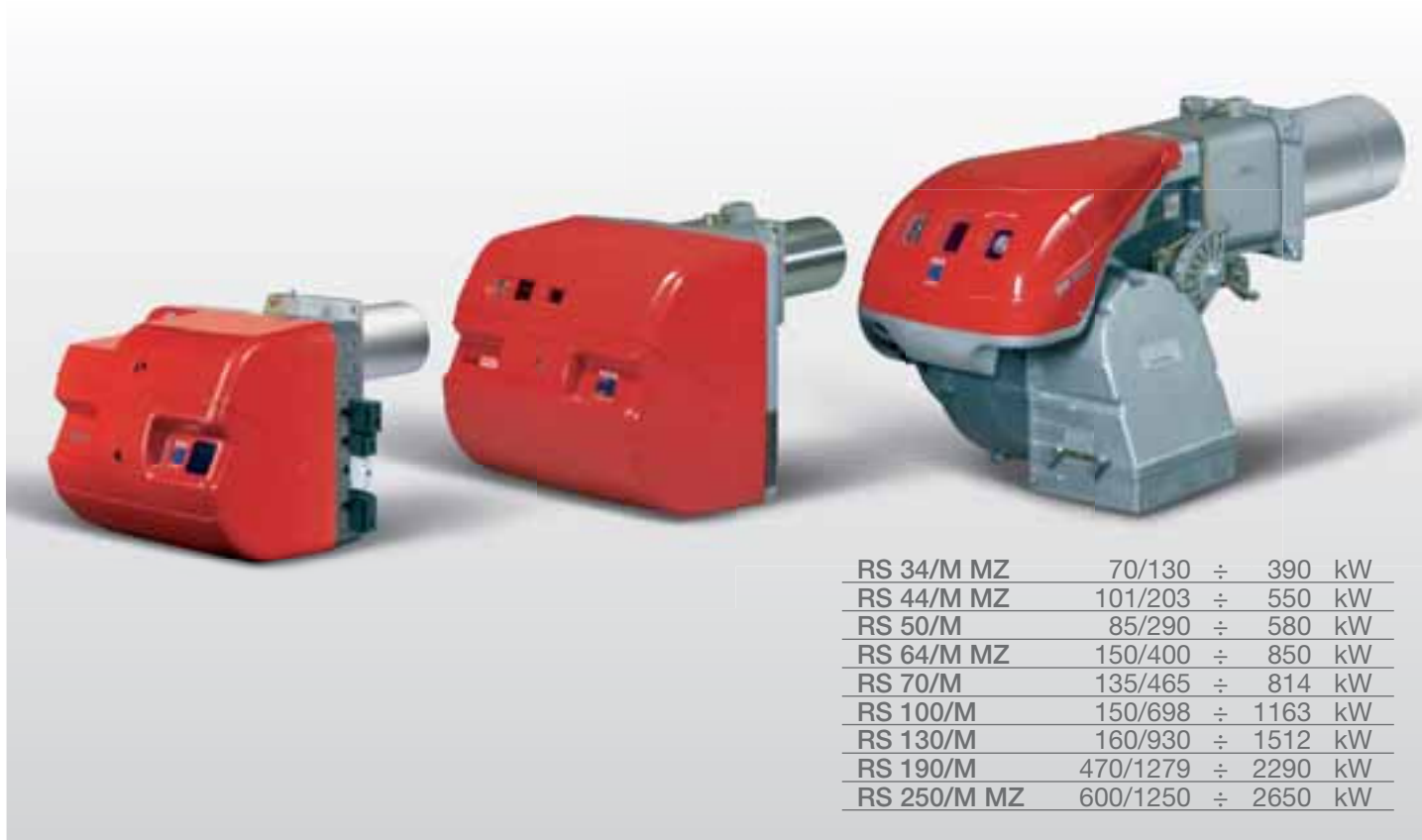


TS0015UK03

RS/M Series

Modulating Gas Burners



RS 34/M MZ	70/130	÷	390	kW
RS 44/M MZ	101/203	÷	550	kW
RS 50/M	85/290	÷	580	kW
RS 64/M MZ	150/400	÷	850	kW
RS 70/M	135/465	÷	814	kW
RS 100/M	150/698	÷	1163	kW
RS 130/M	160/930	÷	1512	kW
RS 190/M	470/1279	÷	2290	kW
RS 250/M MZ	600/1250	÷	2650	kW

The RS/M burners series covers a firing range from 70 to 2650 kW, and it has been designed for use in low or medium temperature hot water boilers, hot air or steam boilers, diathermic oil boilers.

Operation can be "two stage progressive" or, alternatively, "modulating" with the installation of a PID logic regulator and respective probes.

RS/M burners series guarantees high efficiency levels in all the various applications, thus reducing fuel consumption and running costs.

The exclusive design ensures reduced dimensions, simple use and maintenance.

A wide range of accessories guarantees elevated working flexibility.



Technical Data

MODEL		RS 34/M MZ	RS 44/M MZ	RS 50/M	RS 64/M MZ
Burner operation mode		Modulating (with regulator and probes accessories)			
Modulation ratio at max. output		6 ÷ 1			
Servomotor	type	SQN90			
	run time s	24			
Heat output	kW	70/130÷390	101/203÷550	85/290÷580	150/400÷850
	Mcal/h	60/112÷335	87/175÷473	73/249÷499	129/344÷731
Working temperature	°C min./max.	0/40			
FUEL/AIR DATA					
Net calorific value G20 gas	kWh/Nm³	10			
Density gas G20	kg/Nm³	0,71			
Output gas G20	Nm³/h	7/13÷39	10/20÷55	8,5/29÷58	15/40÷85
Net calorific value G25 gas	kWh/Nm³	8,6			
Density gas G25	kg/Nm³	0,78			
Output gas G25	Nm³/h	8/15÷45	12/24÷64	10/34÷68	17/47÷99
Net calorific value LPG gas	kWh/Nm³	25,8			
Density LPG gas	kg/Nm³	2,02			
Output LPG gas	Nm³/h	3/5÷15	4/8÷21	4/11÷23	6/16÷33
Fan	Type	(02)	(02)	(01)	(02)
Air temperature	Max. °C	60			
ELECTRICAL DATA					
Electrical supply	Ph/Hz/V	(04)	(04)	(06)	(05)
Auxiliary electrical supply	Ph/Hz/V	(04)	(04)	(03)	(03)
Control box	Type	RMG/M	RMG/M	LFL 1.333	RMG/M
Total electrical power	kW	0,6	0,7	0,75	1,4
Auxiliary electrical power	kW	0,3	0,28	0,3	0,3
Protection level	IP	40	40	44	40
Motor electrical power	kW	0,3	0,42	0,45	1,1
Rated motor current	A	3,2	3,5	2 - 1,4	4,8 - 2,8
Motor start current	A	15	17	14 - 10	25 - 14,6
Motor protection level	IP	54			
Ignition transformer	V1 - V2	230V-1x15 kV	230V-1x15 kV	230V-1x8 kV	230V-1x15 kV
	I1 - I2	1A - 25 mA	1A - 25 mA	1A - 20 mA	1A - 25 mA
Operation		Intermittent (at least one stop every 24 h) - Continuous as optional (at least one stop every 72 h)			
EMISSIONS					
Sound pressure	dBA	70	72	72	76
Sound output	W	--			
CO Emission	mg/kWh	< 40			
NOx Emission	mg/kWh	< 120	< 120	< 130	< 120
APPROVAL					
Directive		90/396 - 89/336 (2004/108) - 73/23 (2006/95) - 92/42 EC			
Conforming to		EN 676			
Certification		CE 0085BR0378	CE 0085BR0378	CE 0085AQ0709	in progress

- (01) Centrifugal with reverse curve blades
 (02) Centrifugal with forward curve blades
 (03) 1/50/230~(±10%)
 (04) 1/50-60/220-230~(±10%)
 (05) 3/50/230-400~(±10%)
 (06) 3/50-60/220-400~(±10%)
 (07) 3/50/400~(±10%)
 (08) 3/50/230~(±10%)

Reference conditions:

Temperature: 20°C - Pressure: 1013,5 mbar - Altitude: 0 m a.s.l. - Noise measured at a distance of 1 meter.

Since the Company is constantly engaged in the production improvement, the aesthetic and dimensional features, the technical data, the equipment and the accessories can be changed. This document contains confidential and proprietary information of RIELLO S.p.A. Unless authorised, this information shall not be divulged, nor duplicated in whole or in part.

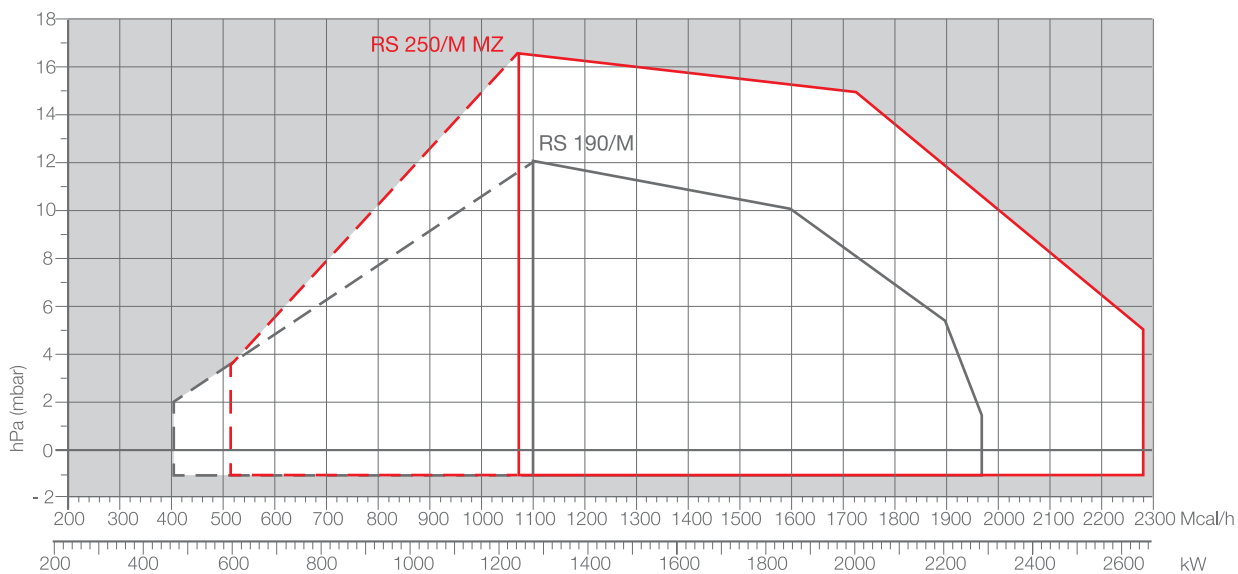
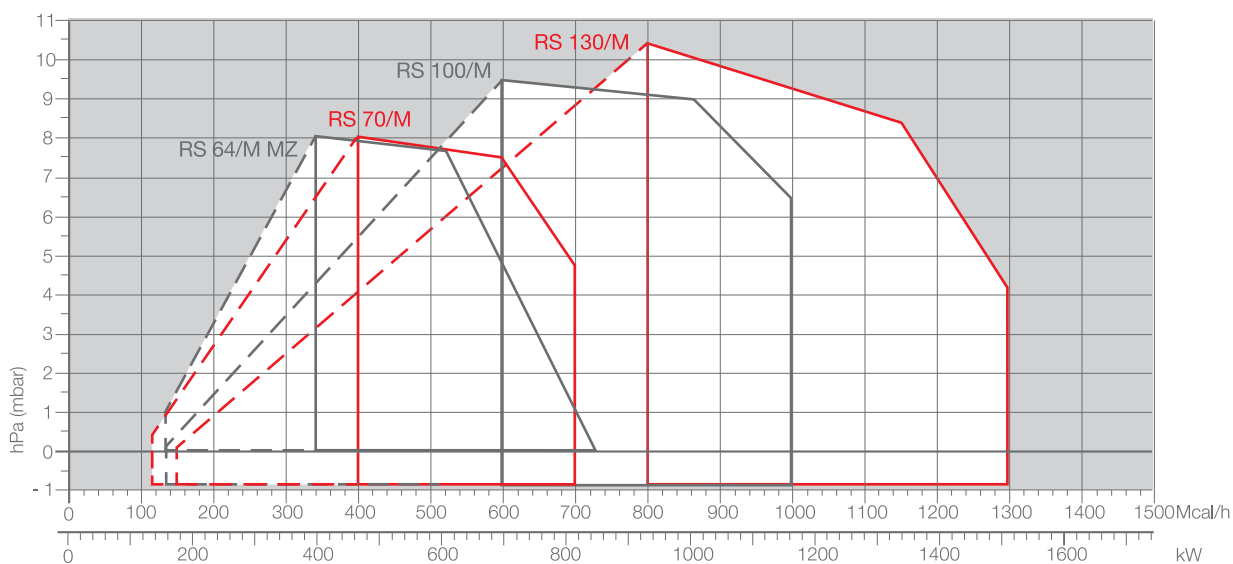
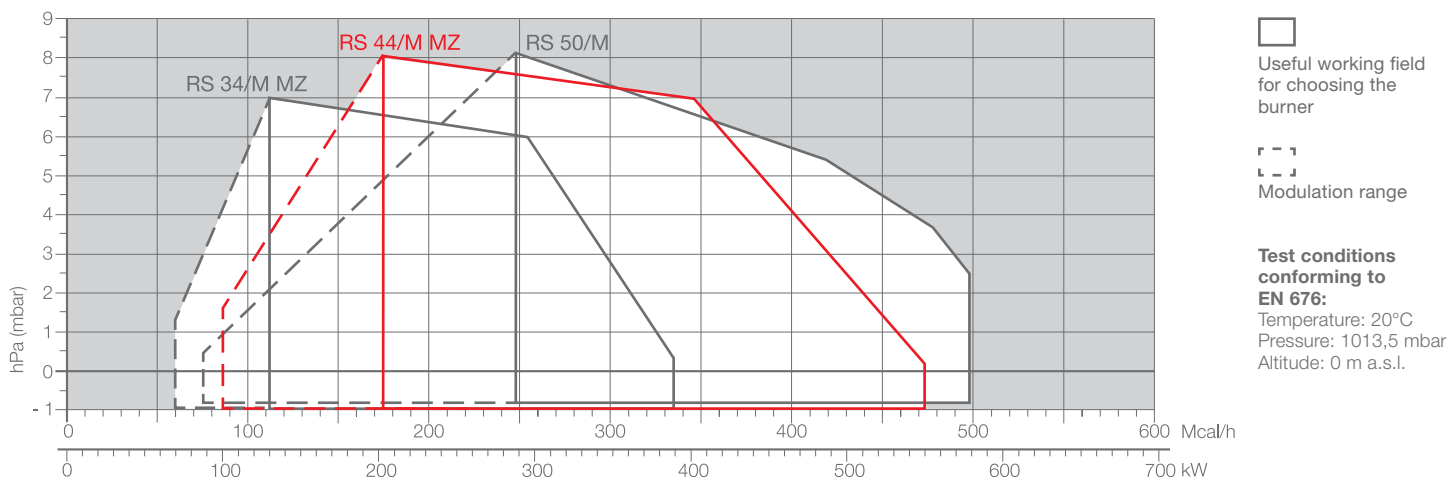
MODEL		RS 70/M		RS 100/M	RS 130/M	RS 190/M	RS 250/M MZ	
Burner operation mode		Modulating (with regulator and probes accessories)						
Modulation ratio at max. output		6 ÷ 1						
Servomotor	type	SQN31						
	run time s	42						
Heat output	kW	135/465÷814	150/698÷1163	160/930÷1512	470/1279÷2290	600/1250÷2650		
	Mcal/h	116/400÷700	129/600÷1000	138/800÷1300	405/1100÷1970	516/1075÷2279		
Working temperature	°C min./max.	0/40						
FUEL/AIR DATA								
Net calorific value G20 gas	kWh/Nm³	10						
Density gas G20	kg/Nm³	0,71						
Output gas G20	Nm³/h	13,5/46,5÷81,4	15/70÷116	16/93÷151	47/128÷229	60/125÷265		
Net calorific value G25 gas	kWh/Nm³	8,6						
Density gas G25	kg/Nm³	0,78						
Output gas G25	Nm³/h	16/54÷95	17/81÷135	19/108÷176	55/149÷266	70/145÷308		
Net calorific value LPG gas	kWh/Nm³	25,8						
Density LPG gas	kg/Nm³	2,02						
Output LPG gas	Nm³/h	5/18÷32	6/27÷45	6/36÷59	18/50÷89	23/48÷103		
Fan	Type	(01)	(01)	(01)	(02)	(02)		
Air temperature	Max. °C	60						
ELECTRICAL DATA								
Electrical supply	Ph/Hz/V	(05)	(05)	(05)	(05)	(07)	(08)	
Auxiliary electrical supply	Ph/Hz/V	(03)	(03)	(03)	(03)	(03)		
Control box	Type	LFL 1.333	LFL 1.333	LFL 1.333	LFL 1.333	RMG/M		
Total electrical power	kW	1,4	1,8	2,6	5,5	6,5		
Auxiliary electrical power	kW	0,3	0,3	0,4	1	1		
Protection level	IP	44	44	44	44	44		
Motor electrical power	kW	1,1	1,5	2,2	4,5	5,5		
Rated motor current	A	4,8 - 2,8	5,9 - 3,4	8,8 - 5,1	15,8 - 9,1	12,3	21,3	
Motor start current	A	25 - 14,6	27,7 - 16	57,2 - 33,2	126 - 73	83	143	
Motor protection level	IP	54						
Ignition transformer	V1 - V2	230V-1x8 kV	230V-1x8 kV	230V-1x8 kV	230V-1x8 kV	230V-1x15 kV		
	I1 - I2	1A - 20 mA	1A - 20 mA	1A - 20 mA	1A - 20 mA	1A - 20 mA		
Operation	Intermittent (at least one stop every 24 h) - Continuous as optional (at least one stop every 72 h)							
EMISSIONS								
Sound pressure	dBA	75	77	78,5	81	83		
Sound output	W	--						
CO Emission	mg/kWh	< 40						
NOx Emission	mg/kWh	< 130	< 130	< 130	< 130	< 120		
APPROVAL								
Directive	90/396 - 89/336 (2004/108) - 73/23 (2006/95) - 92/42 EC							
Conforming to	EN 676							
Certification	CE 0085AQ0708		CE 0085AQ0708	CE 0085AQ0708	CE 0085AT0042	CE 0085BS01140		

- (01) Centrifugal with reverse curve blades
 (02) Centrifugal with forward curve blades
 (03) 1/50/230~(±10%)
 (04) 1/50-60/220-230~(±10%)
 (05) 3/50/230-400~(±10%)
 (06) 3/50-60/220-400~(±10%)
 (07) 3/50/400~(±10%)
 (08) 3/50/230~(±10%)

Reference conditions:

Temperature: 20°C - Pressure: 1013,5 mbar - Altitude: 0 m a.s.l. - Noise measured at a distance of 1 meter.

FIRING RATES



GAS TRAINS

The burners are fitted with a butterfly valve to regulate the fuel, controlled by a variable profile cam servomotor. Fuel can be supplied either from the right or left hand sides.

A maximum gas pressure switch stops the burner in case of excess pressure in the fuel line (as accessory on RS 34-44/M MZ).

The gas train can be selected to best fit system requirements depending on the fuel output and pressure in the supply line.

The gas train can be "Multibloc" type (containing the main components in a single unit) or "Composed" type (assembly of the single components).

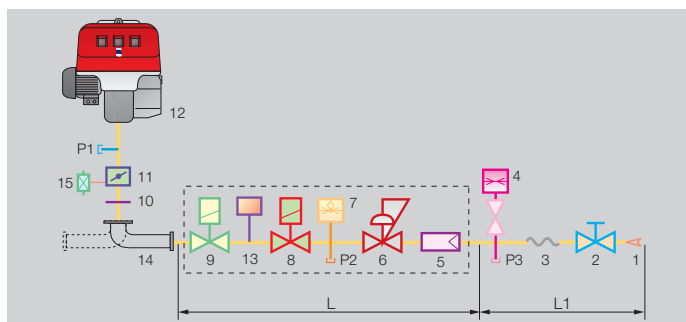


Example of the variable profile cam on RS 34-44/M MZ burners.

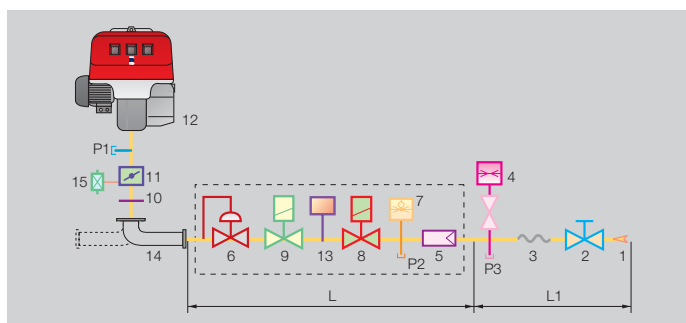


Example of the variable profile cam on RS 250/M MZ burners.

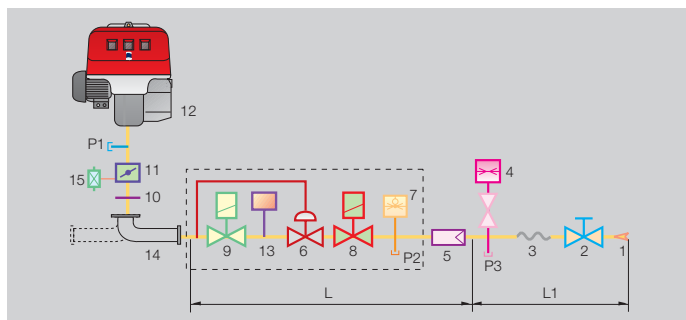
MULTIBLOC gas train type MBD



MULTIBLOC gas train type MBC 1200



COMPOSED gas train



- | | |
|----|--|
| 1 | Gas input pipework |
| 2 | Manual valve |
| 3 | Anti-vibration joint |
| 4 | Pressure gauge with pushbutton cock |
| 5 | Filter |
| 6 | Pressure regulator (vertical) |
| 7 | Minimum gas pressure switch |
| 8 | VS safety solenoid (vertical) |
| 9 | VR regulation solenoid (vertical) |
| 10 | Two settings: - firing output (rapid opening)
- maximum output (slow opening) |
| 11 | Gasket and flange supplied with the burner |
| 12 | Gas adjustment butterfly valve |
| 13 | Burner |
| 14 | Seal control mechanism for valves 8-9. According to standard EN 676, the seal control is compulsory for burners with maximum output above 1200 kW (in gas train with seal control) |
| 15 | Gas train-burner adapter |
| P1 | Maximum gas pressure switch |
| P2 | Combustion head pressure |
| P3 | Pressure downstream from the regulator |
| L | Pressure upstream from the filter |
| L1 | Gas train supplied separately, with the code given in the table |
| | Installer's responsibility |

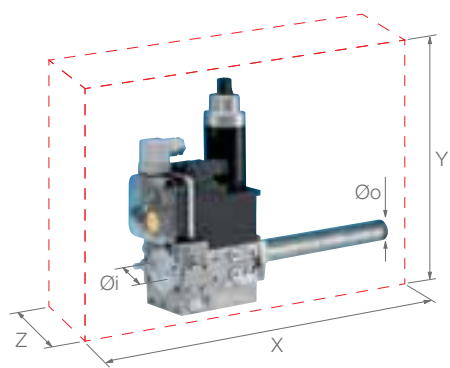
Gas trains are approved by standard EN 676 together with the burner.

The overall dimensions of the gas train depends on how they are constructed. The following table shows the maximum dimensions of the gas trains that can be fitted to RS/M burners, intake and outlet diameters and seal control if fitted.

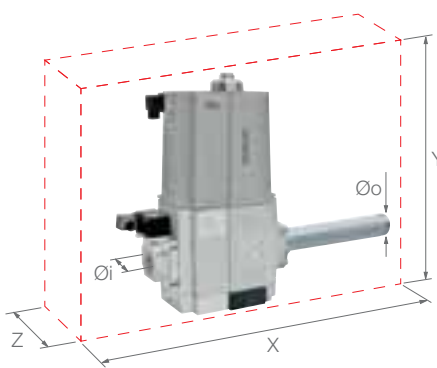
Please note that the seal control can be installed as an accessory, if not already installed on the gas train.

The maximum gas pressure of gas train "Multibloc" type is 360 mbar, and that one of gas train "Composed" type is 500 mbar.

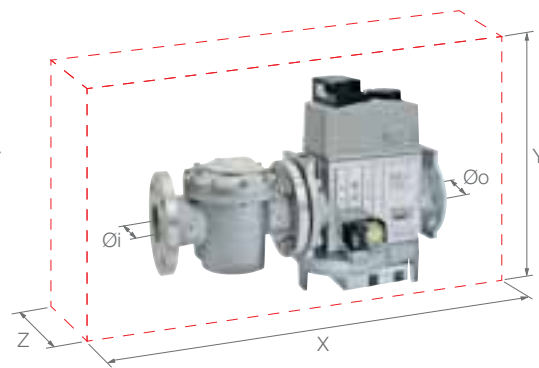
The range of pressure in the MULTIBLOC with flange can be modified choosing the stabiliser spring (see gas train accessory).



Example of gas train "MULTIBLOC" type MBD



Example of gas train "MULTIBLOC" type MBC 1200



Example of gas train "COMPOSED" type MBC 1900 - 3100

MULTIBLOC GAS TRAINS

COMPOSED GAS TRAINS

NAME	CODE	Ø I	Ø O	X mm	Y mm	Z mm	OUTPUT PRESSURE RANGE (mbar)	SEAL CONTROL
MBD 405	3970500 (1) 3970553 (1)	3/4"	3/4"	371	186	120	4 - 20	Accessory
MBD 407	3970229 (2) 3970599 (1)(3) 3970554 (1)	3/4"	3/4"	371	196	120	4 - 20	Accessory
MBD 410	3970230 (2) 3970600 (1)(3) 3970144 (1)	1"	3/4"	405	217	145	4 - 20	Accessory
MBD 412	3970231 (2) In progress (1)(3)	1"1/4	1"1/4	433	217	145	4 - 20	Accessory
MBD 412 CT	3970197 (1) 3970180 (1)	1"1/4	1"1/4	433	217	262	4 - 20	Incorporated
MBD 415	3970232 (2) 3970250 (1)(3)	1"1/2	1"1/2	523	250	100	4 - 33	Accessory
MBD 415 CT	3970198 (1) 3970253 (1)(3)	1"1/2	1"1/2	523	250		4 - 33	Incorporated
MBD 420	3970181 (1) 3970233 (2) 3970182 (1)	2"	2"	523	300		4 - 33	Accessory
MBD 420 CT	3970234 (2) 3970252 (1)(3)	2"	2"	523	300	227	4 - 33	Incorporated
MBC 1200 SE 50	3970221 (2)	2"	2"	573	425	161	4 - 60	Accessory
MBC 1200 SE 50 CT	3970225 (2)	2"	2"	573	425	288	4 - 60	Incorporated
MBC 1900 SE 65 FC	3970222 (2)	DN 65	DN 65	583	430	237	20 - 40	Accessory
MBC 1900 SE 65 FC CT	3970226 (2)	DN 65	DN 65	583	430	364	20 - 40	Incorporated
MBC 3100 SE 80 FC	3970223 (2)	DN 80	DN 80	633	500	240	20 - 40	Accessory
MBC 3100 SE 80 FC CT	3970227 (2)	DN 80	DN 80	633	500	367	20 - 40	Incorporated

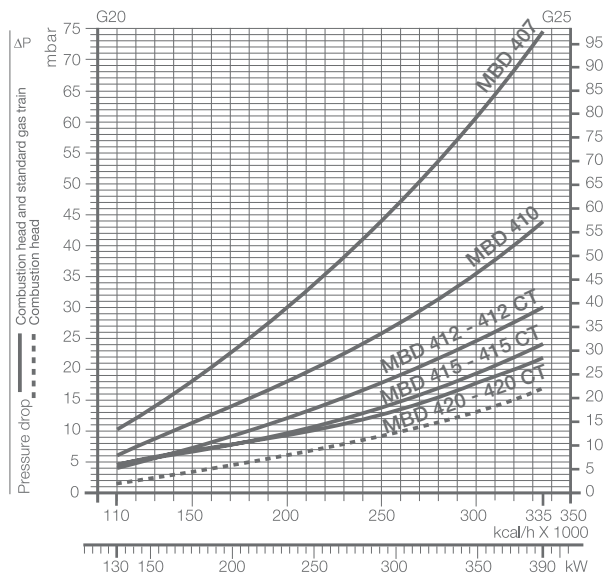
(1) Gas Train with 6-pin plug to install for connection to the burner.
(2) Gas Train with 6-pin plug installed for connection to the burner.

(3) Gas Train S52 type for application with high combustion head pressure drop.

PRESSURE DROP DIAGRAM

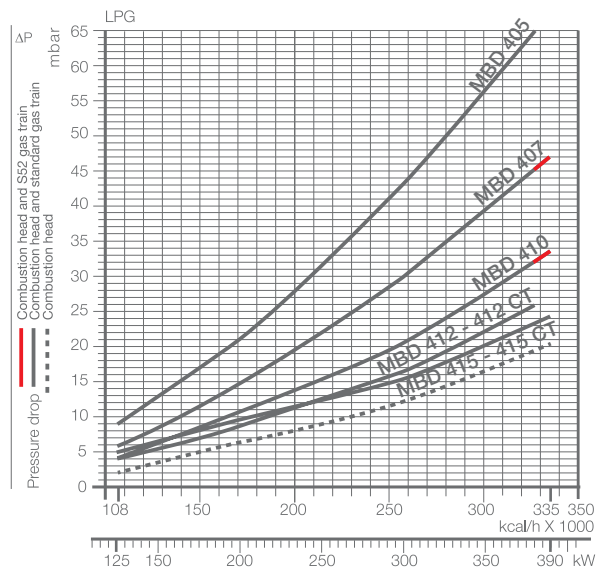
The diagrams indicate the minimum pressure drop of the burners with the various gas trains that can be matched with them; at the value of these pressure drop add the combustion chamber pressure. The value thus calculated represents the minimum required input pressure to the gas train.

RS 34/M MZ (NATURAL GAS)



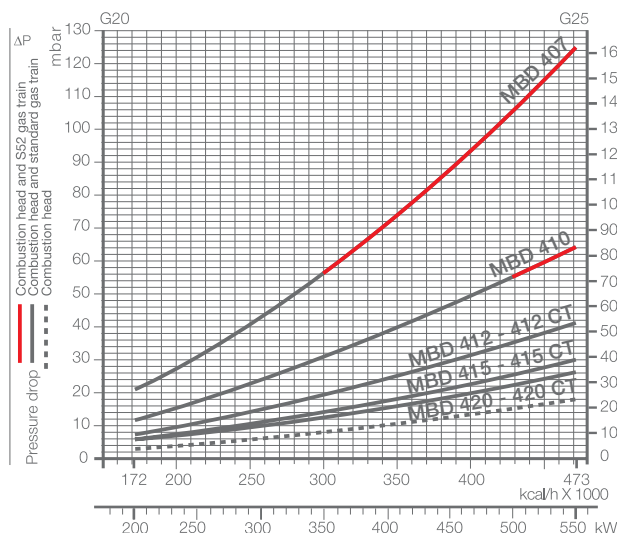
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 405	3970500 (1) 3970553 (1)	3000824	Accessory
MBD 407	3970229 (2) 3970599 (1)(3) 3970554 (1)	3000824	Accessory
MBD 410	3970230 (2) 3970600 (1)(3) 3970144 (1)	3000824	Accessory
MBD 412	3970231 (2)	-	Accessory

RS 34/M MZ (LPG)



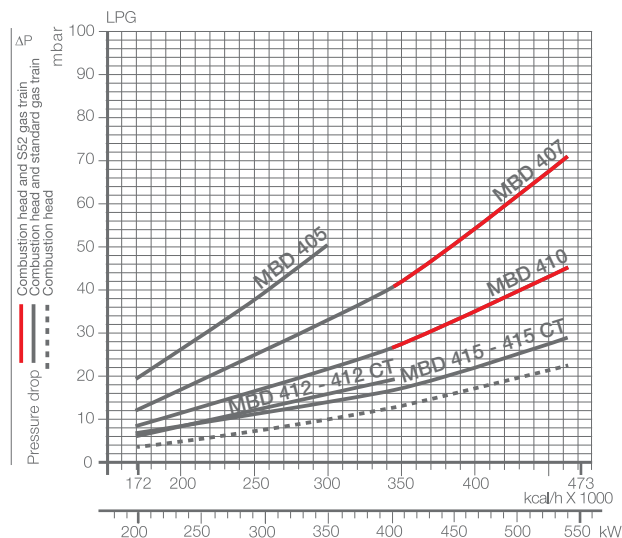
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 412 CT	3970197 (1)	-	Incorporated
MBD 415	3970180 (1) 3970232 (2)	-	Accessory
MBD 415 CT	3970198 (1)	-	Incorporated
MBD 420	3970181 (1) 3970233 (2)	3000822	Accessory
MBD 420 CT	3970182 (1) 3970234 (2)	3000822	Incorporated

RS 44/M MZ (NATURAL GAS)



GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 405	3970500 (1) 3970553 (1)	3000824	Accessory
MBD 407	3970229 (2) 3970599 (1)(3) 3970554 (1)	3000824	Accessory
MBD 410	3970230 (2) 3970600 (1)(3) 3970144 (1)	3000824	Accessory

RS 44/M MZ (LPG)

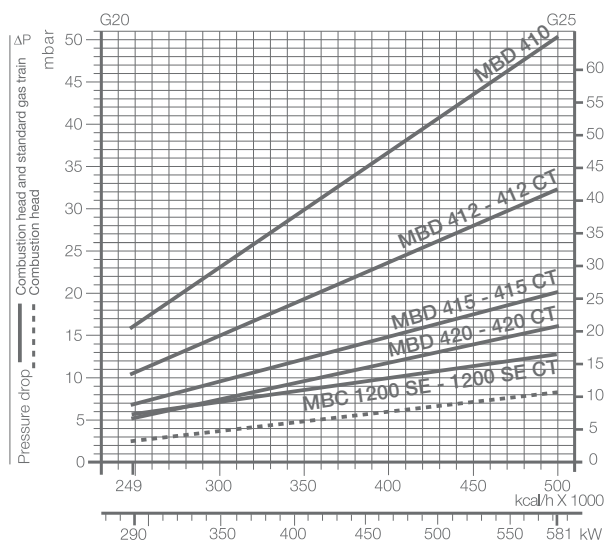


GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 412	3970231 (2)	-	Accessory
MBD 412 CT	3970197 (1)	-	Incorporated
MBD 415	3970180 (1) 3970232 (2)	-	Accessory
MBD 415 CT	3970198 (1)	-	Incorporated
MBD 420	3970181 (1) 3970233 (2)	3000822	Accessory
MBD 420 CT	3970182 (1) 3970234 (2)	3000822	Incorporated

(1) Gas Train with 6-pin plug to install for connection to the burner.
(2) Gas Train with 6-pin plug installed for connection to the burner.

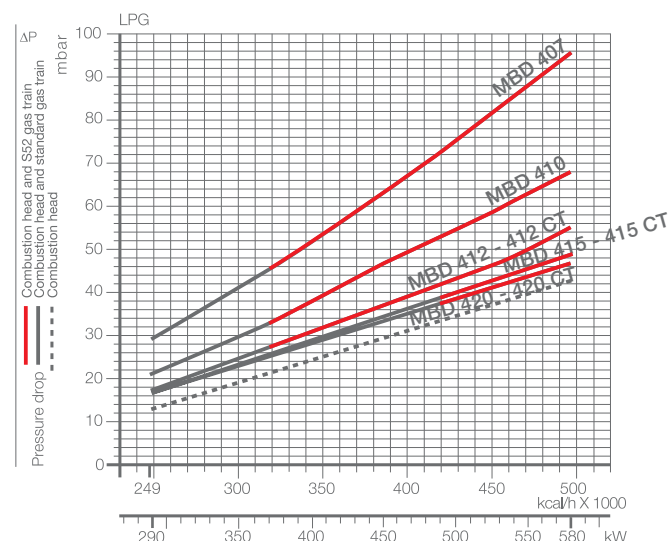
(3) Gas Train S52 type for application with high combustion head pressure drop.

RS 50/M (NATURAL GAS)



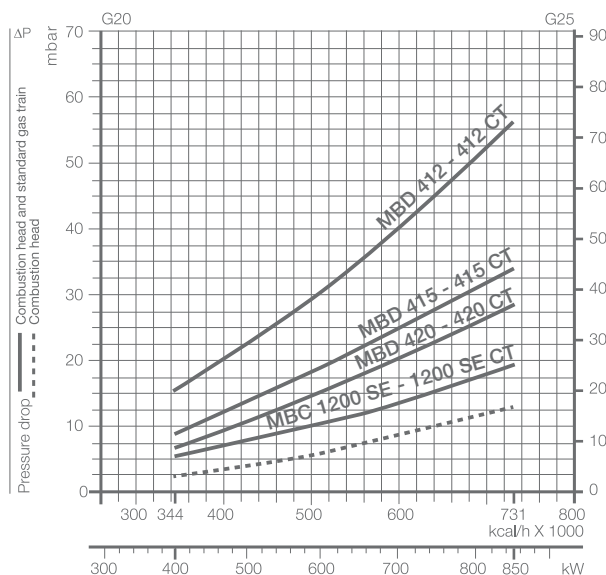
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 407	3970553 (1) 3970599 (1)(3)	3000824	Accessory Accessory
MBD 410	3970554 (1) 3970600 (1)(3)	3000824	Accessory Accessory
MBD 412	3970144 (1) In progress (1)(3)	-	Accessory Accessory
MBD 412 CT	3970197 (1)	-	Incorporated
MBD 415	3970180 (1) 3970250 (1)(3)	-	Accessory Accessory

RS 50/M (LPG)



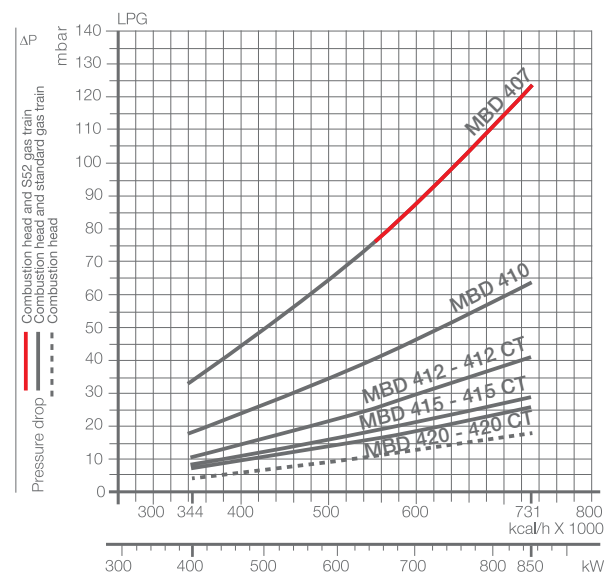
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 415 CT	3970198 (1) 3970253 (1)(3)	-	Incorporated Incorporated
MBD 420	3970181(1)	3000822	Accessory
MBD 420 CT	3970182(1) 3970252 (1)(3)	3000822	Incorporated Incorporated
MBC 1200 SE	3970221(2)	3000822	Accessory
MBC 1200 SE CT	3970225(2)	3000822	Incorporated

RS 64/M MZ (NATURAL GAS)



GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 407	3970553 (1) 3970599 (1)(3)	3000824+ 3000843	Accessory
MBD 410	3970554 (1)	3000824+ 3000843	Accessory
MBD 412	3970144 (1)	3000843	Accessory
MBD 412 CT	3970197 (1)	3000843	Incorporated
MBD 415	3970180 (1)	3000843	Accessory

RS 64/M MZ (LPG)

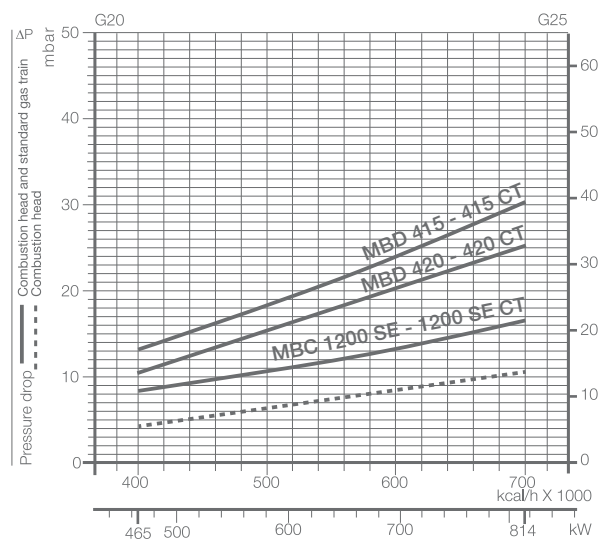


GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 415 CT	3970198 (1)	3000843	Incorporated
MBD 420	3970181 (1)	-	Accessory
MBD 420 CT	3970182 (1)	-	Incorporated
MBC 1200 SE	3970221 (2)	-	Accessory
MBC 1200 SE CT	3970225 (2)	-	Incorporated

(1) Gas Train with 6-pin plug to install for connection to the burner.
(2) Gas Train with 6-pin plug installed for connection to the burner.

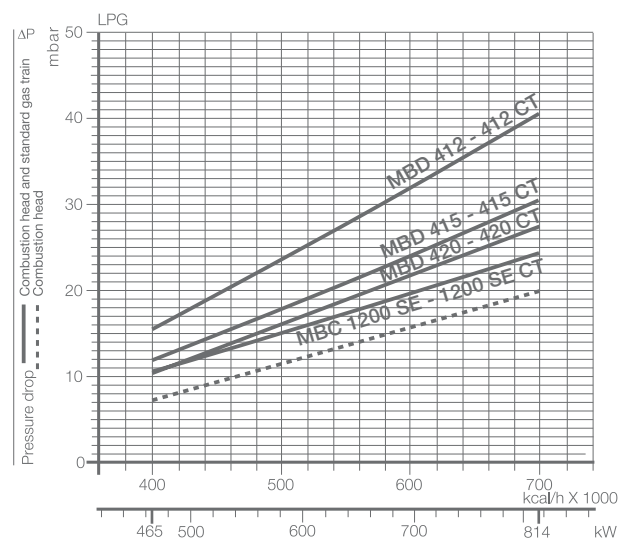
(3) Gas Train S52 type for application with high combustion head pressure drop.

RS 70/M (NATURAL GAS)



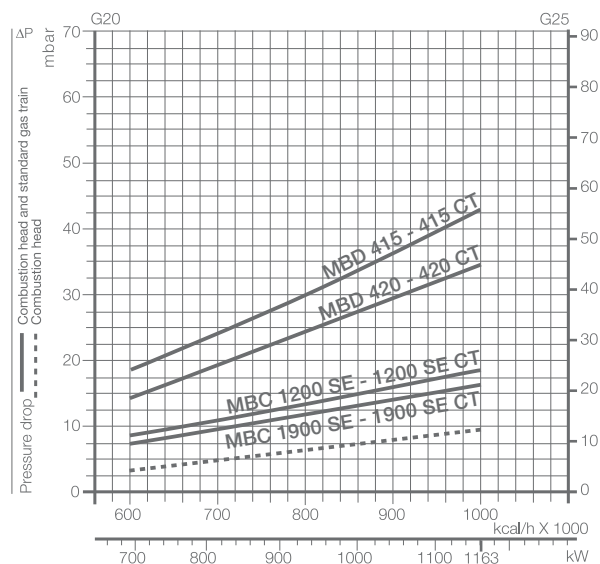
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 412	3970144	-	Accessory
MBD 412 CT	3970197	-	Incorporated
MBD 415	3970180	3000843	Accessory
MBD 415 CT	3970198	3000843	Incorporated

RS 70/M (LPG)



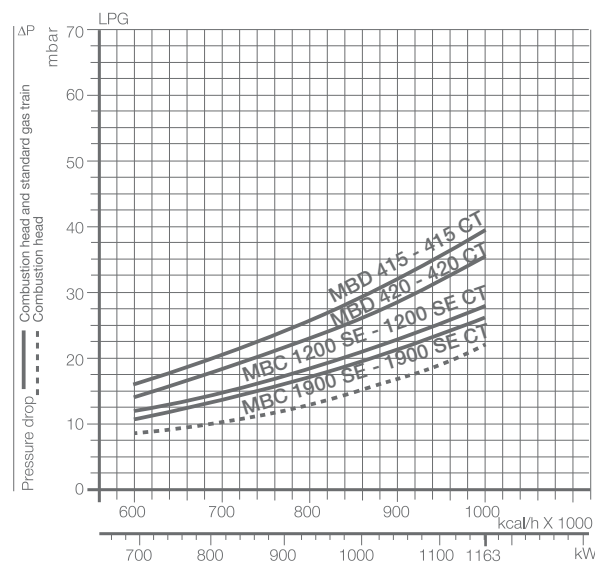
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 420	3970181	-	Accessory
MBD 420 CT	3970182	-	Incorporated
MBC 1200 SE	3970221	-	Accessory
MBC 1200 SE CT	3970225	-	Incorporated

RS 100/M (NATURAL GAS)



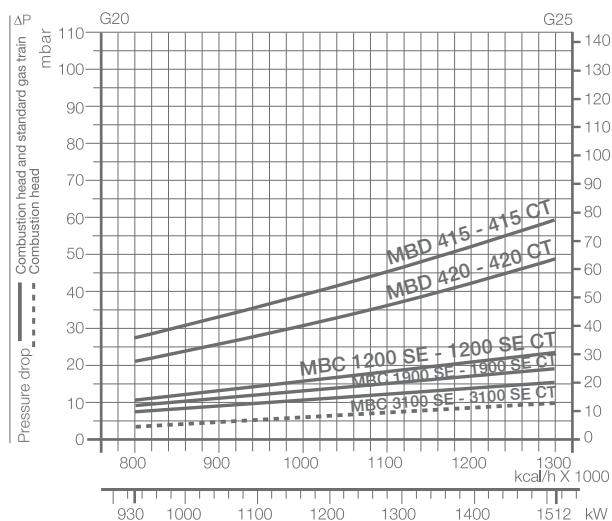
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 415	3970180	3000843	Accessory
MBD 415 CT	3970198	3000843	Incorporated
MBD 420	3970181	-	Accessory
MBD 420 CT	3970182	-	Incorporated

RS 100/M (LPG)



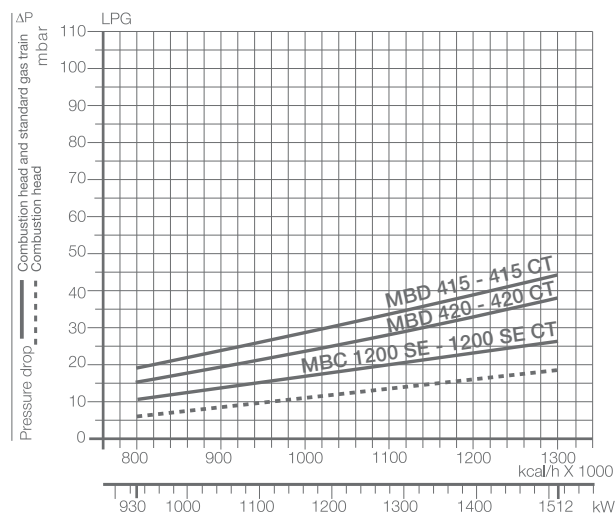
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBC 1200 SE	3970221	-	Accessory
MBC 1200 SE CT	3970225	-	Incorporated
MBC 1900 SE	3970222	3000825	Accessory
MBC 1900 SE CT	3970226	3000825	Incorporated

RS 130/M (NATURAL GAS)



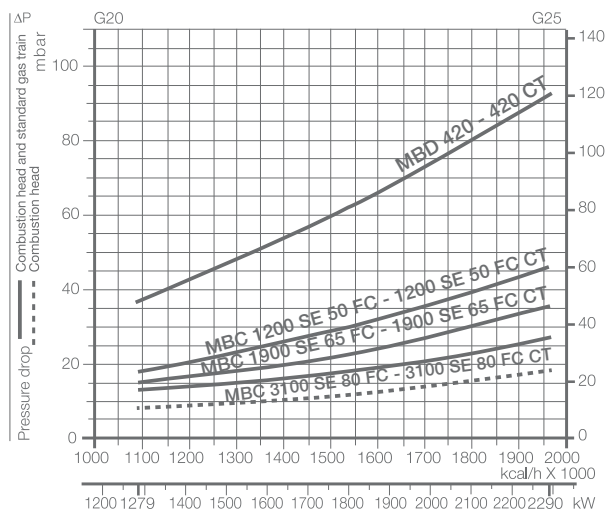
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 415	3970180	3000843	Accessory
MBD 415 CT	3970198	3000843	Incorporated
MBD 420	3970181	-	Accessory
MBD 420 CT	3970182	-	Incorporated
MBC 1200 SE	3970221	-	Accessory

RS 130/M (LPG)



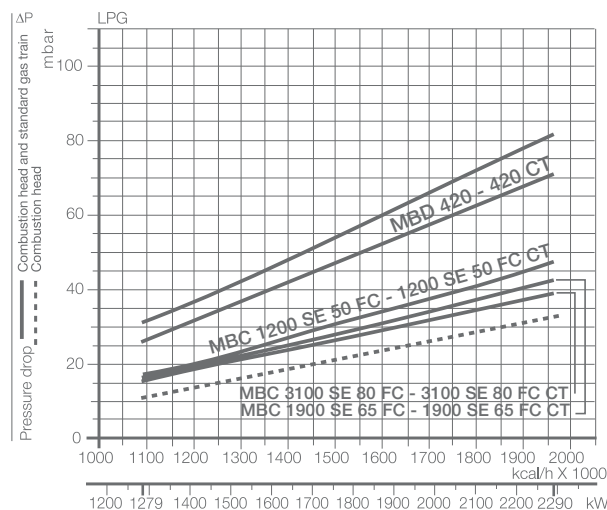
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBC 1200 SE CT	3970225	-	Incorporated
MBC 1900 SE	3970222	3000825	Accessory
MBC 1900 SE CT	3970226	3000825	Incorporated
MBC 3100 SE	3970223	3000826	Accessory
MBC 3100 SE CT	3970227	3000826	Incorporated

RS 190/M (NATURAL GAS)



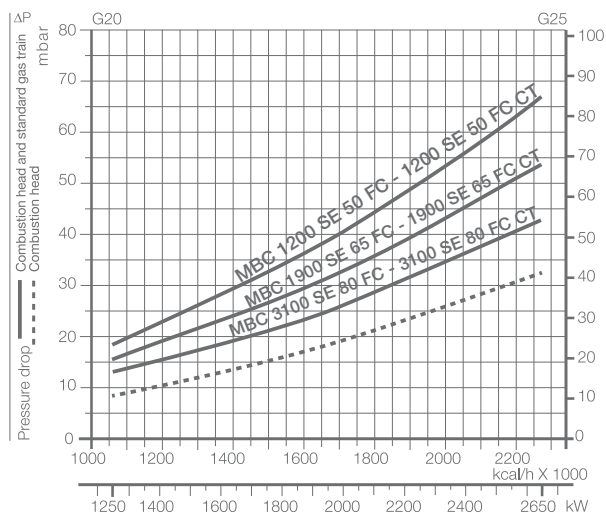
GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 415	3970180	3000843	Accessory
MBD 415 CT	3970198	3000843	Incorporated
MBD 420	3970181	-	Accessory
MBD 420 CT	3970182	-	Incorporated
MBC 1200 SE 50	3970221	-	Accessory

RS 190/M (LPG)



GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBC 1200 SE 50 CT	3970225	-	Incorporated
MBC 1900 SE 65 FC	3970222	3000825	Accessory
MBC 1900 SE 65 FC CT	3970226	3000825	Incorporated
MBC 3100 SE 80 FC	3970223	3000826	Accessory
MBC 3100 SE 80 FC CT	3970227	3000826	Incorporated

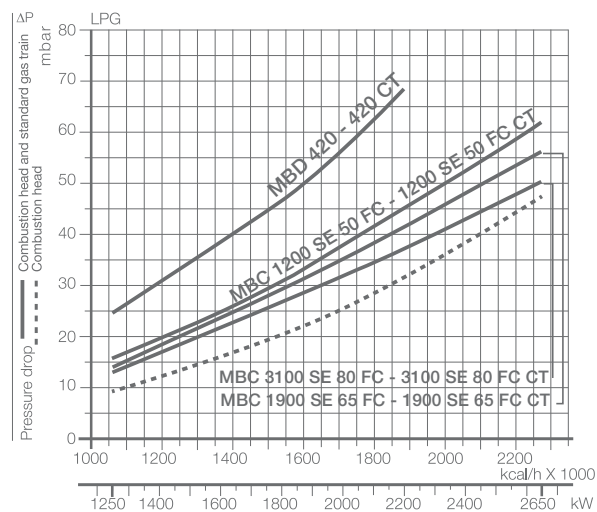
RS 250/M MZ (NATURAL GAS)



GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 420	3970181 (1)	-	Accessory
MBD 420 CT	3970182 (1)	-	Incorporated
MBC 1200 SE 50	3970221 (2)	-	Accessory
MBC 1200 SE 50 CT	3970225 (2)	-	Incorporated

- (1) Gas Train with 6-pin plug to install for connection to the burner.
 (2) Gas Train with 6-pin plug installed for connection to the burner.

RS 250/M MZ (LPG)



GAS TRAIN	CODE	ADAPTER	SEAL CONTROL
MBD 420	3970181 (1)	-	Accessory
MBD 420 CT	3970182 (1)	-	Incorporated
MBC 1200 SE 50	3970221 (2)	-	Accessory
MBC 1200 SE 50 CT	3970225 (2)	-	Incorporated

Please contact the Riello Burner Technical Office for different pressure levels from those above indicated and refer to the technical manual for the correct choice of the spring.

In LPG plants, Multibloc gas trains do not operate below 0°C. They are only suitable for gaseous LPG (liquid hydrocarbons destroy the seal materials).

MBC 1200 gas train: the minimum operating pressure (*) is higher or equal to 10 mbar. The gas train has to be installed next to the burner (if needed, only with the adapters listed in the catalogue) and it has to operate in its own working field.

MBC 1900-3100 gas train: the minimum operating pressure (*) is higher or equal to 15 mbar. The gas train has to be installed next to the burner (if needed, with the adapters listed in the catalogue) and it has to operate in its own working field.

(*) it is the upstream gas train pressure in full load operation conditions.

SELECTING THE FUEL SUPPLY LINES

The following diagram enables pressure drop in a pre-existing gas line to be calculated and to select the correct gas train.

The diagram can also be used to select a new gas line when fuel output and pipe length are known. The pipe diameter is selected on the basis of the desired pressure drop. The diagram uses methane gas as reference; if another gas is used, conversion coefficient and a simple formula (on the diagram) transform the gas output to a methane equivalent (refer to figure A). Please note that the gas train dimensions must take into account the back pressure of the combustion chamber during operations.

Control of the pressure drop in an existing gas line or selecting a new gas supply line.

The methane output equivalent is determined by the formula fig. A on the diagram and the conversion coefficient.

Once the equivalent output has been determined on the delivery scale (\dot{V}), shown at the top of the diagram, move vertically downwards until you cross the line that represents the pipe diameter; at this point, move horizontally to the left until you meet the line that represents the pipe length.

Once this point is established you can verify, by moving vertically downwards, the pipe pressure drop of on the bottom scale below (mbar).

By subtracting this value from the pressure measured on the gas

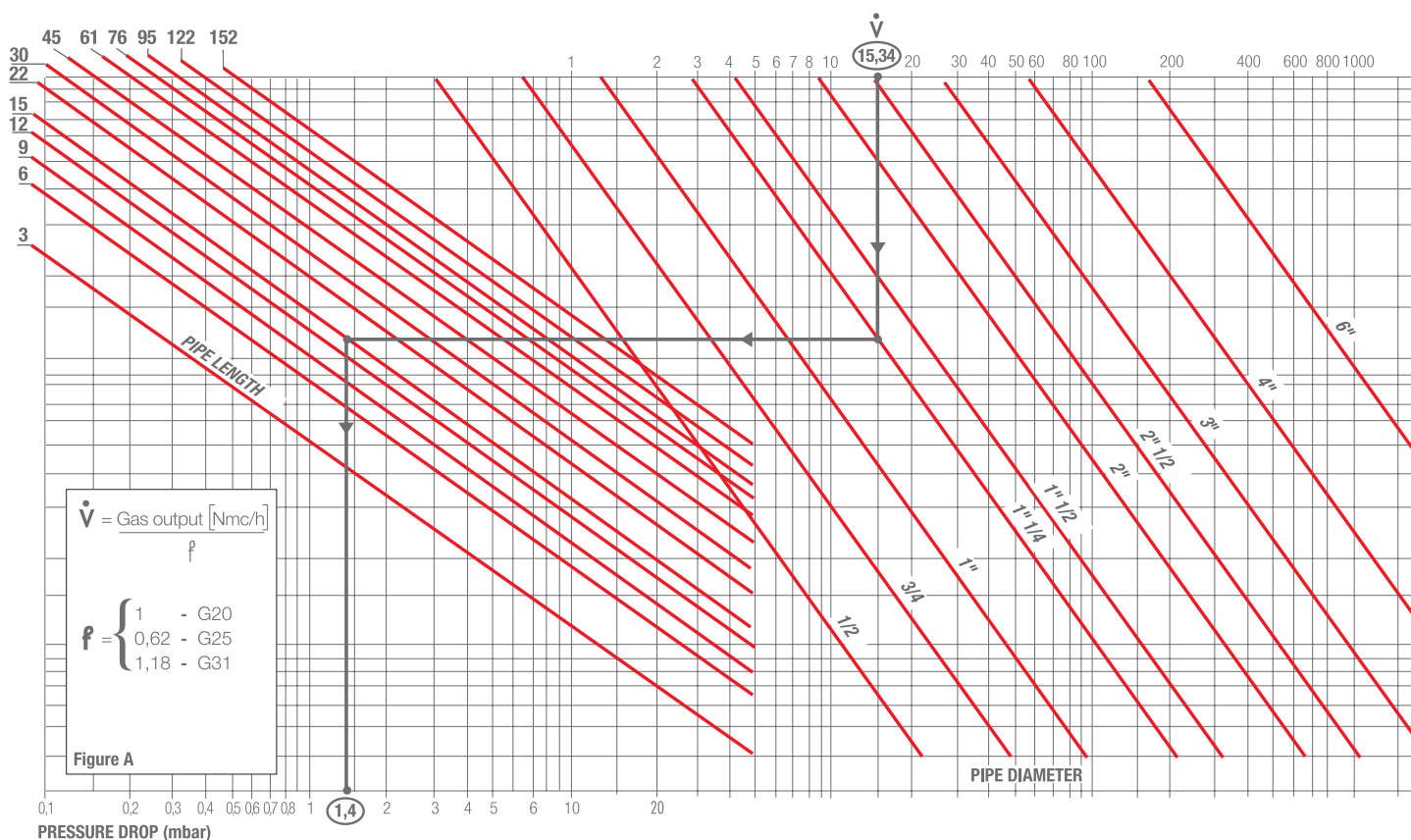
meter, the correct pressure value will be found for the choice of gas train.

Example:	- gas used	G25
	- gas output	9.51 mc/h
	- pressure at the gas meter	20 mbar
	- gas line length	15 m
	- conversion coefficient	0.62 (see figure A)

$$\text{equivalent methane output } \dot{V} = \left[\frac{9.51}{0.62} \right] = 15.34 \text{ mc/h}$$

- once the value of 15.34 has been identified on the output scale (\dot{V}), moving vertically downwards you cross the line that represents 1" 1/4 (the chosen diameter for the piping);
- from this point, move horizontally to the left until you meet the line that represents the length of 15 m of the piping;
- move vertically downwards to determine a value of 1.4 mbar in the pressure drop bottom scale;
- subtract the determined pressure drop from the meter pressure, the correct pressure level will be found for the choice of gas train;

$$\text{correct pressure} = (20 - 1.4) = 18.6 \text{ mbar}$$



Ventilation

The ventilation circuit produces low noise levels with high performance pressure and air output, inspite of the compact dimensions.

In the RS 34-44-190-250/M models, noise has been reduced by the special design of the air suction circuit.

On RS 50-70-100-130/M models, the use of reverse curve blades and sound-proofing material keeps extremely noise level very low.

A variable profile cam connects the fuel and air regulations, ensuring high fuel efficiency at all firing ranges.

A minimum air pressure switch stops the burner when there is an insufficient quantity of air at the combustion head.

The RS 34/M MZ and RS 44/M MZ are realised with a structure made by an innovative technology based on a new fibreglass reinforced polyamide material, with high thermal and mechanical characteristics, instead of the traditional aluminium.

This allows big advantages in terms of lay-out rationalisation, weight and dimensions reduction.

In order to guarantee the correct exercise temperature for the internal burner components in every working conditions, the new structure includes an innovative patented cooling technology.

Between the burner front base and the reinforcing steel front plate, had been create an air cavity offering an high thermal insulation against the front boiler reflection heat, and to further improve the insulation efficiency the innovative **HCS (Housing Cooling System)** technology had been developed. Inside the front base cavity an air circulation is activated with continuous air volume refresh to obtain an active cooling system and avoid any heat transfer to the electrical component housing.



Example of the servomotor for gas setting.



Example of HCS (Housing Cooling System) working concept.

> Combustion Head

Different lengths of the combustion head can be chosen for the RS/M series of burners.

The choice depends on the thickness of the front panel and the type of boiler.

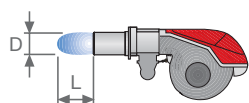
Depending on the type of generator, check that the penetration of the head into the combustion chamber is correct.

The internal positioning of the combustion head can easily be adjusted to the maximum defined output by adjusting a screw fixed to the flange.

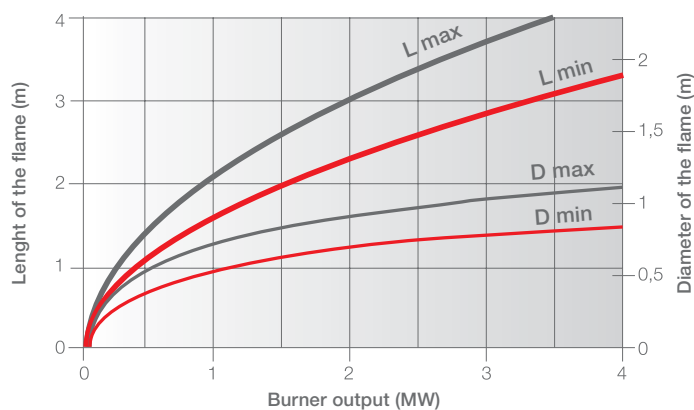


Example of a RS/M burner combustion head.

DIMENSIONS OF THE FLAME



Example:
 Burner thermal output = 2000 kW;
 L_{flame} (m) = 2,7 m (medium value);
 D_{flame} (m) = 0,8 m (medium value)





BURNER OPERATION MODE

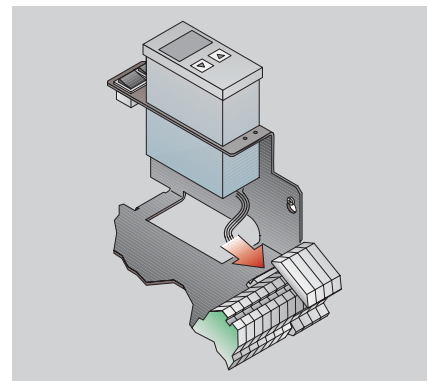
The RS/M series of burners can have “two stage progressive” or “modulating” operation.



Output regulator.



Analog control signal converter.

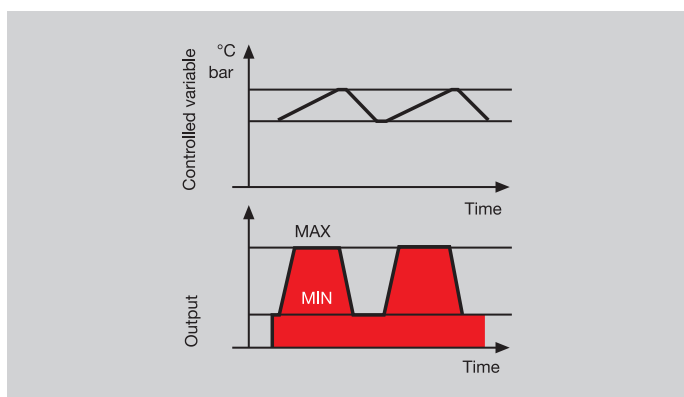


Example of regulator installation.

On “two stage progressive” operation, the burner gradually adapts the output to the requested level, by varying between two pre-set levels (see picture A).

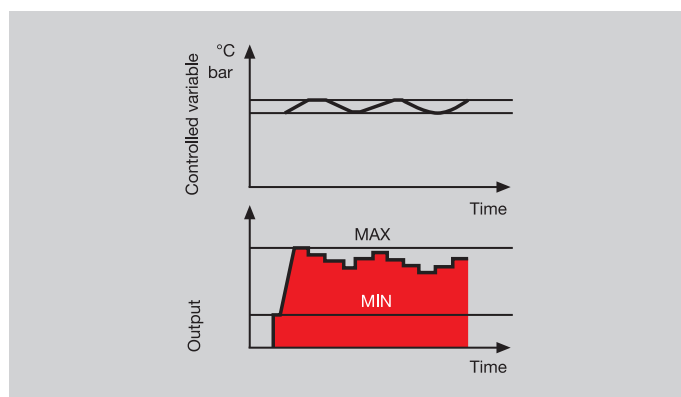
In “modulating” operation, normally required in steam generators, in superheated boilers or diathermic oil burners, a specific regulator or an analog control signal converter are required. These are supplied as accessories that must be ordered separately. The burner can work for long periods at intermediate output levels (see picture B).

“TWO STAGE PROGRESSIVE” OPERATION



Picture A

“MODULATING” OPERATION



Picture B

The RS 34-44-64-250/M MZ burner models are fitted with a new microprocessor control panel, RMG/M, for the supervision during intermittent operation.

For helping the commissioning and maintenance work, there are two main elements:

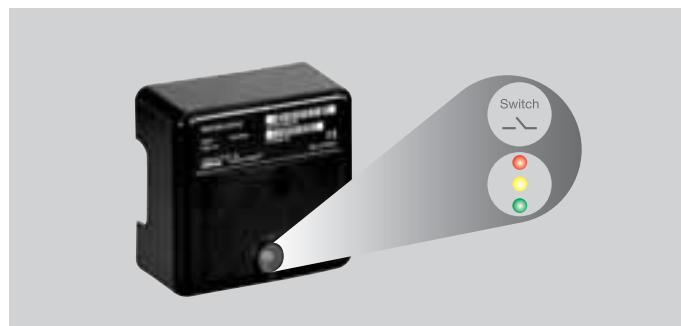


The lock-out reset button is the central **operating element** for resetting the burner control and for activating / deactivating the diagnostic functions.



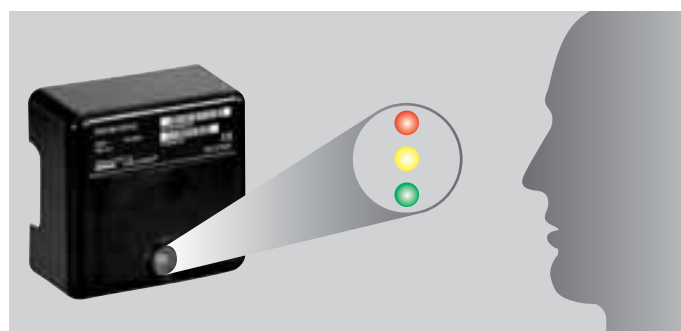
The multi-color LED is the central **indication element** for visual diagnosis and interface diagnosis.

Both elements are located under the transparent cover of lock-out reset button, as showed below.



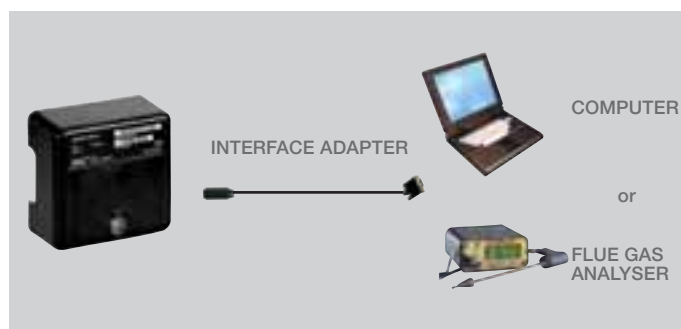
There are two diagnostic choices, for indication of operation and diagnosis of fault cause:

VISUAL DIAGNOSIS



INTERFACE DIAGNOSIS

By the interface adapter and a PC with dedicated software or by a predisposed flue gas analyzer (see paragraph accessories).



INDICATION OF OPERATION

In normal operation, the various status are indicated in the form of colour codes according to the table below.
The interface diagnosis (with adapter) can be activated by pressing the lock-out button for > 3 seconds.

COLOR CODE TABLE								
Operation status	Color code table							
Stand-by	●	●	●	●	●	●	●	●
Pre-purging	●	●	●	●	●	●	●	●
Ignition phase	●	●	●	●	●	●	●	●
Flame OK	●	●	●	●	●	●	●	●
Poor flame	●	●	●	●	●	●	●	●
Undervoltage, built-in fuse	●	●	●	●	●	●	●	●
Fault, alarm	●	●	●	●	●	●	●	●
Flame simulation	●	●	●	●	●	●	●	●

● LED off

DIAGNOSIS OF FAULT CAUSES

After lock-out has occurred, the red signal lamp is steady on. In this status, the visual fault diagnosis according to the error code table can be activated by pressing the lock-out reset button for > 3 seconds.

The interface diagnosis (with adapter) can be activated by pressing again the lock-out button for > 3 seconds.

The flashing of red LED are a signal with this sequence:

(e.g. signal with n° 3 flashes – faulty air pressure monitor)

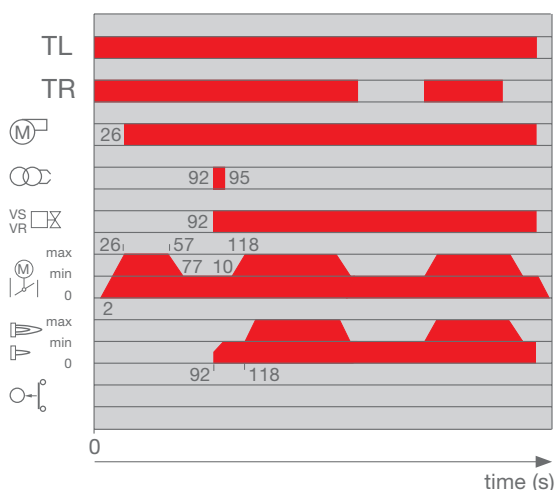


ERROR CODE TABLE

POSSIBLE CAUSE OF FAULT	FLASH CODE
No establishment of flame at the end of safety time:	<ul style="list-style-type: none"> - faulty or soiled fuel valves - faulty or soiled flame detector - poor adjustment of burner, no fuel - faulty ignition equipment
Faulty air pressure monitor	2x flashes
Extraneous light or simulation of flame on burner start up	3x flashes
Flame presence during pre-purging	4x flashes
Loss of flame during operation:	5x flashes
	<ul style="list-style-type: none"> - faulty or soiled fuel valves - faulty or soiled flame detector - poor adjustment of burner
Minimum air pressure switch opens during operation	7x flashes
Wrong electrical connections	18x flashes
Faulty control box	19x flashes
	20x flashes

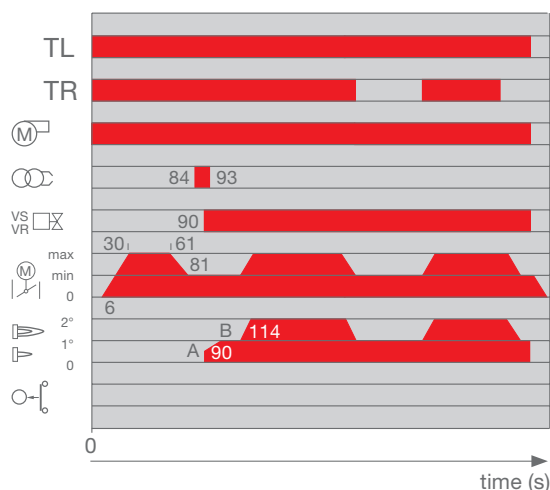
START UP CYCLE

RS 34/M MZ- 44/M MZ - 64/M MZ



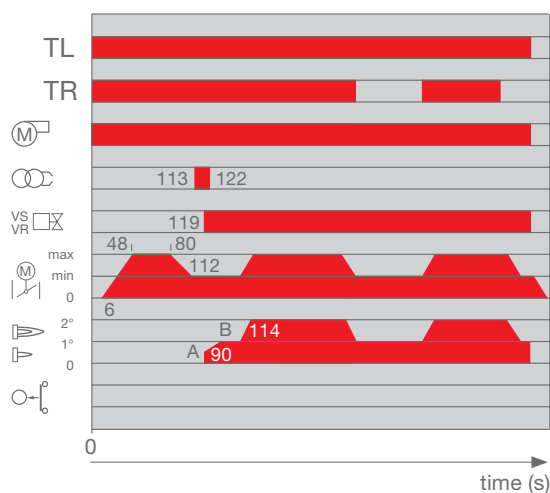
- 0s The TL remote control closes.
- 2-26s The servomotor opens the air-damper.
- 26-57s Pre-ventilation with air delivery at max output.
- 57-77s The air damper and the gas butterfly valve are positioned on MIN output.
- 92s The ignition electrode sparks.
- Firing: the VS safety valve and the VR adjustment valve open.
- 118s The start up cycle of the control box is concluded.

RS 50/M



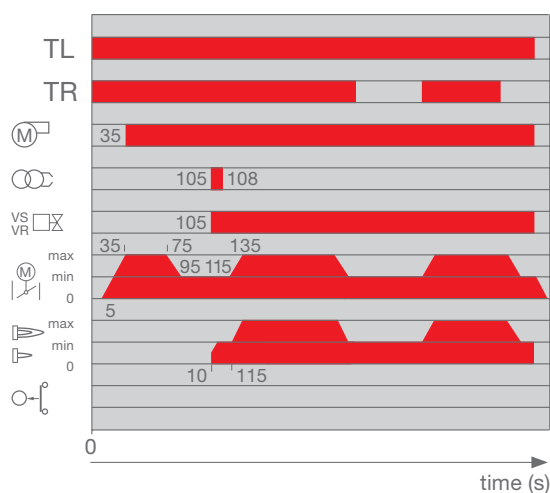
- 0s The TL remote control closes. The fan motor starts turning.
- 6-30s The servomotor opens the air-damper.
- 30-61s Pre-ventilation with air delivery at MAX output.
- 61-81s The air damper and the gas butterfly valve are positioned on MIN output.
- 84s The ignition electrode sparks.
- 90s Firing: the VS safety valve and the VR adjustment valve open.
- 114s The start up cycle of the control box is concluded.

RS 70/M - 100/M - 130/M - 190/M



- 0s The TL remote control closes. The fan motor starts turning.
- 6-48s The servomotor opens the air-damper.
- 48-80s Pre-ventilation with air delivery at MAX output.
- 80-112s The air damper and the gas butterfly valve are positioned on MIN output.
- 113s The ignition electrode sparks.
- 119s Firing: the VS safety valve and the VR adjustment valve open.
- 135s The start up cycle of the control box is concluded.

RS 250/M MZ



- 0s The TL remote control closes.
- 5-35s The servomotor opens the air-damper.
- 35-75s Pre-ventilation with air delivery at max output.
- 75-95s The air damper and the gas butterfly valve are positioned on MIN output.
- 105s The ignition electrode sparks.
- Firing: the VS safety valve and the VR adjustment valve open.
- 115s The start up cycle of the control box is concluded.

Burner Wiring

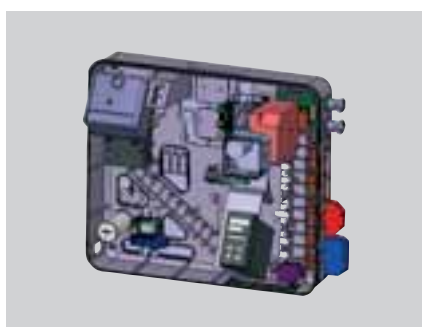
All models of the RS/M burner series have an easily accessible control panel for the electrical components housing and wiring. In particular the RS 34-44/M MZ models, thanks to the new structure concept, have a extremely clean electrical layout to optimise the commissioning and maintenance speed.

On these models the electrical connection are done by a Plug&Socket system, accessible from the external of the cover, and some of the main components as the servomotor, the air pressure switch, the electronic regulator (accessory) and the gas max pressure switch (accessory) are connected to the burner electrical wiring trough plugs & sockets system in order to facilitate the connection in case of maintenance.

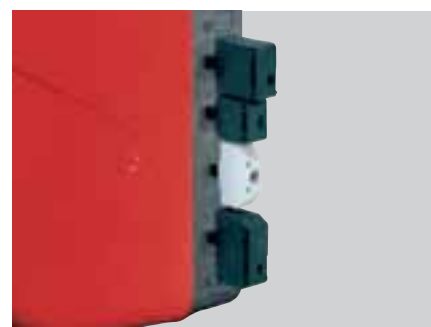
The electrical wiring of all RS/M burner models are very easy to do following the wiring diagrams included in the instruction handbook. Electrical connections must be made by qualified and skilled personnel, according to the local norms.



Example of the terminal board for electrical connections for the RS 70-100-130-190-250/M models.



Example of electrical components housing and Plug&Socket system for electrical connection of RS 34-44/M MZ.



The following table shows the supply lead sections and the type of fuse to be used.

MODEL	V	F (A)	L (mm ²)
► RS 34/M MZ	230	T6	1,5
► RS 44/M MZ	230	T6	1,5
► RS 44/M MZ	230	T6	1,5
	400	T6	1,5
► RS 50/M	230	T6	1,5
	400	T6	1,5
► RS 64/M MZ	230	T10	1,5
	400	T6	1,5
► RS 70/M	230	T10	1,5
	400	T6	1,5

MODEL	V	F (A)	L (mm ²)
► RS 100/M	230	T16	1,5
	400	T10	1,5
► RS 130/M	230	T16	1,5
	400	T10	1,5
► RS 190/M	230	T25	2,5
	400	T25	2,5
► RS 250/M MZ	230	25A aM - 40A gG	6
	400	16A aM - 32A gG	4

V = Electrical supply

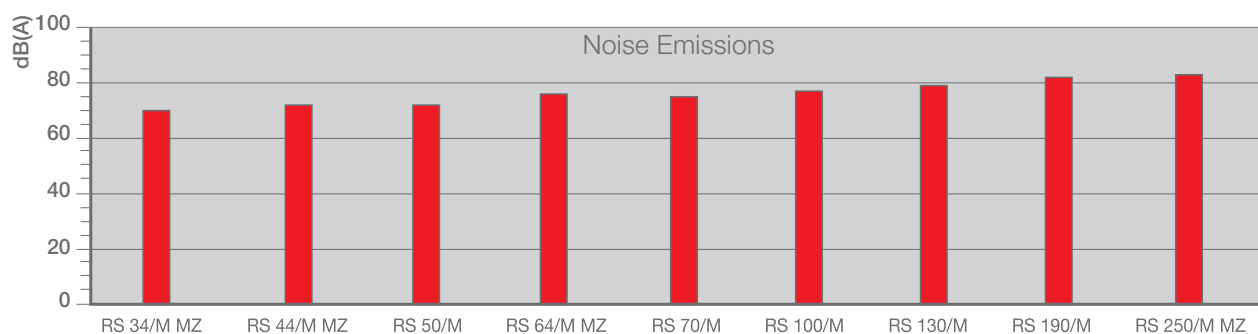
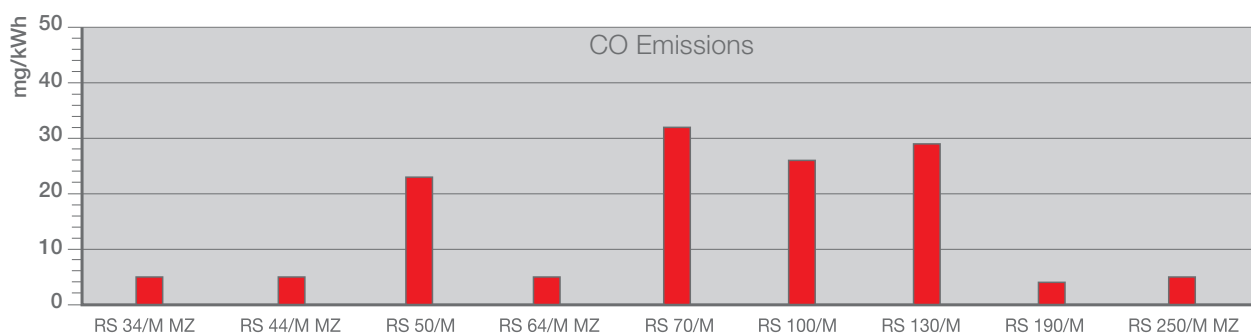
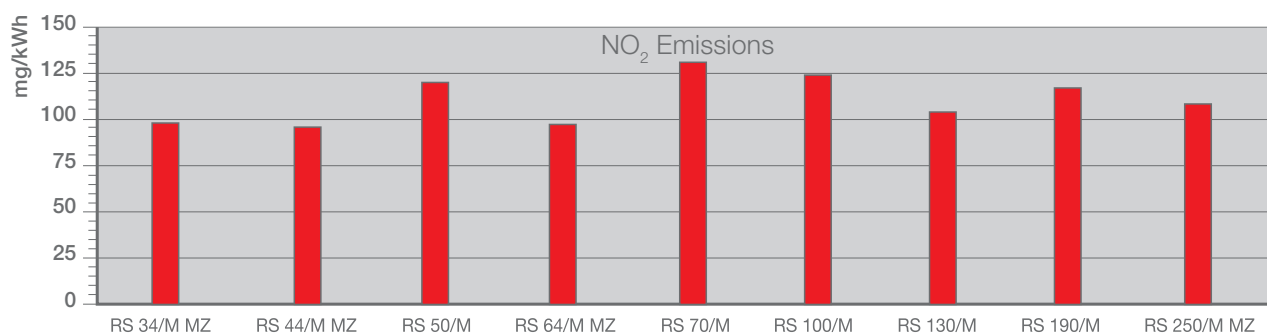
F = Fuse

L = Lead section

Emissions

The emission data has been measured in the various models at maximum output, according to EN 676 standard.

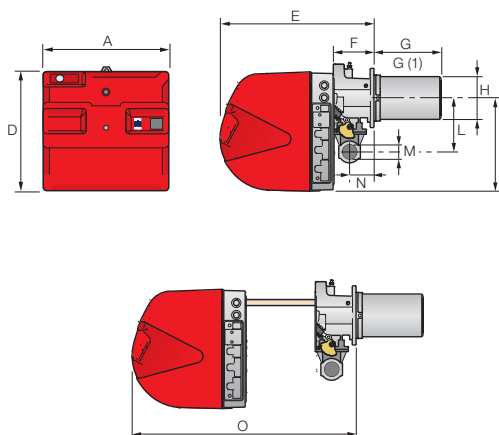
The NO_x emissions of RS 34-44-64-250/M MZ models are conforming to the class 2 of EN 676.



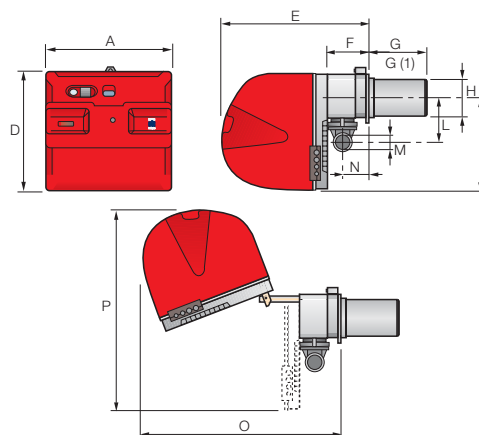
Overall Dimensions (mm)

BURNERS

RS 34/M MZ - 44/M MZ



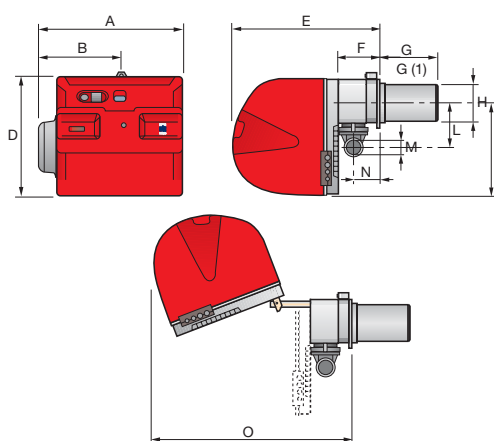
RS 50/M



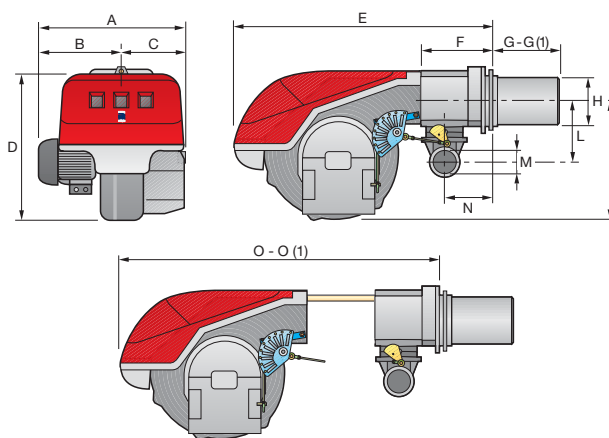
MODEL	A	D	E	F	G - G(1)	H	I	L	M	N	O	P
► RS 34/M MZ	442	422	508	138	216 - 351	140	305	177	1"1/2	84	780	-
► RS 44/M MZ	442	422	508	138	216 - 351	152	305	177	1"1/2	84	780	-
► RS 50/M	476	474	580	164	216 - 351	152	352	168	1"1/2	108	810	719

(1) dimension with extended head

RS 64/M MZ



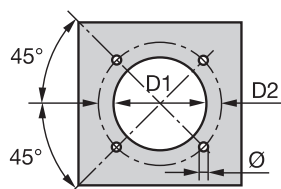
RS 70/M - 100/M - 130/M - 190/M - 250/M MZ



MODEL	A	B	C	D	E	F	G - G(1)	H	I	L	M	N	O - O(1)
► RS 64/M MZ	533	300	-	490	640	222	250 - 385	179	352	221	2"	134	810 - -
► RS 70/M	511	296	215	555	840	214	250 - 385	179	430	221	2"	134	1161 - 1296
► RS 100/M	527	312	215	555	840	214	250 - 385	179	430	221	2"	134	1161 - 1296
► RS 130/M	553	338	215	555	840	214	280 - 415	189	430	221	2"	134	1161 - 1296
► RS 190/M	681	366	315	555	856	230	372 - 530	222	430	221	2"	150	1328 - -
► RS 250/M MZ	732	427	305	555	872	230	370 - 520	222	430	221	2"	150	1322 - -

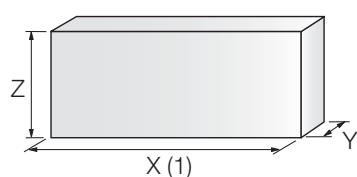
(1) dimension with extended head

BURNER - BOILER MOUNTING FLANGE



MODEL	D1	D2	Ø
► RS 34/M MZ	160	224	M8
► RS 44/M MZ	160	224	M8
► RS 50/M	160	224	M8
► RS 64/M MZ	185	275-325	M12
► RS 70/M	185	275-325	M12
► RS 100/M	185	275-325	M12
► RS 130/M	195	275-325	M12
► RS 190/M	230	325-368	M16
► RS 250/M MZ	230	325-368	M16

PACKAGING



MODEL	X (1)	Y	Z	kg
► RS 34/M MZ	1000	485	500	32
► RS 44/M MZ	1000	485	500	33
► RS 50/M	1200	502	520	41
► RS 64/M MZ	1200	580	520	42
► RS 70/M	1405	700	660	70
► RS 100/M	1405	700	660	73
► RS 130/M	1405	700	660	76
► RS 190/M	1405-1420	1000	660	82
► RS 250/M MZ	1405-1420	1000	660	117

(1) dimension with standard and extended head

Installation Description

Installation, start up and maintenance must be carried out by qualified and skilled personnel.
All operations must be performed in accordance with the technical handbook supplied with the burner.

BURNER SETTING

All the burners have slide bars, for easier installation and maintenance.

After drilling the boilerplate, using the supplied gasket as a template, dismantle the blast tube from the burner and fix it to the boiler.

Adjust the combustion head.

Fit the gas train, choosing this on the basis of the maximum output of the boiler and considering the enclosed diagrams.

Refit the burner casing to the slide bars.

Close the burner, sliding it up to the flange.



ELECTRICAL CONNECTIONS AND START UP

Make the electrical connections to the boiler following the wiring diagrams included in the instruction handbook.

Turn the motor to check rotation direction (if it is a three-phase motor).

Perform a first ignition calibration on the gas train.

On start up, check:

- Gas pressure at the combustion head (to max. and min. output)
- Combustion quality, in terms of unburned substances and excess air.

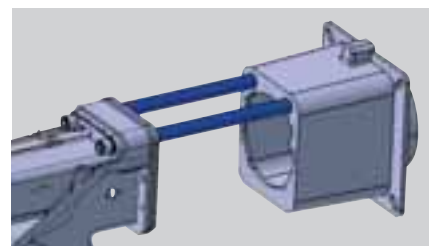


BURNER MAINTENANCE

The maintenance of RS/M burners is very simple thanks to the sliding bars system that allows an easy access to the internal components.

In particular the RS 34-44/M MZ models have a new sliding bars system to make easier the access to the combustion head.

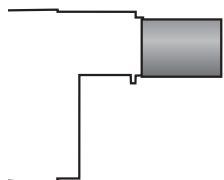
The RS 190/M and RS 250/M MZ have new reinforced sliding bars that make very strong the burner structure during maintenance.





Burner Accessories

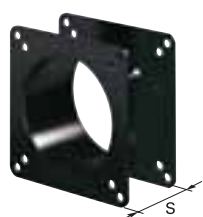
Extended heads



“Standard head” burners can be transformed into “extended head” versions, by using the special kit. The KITS available for the various burners, giving the original and the extended lengths, are listed below.

BURNER	'STANDARD HEAD' LENGTH (mm)	'EXTENDED HEAD' LENGTH (mm)	KIT CODE
► RS 34/M MZ	216	351	3010428
► RS 44/M MZ	216	351	3010429
► RS 50/M	216	351	3010078
► RS 64/M MZ	250	385	3010427
► RS 70/M	250	385	3010117
► RS 100/M	250	385	3010118
► RS 130/M	280	415	3010119
► RS 190/M	372	530	3010443
► RS 250/M MZ	370	520	3010412

Spacer kit



If burner head penetration into the combustion chamber needs reducing, varying thickness spacers are available, as given in the following table:

BURNER	SPACER THICKNESS S (mm)	KIT CODE
► RS 34/M MZ - 44/M MZ - RS 50/M	90	3010095
► RS 64/M MZ - RS 70/M - 100/M - 130/M	135	3010129
► RS 190/M - 250/M MZ	110	3000722

Continuous ventilation kit



If the burner requires continuous ventilation in the stages without flame, a special kit is available as given in the following table:

BURNER	KIT CODE
► RS 34/M MZ - 44/M MZ	3010449
► RS 50/M - 70/M - 100/M - 130/M - 190/M - 250/M	3010094

Sound proofing box



If noise emission needs reducing even further, sound-proofing boxes are available, as given in the following table:

BURNER	BOX TYPE	AVERAGE NOISE REDUCTION [dB(A)](*)	BOX CODE
► RS 34/M MZ - 44/M MZ - RS 50/M - RS 64/M MZ	C1/3	10	3010403
► RS 70/M - 100/M - 130/M - 190/M - RS 250/M MZ	C4/5	10	3010404

(*) according to EN 15036-1 standard

Accessories for modulating operation

REGULATOR



PROBE



ANALOG CONTROL SIGNAL CONVERTER



POTENTIOMETER KIT



To obtain modulating operation, the RS/M series of burners requires a regulator with three point outlet controls. On RS 34/M MZ - 44/M MZ - 250/M MZ the regulator is connected to the burner electrical wiring by plug-in system in order to make the connection easier and faster. The relative temperature or pressure probes fitted to the regulator must be chosen on the basis of the application.

The following table lists the accessories for modulating operation with their application range.

BURNER	TYPE	CODE
► RS 34/M MZ - 44/M MZ	RWF 40	3010417
► RS 50/M - 64/M MZ - RS 70/M - 100/M - 130/M - 190/M	RWF 40	3010212
► RS 250/M MZ	RWF 40	3010414

TYPE	RANGE (°C) (bar)	CODE
Temperature PT 100	-100 ÷ 500°C	3010110
Pressure 4 ÷ 20 mA	0 ÷ 2,5 bar	3010213
Pressure 4 ÷ 20 mA	0 ÷ 16 bar	3010214

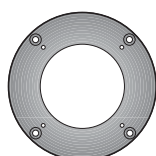
Modulating operation can also be obtained with an analog control signal converter and a feed-back three-pole potentiometer.

Alternatively, the potentiometer can be used to check the servomotor position.

BURNER	TYPE (INPUT SIGNAL)	CODE
► RS 34/M MZ - 44/M MZ	0/2 - 10 V (impedance 200 KΩ) 0/4 - 20 mA (impedance 250 Ω)	3010410
► RS 50/M - RS 64/M MZ - RS 70/M RS 100/M - 130/M - 190/M	0/2 - 10 V (impedance 200 KΩ) 0/4 - 20 mA (impedance 250 Ω)	on demand
► RS 250/M MZ	0/2 - 10 V (impedance 200 KΩ) 0/4 - 20 mA (impedance 250 Ω)	3010415

BURNER	KIT CODE
► RS 34/M MZ - 44/M MZ	3010420
► RS 50/M - RS 64/M MZ	3010109
► RS 70/M - 100/M - 130/M - 190/M	3010021
► RS 250/M MZ	3010416

Connection flange kit



A kit is available for use where the burner opening on the boiler is of excessive diameter.

BURNER	KIT CODE
► RS 34/M MZ - 44/M MZ - RS 50/M	3010138

LPG kit



For burning LPG gas, a special kit is available to be fitted to the combustion head on the burner, as given in the following table:

BURNER	KIT CODE FOR 'STANDARD HEAD'	KIT CODE FOR 'EXTENDED HEAD'
► RS 34/M MZ	3010423	3010423
► RS 44/M MZ	3010424	3010424
► RS 50/M	3010165	3010165
► RS 64/M MZ	3010434	3010435
► RS 70/M	3010097	3010098
► RS 100/M	3010099	3010100
► RS 130/M	3010101	3010102
► RS 190/M	3010166	3010166
► RS 250/M MZ	3010411	3010411

Town gas kit



For burning Town gas, a special kit is available:

BURNER	KIT CODE FOR 'STANDARD HEAD' (*)	KIT CODE FOR 'EXTENDED HEAD' (*)
► RS 34/M MZ	in progress	in progress
► RS 44/M MZ	in progress	in progress
► RS 50/M	3010285	3010285
► RS 70/M	3010286	3010286
► RS 100/M	3010287	3010287
► RS 130/M	3010288	3010288
► RS 190/M	3010297	3010297

(*) Without CE certification

Vibration reduction kit



The kit allow you to improve flame stability in some applications, where the boiler/flue assembly is liable to resonate.

BURNER	KIT CODE
► RS 50/M TC - RS 50/M TL	3010200
► RS 70/M TC - RS 70/M TL	3010201
► RS 100/M TC - RS 100/M TL	3010202
► RS 130/M TC	3010373
► RS 130/M TL	3010374
► RS 190/M TC	3010375

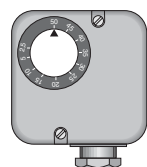
Ground fault interrupter kit



A "Ground fault interrupter kit" is available as a safety device for electrical system fault.

BURNER	KIT CODE
► RS 34/M MZ - 44/M MZ	3010448
► RS 50/M - RS 64/M MZ	3010321
► RS 70/M - 100/M - 130/M - 190/M - RS 250/M MZ	3010329

Gas max pressure switch



If necessary a Gas max pressure Switch kit is available and connectable to the burner electrical wiring trough Plugs & Sockets system.

BURNER	KIT CODE
► RS 34/M MZ - 44/M MZ	3010418

Volt free contact kit



A volt free contact kit is available for installation onto the burner. It can be used for a remote interface between burner operating signals.

Every burner can be equipped with a single kit for a remote check of the flame presence signal or the burner lockout indication.

BURNER	KIT CODE
► RS 34/M MZ - 44/M MZ - 64/M MZ	3010419

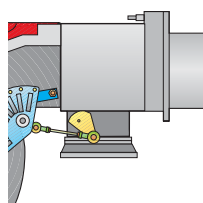
PC interface kit



To connect the flame control panel to a personal computer for the transmission of operation, fault signals and detailed service information, an interface adapter with PC software are available.

BURNER	KIT CODE
► RS 34/M MZ - 44/M MZ - 64/M MZ - 250/M MZ	3002719

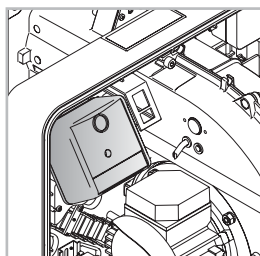
DN80 gas flange kit



To modify the standard 2" burner gas input connection in to DN80 connection, a specific gas flange is available.

BURNER	KIT CODE
► RS 64/M MZ - 70/M - 100/M - 130/M - 190/M - 250/M MZ	3010439

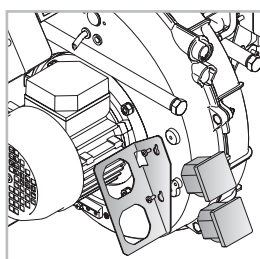
Post-ventilation kit



To have 20 s ventilation after opening of thermostats chain, a special kit is available.

BURNER	KIT CODE
► RS 34/M MZ - 44/M MZ	3010451

Hours counter kit



To measure the burner working time a hours counter kit is available.

BURNER	KIT CODE
► RS 34/M MZ - 44/M MZ	3010450

Gas Train Accessories

Stabiliser spring



Accessory springs are available to vary the pressure range of the gas train stabilisers. The following table shows these accessories with their application range.

GAS TRAIN	SPRING	SPRING CODE
MBC 1900 ► MBC 3100 MBC 5000	White from 4 to 20 mbar	3010381
	Red from 20 to 40 mbar	3010382
	Black from 40 to 80 mbar	3010383
	Green from 80 to 150 mbar	3010384

Please refer to the technical manual for the correct choice of spring.

Seal control kit
























To test the valve seals on the gas train, a special “seal control kit” is available. The valve seal control device is compulsory (EN 676) on gas trains to burners with a maximum output over 1200 kW. The sealing control is type VPS 504.

GAS TRAIN	KIT CODE
► MBD type	3010123
► MBC type	3010367

Adapters












When the diameter of the gas train is different from the set diameter of the burners, an adapter must be fitted between the gas train and the burner. The following table lists the adapters for various burners.

BURNER	GAS TRAIN	DIMENSIONS	ADAPTER CODE
► RS 34/M MZ	MBD 405 - 407 - 410	3/4"  1" 1/2	3000824
	MBD 420	2"  1" 1/2	3000822
► RS 44/M MZ	MBD 405 - 407 - 410	3/4"  1" 1/2	3000824
	MBD 420	2"  1" 1/2	3000822
► RS 50/M	MBD 407 - 410	3/4"  1" 1/2	3000824
	MBD 420 - MBC 1200	2"  1" 1/2	3000822
► RS 64/M MZ	MBD 407 - 410	3/4"  1" 1/2	3000824
		1" 1/2  2"	3000843
	MBD 412 - 415	1" 1/2  2"	3000843
► RS 70/M	MBD 415	1" 1/2  2"	3000843
	MBC 1900	DN 65  2" 1/2	3000825
		 2"	
	MBC 3100	DN 80  2" 1/2	3000826
	MBD 415	1" 1/2  2"	3000843
► RS 100/M	MBC 1900	 1" 1/2	3000825
		DN 65  2" 1/2	
	MBC 3100	 2"	3000826
		DN 80  2" 1/2	
► RS 130/M	MBC 1900	1" 1/2  2"	3000843
		DN 65  2" 1/2	
	MBC 3100	DN 80  2" 1/2	3000826

Adapters



When the diameter of the gas train is different from the set diameter of the burners, an adapter must be fitted between the gas train and the burner. The following table lists the adapters for various burners.

BURNER	GAS TRAIN	DIMENSIONS	ADAPTER CODE
► RS 190/M	MBD 415	1" 1/2  2"	3000843
	MBC 1900	DN 65  1" 1/2  2"	3000825
	MBC 3100	DN 80  2" 1/2  2"	3000826
► RS 250/M MZ	MBC 1900	DN 65  1" 1/2  2"	3000825
	MBC 3100	DN 80  2" 1/2  2"	3000826

Specification

DESIGNATION OF SERIES

A specific index guides your choice of burner from the various models available in the RS/M series.
Below is a clear and detailed specification description of the product.

Series: R									
	Fuel:		S	Natural Gas					
			SP	LPG					
			L	Light oil					
			LS	Light oil/Methane					
			N	Heavy oil					
Size									
	Setting:		/1	Single stage					
			...	Two stage					
			/M	Modulating					
	Emission:		...	Class 1 EN267 - EN676					
			MZ	Class 2 EN267 - EN676					
			BLU	Class 3 EN267 - EN676					
			MX	Class 1 EN267 Class 3 EN676					
	Head length:		TC	standard head					
			TL	extended head					
	Flame control system:								
			FS1	Standard (1 stop every 24 h)					
			FS2	Continuous working (1 stop every 72 h)					
	Electrical supply to the system:								
			1/230/50	1/230V/50Hz					
			1/220-230/50-60	1/220-230V/50-60Hz					
			3/230/50	3/230V/50Hz					
			3/400/50	3N/400V/50Hz					
			3/230-400/50	3/230V/50Hz - 3N/400V/50Hz					
			3/220/60	3/220V/60Hz					
			3/380/60	3N/380V/60Hz					
			3/220-380/60	3/220V/60Hz - 3N/380V/60Hz					
			3/220-400/50-60	3/220-230V/50-60Hz 3/380-400V/50-60Hz					
	Auxiliary voltage:								
			230/50-60	230V/50-60Hz					
			220-230/50-60	220-230V/50-60Hz					
			110/50-60	110V/50-60Hz					
	ID:		Differential switch						
R	S	50	/M		TC	FS1	3/230-400/50	230/50-60	
BASIC DESIGNATION									
EXTENDED DESIGNATION									

AVAILABLE BURNER MODELS

RS 34/M MZ	TC	FS1	1/220-230/50-60	220-230/50-60	
RS 34/M MZ	TL	FS1	1/220-230/50-60	220-230/50-60	
RS 44/M MZ	TC	FS1	1/220-230/50-60	220-230/50-60	
RS 44/M MZ	TL	FS1	1/220-230/50-60	220-230/50-60	
RS 44/M MZ	TC	FS1	3/220-400/50-60	220-230/50-60	
RS 44/M MZ	TL	FS1	3/220-400/50-60	220-230/50-60	
RS 50/M	TC	FS1	3/230-400/50	230/50-60	
RS 50/M	TL	FS1	3/230-400/50	230/50-60	
RS 64/M MZ	TC	FS1	3/230-400/50	230/50-60	
RS 64/M MZ	TL	FS1	3/230-400/50	230/50-60	
RS 64/M MZ	TC	FS2	3/230-400/50	230/50-60	
RS 64/M MZ	TL	FS2	3/230-400/50	230/50-60	
RS 70/M	TC	FS1	3/230-400/50	230/50-60	
RS 70/M	TL	FS1	3/230-400/50	230/50-60	
RS 70/M	TC	FS1	3/230-400/50	230/50-60	ID
RS 70/M	TL	FS1	3/230-400/50	230/50-60	ID
RS 100/M	TC	FS1	3/230-400/50	230/50-60	
RS 100/M	TL	FS1	3/230-400/50	230/50-60	
RS 100/M	TC	FS1	3/230-400/50	230/50-60	ID
RS 100/M	TL	FS1	3/230-400/50	230/50-60	ID
RS 130/M	TC	FS1	3/230-400/50	230/50-60	
RS 130/M	TL	FS1	3/230-400/50	230/50-60	
RS 130/M	TC	FS1	3/230-400/50	230/50-60	ID
RS 130/M	TL	FS1	3/230-400/50	230/50-60	ID
RS 190/M	TC	FS1	3/230-400/50	230/50-60	
RS 190/M	TC	FS1	3/230-400/50	230/50-60	ID
RS 250/M MZ	TC	FS1	3/230/50	230/50-60	
RS 250/M MZ	TL	FS1	3/230/50	230/50-60	
RS 250/M MZ	TC	FS1	3/400/50	230/50-60	
RS 250/M MZ	TL	FS1	3/400/50	230/50-60	
RS 250/M MZ	TC	FS2	3/230/50	230/50-60	
RS 250/M MZ	TL	FS2	3/230/50	230/50-60	
RS 250/M MZ	TC	FS2	3/400/50	230/50-60	
RS 250/M MZ	TL	FS2	3/400/50	230/50-60	

Other versions are available on request.

PRODUCT SPECIFICATION

RS 34/M MZ - 44/M MZ models

Burner

Monoblock forced draught gas burner with two stage progressive or modulating operation, with a specific kit, fully automatic, made up of:

- Air suction circuit
- High performance fan with straight blades
- Air damper for air flow setting and butterfly valve for regulating fuel output controlled by a servomotor with variable cam
- Starting motor at 2800 rpm, single-phase / 220-230V / 50-60Hz or three-phase / 380-400V / 50-60Hz
- Combustion head, that can be set on the basis of required output, fitted with:
 - stainless steel end cone, resistant to corrosion and high temperatures
 - ignition electrodes
 - ionisation probe
 - gas distributor
 - flame stability disk
- Exclusive patented HCS (Housing Cooling System) with high thermal insulation and air circulation with continuous air volume refresh for an active cooling system and avoid heat transfer to the electrical component housing
- Minimum air pressure switch stops the burner in case of insufficient air quantity at the combustion head
- Microprocessor-based flame control panel, with diagnostic functions
- Plugs and Sockets for electrical connection, accessible from the external of the cover
- Burner on/off selection switch
- Manual or automatic output increase/decrease selection switch
- Flame inspection window
- Slide bars for easier installation and maintenance
- Protection filter against radio interference
- IP 40 electric protection level.

Gas train

Fuel supply line, in the MULTIBLOC configuration or COMPOSED configuration, fitted with:

- Filter
- Stabiliser
- Minimum gas pressure switch
- Safety valve
- Valve seal control (for output > 1200 kW)
- One stage working valve with ignition gas output regulator.

Conforming to:

- 89/336 (2004/108) EC directive (electromagnetic compatibility)
- 73/23 (2006/95) EC directive (low voltage)
- 92/42/EC directive (performance)
- 90/396/EC directive (gas)
- EN 676 (gas burners).

Standard equipment:

- 1 gas train gasket
- 1 flange gasket
- 4 screws for fixing the flange
- 1 thermal screen
- 4 screws for fixing the burner flange to the boiler
- 3 plugs for electrical connection (RS 34-44/M MZ single-phase)
- 4 plugs for electrical connection (RS 44/M MZ three-phase)
- Instruction handbook for installation, use and maintenance
- Spare parts catalogue.

Available accessories to be ordered separately:

- Extended head kit
- Spacer kit
- Continuous ventilation kit

- Sound-proofing box
- RWF 40 output regulator
- Pressure probe 0 – 2.4 bar
- Pressure probe 0 – 16 bar
- Temperature probe -100 – 500°C
- Analog control signal converter
- Potentiometer kit for the servomotor
- LPG kit
- Connection flange kit
- Ground fault interrupter kit
- Gas max pressure switch
- Volt free contact kit
- PC interface kit
- Hours counter kit
- Post-ventilation kit
- Gas train adapter
- Seal control kit
- Stabiliser spring.

RS 50/M - 64/M MZ - 70/M - 100/M - 130/M - 190/M - 250/M MZ models

Burner

Monoblock forced draught gas burner with two stage progressive or modulating operation, with a specific kit, fully automatic, made up of:

- Air suction circuit lined with sound-proofing material
- Fan with reverse curve blades (RS 50 - 70 - 100 - 130/M models) or straight blades (RS 64/M MZ - 190/M - 250/M MZ models)
- Air damper for air flow setting and butterfly valve for regulating fuel output controlled by a servomotor with variable cam
- Starting motor at 2800 rpm, three-phase 400V with neutral, 50Hz
- Combustion head, that can be set on the basis of required output, fitted with:
 - stainless steel end cone, resistant to corrosion and high temperatures
 - ignition electrodes
 - ionisation probe
 - gas distributor
 - flame stability disk
- Maximum gas pressure switch to stop the burner in the case of excess pressure on the fuel supply line
- Minimum air pressure switch stops the burner in case of insufficient air quantity at the combustion head
- Flame control panel, fitted with control function for the correct positioning of the servomotor and possibility of post-purge by just changing the electric wiring (RS 50/M - 70/M - 100/M - 130/M - 190/M models)
- Microprocessor-based flame control panel, with diagnostic functions (RS 64/M MZ - 250/M MZ models)
- Burner on/off selection switch
- Manual or automatic output increase/decrease selection switch
- Flame inspection window
- Slide bars for easier installation and maintenance
- Protection filter against radio interference
- IP 44 electric protection level.

Gas train

Fuel supply line, in the MULTIBLOC configuration or COMPOSED configuration, fitted with:

- Filter
- Stabiliser
- Minimum gas pressure switch
- Safety valve
- Valve seal control (for output > 1200 kW)
- One stage working valve with ignition gas output regulator.

Conforming to:

- 89/336 (2004/108) EC directive (electromagnetic compatibility)
- 73/23 (2006/95) EC directive (low voltage)
- 92/42/EC directive (performance)
- 90/396/EC directive (gas)
- EN 676 (gas burners).

Standard equipment:

- 1 gas train gasket
- 1 flange gasket
- 4 screws for fixing the flange
- 1 thermal screen
- 4 screws for fixing the burner flange to the boiler
- Wiring loom fittings for the electrical connection (RS 50/M)
- 2 slide bar extensions (for extended head models and RS 190/M model)
- Instruction handbook for installation, use and maintenance
- Spare parts catalogue.

Available accessories to be ordered separately:

- Extended head kit
- Spacer kit
- Continuous ventilation kit
- Sound-proofing box
- RWF 40 output regulator
- Pressure probe 0 – 2.4 bar
- Pressure probe 0 – 16 bar
- Temperature probe -100 – 500°C
- Analog control signal converter
- Potentiometer kit for the servomotor
- LPG kit
- Town gas kit
- Vibration reduction kit
- Connection flange kit
- Ground fault interrupter kit
- PC interface kit
- Gas train adapter
- Seal control kit
- Stabiliser spring.

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