

MAS0605030R5

Mild steel, single door enclosure | Wall mounted enclosures



The mild steel single door wall mounted enclosure range, MAS, with a IP 66 protection degree, is available off the shelf in many different sizes. This enclosure range is well suited for many different applications. The risk for component failure, and with that unnecessary downtime, is eliminated as water and dust are prevented from entering the enclosure.



IP 66 | TYPE 4, 12 | IK 10

With mounting plate

H	600
W	500
D	300
h	570
w	450
d	282
Size	410 × 96
Type	3
Openings	1
N° of locks	2
Weight (kg)	18.35
Item no.	MAS0605030R5

Material: Body: 1.2 mm mild steel for enclosures with a depth of 155 mm / 1.4 mm for enclosures with a depth of 210 or 260 mm / 1.5 mm for enclosures with a depth of 300 or 400 mm, or if a height or width is 1000 mm or greater. Gland plate: 1.4 mm mild steel. Door: 1.2 mm mild steel / 1.5 mm for enclosures with a height or width of 500 mm or greater / 2 mm for enclosures with a height or width of 800 mm or greater. Mounting plate: 2 mm galvanized steel.

Body: Folded and seam welded. Four 8.5 mm diameter holes for wall fixing, pressed out in 20.4 mm diameter × 2 mm depressions, to allow air circulation around the rear part of the enclosure.

Door: Surface mounted with 130° opening. Concealed removable hinges with captive pin. Hinges can be mounted to allow left or right hand opening. Inner M6 welded studs to mount door profiles MMDP, see delivery. Sealing is ensured by an injected one piece polyurethane gasket.

Lock: nVent HOFFMAN customized double-bit 3 mm lock, with 90° movement and anti-vibration mechanism. Two locks for 600 mm high to 800 mm high enclosures. Espagnolette three point locking for 1000 mm high enclosures and above. Other inserts are available as an accessory.

Mounting plate: The mounting plate is marked vertically at 10 mm intervals, for easy horizontal positioning of equipment. On the top and bottom there are holes to facilitate cable fixing. Fixed onto M8 press welded studs to the rear of the enclosure. All sides, from 800 mm and above, are strengthened by folded edges. By using the AMG accessory, the mounting plate position can be adjusted to any depth.

Gland Plate Opening: Situated at the far rear of the enclosure, to make cabling onto the mounting plate easier.

Protection: Complies with IP 66 | TYPE 4, 12 | IK 10. For outdoor installation, the use of a rain Hood, ARF, and 100% polyester paint coating plus corrosion protection primer is recommended. Resistance to corrosion must be taken into consideration for outdoor and indoor applications.

Finish: RAL 7035 structured powder coating.

Delivery: Enclosure with door and mounting plate (not included for item numbers ending with PER5). For height 600 mm and above, two MMDP door mounting profiles. Gland plate(s) with gasket(s), plastic double-bit 3 mm key, and mounting accessories. Metallic key, for height 1000 mm and above. Earthing facilities.

Declaration of conformity

NO. OF PAGES

1 (1)

We: nVent HOFFMAN
Pº de la Finca 1, Ed
3 Madrid 28223

Declare under our sole responsibility that the **standard** powder paint coating for mild steel product ranges:

MCS, MCD, MCF, MCI, MKS, MKD, MAS, MAD, MAP, STB

to which this declaration relates, has been successfully tested according to:

ISO 6270 Paints and varnishes – Determination of resistance to humidity – Part 2: Condensation

Acceptance criteria: after **240** hours, blistering 0(S0) to ISO 4628-2 and rusting Ri0 to ISO 4628-3.

ISO 9227 Corrosion tests in artificial atmospheres - Salt spray tests

Acceptance criteria: after **480** hours, corrosion creep ≤ 2 mm from scribe.

These results match the test procedure for corrosivity category **C4 medium** in standard ISO 12944, which are:

240 hours condensation test to ISO 6270

480 hours salt spray test to ISO 9227

Madrid, April 16th, 2019

Product Management

[illegible]

SECTION A-A

110-210-310-410-510

35

56 (D=155)

96 (D=210-260-300-400)

25

SECTION B-B

Technical drawing of a rectangular plate. The drawing shows a front view with a central rectangular area and a smaller rectangular area on the right side. The dimensions are indicated by arrows and text labels:

- W-50**: Width of the central rectangular area.
- W-100**: Width of the smaller rectangular area on the right side.
- H-50**: Height of the central rectangular area.
- H-30**: Height of the smaller rectangular area on the right side.

Technical drawing of a rectangular frame. The drawing shows a rectangle with a horizontal centerline and a vertical centerline. The horizontal dimension is labeled W-40, and the vertical dimension is labeled H-40. The thickness of the frame is indicated as 20 on both the top and right sides. The corners of the frame are reinforced with circular elements, and there are small circles along the inner edges of the frame.

Locks	H	HL
1	$H < 600$	$H/2$
2	$600 \leq H < 800$	145
	$800 \leq H < 1000$	150
1*	$H \geq 1000$	$H/2$

	WM	WN
$600 \leq H \leq 800$	W-65	W-83
$H > 800$	W-110	W-128