




<b>Manufacturer:</b> BAS STEEL PROFILE SRL F/C:1019603000893 c.TVA:1019603000893 or: Taraclia, str. Voczalnaia 28 rep. Moldova		<b>MILL'S TEST CERTIFICATE</b> (ACC. TO EN10204 / 3.1) No. 2269 Date: 19.06.2024		<b>A10</b> Transport:					
<b>Customer:</b> Metalica - Zuev SRL mun. Chişinău, str. Gh.Asachi 62, ap 22		<b>A06</b> Welded cold sized tubes STEEL Grade Direct welded		<b>A03</b>		<b>B03-B06</b> Total weight, Kg 22 377		<b>B08</b> Total Length: 14 796 Pieces: 2 466 Bundles: 20	
<b>Contract No.:</b> 0035/1D		<b>A07</b> Package wrapped with 6 straps through the side 100% NDT on the weld seam. NDT on the weld seam acc. EN ISO		<b>EN 10219-1/2</b> S235JRH					
<b>Specification №</b> 0035/1D		Plain ends, straight cut from mill		<b>2174</b>					

Nr. crt.	B07			B09			B11			B08		B12	B13	Meters
	Nr. Bundles	Heat	Product	Dimension(mm)			Length(mm)	Deviation	Bundles	Pieces	Netto Weight (Kg)	Brutto weight, kg		
1	19739	RM13588	S235JRH	40 x 20 x 1.8		6 000		1	126	1 145			756	
2	19742	RM13588	S235JRH	40 x 20 x 1.8		6 000		1	126	1 140			756	
3	19761	RM23648	S235JRH	40 x 20 x 1.8		6 000		1	126	1 145			756	
4	19758	RM23648	S235JRH	40 x 20 x 1.8		6 000		1	126	1 140			756	
5	19756	RM13588	S235JRH	40 x 20 x 1.8		6 000		1	126	1 150			756	
6	19750	RM13588	S235JRH	40 x 20 x 1.8		6 000		1	126	1 140			756	
7	19748	RM13588	S235JRH	40 x 20 x 1.8		6 000		1	126	1 135			756	
8	19745	RM13588	S235JRH	40 x 20 x 1.8		6 000		1	126	1 145			756	
9	19762	RM23648	S235JRH	40 x 20 x 1.8		6 000		1	126	1 145			756	
10	19768	RA03663	S235JRH	40 x 20 x 1.8		6 000		1	126	1 140			756	
11	19772	RA03663	S235JRH	40 x 20 x 1.8		6 000		1	126	1 140			756	
12	19775	RA03663	S235JRH	40 x 20 x 1.8		6 000		1	126	1 135			756	
13	19798	RA03663	S235JRH	40 x 20 x 1.8		6 000		1	126	1 140			756	
14	19802	RA03663	S235JRH	40 x 20 x 1.8		6 000		1	126	1 150			756	
15	19853	RM23648	S235JRH	40 x 20 x 1.8		6 000		1	126	1 140			756	
16	19852	RM23648	S235JRH	40 x 20 x 1.8		6 000		1	126	655			432	
17	19851	RM23648	S235JRH	40 x 20 x 1.8		6 000		1	126	1 147			756	
18	19849	RM23648	S235JRH	40 x 20 x 1.8		6 000		1	126	1 143			756	
19	19847	RM23648	S235JRH	40 x 20 x 1.8		6 000		1	126	1 152			756	
20	19824	RA03663	S235JRH	40 x 20 x 1.8		6 000		1	126	1 145			756	

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Chemical Composition (химический состав)

Nr. crt.	B07		B01-B02		B09										
	Nr. Bundles	Heat	Product	Dimension(mm)	C	Si	Mn	S	P	Cr	NI	Cu	As	N	Al
					x100	x100	x100	x1000	x1000	x100	x100	x100	x100	x1000	x1000
1	19739	RM13588	S235JRH	40 x 20 x 1.8	7	1	34	13	14	2	4	3		20	40
2	19742	RM13588	S235JRH	40 x 20 x 1.8	7	1	34	13	14	2	4	3		20	40
3	19761	RM23648	S235JRH	40 x 20 x 1.8	6	1	33	15	13	1	3	4		20	40
4	19758	RM23648	S235JRH	40 x 20 x 1.8	6	1	33	15	13	1	3	4		20	43
5	19756	RM13588	S235JRH	40 x 20 x 1.8	7	1	34	13	14	2	4	3		20	43
6	19750	RM13588	S235JRH	40 x 20 x 1.8	7	1	34	13	14	2	4	3		20	40
7	19748	RM13588	S235JRH	40 x 20 x 1.8	7	1	34	13	14	2	4	3		20	40
8	19745	RM13588	S235JRH	40 x 20 x 1.8	7	1	34	13	14	2	4	3		20	40
9	19762	RM23648	S235JRH	40 x 20 x 1.8	6	1	34	13	14	2	4	3		20	40
10	19768	RA03663	S235JRH	40 x 20 x 1.8	3	2	16	8	11	6	0,7	21		8	28
11	19772	RA03663	S235JRH	40 x 20 x 1.8	3	2	16	8	11	6	0,7	21		8	28
12	19775	RA03663	S235JRH	40 x 20 x 1.8	3	2	16	8	11	6	0,7	21		8	28
13	19798	RA03663	S235JRH	40 x 20 x 1.8	3	2	16	8	11	6	0,7	21		8	28
14	19802	RA03663	S235JRH	40 x 20 x 1.8	3	2	16	8	11	6	0,7	21		8	28
15	19853	RM23648	S235JRH	40 x 20 x 1.8	6	1	33	15	13	1	3	4		20	43
16	19852	RM23648	S235JRH	40 x 20 x 1.8	6	1	33	15	13	1	3	4		20	43
17	19851	RM23648	S235JRH	40 x 20 x 1.8	6	1	33	15	13	1	3	4		20	43
18	19849	RM23648	S235JRH	40 x 20 x 1.8	6	1	33	15	13	1	3	4		20	43
19	19847	RM23648	S235JRH	40 x 20 x 1.8	6	1	33	15	13	1	3	4		20	43
20	19824	RA03663	S235JRH	40 x 20 x 1.8	3	2	16	8	11	6	0,7	21		8	28

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Nr.crt.	B07			B01-B02		Mechanical Test						
	Nr. Bundles	Heat	Product	Dimension(mm)	B09	C02	C03	C11	C12	C13	D02	D03
						Direction of the test pieces	Test temperature	ReH	Rm	A	Ra, μm	Hydraulic Pressure, bar./min.
1	19739	RM13588	S235JRH	40 x 20 x 1.8			ambient	334	408	32.9		
2	19742	RM13588	S235JRH	40 x 20 x 1.8			ambient	334	408	32.9		
3	19761	RM23648	S235JRH	40 x 20 x 1.8			ambient	332	403	32.3		
4	19758	RM23648	S235JRH	40 x 20 x 1.8			ambient	332	403	32.3		
5	19756	RM13588	S235JRH	40 x 20 x 1.8			ambient	334	408	32.9		
6	19750	RM13588	S235JRH	40 x 20 x 1.8			ambient	334	408	32.9		
7	19748	RM13588	S235JRH	40 x 20 x 1.8			ambient	334	408	32.9		
8	19745	RM13588	S235JRH	40 x 20 x 1.8			ambient	334	408	32.9		
9	19762	RM23648	S235JRH	40 x 20 x 1.8			ambient	332	403	32.3		
10	19768	RA03663	S235JRH	40 x 20 x 1.8			ambient	342	411	32.1		
11	19772	RA03663	S235JRH	40 x 20 x 1.8			ambient	342	411	32.1		
12	19775	RA03663	S235JRH	40 x 20 x 1.8			ambient	342	411	32.1		
13	19798	RA03663	S235JRH	40 x 20 x 1.8			ambient	342	411	32.1		
14	19802	RA03663	S235JRH	40 x 20 x 1.8			ambient	342	411	32.1		
15	19853	RM23648	S235JRH	40 x 20 x 1.8			ambient	342	411	32.1		
16	19852	RM23648	S235JRH	40 x 20 x 1.8			ambient	332	403	32.3		
17	19851	RM23648	S235JRH	40 x 20 x 1.8			ambient	332	403	32.3		
18	19849	RM23648	S235JRH	40 x 20 x 1.8			ambient	332	403	32.3		
19	19847	RM23648	S235JRH	40 x 20 x 1.8			ambient	332	403	32.3		
20	19824	RA03663	S235JRH	40 x 20 x 1.8			ambient	342	411	32.1		

We state on our sole responsibility that the delivered products are in conformity with production standards or with contract Addendums.  
 Visual inspection: checked without any objection  
 Tolerances on dimensions and shape: pass

Draweted up,  
 Eng. Filipov Nicolai

Signature of the QCD representative,  
 Eng. Nektir Yuri

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**«BAS STEEL PROFILE S.R.L.»**  
**OTK**  
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