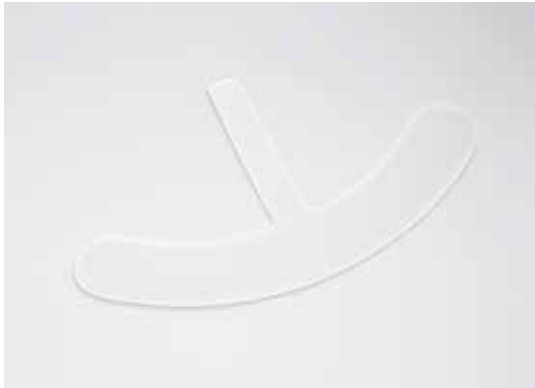




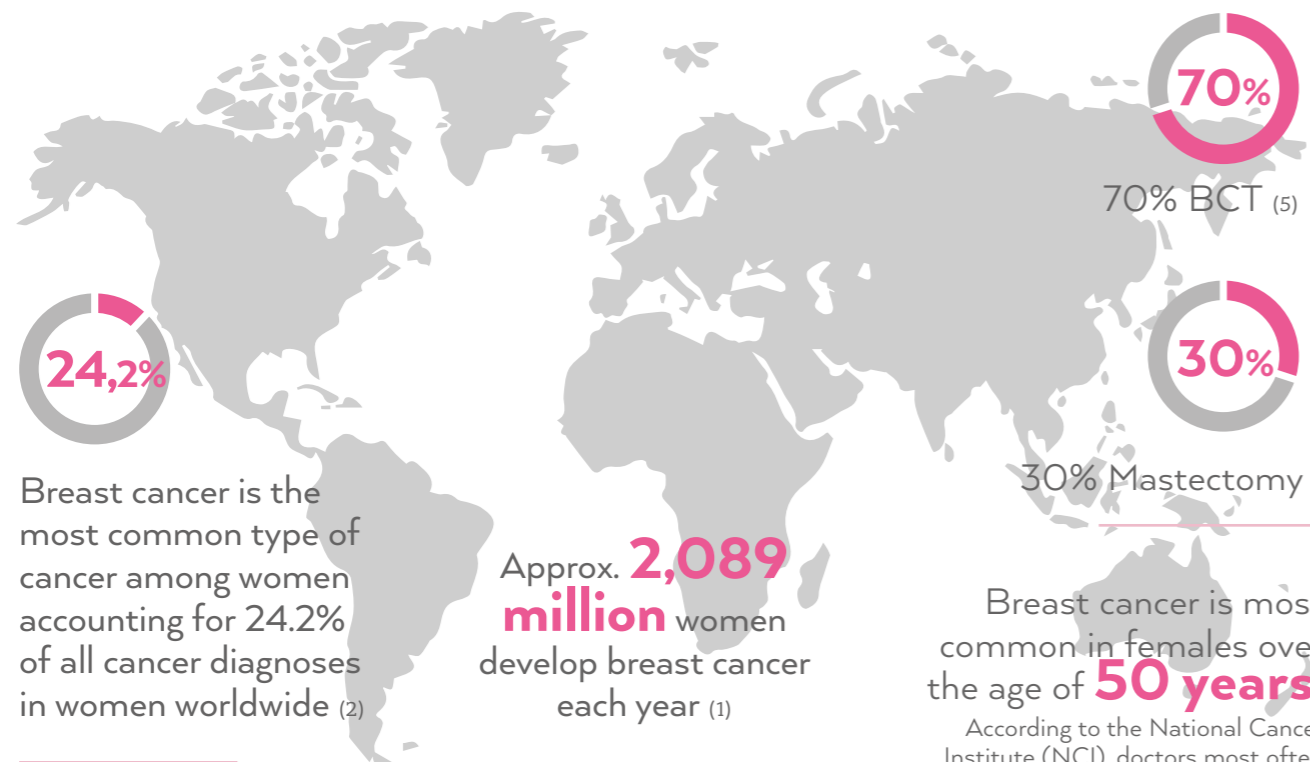
YOUR PARTNER IN BREAST CARE

- BREAST FORMS & SHAPERS
- RECOVERY CARE PRODUCTS
- BREAST CARE APPAREL



BREAST CANCER

GLOBAL FACTS & FIGURES



10-40% are not satisfied with the result of their BCT (6)

Worldwide the overall 5-year relative **survival rate** for breast cancer is 90% (3)

Approx. **20-30%** develop lymphoedema in the arms or chest after breast surgery (8)

Approx. **40-60%** of women who undergo BCT go on to have further surgery (7)

Sources:
 (1) <https://gco.iarc.fr/today/data/factsheets/cancers/20-Breast-fact-sheet.pdf>
 (2) <https://gco.iarc.fr/today/>
 (3) <https://www.webmd.com/breast-cancer/breast-cancer-survival-rates>
 (4) <https://www.medicalnewstoday.com/articles/325654#risks-at-different-ages>
 (5) <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC4504664/>
 (6) <https://pubmed.ncbi.nlm.nih.gov/29605247/>
 (7) <https://pubmed.ncbi.nlm.nih.gov/18259820/>
 (8) <https://www.oatext.com/lymphedema-following-breast-cancer-the-importance-of-surgical-methods-and-obesity.php#gsc.tab=0>

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YOUR PARTNER IN BREAST CARE

At Amoena, we are all in when it comes to supporting breast-operated women to live with confidence. We test more, we invest more in R&D, we listen more closely, and we collaborate with the most admired healthcare professionals and opinion leaders. Being all in means never compromising on details, because every detail supports confidence.

THE AMOENA SOLUTION

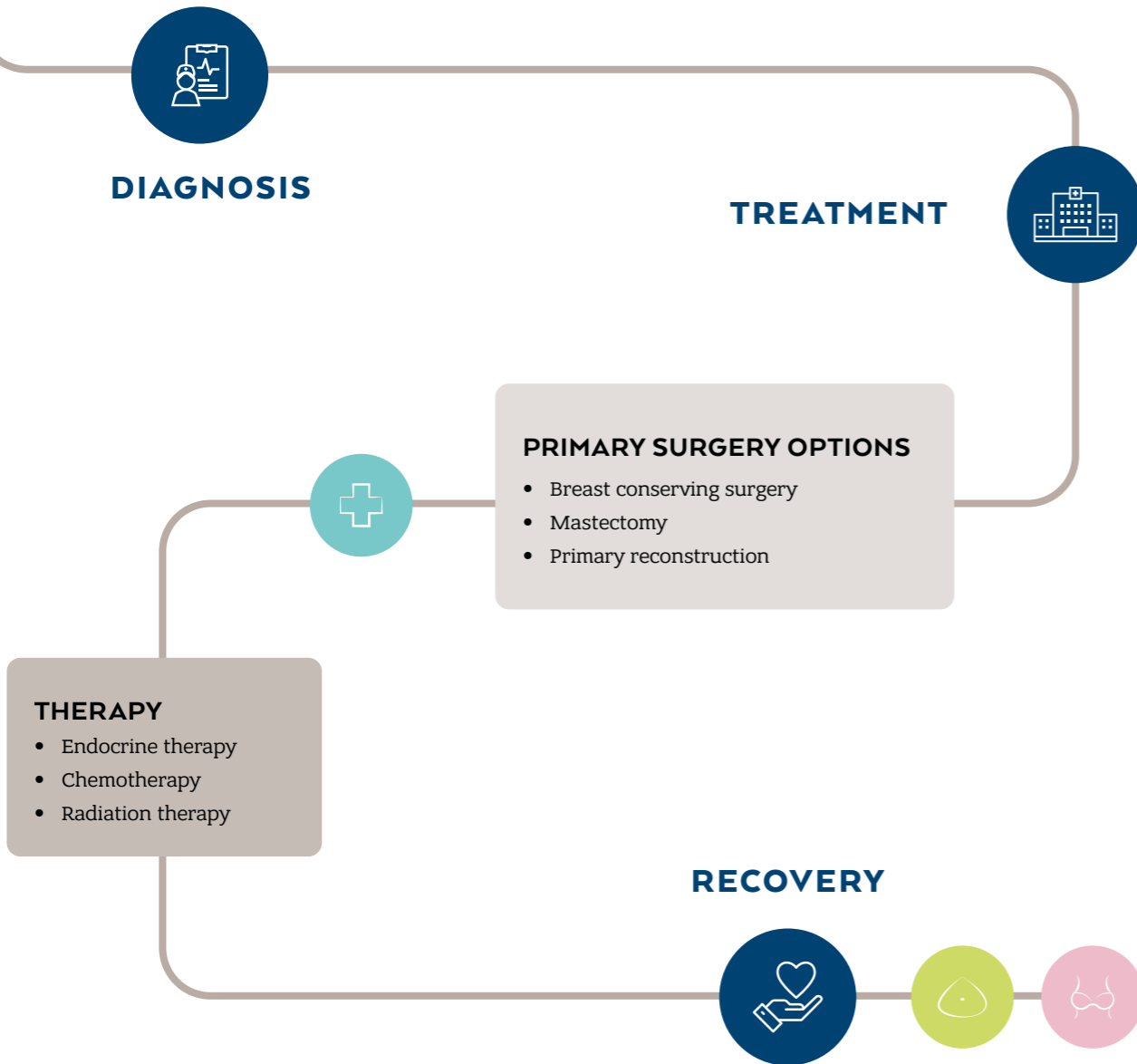
We know no detail is too small when it comes to helping breast operated women live confidently. Patents for materials and manufacturing methods are proof of our progress but we'll never stop endeavouring to meet every need with the highest quality products. More than 45 years on from developing the first breast form, we've now sold 17 million, as well as 30 million pieces of breast care apparel. Today, we're proud to support women throughout their journey – from the moment they're diagnosed, to living life to the fullest once more.

We call it **The Amoena Solution.**



PATIENT JOURNEY

At Amoena we know exactly what women need along their breast cancer journey and how we can make the fitters' daily lives easier. And it's why we now offer products for every stage of a woman's journey.



WHERE HEALING BEGINS



RECOVERY CARE PRODUCTS

CURASUPPORT COMPRESSION

CURASCAR GARMENTS

CURASUPPORT COMFORT

CURASCAR SILICONES

WHERE EVERYDAY LIFE CONTINUES



BREAST CARE APPAREL

LINGERIE

ACTIVE

WELLNESS

SWIMWEAR

WHERE CONFIDENCE GROWS



BREAST FORMS & SHAPERS

ADAPT

CONTACT

ENERGY

NATURA

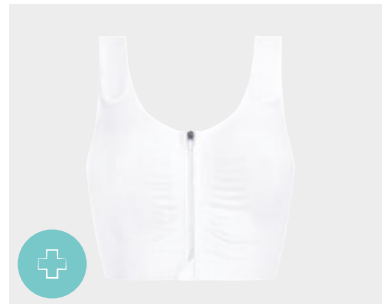
ESSENTIAL

AMOENA SOLUTIONS

A perfect match for comprehensive breast care

Our products are designed to work perfectly together. For each stage of the patient journey, a package of different products can be put together as a recommendation for the patient. We have compiled these packages based on our own 45 years of experience and in collaboration with doctors, healthcare professionals and fitters.

FOR BCT WITHOUT RECONSTRUCTION



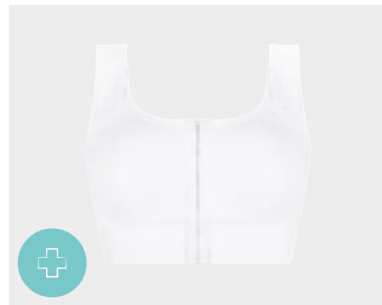
**CURASUPPORT
COMPRESSION BRA**
e.g. Leyla ZIP-ST-LOW



CURASCAR SILICONES
e.g. Anchor

Amoena post-surgery compression bras are designed for stabilisation and fixation of the surgical area. Combined with CuraScar Silicone Patches they ensure to be the optimal scar therapy.

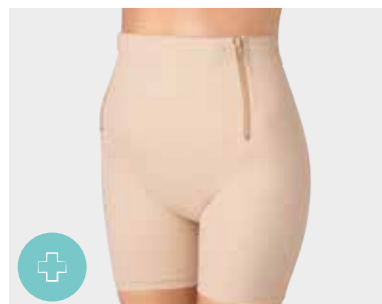
FOR BCT/MASTECTOMY WITH RECONSTRUCTION (AUTOLOGOUS RECONSTRUCTION)



**CURASUPPORT
COMPRESSION BRA**
e.g. Sina HE-ST-MEDIUM



CURASCAR SILICONES
e.g. Mammilla Ring



CURASCAR GARMENTS
e.g. Panty 2-ZIP-BO



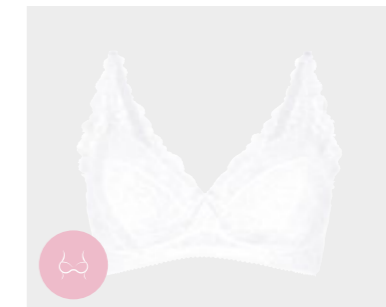
CURASCAR SILICONES
e.g. Strips

Amoena post-surgery compression bras are designed for stabilisation and fixation of the surgical area. Our scar garments support the tissue and optimize the healing process following reconstructions. Combined with CuraScar Silicone Patches they ensure to be the optimal scar therapy.

FOR BREAST ASYMMETRY



BREAST SHAPER
e.g. Balance Adapt Air



BRAS AND SWIMWEAR
e.g. Amanda Soft Bustier

Our Amoena breast shapers are the simple, non-surgical way to balance missing tissue or asymmetries, e.g. after BCT, and to achieve a natural silhouette. Our specially designed bras hold the shaper securely in place.

FOR LYMPHOEDEMA



WEIGHT REDUCED BREAST FORM
e.g. Cosmetic, Light, Xtra Light options; Adapt Air



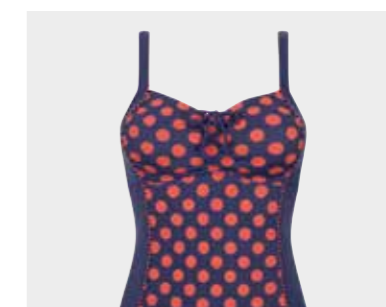
BRAS WITH WIDER OR PADDED STRAPS
e.g. Clara Soft Bra Front Closure

Weight reduced breast forms and bras with wider straps relieve pressure on the shoulders.

FOR SWIMMING



SWIM BREAST FORM
e.g. Aqua Wave



SWIMWEAR
e.g. Alabama Half Bodice

High performance products that are a perfect match for a natural silhouette, even during water sports.

OUR NEW PRODUCTS 2021



Leyla bra, p. 18 / Anchor silicone scar patch, p. 31 / Mammilla Circle silicone scar patch p. 31



Square silicone scar patch, p. 30



Sina ZIP-ST-MEDIUM bra, p. 20



Panty 2-ZIP-BO, p. 27



Emilia ZIP-ST-LOW bra, p. 23



Curascar silicone scar patches, p. 29



Bermuda 2-ZIP-BO, p. 27



Belly Bandage 3-VE, p. 28



Pamela ZIP-ST-HIGH bra, p. 21



Balance Adapt Air breast shaper, p. 59



Mara Soft Bra with front closure, p. 88



Nancy Soft Bra with front closure, p. 80



Clara Soft Bra with front closure, p. 83



Toronto One-Piece High Neck, p. 102



Alabama Half Bodice High Neck, p. 99



Kitty Top, p. 84



Rome One-Piece, p. 98



Florida Full Bodice, p. 101



Ayon Padded Soft Bra Top, p. 100

PRICE SEGMENTATION

Dividing the products into Basic, Advanced and Premium provides a better overview of the portfolio, allowing you to find just the right product for your customers.

AMOENA PREMIUM

These products combine the best that Amoena has to offer in terms of materials, workmanship, function and design. For women with the highest standards who want to benefit from the most innovative technologies and elaborate product development.

AMOENA ADVANCED

The comfort and functionality of these products are of a superior standard. For discerning women who value outstanding quality and innovative manufacturing technologies.

AMOENA BASIC

These products meet all the essential requirements with the quality expected from Amoena. For women who do not want to compromise on materials, workmanship, function or design – and all this at highly attractive prices.

AMOCURA - RECOVERY CARE

The post-surgical phase of a woman's journey is the most fragile. Because it's crucial that the result of the surgery is not compromised, the focus for all our Recovery Care solutions is healing, closely followed by comfort. Our growing range of solutions reflects the increase in the number of surgical procedures, and the fact that every woman has individual needs after surgery. All our products are designed to be combined to create the optimal healing conditions, no matter the woman, and no matter the surgery. Our newly expanded range of products is based on our long experience. Our goal is to give every woman the right combination for her needs after surgery. Our recovery care products can be combined in many ways so they can meet the specific needs of women as they recover from any kinds of breast surgery.

AMOCURA - RECOVERY CARE



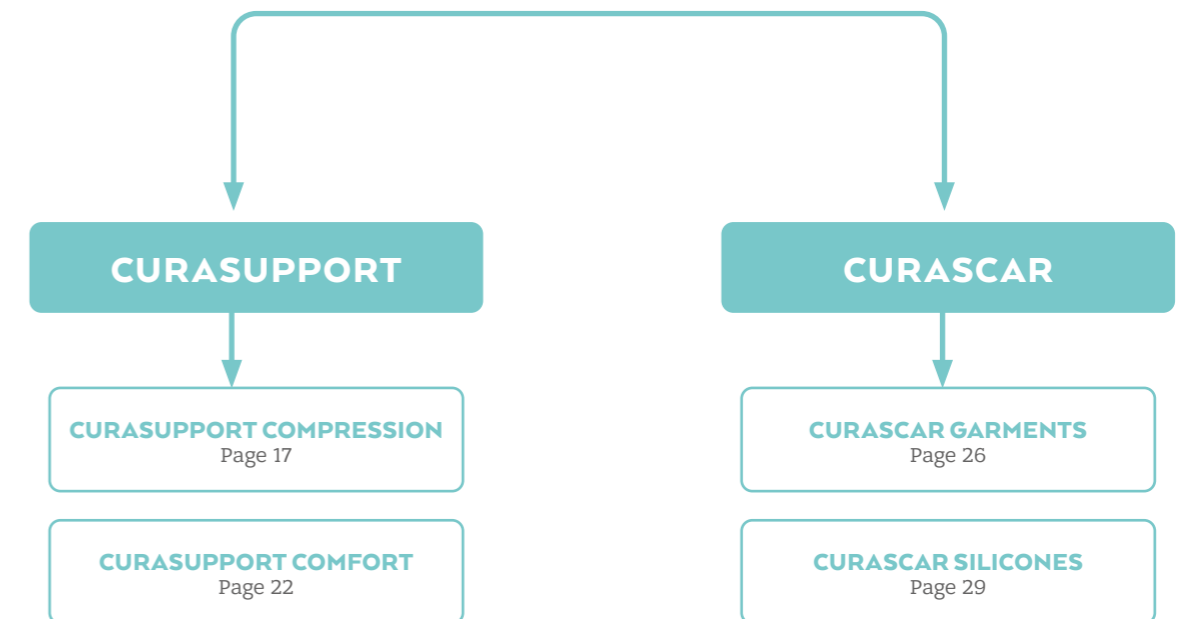
AMOCURA PRODUCTS

Being diagnosed with breast cancer is a life-changing moment for many women. Not only are they worried about the disease, but also about the physical effects they may experience. Amoena is here to support women from the moment they are diagnosed, throughout their treatment and on the road to recovery. As part of the Recovery Care line, we have developed products that support these women through the difficult times right after surgery and during the healing process. 70% of women with breast cancer undergo breast-conserving surgery. Breast-conserving surgery (BCS) removes the cancer while keeping as much of the breast tissue as possible. Usually some surrounding healthy tissue and lymph nodes and vessels are removed too. This means that the number of mastectomies without reconstruction is decreasing and the number of partial surgeries and reconstructions (after a mastectomy) is increasing. Our post-surgical products in the Recovery Care line are ideal for the post-surgery phase. For those who have undergone breast-conserving therapy, which is usually associated with small scars or minor losses, the products can provide optimal support. Even after reconstructive surgery where the breast is restored using autologous tissue (e.g. from the stomach), our post-surgical products are extremely beneficial. Reconstruction results in extensive scarring and our Scar Management products can support them while they heal.

AMOCURA - RECOVERY CARE



AMOCURA - RECOVERY CARE



SOLUTIONS DURING RECOVERY

SCAR THERAPY WITH COMPRESSION & SILICONE

Silicone and compression provide the ideal scar therapy combination. Applied early in the treatment phase, combination therapy can act as a prophylactic to minimise the risk of excessive scarring.

HOW IT WORKS

A therapeutically effective pressure is exerted on the closed wound area. Excessive connective tissue remodelling can be counteracted. The combination of constant surface pressure from the compression garment, along with silicone, has a positive influence on scar healing. The silicone creates a moist environment on the scar, which prevents the scar from drying out. It keeps the scar soft and has a positive effect on scar tissue. For optimal scar healing, we recommend the use of our compression textiles in combination with our silicone patches.



Combination Mammilla Circle and Anchor silicone patches with Leyla seamless compression bra after reconstruction



Combination Square silicone patch with Panty 2-ZIP-BO compression garment after reconstruction with autologous tissue

PRESSURE LEVELS



LIGHT PRESSURE LEVEL

Low pressure level – light pressure for fixation and stabilization – no pressure on the cup area



MEDIUM PRESSURE LEVEL

Medium pressure level – constant and medium pressure for fixation and stabilization with an even pressure also on the breast area



HIGH PRESSURE LEVEL

High pressure level – high pressure for fixation and stabilization with an even pressure also on the breast area

THE AMOENA SOLUTION

For breast conserving surgery and reconstruction

CURASUPPORT COMPRESSION



LEYLA ZIP-ST-LOW

Art. no. 44604 Leyla ZIP-ST-LOW (Rose Nude)
44605 Leyla ZIP-ST-LOW (White)
44606 Leyla ZIP-ST-LOW (Black)
Cups Universal

FEATURES & BENEFITS

- Leyla can support surgical results for various indications
- Light compression level assures sufficient immobilization and stabilization of the operated breast tissue and optimal healing
- Accurate fitting thanks to seamless technology and visual sizing
- Prepared to direct clinical use thanks to pre-washing process
- Seamless and gentle fabric on surgical site reduces skin irritation, discomfort and unwanted pressure



CURASCAR SILICONES



MAMMILLA CIRCLE

Art. no. 012 (Clear)
Dimensions Ø outside 75 mm
Ø inside 20 mm
Apply on Breast



ANCHOR

Art. no. 013 (Clear)
Dimensions 230 x 145 mm
Apply on Breast

THE AMOENA SOLUTION

Reconstruction with autologous tissue

CURASCAR GARMENTS



PANTY

Art. no. 45000 Panty 2-ZIP-BO NU (Nude)
45001 Panty 2-ZIP-BO BK (Black)

BERMUDA

Art. no. 45002 Bermuda 2-ZIP-BO NU (Nude)
45003 Bermuda 2-ZIP-BO BK (Black)

FEATURES & BENEFITS

- Bonded waistband for no pressure points
- Ultrasonic finishing at leg ending for flat ending
- Two zips for easy dressing
- Belly & leg (only Bermuda) compression
- Breathable, OEKO-TEX®-certified fabric
- Fabric stays in place if you need to cut it for drainage tubes
- Designed to be combined with Amoena silicone patches

BELLY BANDAGE

Art. no. 45004 Belly bandage 3-VE NU (Nude)
45005 Belly bandage 3-VE BK (Black)

FEATURES

- Compression belt
- Velcro fasteners for easier closing, opening and flexible fit
- Can be combined with Amoena silicone patches

CURASCAR SILICONES



STRIPS

Art. no. 010 (Clear)
Dimensions 260 x 35 mm
Apply on Belly/thigh



SQUARES

Art. no. 011 (Clear)
Dimensions 260 x 100 mm
Apply on Belly/thigh

CURASUPPORT COMPRESSION

Compression textiles were developed to support the healing of the wound after breast surgery. By stabilising the shape and function of the operated breast during the healing phase, our compression bras help protect sensitive scar tissue and reduce irritation. This also minimises the risk of post-surgical oedema and reduces post-surgical swelling and pain.

The Sina garment is hygienically prepared through a prewashing process. It is packaged in a sealed bag to ensure it stays clean for direct clinical use.





The Leyla garment is hygienically prepared through a prewashing process. It is packaged in a sealed bag to ensure it stays clean for direct clinical use.

CURASUPPORT COMPRESSION



NEW colour

Up to size 120/125

LIGHT PRESSURE LEVEL

LEYLA ZIP-ST-LOW

Post-surgical bra with light pressure level

- Art. no. 44605 White
- 44604 Rose Nude
- 44606 Black

Sizes 70/75; 80/85; 90/95; 100/105; 110/115; 120/125

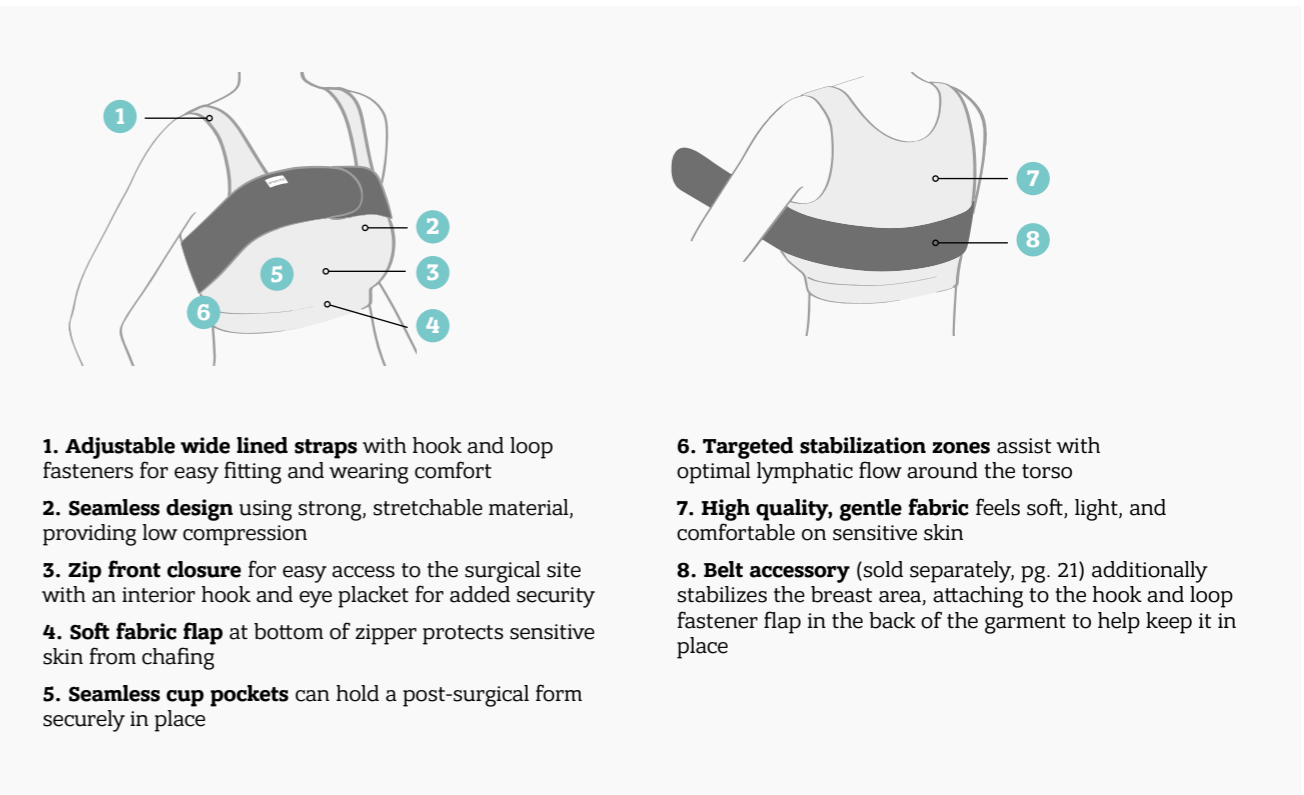
Cups: Universal

Material: 49% polyamide, 43% cotton, 8% elastane

Indication: after various breast surgeries

- Precise fit and comfortable to wear thanks to the seamless circular knitting technology and high cotton percentage
- Suitable for direct clinical use due to a pre-washing process
- Immobilisation and stabilisation of the operated breast
- Special knitted zones and targeted light pressure support lymphatic drainage and the healing process;
- Seamless knitted fixation ring around the pre-formed cup (stabilisation of the breast with no compression)
- Universal cup (measuring the underbust is sufficient to find the correct size)
- Adjustable, wide straps with Velcro fasteners for easy dressing and undressing also provide exceptional comfort
- Hooks and eyes make it easier to do the zip up on top at the front
- Soft fleece on the back makes it possible to securely position the compression belt. This is sold separately,
- In combination with CuraScar Silicones for supportive scar treatment (see p. 29)

Please find our colour-coded sizing chart to help you easily identify the right size from your stock on page 112



- 1. Adjustable wide lined straps** with hook and loop fasteners for easy fitting and wearing comfort
- 2. Seamless design** using strong, stretchable material, providing low compression
- 3. Zip front closure** for easy access to the surgical site with an interior hook and eye placket for added security
- 4. Soft fabric flap** at bottom of zipper protects sensitive skin from chafing
- 5. Seamless cup pockets** can hold a post-surgical form securely in place

- 6. Targeted stabilization zones** assist with optimal lymphatic flow around the torso
- 7. High quality, gentle fabric** feels soft, light, and comfortable on sensitive skin
- 8. Belt accessory** (sold separately, pg. 21) additionally stabilizes the breast area, attaching to the hook and loop fastener flap in the back of the garment to help keep it in place

IMPORTANT NOTE! Due to the seamless circular knitting technology it is not necessary to open the Leyla ZIP-ST-LOW, Sina HE-ST-MEDIUM and Pamela ZIP-ST-HIGH and try on if the size really fits. Thanks to this circular knitting technology, all of them adapts perfectly to the contours of the individual upper body. They are prepared for direct clinical use (OP-table) - individually securely packed in a peel bag. Opening destroys the protective atmosphere, therefore no return possible (or similar).

FEATURES

- Bilateral pockets
- No pockets
- High cotton content
- Seamless technology
- Zipper in front
- Bonded
- Hook & eye in front
- Velcro in front
- Adjustable straps
- Easy step-in

CURASUPPORT COMPRESSION



SARAH SOFT BRA

Post-surgical bra with light pressure level

Style 0778 White
0779 Black

Sizes 75-105 A, B, C, D, E

Hooks 7 rows: 75 A
8 rows: 80-85 A; 75-80 B; 75 C
9 rows: 90-95 A; 85-90 B; 80-85 C; 75-80 D; 75 E
10 rows: 100-105 A; 95-100 B; 90-95 C; 85-90 D; 80-85 E
11 rows: 105 B; 100-105 C; 95-100 D; 90-95 E
12 rows: 105 D; 100-105 E

Material 62% cotton, 24% polyamide, 14% elastane

Indication: after various breast surgeries

- Double layer at the front with a high cotton percentage
- Moulded cups and flat seams throughout reduce skin irritation
- Soft, elasticated underbust band that does not roll up
- Wide, adjustable bra straps with narrow Velcro fasteners at the front
- The Amoena compression belt can be securely attached to the bra using the fleece band on the back. Fleece band can be folded up if not required. Compression belt sold separately, see page 21
- In combination with CuraScar Silicones for supportive scar treatment (see p. 29)



LIGHT PRESSURE LEVEL



PAMELA ZIP-ST-HIGH

Post-surgical bra with high pressure level

Style 45010 White
45009 Rose Nude
45011 Black

Sizes: 70/75; 80/85; 90/95; 100/105; 110/115; 120/125

Cups: Universal

Material: 98% polyamide, 2% elastane

Indication: after various breast surgeries

- Precise fit and comfortable to wear thanks to the seamless circular knitting technology
- Suitable for direct clinical use due to a pre-washing process
- Immobilisation and stabilisation of the operated breast (special knitted zones on the underside of the cup)
- Special knitted zones and a high pressure level support lymphatic drainage and the healing process;
- Pre-formed and flexible seamless cups ensure optimal stabilisation of the operated breast with even pressure, even within the cup (no fixation ring around the cup)
- Adjustable, wide straps with Velcro fasteners for easy dressing and undressing also provide exceptional comfort
- Hooks and eyes make it easier to do the zip up on top at the front
- Soft fleece on the back makes it possible to securely position the compression belt. This is sold separately,
- In combination with CuraScar Silicones for supportive scar treatment (see p. 29)
- Successor product for Patricia



HIGH PRESSURE LEVEL



SINA HE-ST-MEDIUM

Post-surgical bra with medium pressure level

Style 45007 White
45006 Rose Nude
45008 Black

Sizes 70/75; 80/85; 90/95; 100/105; 110/115; 120/125

Cups: Universal

Material: 98% polyamide, 2% elastane

Indication: after various breast surgeries

- Precise fit and comfortable to wear thanks to the seamless circular knitting technology
- Suitable for direct clinical use due to a pre-washing process
- Immobilisation and stabilisation of the operated breast (special knitted zones on the underside of the cup)
- Special knitted zones and a targeted moderate pressure level support lymphatic drainage and the healing process;
- Pre-formed and flexible seamless cups ensure optimal stabilisation of the operated breast with even pressure, even within the cup (no fixation ring around the cup)
- Adjustable, wide straps with Velcro fasteners for easy dressing and undressing also provide exceptional comfort
- Hooks and eyes at the front make closure easier
- Soft fleece on the back makes it possible to securely position the compression belt. This is sold separately (see page 21)
- In combination with CuraScar Silicones for supportive scar treatment (see p. 29)



MEDIUM PRESSURE LEVEL



pre-washed

size expansion up to 125

Sizes	Underbust band in cm
EU 65	63-67
EU 70	68-72
EU 75	73-77
EU 80	78-82
EU 85	83-87
EU 90	88-92
EU 95	93-97
EU 100	98-102
EU 105	103-107
EU 110	108-112
EU 115	113-117
EU 120	118-122
EU 125	123-127

COMPRESSION BELT

To be used with CuraSupport Compression

Style 0776N White
0789N Black

Sizes 65-125

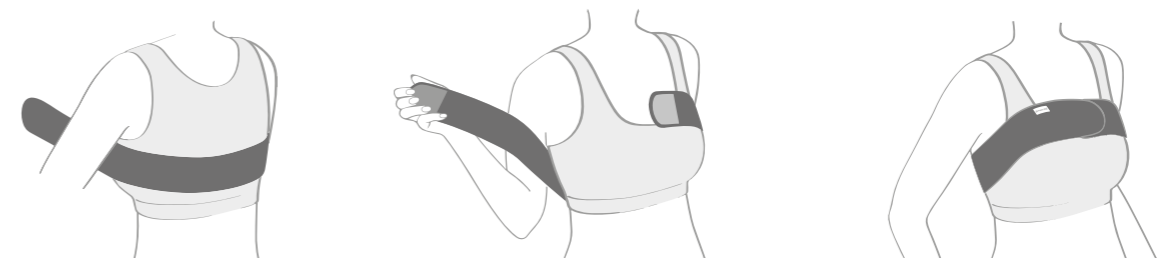
Material 72% polyamide, 14% polyester, 8% cotton, 6% elastane

Indication: breast reconstruction with implant augmentation with implant

- Developed to help achieve optimal surgical results by keeping the operated breast in place and preventing implants from moving during the healing process
- Anatomically shaped from firm, stretchy material to fit the upper breast area perfectly
- Skin-friendly materials reduce irritation and the soft Velcro fastener at the front enables individual fitting
- Soft fleece at the centre back enables it to be attached securely to compression bras from the CuraSupport Compression product line. This allows the belt to be firmly attached to the bra. The fleece band can be folded up when not in use or when wearing the belt with another compression bra
- Can be used with any bra or bandage
- In combination with CuraSupport Compression and CuraScar Silicones for supportive scar treatment (see p. 17-21, 29-31)

FEATURES

- Bilateral pockets
- No pockets
- High cotton content
- Seamless technology
- Zipper in front
- Bonded
- Hook & eye in front
- Velcro in front
- Adjustable straps
- Easy step-in



The Amoena compression belt is positioned at the back so that it sits at the same height as a bra.

The belt sits over the cleavage at the front.

The Amoena compression belt is properly in place if the Amoena logo can be clearly seen on the upper right edge.



CURASUPPORT COMFORT

The CuraSupport Comfort bras and camisoles meet specific needs after the wound has healed, e.g. for high sensitivity or radiation burns. They are all very comfortable to wear and are exceptionally user-friendly.

CURASUPPORT COMFORT



EMILIA ZIP-ST-LOW

Post-surgical bra with light pressure level

- Style 45013 White
 45012 Rose Nude
 45014 Black

Sizes 70/75; 80/85; 90/95; 100/105; 110/115; 120/125
 Cups Universal
 Material 69% cotton, 25% polyamide, 6% elastane
 Indication after various breast surgeries

- Precise fit and comfortable to wear thanks to the seamless circular knitting technology
- Adjustable straps behind the shoulders
- Integrated mesh area on the sides and in the underbust region for good ventilation and comfort
- Hooks and eyes make it easier to do the high-quality zip up on top at the front
- Soft pockets hold a Priform or Leisure Form securely in place



HANNAH SOFT BRA

Front closure post-surgical bra with drain management

- Style 2160 White
 Sizes XS(60/65); S(70/75); M(80/85); L(90/95); XL(100/105);
 Cups A/B; C/D
 Hooks 4 rows: XS(A/B); S(A/B); M(A/B); XS(C/D)
 5 rows: L(A/B); XL(A/B); S(C/D); M(C/D); L(C/D); XL(C/D)
 Material 82% cotton, 18% elastane
 Indication: after various breast surgeries

- Soft cotton fabric offers soothing comfort to sensitive skin
- Removable drain pouch can attach to bottom band. Drain pouch sold separately, see pg. 25
- Cut and sewn cups with cotton pockets
- Padded, stretch fabric straps with front fasteners for easy access
- Lace on neckline assures a more feminine look
- Soft pockets keep a pri form or leisure form securely in place



MICHELLE CAMISOLE

With drain management

- Style 2105 White
 Sizes* XS(32/34); S(36/38); M(40/42); L(44/46); XL(48/50); 2XL(52/54)
 Material 82% cotton, 18% elastane
 Indication: after various breast surgeries

- Ultra-soft cotton fabric offers a snug but non-restrictive fit; smooth interior side seams offer comfort to sensitive skin
- Neckline stretches wide for easy step-in entry
- Very soft piping on neckline and arms are absolutely gentle to the skin
- Inside band holds removable drain pouch securely in place. Drain pouch sold separately, see pg. 25
- Cotton pockets hold a Priform or Leisure Form securely in place

* refers to clothing size

FEATURES

- Bilateral pockets
- No pockets
- High cotton content
- ST** Seamless technology
- ZIP** Zipper in front
- BO** Bonded
- HE** Hook & eye in front
- VE** Velcro in front
- AS** Adjustable straps
- IN** Easy step-in



ESTER SOFT BRA

Sporty front closure post-surgical bra

Style 42576 White
 42577 Black/Grey

Sizes 70-100 A, B, C, D; 80-95 E
 Hooks 7 rows: 70-85 A; 70-80 B; 70-75 C; 70 D
 8 rows: 90-100 A; 85-95 B; 80-90 C; 70-85 D; 75-80 E
 10 rows: 100 B; 95-100 C; 90-100 D; 85-95 E

Material 83% polyamide, 17% elastane
 Indication: after various breast surgeries

- Modern design with an athletic look
- Breathable synthetic fabrics; mesh on side and back helps with moisture evaporation
- Moulded cups are smooth and seamless under clothing
- Breathable pocket fabric
- Wide padded and adjustable straps



FRANCES SOFT BRA

Post surgical bra with soft cotton mix material

Art.-Nr. 2128 White
 2128 Nude
 2128 Black

More colours are available see page 79.

Sizes XS(60/65); S(70/75); M(80/85); L(90/95);
 XL(100/105); 2XL(110/115)

Cups A/B; C/D; E/F
 Hooks 4 rows: XS (A/B); S (A/B); M (A/B); XS (C/D)
 5 rows: L (A/B); XL (A/B); 2XL (A/B); S (C/D); M (C/D); L (C/D); XL (C/D); 2XL (C/D); XS (E/F); S (E/F); M (E/F)
 6 rows: L (E/F); XL (E/F)
 7 rows: 2XL (E/F)

Material 90% cotton, 10% elastane
 Indication: after various breast surgeries

- Front closure leisure bra
- Ultra-soft cotton fabric offers soothing comfort to sensitive skin
- For the best support, we recommend wearing an Amoena Leisure Form with this bra



SANDRA SOFT BRA

Front closure post-surgical bra

Style 0622 White

Sizes S(70 A); M(75 A/B); L(80 B); XL(85 B/C);
 2XL(90 B/C); 3XL(95 C); 4XL(100 C/D)

Hooks 5 rows: S; M
 6 rows: L
 7 rows: XL; 2XL
 8 rows: 3XL; 4XL

Material 50 % polyamide, 45 % cotton, 5 % elastane
 Indication: after various breast surgeries

- All over feminine elastic lace
- Adjustable hook and eye front closure offers a custom fit
- Cotton pockets designed to hold fibrefill only; fibrefill included
- Adjustable straps



THERAPORT SOFT BRA

Front closure radiation therapy garment

Style 2161 White

Sizes S: 65-75A; 65-70B; 65C
 M: 80-90A; 75-85B; 70-80C; 65-75 D;
 65-70E; 65F
 L: 95-105A; 90-100B; 85-95C; 80-90D;
 75-85E; 70-80F; 65-75G-H
 XL: 110-120A; 105-115B; 100-110C; 95-105D;
 90-100E; 85-95F; 80-90G; 80-85H
 2XL: 125-130A; 120-130B; 115-125C; 110-120D;
 105-115E; 100-110F; 95-105G; 90-100H

Material 81% cotton, 12% polyamide, 7% elastane
 Indication: after various breast surgeries especially brachytherapy

- Specially designed for wear immediately after any type of breast surgery or while undergoing radiation treatments, including partial breast irradiation (seed radiation and brachytherapy)
- Seamless soft cotton garment features hook and loop fastener front closure and straps allowing for easy access to treatment areas
- The bra shows grey knitted zones to cut it in and accommodate the catheter
- Seamless wide bottom band fits gently around catheters and irradiation site and securely holds the Amoena Drain Pouch (sold separately) if needed
- Soft pockets hold a Priform or Leisure Form securely in place



CURASUPPORT ACCESSORIES



REMOVABLE DRAIN POUCH

Style 2107 White

Sizes S (ca. 15x18 cm); L (ca. 20x20 cm)

Material 95% cotton, 5% elastane
 Indication: after various breast surgeries

- Attaches to garment securely with the hook and loop fastener tab
- Standard shape and sizes for use with Jackson-Pratt®, Hemovac® and other drain management systems



FEATURES

- Bilateral pockets
- No pockets
- High cotton content
- ST** Seamless technology
- ZIP** Zipper in front
- BO** Bonded
- HE** Hook & eye in front
- VE** Velcro in front
- AS** Adjustable straps
- IN** Easy step-in



CURASCAR GARMENTS

Post-surgical scar compression garments can accelerate the healing process by preventing fluid accumulation. They can also help relieve pain and keep the muscles in the right position after surgery. The correct level of compression and the correct tissue support play an important role in this.

FEATURES

- ▲
Bilateral pockets
- △
No pockets
- ♻️
High cotton content
- ST**
Seamless technology
- ZIP**
Zipper in front
- BO**
Bonded
- HE**
Hook & eye in front
- VE**
Velcro in front
- AS**
Adjustable straps
- IN**
Easy step-in

CURASCAR GARMENTS



PANTY 2-ZIP-BO

Scar compression panty with approx. 20 - 23 mmHg

Art. no. 45000 ■ Nude

45001 ■ Black

Sizes: XS; S; M; L; XL; 2XL

Material: 56% polyamide, 42% elastane, 2% cotton

Indication: - damage to the skin and to the healing function of the skin, with impaired scar formation
 - after reconstructive surgery
 - to improve scar/wound healing to the point of complete scar healing
 - to stabilise the results of surgery



- Post-surgical scar compression garment
- High-waist cut
- Wide elastic and bonded waistband prevents wound from rubbing or fabric from rolling up
- Breathable material combination
- Material can be cut for drainage tubes
- Side zips for easy dressing and undressing
- Flat leg ending thanks to innovative ultrasonic finishing
- Oeko-Tex certified materials
- Free from latex, silicone and nickel
- In combination with CuraScar Silicones for supportive scar treatment (see p. 29)



BERMUDA 2-ZIP-BO

Long scar compression panty with approx. 20-23 mmHg

Art. no. 45002 ■ Nude

45003 ■ Black

Sizes: XS; S; M; L; XL; 2XL

Material: 56% polyamide, 42% elastane, 2% cotton

Indication: - damage to the skin and to the healing function of the skin, with impaired scar formation
 - after reconstructive surgery
 - to improve scar/wound healing to the point of complete scar healing
 - to stabilise the results of surgery



- Post-surgical scar compression garment
- High-waist cut
- Wide elastic and bonded waistband prevents wound from rubbing or fabric from rolling up
- 3/4 leg length supports lymphatic drainage
- Breathable material combination
- Material can be cut for drainage tubes
- Side zips for easy dressing and undressing
- Flat leg ending thanks to innovative ultrasonic finishing
- Oeko-Tex certified materials
- Free from latex, silicone and nickel
- In combination with CuraScar Silicones for supportive scar treatment (see p. 29)

Fitter TIP

Tips on how to put on Panty 2-ZIP-BO and Bermuda 2-ZIP-BO
 Open both the zips and the hooks and eyes underneath. Pull the scar compression garment over the legs. Close all hooks and eyes first to make it easier to next pull up the two zips.

CURASCAR GARMENTS



BELLY BANDAGE 3-VE

Belly bandage with approx. 20-23 mmHg

Art. no. 45004 ■ Nude
45005 ■ Black

Sizes: S/M; L/X; 2XL/3XL

Material: Nude: 59% polyamide, 31% elastane, 8% cotton, 2% polyester
Black: 33% polyamide, 31% elastane, 29% polyester, 7% cotton

Indication: - damage to the skin and to the healing function of the skin, with impaired scar formation
- after reconstructive surgery
- to improve scar/wound healing to the point of complete scar healing
- to stabilise the results of surgery

- Post-surgical scar compression garment
- Flexible fit through adjustable Velcro fastener
- Belly bandage divided into three parts allowing for individual size adjustment
- Height of the three Velcro fastener parts: 24 cm
- Specially selected material combination guarantees a perfect fit
- Oeko-Tex certified materials
- Free from latex, silicone and nickel
- In combination with CuraScar Silicones for supportive scar treatment (see p. 29)



Fitter TIP

Tips on how to put on Belly bandage 3-VE
Start by closing the middle Velcro strip of the 3-part Velcro fastener. Secure each Velcro strip correctly in the soft Velcro area.

Depending on the size, this can be done as follows:

- Size S at the far ridge – size M at the centre ridge
- Size L at the far ridge – size XL at the centre ridge
- Size 2XL at the far ridge – size 3XL at the centre ridge

All 3-part Velcro fasteners should be adjusted so that the level of compression is comfortable to wear.

CURASCAR SILICONES

Silicone is an important component when treating scars from injuries or surgery. It ensures a moist environment so the scar does not dry out, and thereby has a positive effect on the healing process.



FEATURES

- ▲ Bilateral pockets
- △ No pockets
- ♻️ High cotton content
- ST** Seamless technology
- ZIP** Zipper in front
- BO** Bonded
- HE** Hook & eye in front
- VE** Velcro in front
- AS** Adjustable straps
- IN** Easy step-in



STRIPS

Silicone scar patch for scar treatment

Art. no. 010 Clear
 Dimensions: 260 x 35 mm
 Material: Polydimethylsiloxane, polyurethane film, polyethylene protective film, polyethylene cover strips

Indication:

- Prevention and treatment of impaired scars
- Treatment of red and raised scars
- After surgical procedures (e.g. after reconstructive or aesthetic surgery)

Pack size: 4 pcs

- Breathable PU film
- Pulling aid
- UV stable
- Very high elasticity
- Easy to clean, e.g. with Amoena Soft Cleanser (sold separately see p. 62)
- Additional cover strips for better storage after cleaning
- Reusable
- Individual form and size adjustment possible (can be cut)
- In combination with CuraScar Garments and Curasupport Compression for supportive scar treatment (see p. 17-21, 26-28)



MAMMILLA CIRCLES

Silicone scar patch for scar treatment

Art. no. 012 Clear
 Dimensions: Outer diameter 75 mm, inner diameter 20 mm
 Material: Polydimethylsiloxane, polyurethane film, polyethylene protective film, polyethylene cover strips

Indication:

- Prevention and treatment of impaired scars
- Treatment of red and raised scars
- After surgical procedures (e.g. after reconstructive or aesthetic surgery)

Pack size: 2 pcs

- Breathable PU film
- Pulling aid
- UV stable
- Very high elasticity
- Easy to clean, e.g. with Amoena Soft Cleanser (sold separately see p. 62)
- Additional cover strips for better storage after cleaning
- Reusable
- Individual form and size adjustment possible (can be cut)
- In combination with CuraScar Garments and Curasupport Compression for supportive scar treatment (see p. 17-21, 26-28)



SQUARES

Silicone scar patch for scar treatment

Art. no. 011 Clear
 Dimensions: 260 x 100 mm
 Material: Polydimethylsiloxane, polyurethane film, polyethylene protective film, polyethylene cover strips

Indication:

- Prevention and treatment of impaired scars
- Treatment of red and raised scars
- After surgical procedures (e.g. after reconstructive or aesthetic surgery)

Pack size: 2 pcs

- Breathable PU film
- Pulling aid
- UV stable
- Very high elasticity
- Easy to clean, e.g. with Amoena Soft Cleanser (sold separately see p. 62)
- Additional cover strips for better storage after cleaning
- Reusable
- Individual form and size adjustment possible (can be cut)
- In combination with CuraScar Garments and Curasupport Compression for supportive scar treatment (see p. 17-21, 26-28)



ANCHORS

Silicone scar patch for scar treatment

Art. no. 013 Clear
 Dimensions: 230 x 145 mm
 Material: Polydimethylsiloxane, polyurethane film, polyethylene protective film, polyethylene cover strips

Indication:

- Prevention and treatment of impaired scars
- Treatment of red and raised scars
- After surgical procedures (e.g. after reconstructive or aesthetic surgery)

Pack size: 2 pcs

- Breathable PU film
- Pulling aid
- UV stable
- Very high elasticity
- Easy to clean, e.g. with Amoena Soft Cleanser (sold separately see p. 62)
- Additional cover strips for better storage after cleaning
- Reusable
- Individual form and size adjustment possible (can be cut)
- In combination with CuraScar Garments and Curasupport Compression for supportive scar treatment (see p. 17-21, 26-28)



CURASCAR SILICONES
 SEE HOW EASY IT IS TO USE
 Watch application videos about CuraScar Silicones. Simply scan the QR code!



CuraScar Silicones in four different styles can be perfectly combined with CuraSupport Compression or CuraScar Garments to optimally treat a scar after breast surgery. You can find details on page 17 & 26

BREAST FORMS & BREAST SHAPERS

Our comprehensive range of breast forms and shapers offer shapes to fit current surgical trends, combined with innovative product features, providing **the best solution for all your customers' needs.**



BREAST FORMS

For optimal care after a mastectomy

In approximately 20-30% of breast cancer cases, the whole breast has to be completely removed, and not all women decide to have reconstruction after a mastectomy. Our full forms are an ideal alternative for these women; together with our special textiles, they create an even silhouette and physical symmetry. Equipped with innovative technologies, they can help to alleviate symptoms of secondary diseases such as lymphoedema and return to the used lifestyle.

Amoena breast forms are ideal following:

- a simple mastectomy
- a radical mastectomy (Halsted mastectomy)
- a modified radical mastectomy

BREAST SHAPERS

For the perfect balance in case of breast asymmetry

Today, 70-80% of all breast cancer cases are treated with a breast-conserving therapy. The tumour is removed in such a way as to preserve as much natural breast tissue as possible. The asymmetry resulting from this can be visually balanced with our partial shapers – they restore a balanced silhouette and ensure the bra fits correctly.

Amoena breast shapers are ideal following:

- breast-conserving therapy (BCT)
- multiple biopsies
- a reconstruction (partial recovery, unfavourable results)
- a reconstruction with previous expander therapy
- natural breast asymmetry, breast malformation or degeneration



THE AMOENA SOLUTION

Our Breast Care Apparel (starting on page 65) together with our Breast Forms and Shapers create the perfect solution for comprehensive care after breast surgery.

THE AMOENA QUALITY PROMISE



MORE THAN 45 YEARS OF EXPERIENCE IN BREAST CARE

Amoena, the developer of the film-coated silicone breast forms, offers full forms and partial shapers for a natural aesthetic and a secure fit. With more than 45 years of experience and the most stringent quality standards, we guarantee the highest product quality according to DIN ISO 9001, 14001 and 13485 for medical devices. All films and silicone gels have been tested for skin compatibility and correspond to the current state of "biocompatibility" according to DIN ISO 10993.

- Made in Germany
- Highest quality from the technology leader in the field of breast forms
- Over 17 million forms sold worldwide since 1975
- Over 15,000 retailers worldwide trust our products
- Certified according to DIN ISO 9001, 14001 and 13485 for medical devices



Headquarters | Raubling, Germany

TECHNOLOGY LEADER

Constant innovation and setting new standards are driving forces at Amoena. In close cooperation with doctors, medical retailers and women who have had breast surgery, we continuously develop new technologies to optimally respond to patient needs after breast surgery.

OUR TECHNOLOGIES

InTouch

Soft and natural thanks to InTouch silicone

A special silicone formulation combined with a smooth and soft film creates a breast form that is as natural as possible in appearance and feel.

Contact

Relief and natural comfort from self-adhesive forms

The Amoena Contact breast forms adhere directly to the skin without any additives. Amoena Contact silicone keeps its adhesion with correct care over the entire life span of the breast form.

Cosmetic

Cosmetic – Natural look with natural feel

Combination of lightweight and standard silicone in a way that looks, feels and moves like a real breast. For lightweight breast form with an ultra-soft feeling and a natural-looking drape.

AirChamber

Easy adaptation thanks to innovative air chamber technology

Innovative air chamber technology allows the volume to be adjusted so that a close fit can be achieved, even on an uneven chest wall, enabling the form to be adjusted to the individual needs of your customers anytime.

Comfort+

Temperature equalization from Comfort+ technology

The Comfort+ technology ensures constant and gentle temperature regulation between the body and form. In this way, it prevents unpleasant heat build-up and sweating under the form.

AirVentilation

Integrated air circulation

A structure consisting of three-dimensional pearls on the back of the form ensures air circulation and allows moisture to evaporate. This has been confirmed by Hohenstein Laboratories in Germany after extensive testing.



reddot winner 2020

Our most innovative air chamber technology was awarded with the Red Dot Award 2020. The Adapt Air product line won in the category Product Design. The concept, which is designed to provide the highest possible wearing comfort and a natural appearance, was especially emphasized. Discover our adjustable breast forms on page 40 and breast shapers on page 55.













Our Adapt Air breast forms have been awarded with the German Design Award 2021. With the »Gold« distinction for Excellent Product Design in the category "Medical, Rehabilitation and Health Care", the jury lauded that „The Adapt Air breast prostheses can be perfectly adjusted and simulate the female breast with astonishing realism. A solution that helps the women affected to live a normal everyday life, free of stigmatisation.“

BREAST FORMS

Our breast forms not only provide visual and weight balance but also meet needs resulting from treatment and medications such as lymphoedema, uneven or sensitive scar areas. Special product features enable the woman to continue her accustomed lifestyle. Thanks to more than 45 years of experience, we know exactly what women need after breast surgery and how we can make the fitters' daily lives easier.

FITTING AFTER MASTECTOMY

Especially suitable for women with:	PRODUCT LINE	Full weight balance*	Weight-reduced breast forms**
<ul style="list-style-type: none"> Uneven scar area Weight fluctuations Swelling due to lymphoedema 	ADAPT Adjustable to her unique silhouette 		Adapt Air Light -25% Adapt Air Xtra Light -40%
<ul style="list-style-type: none"> Tension in the shoulder/neck Big breasts Lymphoedema 	CONTACT Adheres directly to the body 		Contact Light -25%
<ul style="list-style-type: none"> Hot flushes due to menopause or medication Heavy sweating due to climate or sporting activity 	ENERGY Optimal temperature equalization for maximum comfort 		Energy Cosmetic -20% Energy Light -25%
<ul style="list-style-type: none"> Sensitive scar area (feeling of tension, radiation damage) 	NATURA The most natural wearing comfort 		Natura Cosmetic -20% Natura Light -25% Natura Xtra Light -40%
<ul style="list-style-type: none"> Simple optical weight compensation after mastectomy 	ESSENTIAL For a balanced and secure fit 		Essential Light -25%

* Weight corresponds to approx. 80-90% of the natural breast, comes closest to the natural movement behaviour of the breast

** Weight reduction between 20% - 40% especially suitable for: Lymphoedema, osteoporosis, tension in shoulder/neck, large chest, limited arm mobility, sporting activity

BREAST FORM PORTFOLIO

A portfolio of choices for the most personalised fit

How to find the right breast form

Before selecting a breast form, first measure the woman for well-fitting bra, then select the breast form with the appropriate features that best fit her specific needs. Consider her lifestyle, activity level and any physical aspects that will help you determine the best breast form for her. To determine the appropriate bra and breast form size please refer to the breast form sizing chart in the back of this catalog.

				1 Shallow Cup Form		2 Average Cup Form			3 Full Cup Form			
	Product Line	Weight	Symmetrical Shape 1S 1S ^N	Symmetrical Shape 2S 2S ^N	Asymmetrical Shape 2A	Universal Shape 2U	Symmetrical Shape 3S	Asymmetrical Shape 3A	Extra Shape 3E			
PREMIUM CARE 	ADAPT	Xtra Light - 40%	Adapt Air Xtra Light 1S ^N 328 Sizes 1-14	Adapt Air Xtra Light 2S ^N 326 Sizes 1-14								
		Light - 25%	Adapt Air Light 1S ^N 329 Sizes 1-14	Adapt Air Light 2S ^N 327 Sizes 1-14					Adapt Light 3A 376 Sizes 4-12 L/R			
	CONTACT	Light - 25%			Contact Light 2S 380 Sizes 1-14			Contact Light 3S 385 Sizes 0-10				
		Standard		Contact 1S 384 Sizes 1-14	Contact 2S 381 Sizes 1-12	Contact 2A 383 Sizes 0-12 L/R		Contact 3S 382 Sizes 0-10 Tawny 1-10		Contact 3E 386 Sizes 1-14 L/R		
ADVANCED CARE 	ENERGY	Light - 25%		Energy Light 2S 342 Sizes 1-14 Tawny 1-14		Energy Light 2U 341 Sizes 1-14						
		Reduced - 20%			Energy Cosmetic 2S 310 Sizes 1-14			Energy Cosmetic 3S 311 Sizes 1-12				
		Standard		Energy 1S 349 Sizes 1-12								
	NATURA	Xtra Light - 40%	Natura Xtra Light 1S ^N 401 Sizes 1-14	Natura Xtra Light 2S ^N 400 Sizes 1-17 Tawny 1-17								
		Light - 25%	Natura Light 1S ^N 402 Sizes 1-14	Natura Light 2S 390 Sizes 1-17 Tawny 1-17	Natura Light 2A 392 Sizes 0-14 L/R			Natura Light 3S 391 Sizes 0-12	Natura Light 3A 373 Sizes 4-12 L/R Tawny 4-12 L/R			
Natura Light 1S 664 Sizes 1-14												
Reduced - 20%			Natura Cosmetic 2S ^N 323 Sizes 1-14	Natura Cosmetic 2S 320 Sizes 1-14			Natura Cosmetic 3S 321 Sizes 1-12		Natura Cosmetic 3E 322 Sizes 1-14 L/R			
Standard		Natura 1S 396 Sizes 1-14 Tawny 4-12	Natura 2S 398 Sizes 1-10	Natura 2A 393 Sizes 0-12 L/R		Natura 3S 395 Sizes 0-12		Natura 3E 397 Sizes 1-14 L/R				
BASIC CARE	ESSENTIAL	Light - 20%	Essential Light 1S ^N 314 Sizes 1-14 Tawny 1-14	Essential Light 2S 442 Sizes 1-17 Tawny 1-17	Essential Light 2A 356 Sizes 0-14 L/R		Essential Light 3S 367 Sizes 0-12		Essential Light 3E 556 Sizes 1-14 L/R Tawny 4-14 L/R			
		Standard	Essential 1S 630 Sizes 1-12	Essential 2S 440 Sizes 1-12	Essential 2A 353 Sizes 0-12 L/R		Essential 3S 363 Sizes 0-12					

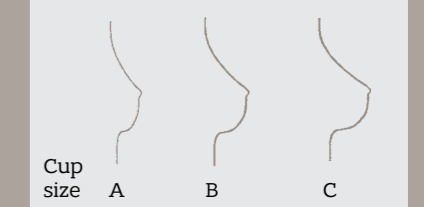
CUP FORMS

In order to find the right breast form for every woman, Amoena offers three different cup forms:

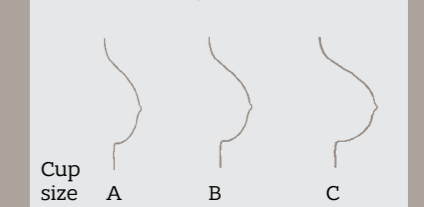
- 1 = shallow
- 2 = average
- 3 = full

A shallow cup form does not automatically mean a small breast. In profile, the top of the breasts can be shallow, but the volume of the cup is in the lower third. This can also occur, for example, with increasing age.

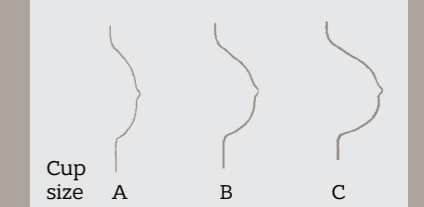
1 Shallow Cup Form



2 Average Cup Form



3 Full Cup Form



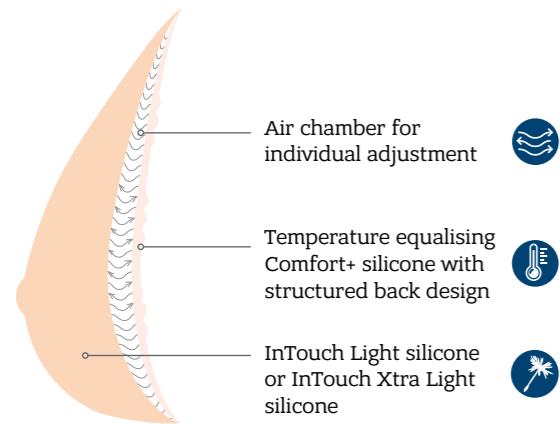
Cup forms are exemplarily shown for sizes A-C but are also available in sizes D-G.



The best way to judge the cup form is in a well-fitting bra. Women with a small underbust tend to have a full cup form, while women with a large underbust usually have a shallow cup form

Adjustable to her unique silhouette

Adapt Air 3-layer breast forms



FEATURES & BENEFITS

- Individually adjustable**
 Integrated air chamber technology allows the breast form size to be adjusted by simply adding or releasing air anytime on the go or at home.
- Close to the body**
 Adapt Air is comfortably customisable to every chest wall for a close fit and perfect skin contact.
- Visual symmetry**
 Adapt Air can be adapted to every woman's unique shape or bra style for a symmetrical silhouette that's perfect for a full and active life.
- Lightweight**
 InTouch light silicone makes the breast forms 25% to 40% lighter.*
- Pleasant skin sensation**
 The temperature equalising Comfort+ technology offers all-day comfort to maintain a woman's ideal body temperature.

Especially suitable for women with:

- Uneven scar area
- Weight fluctuations
- Swelling due to lymphoedema

Reduced weight options

As wearing reduced weight breast forms relieves pressure on her shoulders they are particularly suitable for women with lymphoedema, osteoporosis, tension in the shoulder and neck areas, bigger breasts, active lifestyle

- 40% - 25%

Cup form	1 Shallow		2 Average			3 Full	
Shape	Symmetrical	Symmetrical	Asymmetrical	Universal	Symmetrical	Asymmetrical	Extra
	1S 1S ^N	2S 2S ^N	2A	2U	3S	3A	3E
- 40%	Adapt Air Xtra Light 1S ^N 328 Sizes 1-14	Adapt Air Xtra Light 2S ^N 326 Sizes 1-14					
- 25%	Adapt Air Light 1S ^N 329 Sizes 1-14	Adapt Air Light 2S ^N 327 Sizes 1-14				Adapt Light 3A 376 Sizes 4-12 L/R	

Customisable to every body shape and each individual lifestyle!



FITTERS FIRST CHOICE

"It is such a simple thing with such a great effect. I can offer even more bras to my customer and simply fine-tune the fit."

Fitter response - Norway



BEST CUSTOMER OPTION

"It provides a close and secure fit. If needed I can even adjust the volume at home very easily. Really amazing."

Susann, satisfied Adapt Air user



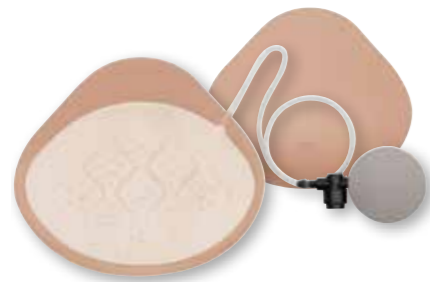
reddot winner 2020

The Adapt Air product line was awarded the Red Dot Award 2020 in the category Product Design. The concept, which is designed to provide the highest possible wearing comfort and a natural appearance, was especially emphasized.



Our Adapt Air breast forms have been awarded with the German Design Award 2021. With the »Gold« distinction for Excellent Product Design in the category "Medical, Rehabilitation and Health Care", the jury lauded that „The Adapt Air breast prostheses can be perfectly adjusted and simulate the female breast with astonishing realism. A solution that helps the women affected to live a normal everyday life, free of stigmatisation.“

AMOENA ADAPT PORTFOLIO

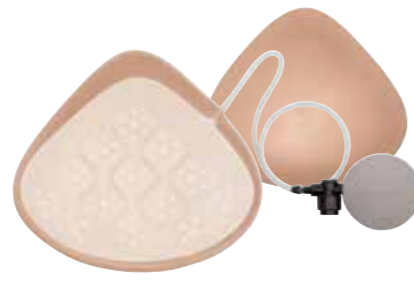


Adapt Air Xtra Light 1S^N 328*

Size	1-14
Cup form	Shallow
Shape	Symmetrical
Layers	3 layers
Weight	-40%

Special features:

- Modern 1S^N shape with rounded footprint and most volume in the lower part for a natural drape. Shorter height and thinner design provides a smooth transition from breast form to chest wall.

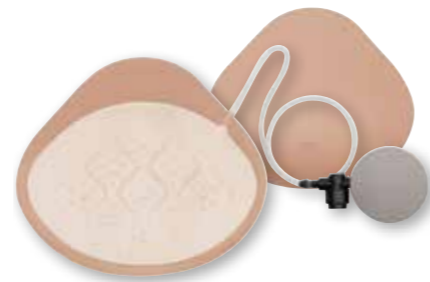


Adapt Air Xtra Light 2S^N 326*

Size	1-14
Cup form	Average
Shape	Symmetrical
Layers	3 layers
Weight	-40%

Special features:

- Modern 2S^N shape with rounded, narrow footprint that fits more comfortable into the bra pocket and avoids overlapping with the natural breast.

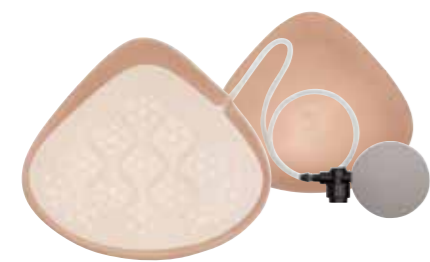


Adapt Air Light 1S^N 329*

Size	1-14
Cup form	Shallow
Shape	Symmetrical
Layers	3 layers
Weight	-25%

Special features:

- Modern 1S^N shape with rounded footprint and most volume in the lower part for a natural drape. Shorter height and thinner design provides a smooth transition from breast form to chest wall.



Adapt Air Light 2S^N 327*

Size	1-14
Cup form	Average
Shape	Symmetrical
Layers	3 layers
Weight	-25%

Special features:

- Modern 2S^N shape with rounded, narrow footprint that fits more comfortable into the bra pocket and avoids overlapping with the natural breast.



Adapt Light 3A 376**

Sizes	4-12 L/R
Cup form	Full
Shape	Asymmetrical
Layers	3 layers
Weight	-25%

Special features:

- Asymmetrical shape equalizes missing tissue under the arm (especially recommended after radical surgery like Rotter-Halsted)
- Moldable layer on the back adapts to uneven chest wall

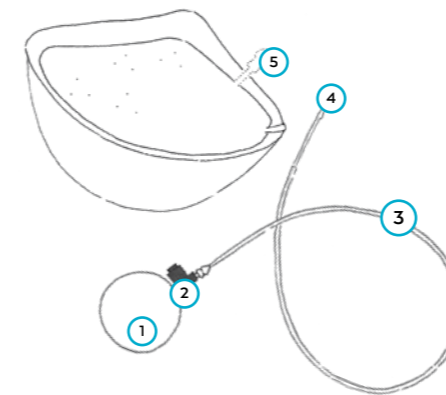


Adapt Air Pump 070

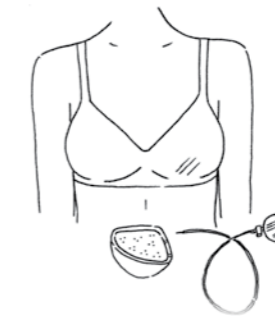
Replacement Pump
Please note: A pump is included with every Adapt Air breast form.
Pump is also sold separately.

HOW TO USE THE ADAPT AIR BREAST FORM

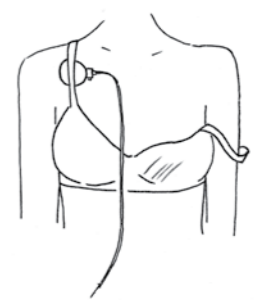
Once the air is adjusted, it will remain locked-in until you need to increase or reduce air as needed.



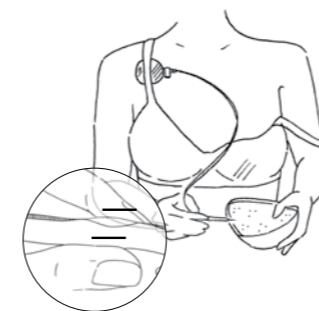
1. Pump ball
2. Drain valve
3. Hose
4. Cannula
5. Valve opening



1 Place the breast form and the pumping device in front of you. Breast form and pump is separated.



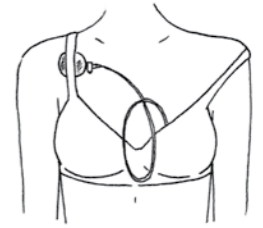
2 Place the pump under the bra strap of the opposite side, so that both hands are free. Remove the bra strap of the operated side.



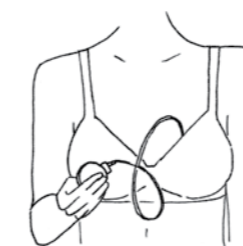
3 Connect the pump by putting the cannula into the marked opening on the breast form. Open the valve inlet by gently squeezing the thumb and index finger together. Make sure you insert the cannula **completely** into the valve.



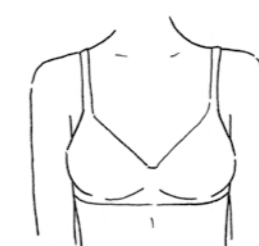
4 Insert the breast form into the bra cup. Make sure that the tube is properly connected with the breast form.



5 Bring the bra strap back in the correct position.



6 Adjust the breast form by squeezing and releasing the pump ball. For releasing air press the button of the black drain valve and gently press against the breast form.



7 Once the adjustment is done remove the cannula carefully from the valve. The air will stay in the air chamber.



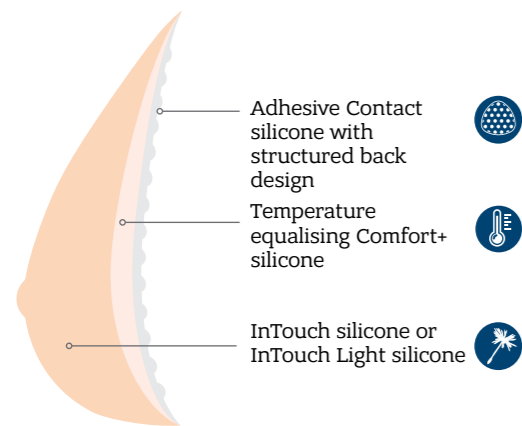
8 Now the breast form is individually adjusted. Take it out of the cup and put it into the pocket of the bra.

Please note:

If you want to add or remove air, the cannula must be fully inserted into the valve.

Adheres directly to the body

Contact 3-layer breast forms



Fitter TIP

Each Amoena Contact breast form is packaged with sample size of Amoena Soft Cleanser and Soft Brush. The length of time the adhesion lasts varies for each woman and depends on the care of the form. Thorough and regular care is essential. See page 62 for Amoena Soft Cleanser.

FEATURES & BENEFITS

- Adheres directly to the skin** and moves with her body, staying in place with every movement
- Relieves pressure from the shoulder**
Wearing the breast form attached relieves pressure on her shoulders and provides a sense of lighter weight – especially helpful if she has lymphoedema or a larger bust
- Easy wear and care**
Daily cleaning and care is easy and ensures best adhesion. Provides more freedom in clothing choices like those with lower necklines
- Feels like a part of the body**
Because the form is attached, it can feel like a part of her and she may feel more secure and self-confident in her appearance

Especially suitable for women with*:

- Tension in the shoulder/neck
- Big breasts
- Lymphoedema

Reduced weight options

As wearing reduced weight breast forms relieves pressure on her shoulders they are particularly suitable for women with lymphoedema, osteoporosis, tension in the shoulder and neck areas, bigger breasts, active lifestyle

- 25%

Cup form	1 Shallow		2 Average			3 Full		
	Symmetrical	Symmetrical	Asymmetrical	Universal	Symmetrical	Asymmetrical	Extra	
Shape	1S 1S ^N	2S 2S ^N	2A	2U	3S	3A	3E	
- 25%		Contact Light 2S 380 Sizes 1-14			Contact Light 3S 385 Sizes 0-10			
	Contact 1S 384 Sizes 1-14	Contact 2S 381 Sizes 1-12	Contact 2A 383 Sizes 0-12 L/R		Contact 3S 382 Sizes 0-10 Tawny 1-10		Contact 3E 386 Sizes 1-14 L/R	



Contact Light 2S 380*		Contact Light 3S 385*	
Sizes	1-14	Sizes	0-10
Cup form	Average	Cup form	Full
Shape	Symmetrical	Shape	Symmetrical
Layers	3 layers	Layers	3 layers
Weight	-25%	Weight	-25%



Contact 1S 384		Contact 2S 381	
Sizes	1-14	Sizes	1-12
Cup form	Shallow	Cup form	Average
Shape	Symmetrical	Shape	Symmetrical
Layers	3 layers	Layers	3 layers
Weight	Standard	Weight	Standard



Contact 2A 383		Contact 3S 382		Contact 3E 386	
Sizes	0-12 L/R	Sizes	0-10	Sizes	1-14 L/R
Cup form	Average	Tawny sizes	1-10	Cup form	Full
Shape	Asymmetrical	Cup form	Full	Shape	Extra
Layers	3 layers	Shape	Symmetrical	Layers	3 layers
Weight	Standard	Layers	3 layers	Weight	Standard
		Weight	Standard		

- Special features:**
- asymmetrical shape equalizes missing tissue under the arm (especially recommended after radical surgery like Rotter-Halsted)
 - also recommended for women with a big underbust
 - Size 0 available for small bust size
- Special features:**
- Size 0 in Ivory available for small bust size
- Special features:**
- Extension towards the sternum allows a lower neckline
 - Recommended especially for women with a full cup and small underbust

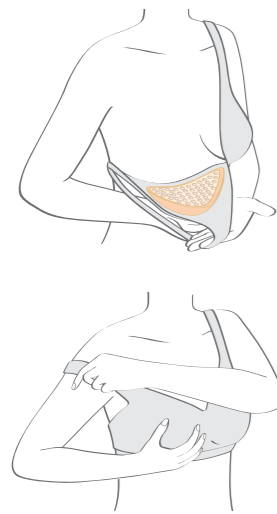
BREAST FORMS AND SHAPERS

BREAST FORMS AND SHAPERS

HOW TO USE THE AMOENA CONTACT

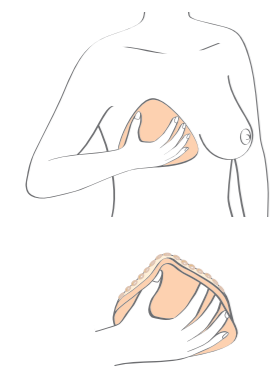
APPLICATION

Cleanse your chest wall thoroughly. Afterwards, make sure the area is completely dry. The cleaner and drier your skin, the better the breast form will adhere. Please do not touch the adhesive surface of the breast form as this may affect adhesion.



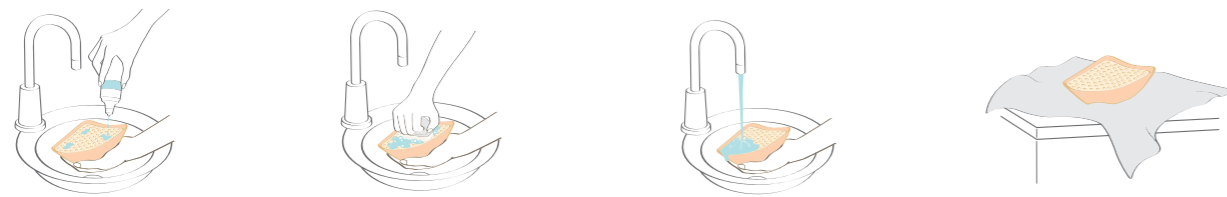
- Slide your bra strap down over your shoulder and slip your arm out. Lean forward.
- Using the hand of your other side, take hold of your bra strap and pull the bra cup away from your body.
- Take the breast form in the palm of your hand (same side as breast form) and, still leaning forward, place it in the cup of your bra. Make sure that the breast form sits perfectly in the cup of your bra.
- Place your free hand on the outside of the bra cup. Slowly stand upright, pressing the breast form in the cup carefully into place on your body.
- Pull your bra strap up over your shoulder and press the breast form once more to make sure it is firmly attached.
- Check the fit. If the position of the breast form needs to be adjusted, simply remove the breast form and reposition.

REMOVAL



- Grasp the breast form with one hand and lean forward until you feel the weight of the breast form in your hand.
- Starting at a point furthest from your scar area, pull the breast form carefully away from your body.
- If the adhesive surface accidentally sticks together during removal, it can be easily separated by holding under running water.
- The fingertips should be placed as close as possible to the edge of the breast form.
- Please be careful with longer fingernails – they might damage the film.

CLEANING



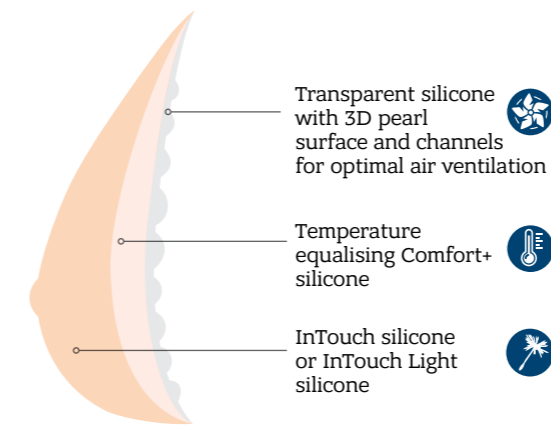
- Put three drops of the Soft Cleanser on the dry adhesive surface and then moisten the Soft Brush with lukewarm water.
- Now, scrub the adhesive surface with the Soft Brush firmly for some time in circular movements using pressure.
- Then rinse with plenty of lukewarm water.
- Finally allow to air-dry.

AMOENA ENERGY

ADVANCED CARE

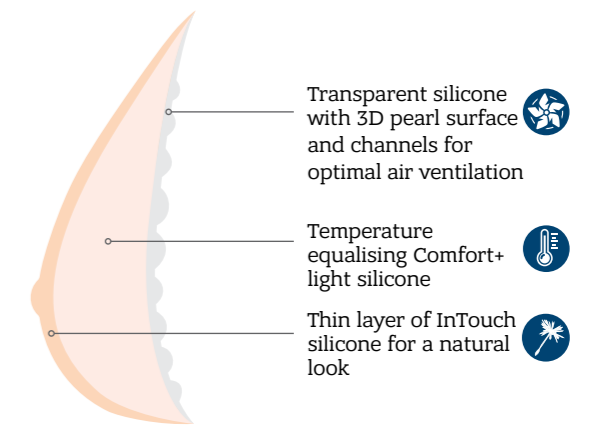
Optimal temperature equalization for maximum comfort

Energy 3-layer breast forms



- Transparent silicone with 3D pearl surface and channels for optimal air ventilation
- Temperature equalising Comfort+ silicone
- InTouch silicone or InTouch Light silicone

Energy Cosmetic 3-layer breast forms



- Transparent silicone with 3D pearl surface and channels for optimal air ventilation
- Temperature equalising Comfort+ light silicone
- Thin layer of InTouch silicone for a natural look

FEATURES & BENEFITS

- Optimal air flow**
Unique three-dimensional pearl surface on the back of the breast form allows air to flow freely behind the form increasing air ventilation and moisture evaporation
- Maximum of temperature equalization**
30% more of temperature equalising comfort+ silicone reduces perspiration for ultimate comfort all day

Especially suitable for women with:

- Heavy perspiration (hot flushes) due to menopause or medication
- Heavy sweating due to climate or sporting activity

Reduced weight options

As wearing reduced weight breast forms relieves pressure on her shoulders they are particularly suitable for women with lymphoedema, osteoporosis, tension in the shoulder and neck areas, bigger breasts, active lifestyle

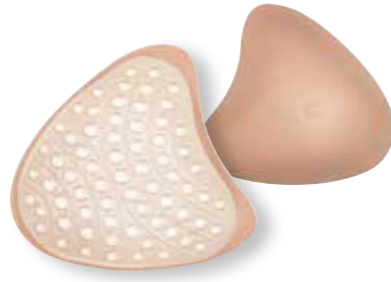
- 25% - 20%

Cup form	1 Shallow		2 Average			3 Full	
Shape	Symmetrical 1S 1S ^N	Symmetrical 2S 2S ^N	Asymmetrical 2A	Universal 2U	Symmetrical 3S	Asymmetrical 3A	Extra 3E
- 25%		Energy Light 2S 342 Sizes 1-14 Tawny 1-14		Energy Light 2U 341 Sizes 1-14			
- 20%		Energy Cosmetic 2S 310 Sizes 1-14			Energy Cosmetic 3S 311 Sizes 1-12		
	Energy 1S 349 Sizes 1-12						



Energy Light 2S 342*

Sizes	1-14
Tawny sizes	1-14
Cup form	Average
Shape	Symmetrical
Layers	3 layers
Weight	-25%



Energy Light 2U 341*

Sizes	1-14
Cup form	Average
Shape	Universal
Layers	3 layers
Weight	-25%

Special features:

- Alternative to the asymmetrical style with more flexible wearing options and shorter extension towards the axillar. Offers possibility to equalize missing tissue even in the upper part of the cup.

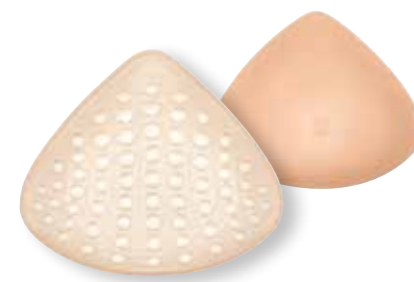


Energy Cosmetic 2S 310

Sizes	1-14
Cup form	Average
Shape	Symmetrical
Layers	3 layers
Weight	-20%

Special features:

- The most natural looking lightweight breast form with air ventilation - soft and almost invisible in the bra cup.



Energy Cosmetic 3S 311

Sizes	1-12
Cup form	Full
Shape	Symmetrical
Layers	3 layers
Weight	-20%

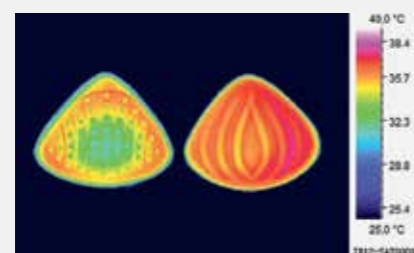
Special features:

- The most natural looking lightweight breast form with air ventilation - soft and almost invisible in the bra cup.



Energy 1S 349

Sizes	1-12
Cup form	Shallow
Shape	Symmetrical
Layers	3 layers
Weight	Standard

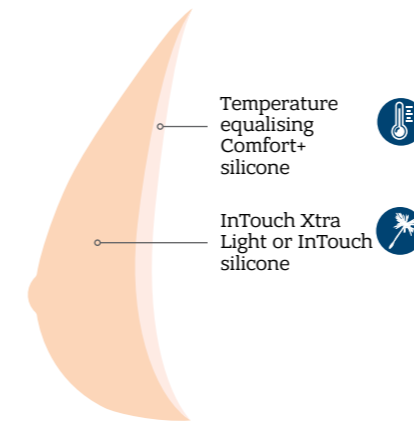


After 30 minutes of physical activity, Amoena Energy optimally equalizes body temperature

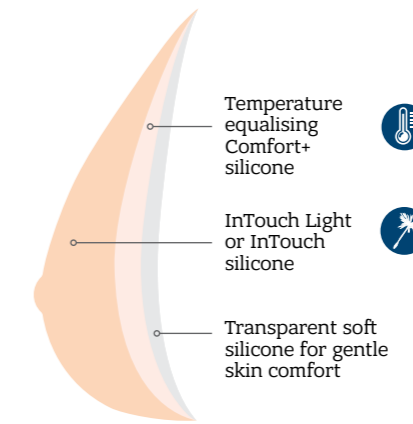
The thermal imaging camera shows that the Amoena Energy prosthesis stays cooler due to the higher percentage of comfort+ silicone and the unique three-dimensional pearl surface. The special arrangement of the pearls has been proven to transport 25 times more heat away from the body than other breast forms.

The most natural wearing comfort

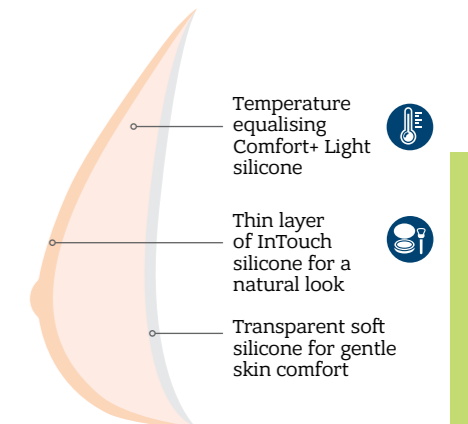
Natura 2-layer breast forms



Natura 3-layer breast forms



Natura Cosmetic 3-layer breast forms



FEATURES & BENEFITS

- Gentle to sensitive chest wall**
Most styles feature a pressure relieving back layer. The soft and clear silicone gel hugs the body and is extra gentle to sensitive scar areas
- Natural look and movement**
Selected styles have a very soft cup side so that the form drapes like a natural breast, moves naturally with the body and flattens when lying down
- Pleasant skin sensation**
The temperature equalising Comfort+ technology offers all day comfort to maintain a woman's ideal body temperature

Especially suitable for women with:

- Sensitive scar areas
- Very soft breast tissue

Reduced weight options

As wearing reduced weight breast forms relieves pressure on her shoulders they are particularly suitable for women with lymphoedema, osteoporosis, tension in the shoulder and neck areas, bigger breasts, active lifestyle

- 40% - 25% - 20%

Cup form	1 Shallow		2 Average		3 Full				
	Symmetrical	Symmetrical	Asymmetrical	Universal	Symmetrical	Asymmetrical	Extra		
Shape	1S	1S ^N	2S	2S ^N	2A	2U	3S	3A	3E
- 40%	Natura Xtra Light 1S^N 401 Sizes 1-14		Natura Xtra Light 2S^N 400 Sizes 1-17 Tawny 1-17						
- 25%	Natura Light 1S^N 402 Sizes 1-14		Natura Light 2S 390 Sizes 1-17 Tawny 1-17		Natura Light 2A 392 Sizes 0-14 L/R		Natura Light 3S 391 Sizes 0-12		Natura Light 3A 373 Sizes 4-12 L/R Tawny 4-12 L/R
- 20%			Natura Cosmetic 2S^N 323 Sizes 1-14				Natura Cosmetic 3S 321 Sizes 1-12		Natura Cosmetic 3E 322 Sizes 1-14 L/R
			Natura Cosmetic 2S 320 Sizes 1-14						
	Natura 1S 396 Sizes 1-14 Tawny 4-12		Natura 2S 398 Sizes 1-10		Natura 2A 393 Sizes 0-12 L/R		Natura 3S 395 Sizes 0-12		Natura 3E 397 Sizes 1-14 L/R

AMOENA NATURA PORTFOLIO

BREAST FORMS AND SHAPERS



Natura Xtra Light 1S^N 401*

Sizes	1-14
Cup form	Shallow
Shape	Symmetrical
Layers	2 layers
Weight	- 40%

Special features:

- Modern 1S^N shape with rounded footprint and most volume in the lower part for a natural drape.
- Shorter height and thinner design provides a smooth transition from breast form to chest wall.
- Due to a stronger cavity and narrow channels on the back, the prosthesis fits closely to the chest wall



Natura Xtra Light 2S^N 400*

Sizes	1-17
Tawny sizes	1-17
Cup form	Average
Shape	Symmetrical
Layers	2 layers
Weight	- 40%

Special features:

- Modern 2S^N shape with rounded, narrow footprint that fits more comfortable into the bra pocket and avoids overlapping with the natural breast.
- Due to a stronger cavity and narrow channels on the back, the prosthesis fits closely to the chest wall
- Up to size 17 for bigger bust size



Natura Light 1S^N 402*

Sizes	1-14
Cup form	Shallow
Shape	Symmetrical
Layers	3 layers
Weight	- 25%

Special features:

- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas
- Modern 1S^N shape with rounded footprint and most volume in the lower part for a natural drape.
- Shorter height and thinner design provides a smooth transition from breast form to chest wall.



Natura Light 3S 391*

Sizes	0-12
Cup form	Full
Shape	Symmetrical
Layers	3 layers
Weight	- 25%

Special features:

- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas
- Size 0 available for small bust size



Natura Light 3A 373*

Sizes	4-12 L/R
Tawny sizes	4-12 L/R
Cup form	Full
Shape	Asymmetrical
Layers	3 layers
Weight	- 25%

Special features:

- asymmetrical shape equalizes missing tissue under the arm (especially recommended after radical surgery like Rotter-Halsted)
- also recommended for women with a big underbust
- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas



Natura Cosmetic 2S^N 323

Sizes	1-14
Cup form	Average
Shape	Symmetrical
Layers	3 layers
Weight	- 20%

Special features:

- The most natural looking lightweight breast form - soft and almost invisible in the bra cup.
- Modern 2S^N shape with rounded, narrow footprint that fits more comfortable into the bra pocket and avoids overlapping with the natural breast.
- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas

BREAST FORMS AND SHAPERS



Natura Light 1S 664*

Sizes	1-14
Cup form	Shallow
Shape	Symmetrical
Layers	3 layers
Weight	- 25%

Special features:

- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas



Natura Light 2S 390*

Sizes	1-17
Tawny sizes	1-17
Cup form	Average
Shape	Symmetrical
Layers	3 layers
Weight	- 25%

Special features:

- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas
- Up to size 17 for bigger bust size



Natura Light 2A 392*

Sizes	0-14 L/R
Cup form	Average
Shape	Asymmetrical
Layers	3 layers
Weight	- 25%

Special features:

- Asymmetrical shape equalizes missing tissue under the arm (especially recommended after radical surgery like Rotter-Halsted)
- Also recommended for women with a big underbust
- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas
- Size 0 available for small bust size



Natura Cosmetic 2S 320

Sizes	1-14
Cup form	Average
Shape	Symmetrical
Layers	3 layers
Weight	- 20%

Special features:

- The most natural looking lightweight breast form - soft and almost invisible in the bra cup.
- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas



Natura Cosmetic 3S 321

Sizes	1-12
Cup form	Full
Shape	Symmetrical
Layers	3 layers
Weight	- 20%

Special features:

- The most natural looking lightweight breast form - soft and almost invisible in the bra cup.
- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas



Natura Cosmetic 3E 322

Sizes	1-14 L/R
Cup form	Full
Shape	Extra
Layers	3 layers
Weight	- 20%

Special features:

- Extension towards the sternum allows a lower neckline
- Recommended especially for women with a full cup and small underbust
- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas



Natura 1S 396

Sizes	1-14
Tawny sizes	4-12
Cup form	Shallow
Shape	Symmetrical
Layers	2 layers
Weight	Standard

- Special features:**
- 2 layer breast form with soft cup side for a very natural drape
 - especially suitable for women with very soft breast tissue



Natura 2S 398

Sizes	1-10
Cup form	Average
Shape	Symmetrical
Layers	3 layers
Weight	Standard

- Special features:**
- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas



Natura 2A 393

Sizes	0-12 L/R
Cup form	Average
Shape	Asymmetrical
Layers	3 layers
Weight	Standard

- Special features:**
- asymmetrical shape equalizes missing tissue under the arm (especially recommended after radical surgery like Rotter-Halsted)
 - also recommended for women with a big underbust
 - Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas
 - Size 0 available for small bust size



Natura 3S 395

Sizes	0-12
Cup form	Full
Shape	Symmetrical
Layers	3 layers
Weight	Standard

- Special features:**
- Soft, clear silicone back layer hugs the body and is extra gentle to sensitive scar areas
 - Size 0 available for small bust size



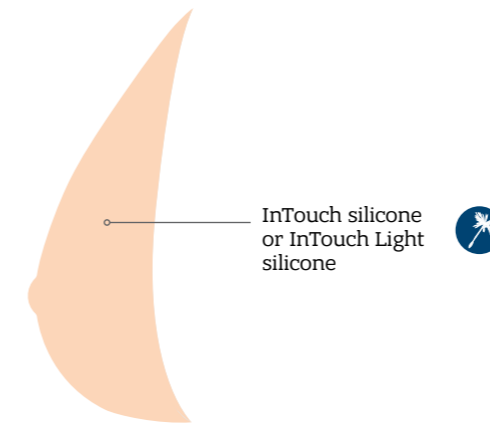
Natura 3E 397

Sizes	1-14 L/R
Cup form	Full
Shape	Extra
Layers	2 layers
Weight	Standard

- Special features:**
- Extension towards the sternum allows a lower neckline
 - Recommended especially for women with a full cup and small underbust
 - Suitable for women with very soft breast tissue

For a balanced and secure fit

Essential 1-layer breast forms



FEATURES & BENEFITS

- **For essential everyday needs**
Designed to meet her essential everyday needs following breast surgery with a high quality breast form
- **Symmetrical appearance**
Gives her the comfort she needs for a natural symmetrical appearance

Especially suitable for women with:

- Simple weight compensation for symmetrical appearance after a mastectomy

Reduced weight options

As wearing reduced weight breast forms relieves pressure on her shoulders they are particularly suitable for women with lymphoedema, osteoporosis, tension in the shoulder and neck areas, bigger breasts, active lifestyle

Cup form	1 Shallow		2 Average		3 Full				
	Symmetrical	Symmetrical	Asymmetrical	Universal	Symmetrical	Asymmetrical	Extra		
Shape	1S	1S ^N	2S	2S ^N	2A	2U	3S	3A	3E
- 25%	Essential Light 1S^N 314 Sizes 1-14 Tawny 1-14	Essential Light 2S 442 Sizes 1-17 Tawny 1-17	Essential Light 2A 356 Sizes 0-14 L/R		Essential Light 3S 367 Sizes 0-12		Essential Light 3E 556 Sizes 1-14 L/R Tawny 4-14 L/R		
	Essential 1S 630 Sizes 1-12	Essential 2S 440 Sizes 1-12	Essential 2A 353 Sizes 0-12 L/R		Essential 3S 363 Sizes 0-12				

AMOENA ESSENTIAL PORTFOLIO



Essential Light 1S^N 314*

Sizes	1-14
Tawny sizes	1-14
Cup form	Shallow
Shape	Symmetrical
Layers	1 layer
Weight	-25%

Special features:

- Modern 1S^N shape with rounded footprint and most volume in the lower part for a natural drape. Shorter height and thinner design provides a smooth transition from breast form to chest wall.



Essential Light 2S 442*

Sizes	1-17
Tawny sizes	1-17
Cup form	Average
Shape	Symmetrical
Layers	1 layer
Weight	-25%

Special features:

- Up to size 17 for bigger bust size



Essential Light 2A 356*

Sizes	0-14 L/R
Cup Shape	Average
Shape	Asymmetrical
Layers	1 layer
Weight	-25%

Special features:

- Asymmetrical shape equalizes missing tissue under the arm (especially recommended after radical surgery like Rotter-Halsted)
- Also recommended for women with a big underbust
- Size 0 available for small bust size



Essential 2S 440

Sizes	1-12
Cup form	Average
Shape	Symmetrical
Layers	1 layer
Weight	Standard



Essential 2A 353

Sizes	0-12 L/R
Cup form	Average
Shape	Asymmetrical
Layers	1 layer
Weight	Standard

Special features:

- Asymmetrical shape equalizes missing tissue under the arm (especially recommended after radical surgery like Rotter-Halsted)
- Also recommended for women with a big underbust
- Size 0 available for small bust size



Essential 3S 363

Sizes	0-12
Cup form	Full
Shape	Symmetrical
Layers	1 layer
Weight	Standard

Special features:

- Size 0 available for small bust size



Essential Light 3S 367*

Sizes	0-12
Cup form	Full
Shape	Symmetrical
Layers	1 layer
Weight	-25%

Special features:

- Size 0 available for small bust size



Essential Light 3E 556*

Sizes	1-14 L/R
Tawny sizes	4-14 L/R
Cup form	Full
Shape	Extra
Layers	1 layer
Weight	-25%

Special features:

- Extension towards the sternum allows a lower neckline
- Recommended especially for women with a full cup and small underbust



Essential 1S 630

Sizes	1-12
Cup form	Shallow
Shape	Symmetrical
Layers	1 layer
Weight	Standard

ADDITIONAL BREAST FORMS



Premium Priform

Art. no. 216
 Sizes 1/2, 3/4, 5/6, 7/8, 9/10, 11/12, 13/14
 Material
 Front : 100% polyester
 Back: 100% cotton

- Temporary breast form designed for use immediately after breast surgery and during times of leisure
- Moulded cup design offers a soft, seamless shape in the pocket of an Amoena post-surgical bra or camisole
- Filled with lightweight fibrefill which can be added or removed to adjust volume to desired size
- Breathable cotton back layer is gentle to the skin
- Ideal solution to restore silhouette during healing and before she is ready for a permanent breast form
- Comes with additional fibrefill



Leisure Form

Art. no. 132N
 Sizes 3-14
 Material
 Weighted Foam: 30% polyurethane, 70% barium sulfate (7727-43-7)
 Cover: 82% polyamide, 18% elastane

- Polyurethane foam form is slightly weighted with Barium Sulfate (7727-43-7), a naturally occurring mineral in powder form
- Ultra-soft removable, washable fabric cover helps maintain a clean environment
- Ideal to wear while sleeping

This form is not a substitute for a weighted silicone breast form, which is designed for everyday use and provides your body with proper balance.



Aqua Wave Swimform

Art. no. 149
 Sizes 1-14
 Material PU-film, silicone

- A transparent silicone form for water activities, with a unique natural shape
- Symmetrical form features raised waves on back that allow air and water to flow through, reducing the amount of suction
- Offers a shallow to average fit
- Packaged with a fashionable waterproof drawstring bag that is large enough to hold a wet swimsuit



Standard Priform

Art. no. 214
 Sizes 1/2, 3/4, 5/6, 7/8, 9/10, 11/12, 13/14
 Material Front 100% polyester
 Back 100% cotton

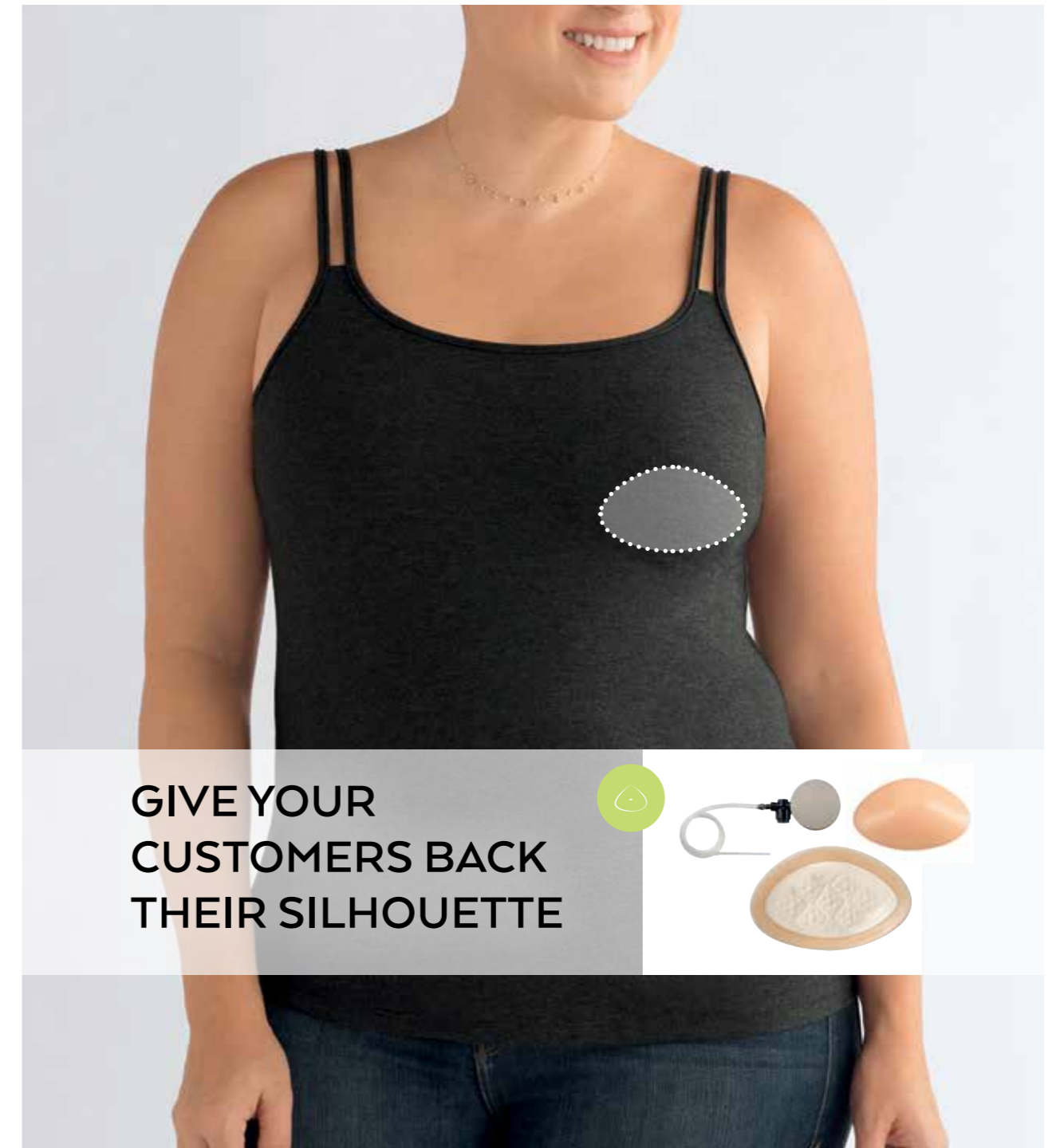
- Temporary breast form designed for use immediately after breast surgery and during times of leisure
- Filled with lightweight fibrefill which can be added or removed to adjust volume to desired size
- Breathable cotton back layer is gentle to the skin
- Ideal solution to restore silhouette during healing and before she is ready for a permanent breast form

BREAST SHAPERS - RESTORING SYMMETRY

Today, 70-80%* of all breast cancer cases are treated with a breast-conserving therapy. The tumour is removed in such a way as to preserve as much natural breast tissue as possible.

Women often experience breast asymmetry after completing their breast cancer treatment and recovery process. It is uncomfortable – physically and emotionally. A silicone breast shaper can be a great solution for restoring symmetry and rebuilding confidence.

Our high-quality silicone breast shapers comes in various shapes and thicknesses to find the perfect fit for every woman's needs. And with our new Balance Adapt Air shapers we now make shaper fitting even easier for you – with an integrated air chamber to simply individually adjust the volume as needed. Find out more on page 59



* Sources : <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC4504664/>

BREAST SHAPERS

Amoena's breast shapers are a solution for women who experience breast asymmetry after a lumpectomy, reconstruction, multiple biopsies and even naturally.

- Our new portfolio has more shapes, styles, weight options and thicknesses
- Most styles feature a back layer with integrated Comfort+ temperature equalising material to reduce heat build-up behind the shaper
- Designed with tapered edges to match curves
- The shapers fill the bra cup where there is missing or uneven tissue, providing a smooth silhouette
- A special fitting method (CCD) has been developed to help you find the best thickness for your costumers' needs. You will find it on pg. 114

MULTIPLE THICKNESS VARIANTS

A wide portfolio of full shapers available in three thickness variants.



HUGS THE BREAST

The delicate lines on the full shapers allow a flexible, snug fit adapted to the natural curves of the breast.

NATURAL FEEL

High-quality silicone provides an exceptionally natural fit and feeling.

COMFORT+ TECHNOLOGY

Our patented Comfort+ technology absorbs, stores and releases body heat to help regulate and balance fluctuations in body temperature for ultimate comfort all day.

A SHAPE FOR EVERY BREAST

A wide variety of shapes allows every woman to benefit from a true fit.

SMOOTH TRANSITION

Thin, natural-looking edges ensure a smooth transition to the chest.

BREAST SHAPER PORTFOLIO

The ultimate range of breast shapers

	Thickness	Thin		Medium	Volume	Special	
	Cup difference	< 1 cm		1 – 2 cm	≥ 2 cm		
	SHAPE	Oval	Delta	Delta	Delta	Ellipse	Varia
PREMIUM	BALANCE ADAPT 			Balance Adapt Air MD 233 Sizes 2–12			Balance Adapt Air SV 234 Sizes S–XL
	BALANCE CONTACT 			Balance Contact MD 229 Sizes 2–12	Balance Contact VD 230 Sizes 3/4–9/10		Balance Contact SV 286 Sizes S–XL
ADVANCED	BALANCE NATURA 				Balance Natura Light VD 221 Sizes 3/4–11/12		
		Balance Natura TO 227 Sizes S–XL	Balance Natura TD 217 Sizes 1–10	Balance Natura MD 220 Sizes 2–12	Balance Natura VD 222 Sizes 3/4–9/10	Balance Natura SE 231 Sizes S–XL	Balance Natura SV 285 Sizes S–XL
BASIC	BALANCE ESSENTIAL				Balance Essential Light VD 224 Sizes 3/4–11/12 Tawny All Sizes		
		Balance Essential TO 228 Sizes S–XL	Balance Essential TD 218 Sizes 1–10	Balance Essential MD 223 Sizes 2–12 Tawny 4–10	Balance Essential VD 225 Sizes 3/4–9/10	Balance Essential SE 232 Sizes S–XL	

4 DIFFERENT PRODUCT LINES FOR DIFFERENT NEEDS

- **Balance Adapt**
Individually adjustable thanks to an integrated air chamber technology for a very close fit to the chest wall; with our temperature equalising Comfort+ technology
Especially suitable for: uneven scar area, weight fluctuations, swelling due to lymphoedema
- **Balance Contact**
Adheres directly to the skin and features Comfort+, our patented temperature equalising technology
Especially suitable for: lymphoedema
- **Balance Natura**
For the most natural wearing comfort; with our temperature equalising Comfort+ technology
Especially suitable for: sensitive scar area
- **Balance Essential**
A simple way to restore symmetry
Especially suitable for: simple compensation of missing breast tissue

4 DIFFERENT SHAPES FOR EVERY TYPE OF BREAST ASYMMETRY

- **Delta & Oval**
Full shapers with rounded anatomical design in three thicknesses
- **Ellipse & Varia**
Partial shapers designed to cover or fill in a section of the breast

A portfolio of choices to help you solve any and all fitting challenges:

FITTING CHALLENGE			
One breast is slightly smaller.	One breast is significantly smaller.	Missing tissue on part of the lower breast area.	Missing or uneven tissue on part of the upper or side breast area.
FITTING SOLUTION			
OVAL	DELTA	ELLIPSE	VARIA
Use Oval to accommodate small differences in cup volume – a double-purpose shape that can be positioned either horizontally or vertically.	Use Delta as the go-to shape to compensate for missing volume across the entire breast area.	Use Ellipse at the lower part of the breast to replace volume and push up the entire breast.	Use Varia at the top or side of the breast – a versatile shape that can be positioned for many different fitting options.
Available in Thin thickness – for a delicate fit.	Available in three thicknesses (Thin, Medium, Volume) and four sizes (corresponding to bra sizes) – to solve cup-difference challenges.	Available in four sizes – for just the right amount of push-up and lift to create a natural silhouette.	Available in four sizes – for a natural silhouette across the entire breast.



Our Balance Premium Fit Kit (see also on page 61) with 15 shapers in different sizes and thicknesses makes it easy to find the right shaper and helps to reduce your inventory.

Fitter TIP

A special fitting method (CCD) has been developed to help you find the best thickness for your customer's needs. You will find it on page 114

AMOENA BALANCE ADAPT AIR

Individually adjustable with air

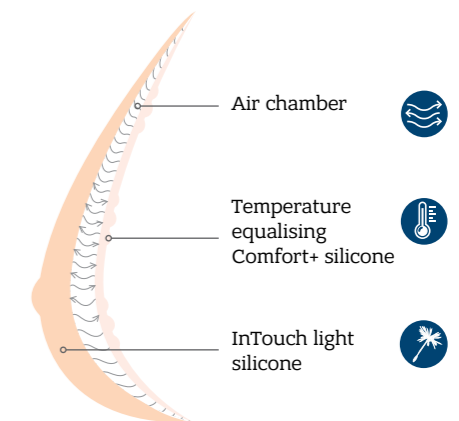
NEW Innovation

FEATURES & BENEFITS

- **Individually adjustable**
Integrated air chamber technology allows to adjust the breast shapers volume by simply adding or releasing air anytime
- **Close to the body**
with a flexible rear side Balance Adapt Air is comfortably customisable to every chest wall for a close fit and perfect skin contact
- **Lightweight**
due to the air chamber for a perfect wearing comfort
- **Visual symmetry**
Balance Adapt Air can be adapted to every woman's unique shape or bra style for a symmetrical silhouette that's perfect for a full and active life
- **Comfortable skin sensation**
The temperature-equalising Comfort+ technology in combination with a structured back layer offers optimal ventilation and helps to maintain a woman's ideal body temperature

Especially suitable for women with:

- Uneven scar area
- Weight fluctuations
- Swelling due to lymphoedema



Balance Adapt Air MD 233

Sizes	2-12
Thickness	Medium
Shape	Delta
Layers	3 layers

Special features:

- Basic thickness (without air) equals a Medium Delta (1-2 cm) but thanks to Adapt Air technology volume can be increased to equal a Volume Delta shape, multiple volume options
- Optimal solution also during breast reconstruction surgery using a tissue expander thanks to air chamber technology the volume of the breast shaper can be adjusted as needed during therapy



Balance Adapt Air SV 234

Sizes	S-XL
Thickness	Special
Shape	Varia
Layers	3 layers

Special features:

- Designed to cover or fill a section of the breast
- Can be rotated to fill in where it's needed most
- Volume can be adjusted as needed



reddot winner 2020

The Adapt Air product line was awarded the Red Dot Award 2020 in the category Product Design. The concept, which is designed to provide the highest possible wearing comfort and a natural appearance, was especially emphasized.



Our Adapt Air product line has been awarded with the German Design Award 2021. With the »Gold« distinction for Excellent Product Design in the category "Medical, Rehabilitation and Health Care", the jury lauded that „The Adapt Air breast prostheses can be perfectly adjusted and simulate the female breast with astonishing realism. A solution that helps the women affected to live a normal everyday life, free of stigmatisation.“

AMOENA BALANCE CONTACT & BALANCE NATURA



Balance Contact MD 229

Sizes 2-12
Thickness Medium
Shape Delta
Layers 2 layers



Balance Contact VD 230

Sizes 3/4-9/10
Thickness Volume
Shape Delta
Layers 2 layers



Balance Contact SV 286

Sizes S-XL
Thickness Special
Shape Varia
Layers 2 layers



Balance Natura Light VD 221*

Sizes 3/4-11/12
Thickness Medium
Shape Delta
Layers 2 layers



Balance Natura TO 227

Sizes S-XL
Thickness Thin
Shape Oval
Layers 2 layers



Balance Natura TD 217

Sizes 1-10
Thickness Thin
Shape Delta
Layers 2 layers



Balance Natura MD 220

Sizes 2-12
Thickness Medium
Shape Delta
Layers 2 layers



Balance Natura SE 231

Sizes S-XL
Thickness Special
Shape Ellipse
Layers 2 layers



Balance Natura SV 285

Sizes S-XL
Thickness Special
Shape Varia
Layers 2 layers

Balance Natura VD 222

Sizes 3/4-9/10
Thickness Volume
Shape Delta
Layers 2 layers

AMOENA BALANCE ESSENTIAL



Balance Essential Light VD 224*

Sizes 3/4-11/12
Tawny Sizes 3/4-11/12
Thickness Volume
Shape Delta
Layers 1 layer
Weight -25%



Balance Essential TO 228

Sizes S-XL
Thickness Thin
Shape Oval
Layers 1 layer
Weight -25%



Balance Essential TD 218

Sizes 1-10
Thickness Thin
Shape Delta
Layers 1 layer



Balance Essential MD 223

Sizes 2-12
Tawny Sizes 4-10
Thickness Medium
Shape Delta
Layers 1 layer



Balance Essential VD 225

Sizes 3/4-9/10
Thickness Volume
Shape Delta
Layers 1 layer



Balance Essential SE 232

Sizes S-XL
Thickness Special
Shape Ellipse
Layers 1 layer



BALANCE PREMIUM FIT KIT

Our Premium Fit Kit with 15 shapers in different sizes and thicknesses makes it easy to find the right shaper and helps to reduce your inventory.

PREMIUM FIT KIT 245

15 partials in different sizes and a sizing chart

Balance Natura TO - 227	Size: M, L,
Balance Natura TD - 217	Size: 3, 5
Balance Natura MD - 220	Size: 4, 8
Balance Natura SE - 231	Size: M, L
Balance Natura SV - 285	Size: S
Balance Natura Light VD 221	Size: 5/6, 9/10
Balance Contact VD - 230	Size: 7/8
Balance Contact SV - 286	Size: L
Balance Adapt Air MD - 233	Size: 6
Balance Adapt Air SV - 234	Size: M

BREAST FORM & SHAPER ACCESSORIES



Amoena Soft Cleanser & Soft Brush

Art. No 087
Size 150 ml

- Amoena Soft Cleanser is specifically formulated for the Contact adhesive surface (Contact breast form and shaper products as well as the adhesive nipples) and contains no oil-based substances
- It is also suitable for cleaning non-adhesive breast forms
- For the best adhesion, use the Amoena Soft Cleanser with the Amoena Soft Brush.

Art. No 089 / 1 piece

Amoena Soft Brush is specially designed for Amoena Contact products and has very soft rounded bristles which will not harm the adhesive surface.



Adhesive Nipples

Art. no. 136 Ivory
137 Almond (shown)
138 Bronze
139 Tawny
134 Demo Kit
Sizes Small (Ø 3,4 cm)
Medium (Ø 3,9 cm)
Large (Ø 4,9 cm)

Package 2 per case

- Adheres securely to a breast form, partial breast forms, natural breast or reconstructed breast with a silicone adhesive
- Packaged with one 30 ml bottle of Amoena Soft Cleanser for easy cleaning
- Demo Kit displays one of each colour in each size for use in effectively determining size and colour needed (for retailers only)



Contact Back Pad and Foils

Art. no. 172 for styles 380, 381 (2S)
171 L/R for style 386 (3E)
170 L/R for style 383 (2A)
167 for style 384 (1S)
168 for styles 382, 385 (3S)
286 for style 286 (SV)
173 for styles 229 (BMD),
230 (BVD)

Package 1 Back Pad
2 Foils per bag

- Back Pad allows Contact breast form to be worn unattached and inside a bra pocket
- Foils protect the adhesive back during storage
- Available in breast forms sizes according to shape; see list in style information



Adapt Air Pump

Art. no. 070

- Replacement Pump for Adapt Air breast form and shapers



Breast form Cover

Art. no. 160
Sizes 1-17
Package 1 breast form cover

- Breast form cover protects the breast form
- Gentle fabric with no seams in the front
- Opening on the rear side
- Can be washed, 30°C handwash
- Suitable for breast form shape 2S and 3S

BREAST CARE APPAREL

Our special textiles suit every lifestyle and are the perfect complement to our breast forms. Innovative materials and skilled craftsmanship combine function and style with a perfect fit. In addition to maximum comfort, all products have integrated invisible pockets on both sides. As well as lingerie, for everyday wear or achieving a feminine look, the Amoena range also includes colourful swimwear for every figure, active clothing for sport and exercise, and comfortable, feel-good styles for lounging and relaxation



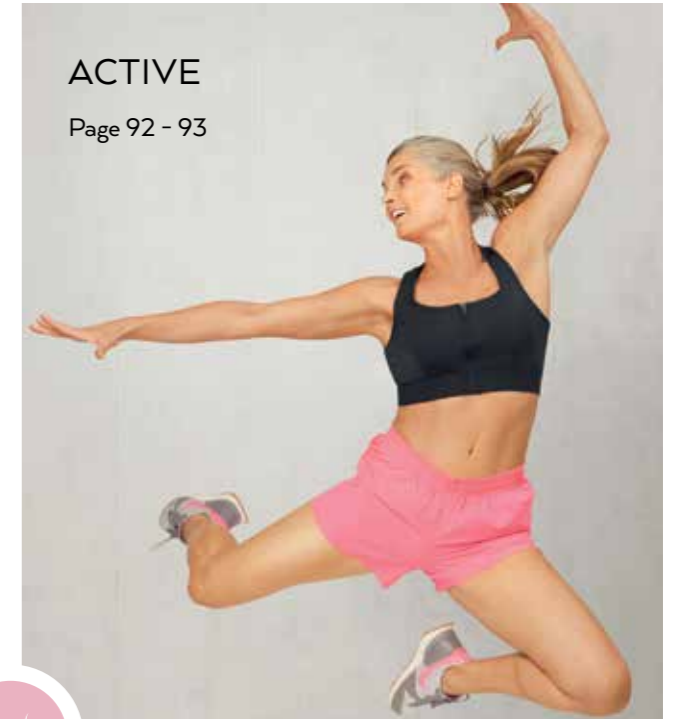
LINGERIE

Lace - page 70 - 77

Classic - page 78 - 81

Seamless - page 82 - 89

High Coverage - page 90 - 91



ACTIVE

Page 92 - 93



WELLNESS

Page 94 - 95



SWIMWEAR

Style - page 98 - 99

Classic - page 100 - 101

Active - page 102



SPECIAL FEATURES OF AMOENA BRAS

Our special bras are adapted to the individual needs of women who have undergone breast surgery and combine a feminine look with functionality and highest quality standards. All textiles are designed at the headquarters in Raubling/Germany and the fit is developed for the individual needs of breast-operated women. Our prosthetic bras go through a special manufacturing process and take on average 8-9 minutes longer to produce than bras without pockets. The Amoena Special Bras are perfectly fit to the Amoena Breast Prostheses and Shapers, offering breast-operated women a visually perfect result with maximum comfort.

BREAST CARE APPAREL



Soft, comfortable, adjustable straps

- Support the prosthesis and relieve the shoulders and neck
- Are individually adaptable and become wider with increasing size
- Some styles have wider and padded straps for extra comfort and support

Pockets invisible on both sides

- For right and/or left care
- Pockets fit perfectly with Amoena breast prostheses/shapers and keep them securely in place
- High-quality pocket materials with various functions are pleasant on the skin and ensure maximum wearing comfort

Perfectly fitting cups

- Fit perfectly with our Amoena breast prostheses/shapers and hide unevenness
- Elastic trim at the décolleté provides extra security
- Additional fabric layers for reinforcement offer best fit and support for increasing sizes

Supporting anatomically shaped under bust band

- Offers stability and increases wearing comfort
- Most styles have a wider under bust band for a secure fit of the breast prosthesis/shapers
- Are characterized by high softness

Higher cut side panels

- Guarantee the support of our Amoena breast prostheses/shapers
- Have a soft finish and ensure optimum arm mobility
- Possible scars and unevenness are well covered



Soft adjustable closure

- Different closure heights depending on bra size, at least 2 hooks
- Lightly padded hook and eye fasteners increase the wearing comfort
- For movement restrictions in the shoulder and arm area, we offer styles with front closure to allow easy dressing and undressing

YARNS AND MATERIALS

When designing our textile collection, we particularly focus on using natural yarns and materials. For example, organic cotton production, reduction in water consumption and the recycling of fabrics like nylon, are all topics that our design teams look at as part of their daily work. The protection of our environment is a goal that not only serves our planet, but also results in textile collections of the highest performance and quality standards.



ORGANIC COTTON

No agrochemical products such as artificial fertilisers, pesticides, herbicides or fungicides are used in the cultivation of organic cotton. Despite the reduced crop yield that usually results from this, there are clear benefits, such as environmental protection and reduced health risks for plantation workers.



Worldwide, around 50% of all textile fibres for clothing are cotton



Organic cotton from ecological cultivation



A reduction of 91% in water consumption



Controlled organic cultivation without the use of chemical or synthetic fertilisers or plant protection products



TENCEL



Lyocell is actually a man-made fibre. However, unlike synthetic fibres (such as polyester), lyocell is a cellulose fibre. These fibres are derived from plant cellulose, released from the cell walls by means of a physical process. Lyocell comes mainly from eucalyptus wood and the Austrian company Lenzign AG markets it under the brand name TENCEL™ Lyocell.



TENCEL™ is produced from wood sourced from controlled, sustainable forestry



It is produced using an innovative closed-loop process



TENCEL™ fibres are particularly soft



TENCEL™ fibres contribute to fabric breathability



BAMBOO

Bamboo is a rapidly renewable raw material that, as well as being a fibre source, is used in the production of food, building materials, consumer goods or musical instruments. It is usually cultivated on plantations without the use of any pesticides. Bamboo fibres come from the stem of the plant. Their extraction is a time-consuming process, as the outer layer is very hard (so hard that the stalk is even used for sharpening knives). In textile fibre manufacturing, bamboo is used to produce viscose, for example, just like Tencel.



Bamboo is an extremely rapidly renewable raw material



Environmentally friendly material due to lower water consumption, rapid renewal and cultivation without pesticides



Environmental protection: Bamboo is rapidly renewable and has a multitude of uses



Cultivation without pesticides

BREAST CARE APPAREL

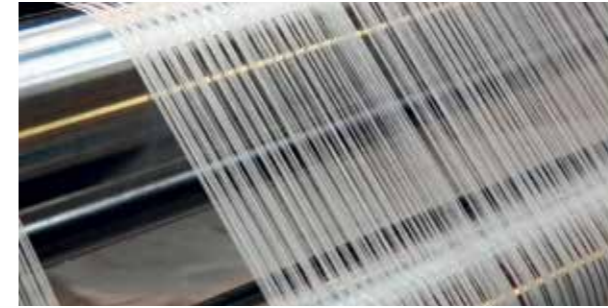
NATURAL YARNS AND MATERIALS



OEKOTEX



Standard 100 by Oeko-Tex is one of the world's best-known labels for textiles tested for harmful substances. The Oeko-Tex testing institutes use it for the globally standardised certification of the safety of textile products in terms of human health. This involves subjecting not only the textiles themselves, but also upstream products and all the components of the product to thorough testing. Products that pass this test are permitted to bear the label "Standard 100 by Oeko-Tex - Tested for harmful substances". The certification is valid for one year. We only use materials certified by Oeko-Tex in our production process.



DARWIN polyester Material



Darwin by Carvico: P.B.T. fabric made of 100% polyester, and therefore totally chlorine proof, it ensures a perfect fit over time and boasts unprecedented techno-performances. It is UV protective (UPF 50+), breathable and fast drying. Darwin is ideal for competition swimwear and for water sports, even the most extreme ones.



The material has an excellent UV protection up to 50+



Two-way elastic for a perfect fit and a supersoft touch



Breathable for a more comfortable wearing experience



Chlorine-resistant for exceptional durability

SYNTHETIC YARNS AND MATERIALS



ECONYL® Regenerated Nylon



ECONYL® fibre is a true innovation: Fishing nets from aquaculture industries and ghost-nets are among the elements recycled during its production. During a comprehensive regeneration process, this nylon waste is returned to its original condition. It is identical to standard nylon yarn, but can be recycled and reconfigured infinitely for the resource-friendly production of new products.



COOLMAX® Specialty polyester



Fabrics made with COOLMAX® fibre transport moisture away from the body to keep the wearer cool and dry, helping to optimize performance. Due to the special cross section of the fibre, the moisture management and air permeability benefits are built in (are permanent) and don't wash off. It is an easy-care fabric with excellent wash - and colourfastness. www.COOLMAX.com



ECONYL® regenerated nylon helps closing the loop



Waste from the world's oceans, textiles and floor coverings are recycled during the production of ECONYL® regenerated nylon



Environmentally friendly material, as new yarn is produced from waste



ECONYL® can be recycled infinitely



Breathable fabric for your well-being experience



Quick dry COOLMAX® technology is permanent and transports moisture away from the body



Synthetic fabric high consistency of fabric performance



Permanent performance benefit



VITA Fabric made from ECONYL® Polyamid and LYCRA® XTRA LIFE™ elastane



Vita by Carvico is a sustainable techno-fabric, made of ECONYL® regenerated nylon that turns waste problems into fashion. Vita is versatile, hyper-resistant, thin, elegant, stretch, soft and breathable: a unique mix of muscular compression and comfort. Thanks to its innovative construction, it is twice as resistant to chlorine and suntan creams and oils than competitors' fabrics.



LYCRA® XTRA LIFE™ Elastic Fibre



One of the brand names for elastic fibres is LYCRA®, a registered trademark. Invented in 1958 it revolutionized the apparel world with impressive properties no natural fibre boasts. It is distinctive for its quality and exceptional elasticity and recovery benefits. In addition to the above, The LYCRA® XTRA LIFE™ subbrand stands for long lasting fit and helps make your swimsuit look like new for longer. It resists degradation from chlorine, heat and suntan lotions up to 10 x longer than unprotected elastane. www.LYCRA.com



The material has an excellent UV protection up to 50+



Two-way elastic for a perfect fit and a supersoft touch



Produced with ECONYL® regenerated nylon that can be recycled infinitely



Chlorine-resistant for a more durable material



Excellent resistance to damaging effects of sunscreen lotion / oil and heat



Lightweight synthetic fibre. High consistency of performance



Long lasting performance, looks like new for longer




Up to
Cup 105 G

The Amoena Solution
Balance Natura SV 285



AMANDA SOFT BRA 2,4

Art. no. 44536 White 

Sizes 75-110 A, B, C, D, E, F; 80-105 G

Hooks 2 rows: 75-85 A; 75-80 B; 75 C
3 rows: 90-110 A; 85-110 B;
80-105 C; 75-100 D; 75-95 E;
75-90 F; 80-85 G
4 rows: 110 C; 105-110 D; 100-110 E; 95-110 F;
90-105 G

Material Cup A, B, C: 73% polyamide, 17% elastane,
5% polyester, 5% polyurethane
Cup D, E, F, G: 73% polyamide, 19% elastane,
4% polyester, 4% polyurethane


- Big size range
- Features half-moon support on cup sides specially designed to support larger sizes
- Pockets made of breathable, temperature balancing microfibre fabric
- Comfortable, padded front straps & adjustable, elastic back straps
- Soft padded back closure

AMOENA LACE BRAS

Deep
neckline



AMANDA SOFT BRA BUSTIER 1,7

Art. no. 44537 White 

Sizes 75-95 A, B, C, D

Hooks 2 rows: 75-85 A, 75-80 B, 75 C
3 rows: 90-95 A, 85-95 B,
80-95 C, 75-95 D


Material Cup A, B, C: 78% polyamide, 19% elastane,
3% polyester
Cup D: 78% polyamide, 20% elastane,
2% polyester

- Modern design with a deeper neckline specially designed for women who wear partial breast shapers or full breast form in 3E shape
- Pockets made of breathable, temperature balancing microfibre fabric
- Comfortable, adjustable elastic straps
- Soft padded back closure
- Side bones offering additional side support

Up to
Cup 105 G



AMANDA WIRE BRA 2,4

Art. no. 44538 White 


Sizes 75-110 A, B, C, D, E, F; 80-105 G

Hooks 2 rows: 75-85 A; 75-80 B; 75 C
3 rows: 90-110 A; 85-110 B; 80-105 C;
75-100 D; 75-95 E; 75-90 F; 80-85 G
4 rows: 110 C; 105-110 D; 100-110 E; 95-110 F; 90-105 G

Material Cup A, B, C: 73% polyamide, 20% elastane, 7% polyester
Cup D, E, F, G: 74% polyamide, 22% elastane, 4% polyester

- Big size range
- Features half-moon support on cup sides specially designed to support larger sizes
- Pockets made of breathable, temperature balancing microfibre fabric
- Comfortable, padded front straps & adjustable, elastic back straps
- Side bones offering additional side support

AMANDA PANTY

Art. no. 44539 White 

Sizes 36-54

Material 75% polyamide, 11% elastane, 8% cotton,
6% polyester

- Elegant Jacquard fabric in combination with lace inserts
- Leg line workmanship without elastics offers invisible wearing comfort

FEATURES



POCKET PATTERN / FABRICS



AMOENA LACE BRAS



AURELIE SOFT BRA



Art. no. 44153 Off-White

Sizes 70-100 A, B, C, D, E; 75-95 F

Hooks 2 rows: 70-85 A; 70-80 B; 70-75 C; 70 D
3 rows: 90-100 A; 85-100 B; 80-100 C; 75-100 D; 70-100 E; 75-95 F

Material Cup A, B, C: 67% polyamide, 25% elastane, 8% polyester
Cup D, E, F: 68% polyamide, 26% elastane, 6% polyester



- Big size range
- Pockets made of breathable, temperature balancing microfibre fabric
- Comfortable, adjustable elastic straps
- Soft padded back closure
- Side bones offering additional side support



AURELIE WIRE BRA



Art. no. 44154 Off-White

Sizes 70-100 A, B, C, D, E; 75-95 F

Hooks 2 rows: 70-85 A; 70-80 B; 70-75 C; 70 D
3 rows: 90-100 A; 85-100 B; 80-100 C; 75-100 D; 70-100 E; 75-95 F

Material Cup A, B, C: 67% polyamide, 24% elastane, 9% polyester
Cup D, E, F: 67% polyamide, 25% elastane, 8% polyester



- Big size range
- Pockets made of breathable, temperature balancing microfibre fabric
- Adjustable, elastic straps
- Soft padded back closure



AURELIE PANTY

Art. no. 44156 Off-White

Sizes 36-50

Material 55% polyamide, 26% elastane, 11% cotton, 8% polyester



- Rich lace inserts at front and back mirror the lace in the Aurelie bras
- Looks and feels luxurious
- Small crystal pendant at the center bow is trimmed in gold for special elegance

AURELIE PADDED SOFT BRA



Art. no. 44155 Off-White

Sizes 70-100 AA, A, B, C, D, E

Hooks 2 rows: 70-90 AA; 70-85 A; 70-80 B; 70-75 C; 70 D
3 rows: 95-105 AA; 90-100 A; 85-100 B; 80-100 C; 75-100 D; 70-100 E

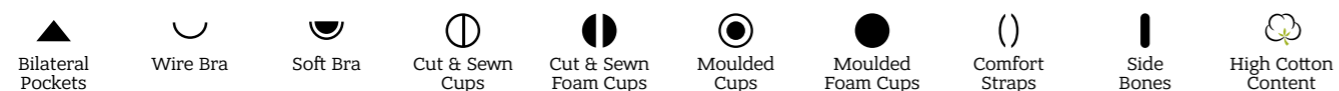
Material 46% polyamide, 37% polyester, 17% elastane



- Big size range
- Padded molded cups to hide unevenness, for example scars
- Pockets are molded and made of breathable, temperature balancing microfibre fabric
- Comfortable, adjustable elastic straps
- Soft padded back closure



FEATURES



POCKET PATTERN / FABRICS



LINGERIE

LINGERIE



AMOENA LACE BRAS



CELINE SOFT BRA

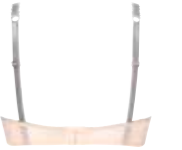
Art. no. 44509 Light Rose/Grey

Sizes 75-95 A, B, C, D

Hooks 2 rows: 75-95 A; 75-90 B; 75-85 C;
75-80 D

3 rows: 95 B; 90-95 C; 85-95 D

Material: 80% polyamide, 14% elastane, 6% polyester



- Center front is adjustable and offers two different wearing options: higher coverage to hide radiation burns or scars or lower center front for a deeper décolleté
- Pockets made of breathable, temperature balancing microfibre fabric
- Adjustable, elastic straps
- Soft padded back closure
- Side bones offering additional side support

CELINE PANTY

Art. no. 44512 Light Rose/Grey

Sizes 36-46

Material 65% polyamide, 24% elastane, 11% cotton



- Coordinates perfectly with the Celine bra
- Delicate light lace with subtle two-tone effect

FEATURES



POCKET PATTERN / FABRICS



AMOENA LACE BRAS



KAROLINA PADDED SOFT BRA



Art. no. 44506 White/Light Nude
 Sizes 70-95 AA, A, B, C, D, E
 Hooks 2 rows: 70-95 AA, A; 70-90 B; 70-85 C; 70-80 D; 70-75 E
 3 rows: 95 B; 90-95 C; 85-95 D; 80-95 E
 Material 55% polyamide, 27% polyester, 14% elastane, 4% Viscose

- Pockets made of breathable, temperature balancing microfibre fabric
- Padded molded cups to hide unevenness, for example scars
- Comfortable, adjustable elastic straps
- Soft padded back closure



KAROLINA WIRE BRA



Art. no. 44507 White/Light Nude
 Sizes 70-95 A, B, C, D, E
 Hooks 2 rows: 70-95 A; 70-90 B; 70-85 C; 70-80 D; 70-75 E
 3 rows: 95 B; 90-95 C; 85-95 D; 80-95 E
 Material Cup A, B, C: 77% polyamide, 20% elastane, 3% Viscose
 Cup D, E: 77% polyamide, 21% elastane, 2% Viscose

- Pockets made of breathable, temperature balancing microfibre fabric
- Comfortable, adjustable elastic straps
- Soft padded back closure
- Side bones offering additional side support



KAROLINA PANTY

Art. no. 44508 White/Light Nude
 Sizes 36-46
 Material 70% polyamide, 18% elastane, 10% cotton, 2% Viscose

- Panty completes the seductive look of Karolina
- Luxurious fan lace in combination with a shiny hide-and-seek stripe fabric
- Gold pendant center detail matches Karolina bras



KAROLINA SOFT BRA



Art. no. 44505 White/Light Nude
 Sizes 70-95 A, B, C, D, E
 Hooks 2 rows: 70-95 A; 70-90 B; 70-85 C; 70-80 D; 70-75 E
 3 rows: 95 B; 90-95 C; 85-95 D; 80-95 E
 Material Cup A, B, C: 75% polyamide, 20% elastane, 5% Viscose
 Cup D, E: 75% polyamide, 22% elastane, 3% Viscose

- Pockets made of breathable, temperature balancing microfibre fabric
- Comfortable, adjustable elastic straps
- Soft padded back closure






FEATURES

- ▲ Bilateral Pockets
- ⤿ Wire Bra
- ◐ Soft Bra
- ⊕ Cut & Sewn Cups
- ◑ Cut & Sewn Foam Cups
- Moulded Cups
- Moulded Foam Cups
- () Comfort Straps
- | Side Bones
- 🌿 High Cotton Content

POCKET PATTERN / FABRICS

- 1 Moulded
- 2 Cut & Sewn
- 3 Tulle
- 4 Microfibre
- 5 Cotton
- 6 COOLMAX® Fabric
- 7 Other

NEW
colourFLEUR SOFT BRA  2,5






Art. no.	44672		White
	44671		Nude
	44695		Grey Melange (NEW)
Sizes	XS(60/65); S(70/75); M(80/85); L(90/95); XL(100/105); 2XL(110/115)		
	Cup: A/B, C/D, E/F		
Hooks	4 rows: XS(A/B, C/D); S(A/B); M(A/B)		
	5 rows: XS(E/F); S(C/D, E/F), M(C/D, E/F); L(A/B, C/D); XL(A/B, C/D); 2XL(A/B, C/D)		
	6 rows: L(E/F); XL(E/F)		
	7 rows: 2XL(E/F)		
Material	90% cotton, 10% elastane		

- Front closure bra that fits like Frances but with padded, adjustable straps
- Ultra soft cotton fabric is ideal for sensitive skin
- Holds a leisure form, breast form, or shaper securely in place
- Wider padded straps to relieve the shoulders
- Adjustable elastic back straps
- Higher coverage of side and back part
- Wide underbust band





High cotton
contentThe Amoena Solution
Leisure Form

AMOENA CLASSIC BRAS

High cotton
contentNEW
colourUp to
Cup 100 GHigh cotton
contentFRANCES SOFT BRA  2,5




Art. no.	2128		White		Nude		Blue/White		Light blue/Aqua (NEW)	
Sizes	XS(60/65); S(70/75); M(80/85); L(90/95); XL(100/105); 2XL(110/115)									
Cups	A/B; C/D; E/F									
Hooks	4 rows: XS(A/B, C/D); S(A/B); M(A/B)									
	5 rows: XS(E/F); S(C/D, E/F), M(C/D, E/F); L(A/B, C/D); XL(A/B, C/D); 2XL(A/B, C/D)									
	6 rows: L(E/F); XL(E/F)									
	7 rows: 2XL(E/F)									
Material	90% cotton, 10% elastane									
	• Front closure bra									
	• Ultra soft cotton fabric is ideal for sensitive skin									
	• Holds a leisure form, breast form, or shaper securely in place									
	• Higher coverage of side and back part									
	• Wide underbust band									
	• For the best support, we recommend wearing an Amoena Leisure Form with this bra (see pg. 54)									

ISADORA SOFT BRA  2,5,7

Art. no.	0947		White		Nude		Black	
	0948							
	44114							
Sizes	75-115 A; 70-110 B, C, D; 70-100 E, F, G							
Hooks	2 rows: 75-90 A; 70-90 B, C; 70-85 D							
	3 rows: 95-115 A; 95-110 B; 95-105 C; 90-100 D; 70-95 E; 70-90 F; 70-85 G							
	4 rows: 110 C; 105-110 D; 100 E; 95-100 F; 90-100 G							
Material	44% polyamide, 29% polyester, 14% elastane, 13% cotton							











- Big size range
- Features half-moon support on cup sides specially designed to support larger sizes
- Decorative embroidery on mesh at the top cup adds a light touch
- Ultra soft breathable cotton pockets are ideal for sensitive skin
- Wider padded front straps to relieve the shoulders
- Adjustable, elastic back straps
- Soft padded back closure

JASMIN SOFT BRA  2,5,7

Art. no.	0900N		White		Black	
	44233					
Sizes	70-90 AA, A, B; 75-90 C					
Hooks	2 rows: 70-90 AA, A, B; 75-90 C					
Material	68% cotton, 18% polyamide, 7% elastane, 7% polyester					

- Made from a stretchy lace cotton which makes it light and comfortable
- Ultra soft breathable cotton pockets are ideal for sensitive skin
- Wider padded front straps to relieve the shoulders
- Adjustable, elastic back straps
- Soft padded back closure

FEATURES

									
Bilateral Pockets	Wire Bra	Soft Bra	Cut & Sewn Cups	Cut & Sewn Foam Cups	Moulded Cups	Moulded Foam Cups	Comfort Straps	Side Bones	High Cotton Content

POCKET PATTERN / FABRICS

1	2	3	4	5	6	7
Moulded	Cut & Sewn	Tulle	Microfibre	Cotton	COOLMAX® Fabric	Other

AMOENA CLASSIC BRAS

Up to cup 115G



NANCY SOFT BRA

▲ ◡ ⊕ 2,6

- | | | |
|----------|-------|------------|
| Art. no. | 44480 | White |
| | 1151 | Light Nude |
| | 44024 | Dark Grey |
| | 44417 | Dark Blue |
- Sizes 70-100 B; 75-120 C, D; 75-115 E, F, G
 Hooks 2 rows: 70-80 B; 75 C
 3 rows: 85-95 B; 80-90 C; 75-85 D; 75-80 E; 75 F
 4 rows: 100 B; 95-120 C; 90-120 D; 85-115 E; 80-115 F; 75-115 G
- Material 38% polyester, 31% polyamide, 22% polyester (COOLMAX®), 9% elastane
- Big size range
 - Easy-fitting bra with floral lace along the neckline
 - Pockets are molded and made of breathable, temperature balancing COOLMAX® fabric
 - Adjustable, elastic straps
 - Soft padded back closure



COOLMAX

High cotton content



NORA SOFT BRA

▲ ◡ ⊕ ⊕ ⊕ 2,5

- | | | |
|----------|-------|--------|
| Art. no. | 0555N | White |
| | 44232 | Nougat |
- Sizes 75-100 A, B, C, D
 Hooks 2 rows: 75-85 A, B, C, D
 3 rows: 90-100 A, B, C, D
- Material 48% cotton, 44% polyamide, 8% elastane
- Delicate floral Jacquard weave with high cotton content
 - Features half-moon support on cup sides specially designed to support larger sizes
 - Ultra soft breathable cotton pockets are ideal for sensitive skin
 - Wider padded front straps to relieve the shoulders
 - Adjustable, elastic back straps
 - Soft padded back closure
 - Side bones offering additional side support



Up to cup 115G

NEW



NANCY SOFT BRA FRONT CLOSURE

▲ ◡ ⊕ 2,6

- | | | |
|----------|-------|------------|
| Art. no. | 44739 | Light Nude |
| | 44740 | Dark Grey |
- Sizes 70-100 B; 75-120 C, D; 75-115 E, F, G
 Hooks Front:
 4 rows: 70-80 B; 75 C
 5 rows: 85-100 B; 80-95 C; 75-90 D; 75 E
 6 rows: 100-115 C; 95-110 D; 80-95 E; 75-80 F; 75 G
 7 rows: 120 C; 115-120 D; 100-115 E; 85-100 F; 80-95 G
 8 rows: 105-115 F; 100-115 G
- Back:
 2 rows: 70-80 B; 75 C
 3 rows: 85-95 B; 80-90 C; 75-85 D; 75-80 E; 75 F
 4 rows: 100 B; 95-120 C; 90-120 D; 85-115 E; 80-115 F; 75-115 G
- Material 38% polyester, 31% polyamide, 22% polyester (COOLMAX®), 9% elastane
- Big size range
 - Based on bestseller style Nancy with additional feature of front closure
 - Easy-fitting bra with floral lace along the neckline
 - Pockets are molded and made of breathable, temperature balancing COOLMAX® fabric
 - Adjustable, elastic straps
 - Additional soft padded back closure



COOLMAX



RITA SOFT BRA

▲ ◡ ⊕ 2,6

- | | | |
|----------|------|-------|
| Art. no. | 2004 | White |
| | 2004 | Nude |
| | 2004 | Black |
- Sizes 75-100 A, B, C; 75-105 D; 80-105 E
 Hooks 2 rows: 75-100 A; 75-85 B; 75-80 C
 3 rows: 90-100 B; 85-100 C; 75-85 D; 80-85 E
 4 rows: 90-105 D, E
- Material 77% polyester, 19% polyamide, 4% elastane
- Big size range
 - Fabric has a light sheen and the stretch lace neckline hugs the body
 - Pockets are molded and made of breathable, temperature balancing fabric
 - Adjustable, elastic straps
 - Soft padded back closure



High cotton content



RUTH SOFT BRA

▲ ◡ ⊕ ⊕ 2,5

- | | | |
|----------|------|-------|
| Art. no. | 0873 | White |
| | 0872 | Nude |
- Sizes 70-105 AA, A, B; 70-100 C; 70-95 D, E; 70-90 F
 Hooks 2 rows: 70-105 AA; 70-100 A; 70-95 B; 70-90 C; 70-85 D
 3 rows: 105 A; 100-105 B; 95-100 C; 90-95 D; 70-95 E; 70-90 F
- Material 100% cotton
- Very high cotton Content of 100% (exclusive of straps and elastics) is ideal for sensitive skin
 - Pockets are made of ultra soft breathable cotton which is ideal for sensitive skin
 - Adjustable, elastic straps
 - Side bones offering additional side support



FEATURES

- ▲ Bilateral Pockets
- ◡ Wire Bra
- ◡ Soft Bra
- ⊕ Cut & Sewn Cups
- ⊕ Cut & Sewn Foam Cups
- Moulded Cups
- Moulded Foam Cups
- () Comfort Straps
- | Side Bones
- ☁ High Cotton Content

POCKET PATTERN / FABRICS

- 1 Moulded
- 2 Cut & Sewn
- 3 Tulle
- 4 Microfibre
- 5 Cotton
- 6 COOLMAX® Fabric
- 7 Other

AMOENA SEAMLESS BRAS



AMY SOFT BRA

▲ ◡ ● 1,4

Art. no. 44310 ■ Rose Nude
 44311 ■ Black
 Sizes S, M, L
 Material 72% polyamide, 28% elastane



- Bonding technology without any seams or closures for ultimate wearing comfort
- Whole bra made of breathable, temperature balancing microfibre fabric
- Higher coverage of side and back part
- Extra wide straps and underbust band
- Suitable for volume fluctuations due to stretchy material
- Ideal to wear while sleeping



BARBARA PADDED WIRE BRA

▲ ◡ ● | 1,3

Art. no. 0457 ■ Nude
 Sizes 70-90 A, B, C; 70-85 D
 Hooks 3 rows: 70-90 A, B, C; 70-85 D
 Material 72% polyamide, 14% elastane, 14% polyester



- Strapless bra designed in a smooth bonded fabric for a flawless look
- Padded molded cups to hide unevenness, for example scars
- Versatile adjustable strap options: strapless, straight, crisscross or halterneck; packaged with additional clear straps for an invisible strap option
- Higher coverage of side and back part
- Pockets are molded and out of tulle material
- Soft padded back closure
- Side bones offering additional side support



ORGANIC COTTON

BECKY SOFT BRA

▲ ◡ ● ♻️ 1,5

Art. no. 44676 ■ Off-White
 44677 ■ Rose Nude
 Sizes S, M, L, XL, 2XL
 Material 60% Organic cotton, 32% polyamide, 8% elastane



- High organic cotton content is ideal for sensitive skin
- Seamless knitted technology without any seams or closures for ultimate wearing comfort
- Higher coverage of side and back part
- Wide straps relieve the shoulders
- Wider underbust band
- Suitable for volume fluctuations due to stretchy material
- Ideal to wear while sleeping

NEW

CLARA SOFT BRA FC

▲ ◡ ● () 1,7

Art. no. 44743 ■ Rose Nude
 Sizes S, M, L, XL
 Material 78% Bamboo, 17% polyamide, 5% elastane



- Front closure bra
- Bamboo fabric is ideal for sensitive skin due to comfortable handfeel, good breathability, moisture absorption
- Ultra soft brushed fabric on the inside
- Seamless knitted technology without closures for ultimate comfort
- Higher coverage of side and back part
- Removable padded foam cups
- Wider padded straps to relieve the shoulders
- Wide underbust band
- Suitable for volume fluctuations due to stretchy material
- Ideal to wear while sleeping



FEATURES

- ▲ Bilateral Pockets
- ◡ Wire Bra
- ◡ Soft Bra
- ⊕ Cut & Sewn Cups
- ◐ Cut & Sewn Foam Cups
- Moulded Cups
- Moulded Foam Cups
- () Comfort Straps
- | Side Bones
- ♻️ High Cotton Content

POCKET PATTERN / FABRICS

- 1 Moulded
- 2 Cut & Sewn
- 3 Tulle
- 4 Microfibre
- 5 Cotton
- 6 COOLMAX® Fabric
- 7 Other



High cotton content

NEW

KITTY TOP

Art. no. 44736 Rose Nude
 Sizes S, M, L, XL, 2XL
 Material 69% cotton, 25% polyamide, 6% elastane

- Based on Kitty SB with adjustable elastic back straps
- High cotton content is ideal for sensitive skin
- Seamless knitted technology without closures for ultimate comfort
- Wider straps relieve the shoulders
- Wide underbust band
- Suitable for volume fluctuations due to stretchy material
- Light cup padding can be removed if desired
- Ideal to wear while sleeping



AMOENA SEAMLESS BRAS



KITTY SOFT BRA

Art. no. 44607 Rose Nude
 44674 Magenta
 Sizes S, M, L, XL, 2XL
 Material 69% cotton, 25% polyamide, 6% elastane



- High cotton content is ideal for sensitive skin
- Seamless knitted technology without closures for ultimate comfort
- Higher coverage of side and back part
- Wide straps relieve the shoulders
- Wide underbust band
- Suitable for volume fluctuations due to stretchy material
- Light cup padding can be removed if desired
- Ideal to wear while sleeping

ORGANIC COTTON



LARA COTTON PADDED SOFT BRA

Art. no. 44673 Nude
 Sizes 75-90 AA; 70-100 A, B, C, D, E
 Hooks 2 rows: 75-90 AA; 70-100 A, B, C, D, E
 Material 91% Organic cotton, 9% elastane



- Based on bestseller bra Lara SB
- High Organic cotton Content is ideal for sensitive skin
- Padded molded cups to hide unevenness, for example scars
- Optimal T-Shirt bra to wear invisible under clothing
- Pockets are molded and made of ultra soft breathable cotton which is ideal for sensitive skin
- Adjustable elastic straps
- Soft padded back closure
- Side bones offering additional side support

LARA PADDED SOFT BRA

Art. no. 0752 Off-White
 0674 Nude
 0675 Black
 Sizes 75-90 AA; 70-100 A, B, C, D, E
 Hooks 2 rows: 75-90 AA; 70-100 A, B, C, D, E
 Material 84% polyamide, 16% elastane



- Padded molded cups to hide unevenness, for example scars
- Optimal T-Shirt bra to wear invisible under clothing
- Pockets are molded and made of breathable, temperature balancing microfibre fabric
- Adjustable elastic straps
- Soft padded back closure
- Side bones offering additional side support

FEATURES



POCKET PATTERN / FABRICS



AMOENA SEAMLESS BRAS



LARA SATIN PADDED SOFT BRA



Art. no. 44214 Nude
 44212 Black

Sizes 70-100 AA, A, B, C, D, E
 Hooks 2 rows: 70-100 AA, A, B, C, D, E
 Material 74% polyamide, 15% elastane, 11% polyester



- Padded molded cups to hide unevenness, for example scars
- Optimal T-Shirt bra to wear invisible under clothing with satin trim and center rhinestone detail
- Pockets are molded and made of breathable, temperature balancing microfibre fabric
- Adjustable elastic straps
- Soft padded back closure
- Side bones offering additional side support



MAGDALENA PADDED SOFT BRA



Art. no. 44533 Nude

Sizes 70-95 AA, A, B, C, D
 Hooks 4 rows: 70-95 AA, A, B; 70-90 C; 70-85 D
 5 rows: 95 C; 90-95 D
 Material 41% polyester, 36% polyamide, 23% elastane



- Bonding technology offers this T-Shirt bra ultra wearing comfort
- High back fabric smooths the side and back areas for a flawless look
- Padded molded cups to hide unevenness, for example scars
- Pockets are molded and made of breathable, temperature balancing microfibre fabric
- Adjustable elastic straps
- Soft padded back closure



LEE SOFT BRA



Art. no. 44540 White

Sizes 75-95 A, B, C, D; 75-90 E
 Hooks 2 rows: 75-90 A; 75-85 B; 75-80 C; 75 D
 3 rows: 95 A; 90-95 B; 85-95 C; 80-95 D; 75-90 E
 Material 90% cotton, 7% elastane, 2% polyurethane, 1% polyamide



- High cotton content is ideal for sensitive skin
- Wide straps relieve the shoulders
- Molded cups and pockets are made of ultra soft breathable cotton which is ideal for sensitive skin
- Symbolic pink ribbon in center front



MARA PADDED SOFT BRA



Art. no. 44534 Off-White
 1150 Light Nude
 44416 Dark Blue
 44023 Dark Grey

Sizes 70-100 AA, A, B, C, D, E
 Hooks 2 rows: 70-90 AA; 70-85 A; 70-80 B; 70-75 C; 70 D
 3 rows: 95-100 AA; 90-100 A; 85-100 B; 80-100 C; 75-100 D; 70-100 E
 Material 83% polyamide, 11% elastane, 6% polyester (COOLMAX®)



- Padded molded cups to hide unevenness, for example scars
- Pockets are molded and made of breathable, temperature balancing COOLMAX® fabric
- Adjustable elastic straps
- Soft padded back closure



MAGDALENA SOFT BRA



Art. no. 0463 Nude

Sizes 75-110 B, C, D, E, F
 Hooks 4 rows: 75-95 B; 75-90 C; 75-85 D; 75-80 E; 75 F
 5 rows: 100-110 B; 95-110 C; 90-110 D; 85-110 E; 80-110 F
 Material 54% polyamide, 24% elastane, 22% polyester



- Bonding technology offers ultra wearing comfort
- High back fabric smooths the side and back areas for a flawless look
- Cups and pockets are molded and made of breathable, temperature balancing microfibre fabric
- Adjustable elastic straps
- Soft padded back closure

FEATURES

- Bilateral Pockets
- Wire Bra
- Soft Bra
- Cut & Sewn Cups
- Cut & Sewn Foam Cups
- Moulded Cups
- Moulded Foam Cups
- Comfort Straps
- Side Bones
- High Cotton Content

POCKET PATTERN / FABRICS

- 1** Moulded
- 2** Cut & Sewn
- 3** Tulle
- 4** Microfibre
- 5** Cotton
- 6** COOLMAX® Fabric
- 7** Other

NEW

MARA PADDED SOFT BRA FC

▲ ◡ ● 1,6

Art. no. 44741 Light Nude
 44742 Dark Grey

Sizes 70-100 AA, A, B, C, D, E

Hooks Front:
 3 rows: 70-75 AA; 70A
 4 rows: 80-90 AA; 75-85 A; 70-80 B; 70-75 C; 70 D
 5 rows: 95-100 AA; 90-100 A; 85-100 B; 80-95 C; 75-90 D; 70-85E
 6 rows: 100 C; 95-100 D; 90-100 E

Back:
 2 rows: 70-90 AA; 70-85 A; 70-80 B; 70-75 C; 70 D
 3 rows: 95-100 AA; 90-100 A; 85-100 B; 80-100 C; 75-100 D; 70-100 E

Material 83% polyamide, 11% elastane, 6% polyester (COOLMAX®)



COOLMAX

- Based on bestseller style Mara SB only with additional feature of front closure
- Padded molded cups to hide unevenness, for example scars
- Pockets are molded and made of breathable, temperature balancing COOLMAX® fabric
- Adjustable elastic straps
- Soft padded back closure

AMOENA SEAMLESS BRAS

MIRA SOFT BRA

▲ ◡ ● ◉ 1,4

Art. no. 44610 Light Taupe

Sizes 70-95 AA, A, B; 75-90 C, D; 75-85 E

Hooks 2 rows: 70-90 AA, A; 70-85 B; 75-80 C, D, E
 3 rows: 95 AA, A; 90-95 B; 85-90 C, D; 85 E

Material 79% polyamide, 21% elastane



- Molded seamless cups with textured jacquard fabric in modern geometric dessin
- Pockets are molded and made of breathable, temperature balancing microfibre fabric
- Wider padded front straps relieve the shoulders
- Adjustable, elastic back straps
- Soft padded back closure
- Side part support



MONA SOFT BRA

▲ ◡ ● ◉ 1,4

Art. no. 0606 White
 0568 Champagne
 0614 Cognac
 0591 Black

Sizes 70-95 AA, A, B; 75-90 C, D; 75-85 E

Hooks 2 rows: 70-90 AA, A; 70-85 B; 75-80 C, D, E
 3 rows: 95 AA, A; 90-95 B; 85-90 C, D; 85 E

Material 79% polyamide, 21% elastane



- Molded seamless cups with textured jacquard fabric in modern dessin
- Pockets are molded and made of breathable, temperature balancing microfibre fabric
- Wider padded front straps relieve the shoulders
- Adjustable, elastic back straps
- Soft padded back closure
- Side bones offering additional side support



High cotton content

TANYA SOFT BRA

▲ ◡ ● ◉ 1,4

Art. no. 44678 Nude
 44679 Black

Sizes 70-95 A, B, C, D

Hooks 2 rows: 70-90 A; 70-85 B; 70-80 C; 70-75 D
 3 rows: 95A; 90-95 B; 85-95 C; 80-95 D

Material 69% cotton, 18% polyamide, 13% elastane



- High cotton content is ideal for sensitive skin
- Molded cups are smooth under clothing
- Molded pockets are made of ultra soft breathable cotton which is ideal for sensitive skin
- Wide straps for added comfort
- Adjustable elastic straps



POCKET PATTERN / FABRICS

- 1 Moulded 2 Cut & Sewn 3 Tulle 4 Microfibre 5 Cotton 6 COOLMAX® Fabric 7 Other

FEATURES

- ▲ Bilateral Pockets ◡ Wire Bra ◡ Soft Bra ◉ Cut & Sewn Cups ◉ Cut & Sewn Foam Cups ● Moulded Cups ● Moulded Foam Cups ◉ Comfort Straps | Side Bones ♻️ High Cotton Content

LINGERIE

LINGERIE

AMOENA HIGH-COVERAGE BRAS



AMBER PADDED SOFT BRA



Art. no. 44259 Black
 Sizes 70-95 AA, A, B, C, D, E
 Hooks 2 rows: 70-95 AA, A; 70-90 B;
 70-85 C; 70-80 D; 70-75 E
 3 rows: 95 B; 90-95 C; 85-95 D;
 80-95 E
 Material 79% polyamide, 21% elastane



- Soft foam bra cups with a delicate lace overlay that covers the cups and creates a camisole effect to hide radiation burns or scars
- Padded molded cups to hide unevenness, for example scars
- Pockets are molded and made of breathable, temperature balancing microfibre fabric
- Comfortable, adjustable elastic straps
- Soft padded back closure



AMBER TOP

Art. no. 44268 White
 44261 Black
 Sizes 75-95 A/B, C/D, E/F
 Material 76% polyamide, 24% elastane
 Package 1 per box



- Make almost any bra a camisole bra with this lacy accessory
- Offers a smart solution for lower necklines to hide scars or radiation burns
- Fits over the body and hooks to straps with secure fasteners



DANA SOFT BRA



Art. no. 0862 White
 0750 Black
 Sizes 70-90 AA; 70-100 A, B, C;
 75-95 D, E
 Hooks 2 rows: 70-90 AA; 70-85 A;
 70-80 B, C; 75 D
 3 rows: 90-100 A; 85-100 B, C; 80-95 D; 75-95 E
 Material 87% polyamide, 13% elastane



- Higher coverage with delicate light lace insert to hide e.g. radiation burns or scars
- Pockets are molded and made of breathable, temperature balancing microfibre fabric
- Jacquard fabric with feminine dot dessin
- Side cups support for a secure fit for larger sizes
- Decorative adjustable, elastic straps
- Soft padded back closure

ISABEL SOFT BRA



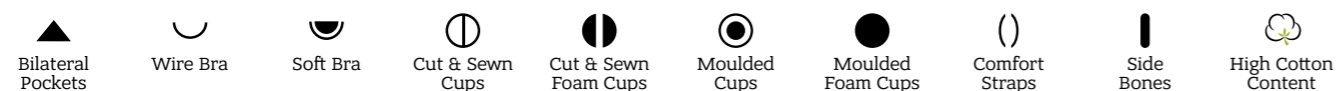
Art. no. 2118 White
 2118 Black
 Sizes 70-85 AA; 70-100 A;
 70-105 B, C; 70-95 D; 75-95 E
 Hooks 2 rows: 70-85 AA; 70-100 A;
 70-90 B, C
 3 rows: 95-105 B, C; 70-90 D;
 75-85 E
 4 rows: 95 D; 90-95 E
 Material 40% polyamide, 32% cotton,
 18% polyester, 6% elastane,
 4% elastane (LYCRA®)



- Higher coverage with delicate light lace insert to hide radiation burns or scars
- Ultra soft breathable cotton pockets are ideal for sensitive skin
- Side cups support specially to support larger sizes
- Adjustable, elastic straps
- Soft padded back closure



FEATURES



POCKET PATTERN / FABRICS



AMOENA ACTIVE



ZIPPER SPORTS BRA

Art. no. 44070 Black
 Sizes S, M, L, XL
 Material 82% Micro polyamide, 18% elastane



- Racer back sports bra with locking front zipper for easy closure
- Hidden interior hook & eye placket under the zipper offers additional security
- Higher coverage of side and back part
- Wider underbust band
- Wider straps relieve the shoulders



The Amoena Solution
Energy Breast forms



Energy Cosmetic 2S

FEATURES

- Bilateral Pockets
- Wire Bra
- Soft Bra
- Cut & Sewn Cups
- Cut & Sewn Foam Cups
- Moulded Cups
- Moulded Foam Cups
- Comfort Straps
- Side Bones
- High Cotton Content

AMOENA ACTIVE BRAS



ESTER SOFT BRA



Art. no. 42576 White
 42577 Black/Grey
 Sizes 70-100 A, B, C, D; 80-95 E
 Hooks 7 rows: 70-85 A; 70-80 B; 70-75 C; 70 D
 8 rows: 90-100 A; 85-95 B; 80-90 C;
 75-85 D; 75-80 E
 10 rows: 100 B; 95-100 C; 90-100 D; 85-95 E



- Material 83% polyamide, 17% elastane
- Front closure feature for easy dressing
 - Features half-moon support on seamless molded cup sides
 - Breathable fabrics; mesh on side and back help with moisture evaporation
 - Pockets made of breathable, temperature balancing microfibre fabric
 - Wider padded front straps to relieve the shoulders
 - Adjustable, elastic back straps
 - Higher coverage of side and back part
 - Wider underbust band



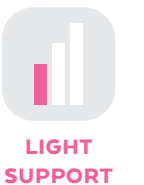
PERFORMANCE SPORTS BRA



Art. no. 0654 White
 0658 Black
 Sizes 70-95 AA, A, B, C, D, E
 Hooks 3 rows: 70-95 AA, A, B, C, D, E
 Material 85% polyamide, 15% elastane



- Seamless, molded cups
- Breathable mesh panels at center front, sides, and backs for better moisture evaporation
- Wider padded front straps to relieve the shoulders
- Wider underbust band
- Adjustable, elastic back straps
- Soft padded back closure



POWER SPORTS BRA



Art. no. 1152 Black/Grey
 Sizes 70-95 AA, A, B, C, D, E
 Hooks 3 rows: 70-95 AA, A, B, C, D, E
 Material 84% polyamide, 16% elastane



- Seamless, molded cups
- Sporty mesh detailing at the neckline; mesh panels in the back helps with moisture evaporation
- Features half-moon support on seamless molded cup sides
- Pockets are molded and made of breathable, temperature balancing fabric
- Wider padded front straps to relieve the shoulders
- Wider underbust band
- Adjustable, elastic back straps
- Soft padded back closure



POCKET PATTERN / FABRICS

- 1**
Moulded
- 2**
Cut & Sewn
- 3**
Tulle
- 4**
Microfibre
- 5**
Cotton
- 6**
COOLMAX® Fabric
- 7**
Other



NEW



VALLETTA TALL

Art. no. 71512 White
 71426 Black
 Sizes 36-54
 Material 90% Modal, 10% elastane



- Based on bestseller Valletta Top
- Ultra soft Modal (Tencel) fabric for ultra comfort day or night
- Supportive built-in pocketed shelf bra with soft padded cups can hold a breast form or shaper securely in place, new: Amoena Wave Seam
- Bilateral pockets
- Ideal for women who are extra sensitive to traditional bras due to treatment effects
- Round neckline in front and back
- Adjustable double spaghetti straps



VALLETTA TOP

Art. no. 70230 White
 44075 Nude
 44076 Charcoal Melange
 70229 Black
 Sizes White, Black: 36-54
 Nude, Charcoal Melange: 36-50
 Material 90% Modal, 10% elastane



- Ultra soft Modal (Tencel) fabric for ultra comfort day or night
- Supportive built-in pocketed shelf bra with soft padded cups can hold a breast form or shaper securely in place, new: Amoena Wave Seam
- Bilateral pockets
- Ideal for women who are extra sensitive to traditional bras due to treatment effects
- Round neckline in front and back
- Adjustable double spaghetti straps



AMOENA SWIMWEAR



SPECIAL FEATURES OF AMOENA SWIMWEAR

Amoena Special Swimwear combines attractive, colourful styles for every figure and makes you feel like summer and sun. All styles are especially developed for the individual needs of breast-operated women. The secure breast form fit, especially when swimming, as well as the optimal wearing comfort invites you to feel good. Our collection is designed at our headquarters in Raubling/Germany and the fit is developed exclusively for women who have undergone breast surgery. Our swimwear are elaborately manufactured from the highest quality materials. The special workmanship – the Amoena Wave Seam at the integrated bra ensures the optimal fit of the Amoena breast forms, breast shapers and the Amoena Aqua Wave, which was specially developed for swimming.

Soft and comfortable straps

- Support the prosthesis and relieve the shoulders
- Most styles have individually adjustable straps
- Become wider with increasing size
- Some styles have multifunctional strap solutions: removable, wearable as neckholder, crossed or straight

Various neckline forms

- Variably adjustable necklines allow individual wearing options
- Higher necklines cover possible scars and burns

Special integrated construction

- Keeps the Amoena breast forms/breast shapers/Aqua Wave close to the body
- Integrated lightly padded cups shells hide unevenness
- The Amoena Wave Seam is a special workmanship on the under bust band of the inner bustier to provide additional support at the side for the Amoena breast forms/breast shapers/Aqua Wave

Invisible pockets on both sides

- For right and/or left care
- Are accessible from the side for easy insertion, a small opening on the top of the bag helps to place the breast forms/breast shapers optimally
- The side pocket opening prevents from falling out while swimming

Amoena Wave Seam

- The special curved lateral seam on the underbust band provides additional support



Shape of leg lines

- The moderate flattering shapes are suitable for all age groups and figure types

Back necklines

- Variations from high to low cut back neckline solutions
- Removable, horizontal and adjustable straps provide additional support for low-cut back necklines
- Additional back material on the closure to adjust the under bust width on the bikini tops (TP Tops)

High quality, functional materials:

- Elastic comfort lining for optimal view protection
- Selection of recycled materials to support sustainability
- Selection of technically equipped materials such as Xtra Life Lycra, UV protection, chlorine resistant, latex free




SWIMWEAR

AMOENA SWIMWEAR - STYLE

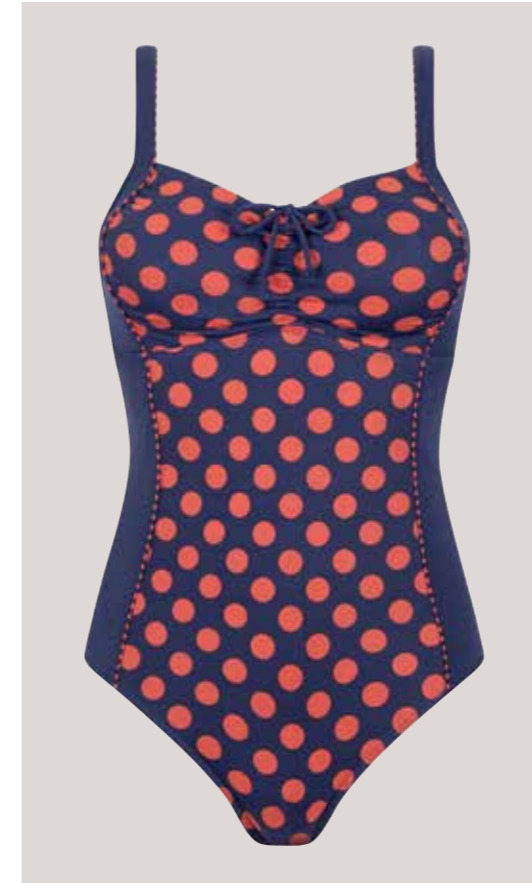
SWIMWEAR




ROME ONE-PIECE

Art. no. 71379  Navy/Turquoise
 Sizes 36-46 B, 38-46 C
 Material 78% polyamide,
 22% elastane (LYCRA® XTRA LIFE™)

- Outstanding placement print in vibrant colours in front and back
- Classic and elegant styling
- Adjustable back straps
- Recycled fabric VITA features excellent UV protection, ultra chlorine and pilling resistant and suncream and oil resistant
- Xtra Life LYCRA® for long lasting fit and shape retention, with high chlorine resistance
- Supportive built-in pocketed shelf bra with soft padded cups
- New: integrated innovative Amoena Wave Seam workmanship



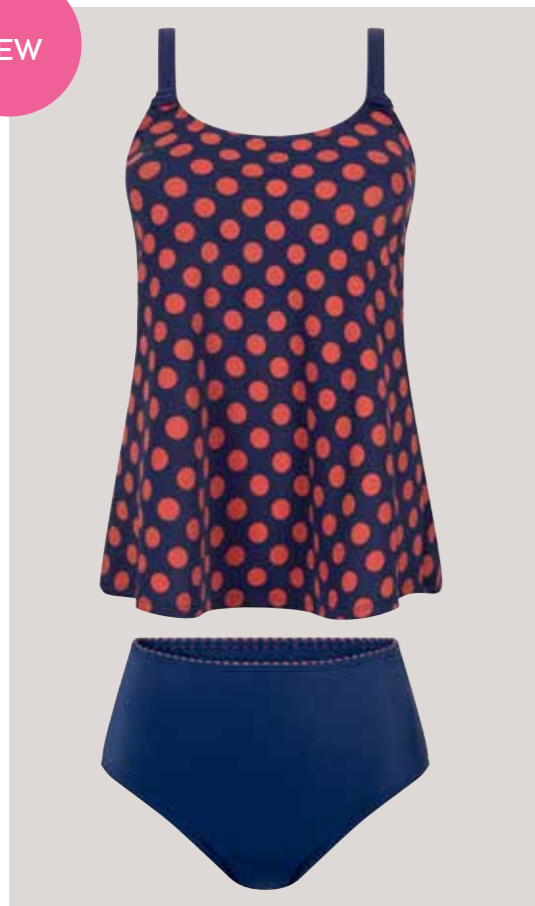
ALABAMA HALF BODICE

Art. no. 71514  Navy/Rust
 Sizes 38-54 B, C; 40-54 D, E
 Material 80% polyamide,
 20% elastane (LYCRA® XTRA LIFE™)


- Essential patterns for every figure
- Mesh lining in front part for medium shaping effects
- Easy polka dot print for a vintage look
- Center front is adjustable and offers two different wearing options: higher coverage to hide radiation burns or scars or lower center front for a deeper décolleté
- Solid straps are elastic and adjustable to relieve the shoulders
- Supportive built-in pocketed shelf bra with soft padded cups
- New: integrated innovative Amoena Wave Seam workmanship



NEW




ALABAMA TANKINI

Art. no. 71513  Navy/Rust
 Sizes 38-50 B, C
 Material 80% polyamide,
 20% elastane (LYCRA® XTRA LIFE™)

- A-line pattern flatters the figure
- Easy polka dot print for a vintage look
- Pattern based on Ayon Tankini
- Solid straps are elastic and adjustable to relieve the shoulders
- Xtra Life LYCRA® for long lasting fit and shape retention, with high chlorine resistance
- Supportive built-in pocketed shelf bra with soft padded cups
- New: integrated innovative Amoena Wave Seam workmanship




ALABAMA HIGH WAIST BRIEF

Art. no. 71332  Navy/Rust
 Sizes 38-50
 Material 80% polyamide,
 20% elastane (LYCRA® XTRA LIFE™)

- Brief can be worn as normal Panty or High Waist Brief
- Xtra Life LYCRA® for long lasting fit and shape retention, with high chlorine resistance



ALABAMA HALF BODICE HIGH NECK

Art. no. 71326  Navy/Rust
 Sizes 38-54 B, C; 38-52 D
 Material 80% polyamide,
 20% elastane (LYCRA® XTRA LIFE™)

- Essential patterns for every figure
- Mesh lining in front part for medium shaping effects
- Easy polka dot print for a vintage look
- High neckline with mesh insert hides scars or radiation burns
- Adjustable elastic back straps
- Supportive built-in pocketed shelf bra with soft padded cups
- New: integrated innovative Amoena Wave Seam workmanship



FEATURES


-  Bilateral Pockets
-  Wire Bra
-  Moulded Foam Cups
-  Half Bodice
-  Full Bodice
-  Super Soft Cups
-  Anti-Transparent Lining in Front
-  Anti-Transparent Lining in Front and Back

SWIMWEAR

AMOENA SWIMWEAR - CLASSIC



AYON SARONG


Art. no. 71113  Black/White
 Sizes 40-56 B, C
 Material 80% polyamide,
 20% elastane (LYCRA® XTRA LIFE™)



- Geometric black and white all over print in front and back
- Short skirt with rushing in front flatters the figure
- Mesh lining in front part for medium shaping effects
- Solid black insert frames the neckline
- Black Panty underneath gives extra coverage
- Xtra Life LYCRA® for long lasting fit and shape retention, with high chlorine resistance
- Solid black straps are elastic and adjustable to relieve the shoulders
- Supportive built-in pocketed shelf bra with soft padded cups
- New: integrated innovative Amoena Wave Seam workmanship



AYON PADDED SOFT BRA TOP


Art. no. 71117  Black/White
 Sizes 36-46 B, C, D
 Material 80% polyamide,
 20% elastane (LYCRA® XTRA LIFE™)



- Geometric black and white all over print in front and back
- Solid black insert frames the neckline
- Black double spaghetti straps can be changed to a - fancy straight / neckholder combination
- Xtra Life LYCRA® for long lasting fit and shape retention, with high chlorine resistance
- Solid black straps are elastic and adjustable in the back



AYON HIGH WAIST BRIEF


Art. no. 71118  Black/White
 Sizes 36-46
 Material 80% polyamide,
 20% elastane (LYCRA® XTRA LIFE™)



- Brief can be worn as normal panty or high waist brief
- Xtra Life LYCRA® for long lasting fit and shape retention, with high chlorine resistance



FLORIDA FULL BODICE

Art. no. 71343  Black/White
 Sizes 38-56 B, C, 40-54 D, E
 Material 80% polyamide,
 20% elastane
 (LYCRA® XTRA LIFE™)

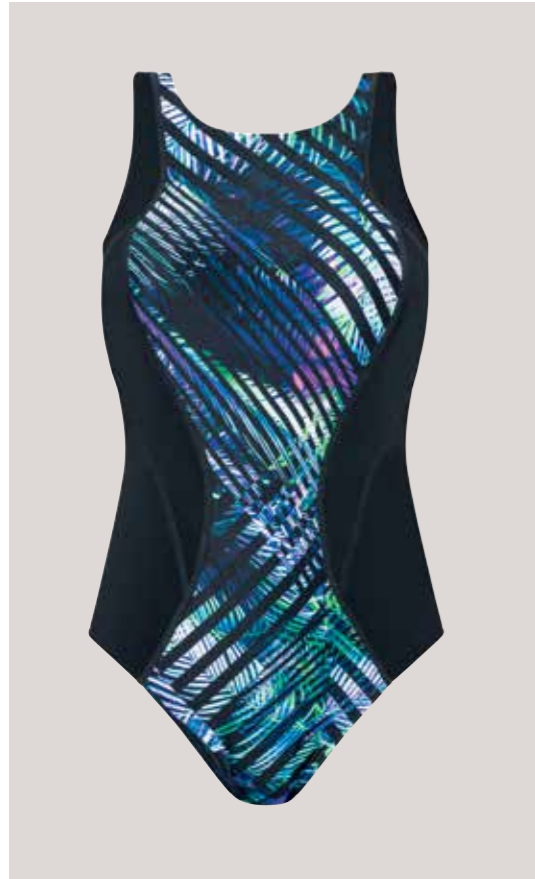


- Great for bigger sizes due to high shaping support at front and back part with mesh lining
- Elegant palm leaf print with light silver foil accents
- Wider straps to relieve the shoulders
- Adjustable back straps
- Xtra Life LYCRA® for long lasting fit and shape retention, with high chlorine resistance
- Supportive built-in pocketed shelf bra with soft padded cups
- New: integrated innovative Amoena Wave Seam workmanship




FEATURES

-  Bilateral Pockets
-  Wire Bra
-  Moulded Foam Cups
-  Half Bodice
-  Full Bodice
-  Super Soft Cups
-  Anti-Transparent Lining in Front
-  Anti-Transparent Lining in Front and Back




TORONTO ONE-PIECE HIGH NECK

Art. no. 71390  Black/Purple/Mint
 Sizes 36-48 B, 38-48 C
 Material 100% polyester

- Sportive palm leaf print
- High Neckline to hide scars and radiation burns
- Black inserts at sides flatter the figure
- Stylish criss cross optic at back
- Wider straps to relieve the shoulders
- DARWIN® fabric is chlorine proof with perfect shape retention
- Supportive built-in pocketed shelf bra with soft padded cups
- New: integrated innovative Amoena Wave Seam workmanship



RHODES ONE-PIECE

Art. no. 70842  Dark Blue
 Sizes 36-52 B, C
 Material 100% polyester

- Sporty basic one-piece made of 100% chlorine resistant fabric for active women
- The placement of the double seams in front is slimming and comfortable
- Tighter fit for additional support and shape
- DARWIN® fabric is chlorine proof with perfect shape retention
- Wider straps to relieve the shoulders
- Supportive built-in pocketed shelf bra with soft padded cups
- New: integrated innovative Amoena Wave Seam workmanship
- Round neckline in front and back
- Adjustable double spaghetti straps



FEATURES

-  Bilateral Pockets
-  Wire Bra
-  Moulded Foam Cups
-  Half Bodice
-  Full Bodice
-  Super Soft Cups
-  Anti-Transparent Lining in Front
-  Anti-Transparent Lining in Front and Back






SILICONE SHOULDER PADS

Art. no. 050
 052 Display
 Sizes One size
 Package 2 per box

- Provides comfort from straps that tend to dig into the shoulder
- Soft, clear silicone pads slip easily over standard size bra strap
- May assist with weight distribution for women with certain medical conditions
- Display holds 12 sets of shoulder pads



BRA EXTENDERS

Art. no. 122  White
 123  Champagne
 121  Black
 Sizes 2, 3, 4 Haken Höhen

- Perfect addition to our bras
- Ideal for volume fluctuations



AQUA WAVE SWIMFORM

Art. no. 149
 Sizes 1-14

- A transparent silicone form for water activities, with a unique natural shape
- Symmetrical form features raised waves on back that allow air and water to flow through, reducing the amount of suction
- Offers a shallow to average fit
- Packaged with a fashionable waterproof drawstring bag that is large enough to hold a wet swimsuit



SWIMWEAR

SWIMWEAR

RESSOURCES

MERCHANDISING TIPS & SIZING CHARTS

Having the right resources at your fingertips only enhances your expertise. We've gathered sizing and measuring charts for breast forms and lingerie, plus tips and available point-of-sale support. So that your entire staff and store reflects your desire to give customers every possibility for comfort and confidence.

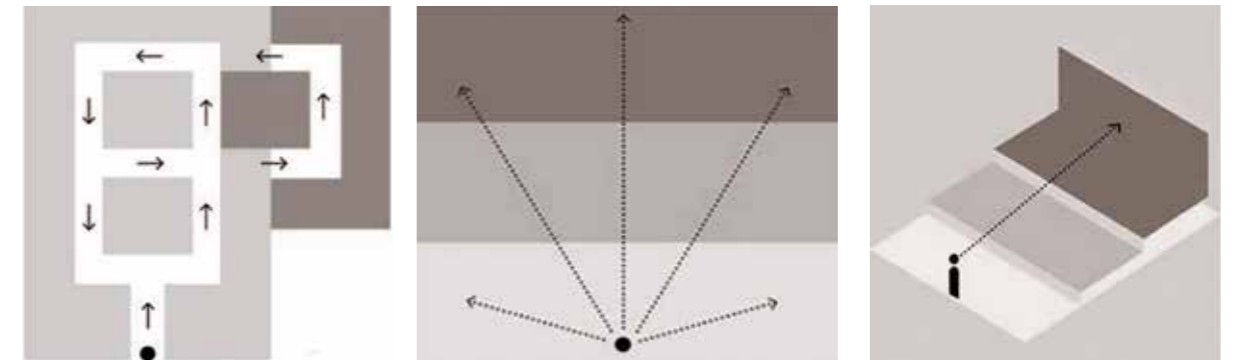
RESSOURCES



4 TIPS TO INCREASE YOUR SELL-THROUGH

Direct merchandising displays the product in such a way to generate curiosity and motivate consumers to make a purchase. It's all about the way we show products, and when we do it right, we see how quickly items can move out of the door. These four merchandising tips are backed by research and used globally by the leading retailers. It is essential to practice proper merchandising; everything in your store sends a message to your customer and influences their buying decisions. Keep up the excellent work!

1 PLAN AHEAD



Begin With Your Floor Plan

Help guide your customers through your store. Customers shop counter-clockwise and have a natural tendency to move towards the right of the store upon entering. Identify the best flow of traffic in your store and ensure there is enough space for customers to move around comfortably, and merchandise is in reaching distance.

Create Zones Based on Collections

Select an area of the store for your key pieces, such as the front wall, feature table, or t-stand. Your newer collection will be at the front, and your older group of merchandise will be closer to the back. Merchandising the product left to right will help the customer's eye flow naturally.

Plan Your Product Placement

Think about where to place new and old merchandise; plan where to place the older product within your space to make room for new arrivals. Highlight new items at the front of the store and place older items further back. Always maintain clear sightlines.

Establish a Welcoming and Inviting Atmosphere

Offer seating for customers to spend more time in your store.



RESSOURCES

2 GROUP YOUR MERCHANDISE



Group by COLOUR

Merchandising by colour attracts attention and encourages multiple purchases. Colours trigger the pleasure centers in our brains. Shoppers will touch and explore more when they see groupings of colour. Feel free to colour block on a wall, front table or a floor fixture.

Group by THEME

Grouping by theme can be profitable because it influences customer decision-making. Visually, grouping merchandise by theme suggests items to customers they may not have thought of initially. Be sure to use props and include add-ons that relate to your theme.

Group by COMMODITY

Commodity merchandising is grouping items or styles that are alike. It is useful if you have a lot of one style, such as Vallettas, recovery bras, or breast forms. This type of grouping draws focus and attention on the product to help move items out the door.

Group Using THE RULE OF THREE

Customers' eyes focus longer on the product or a display when it appears balanced. Shoppers are more likely to explore the items and can lead to purchasing. This rule applies to mannequins, fixtures, merchandise, or props. Empty Space is Negative Space. Try to avoid negative space in merchandising. Negative space will not create a balance to capture the customer's attention.



3 SWITCH IT UP



Moving your merchandise from its old location to a new one can increase sales on average by 25%. Refresh the product in your window every 3-4 weeks and twice a season for in-store merchandise. This is especially important when you don't have new items. A new product placement makes an old item NEW in the eyes of a shopper.

4 MAINTAIN YOUR SPACE



Garment care is the easiest way to make your space more appealing and is crucial for maintaining your area visually.

- Use correct hangers
- Size all products
- Tuck in tags

Keep your space clean and tidy to enhance the customer shopping experience!

MERCHANDISING AND POINT-OF-SALE SUPPORT

Amoena offers several tools to assist you in merchandising and displaying products in your store and fitting room.



Breast Form Display

- Holds any shape of breast form
- Integrated holder for A4 sized brochures
- Size: 28 x 24 x 7 cm
- Back slot holds an A6, product-specific graphic
- Package: 1
- Must be ordered separately. Ask your account manager for details.



Styrofoam Head

- For scarves and hats
- Size: 29 cm high
- Package: 1
- Must be ordered separately. Ask your account manager for details.



Mastectomy Torso

- Full Body
- White with Amoena logo
- Torso size: Bra / 75B; Dress / 38
- Size: 45 x 80 x 35 cm
- Package: 1
- Must be ordered separately. Ask your account manager for details.



Breast Form Holders

- Clear with Amoena Logo
- Shapes: 1S, 2S/3S, 2U, 3A Right, 3U, 3E Left, 3E Right, Contact, Balance Varia
- Package: 1

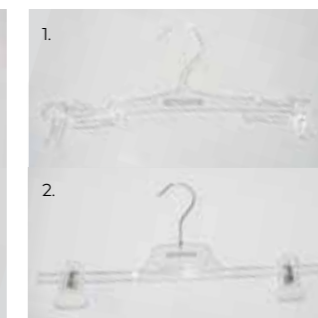


1. Garment Hanger

- Clear with Amoena logo
- Package: 10

2. Swimwear Hanger

- Clear with Amoena logo
- Package: 10



1. Pants Hanger

- Clear with Amoena logo
- Package: 10

2. Lingerie Hanger

- Clear with Amoena logo
- Package: 10



Acrylic Branding Block

- Clear with Amoena logo
- Size: 20 x 12 x 3 cm
- Package: 1



Self-adhesive Logo Sticker

- Clear with black, right reading Amoena logo in sizes 300 x 60 mm and 500 x 90 mm
- Clear with a frosted, backward reading Amoena logo for use inside glass in size 275 x 40 mm
- Package: 3, one of each size and style



A4 Literature Holder

- Clear with Amoena Logo
- Size: 230 x 30 mm
- Package: 1

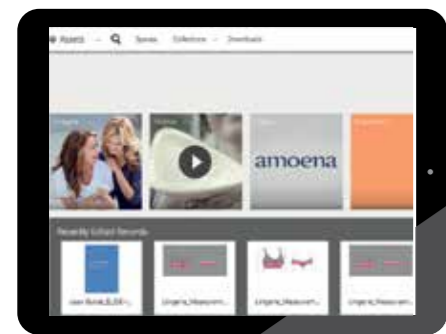
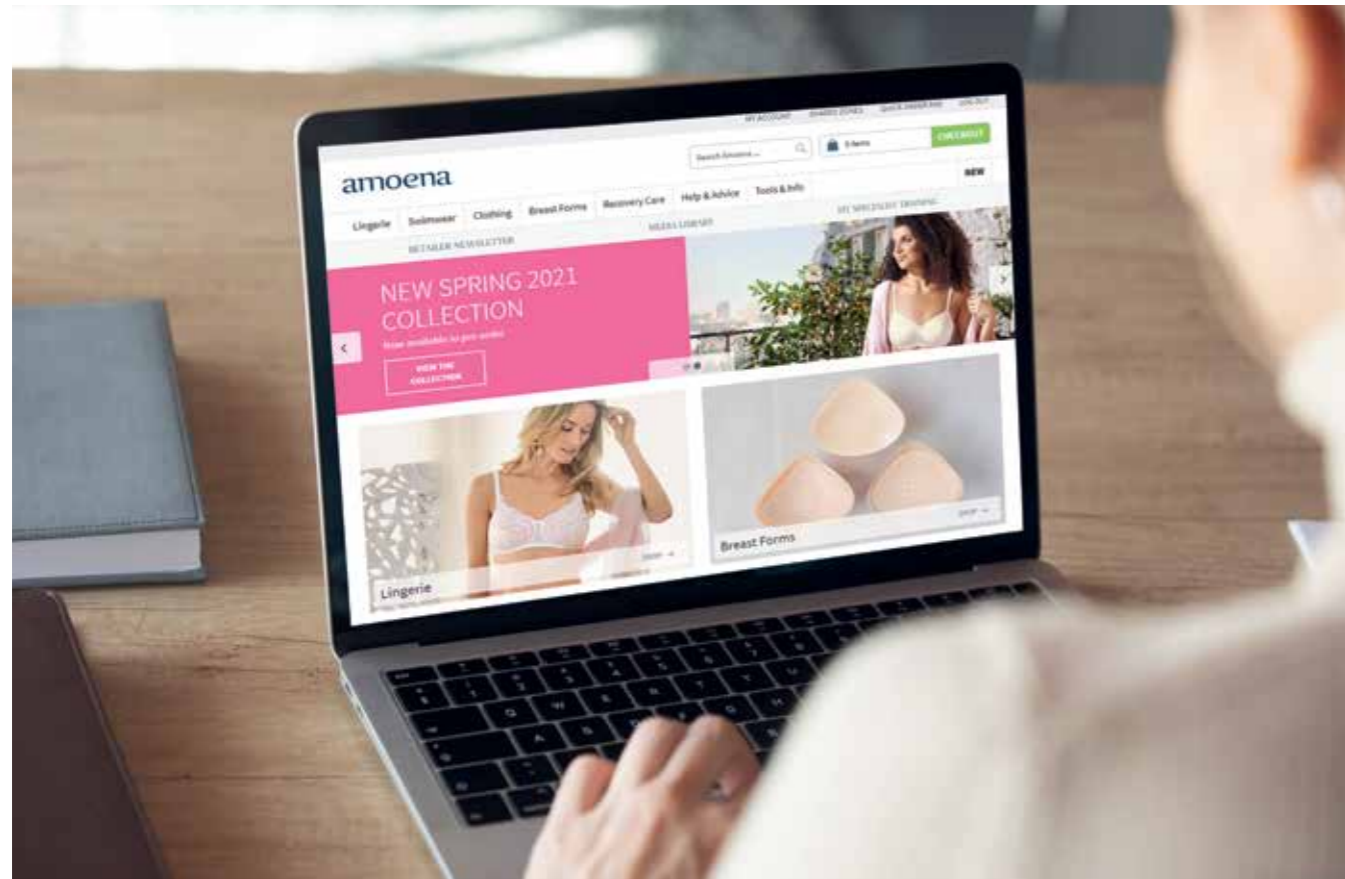


Full Mannequin

- Fixed Pose
- White with Amoena logo
- Torso size: Bra / 75B; Dress / 38
- Size: Approximately 1,80 cm high, including base
- Package: 1
- Must be ordered separately. Ask your account manager for details.

AMOENA ONLINE SUPPORT

A quick and easy reference point to view all that Amoena offers, including the latest products as well as relevant information about the industry and ways to better serve your customer. Find out more at www.amoena.com



AMOENA MEDIA LIBRARY

A comprehensive resource where you can download product photos, get advertising assistance, look at merchandising ideas, and more.

www.amoenalibrary.com



SOCIAL MEDIA

Check out our social media channels on Facebook, Instagram and YouTube to find more information about our products and company. You can also use them as inspiration for your channels.

FITTER TIPS



Here are some tips on how to provide the best service to your customers, that will also help make your daily work easier. You can find the right bra size and cup form for a perfect silhouette – and show confidence doing it – once you know these simple tips!

1

How to find the right bra size

1. Determine the **underbust measurement** in centimeters to get the **band size**.
2. Then determine the **half overbust measurement** in centimeters and *multiply by two* to get the **cup size**.
3. Find your measurements in the chart below to determine the bra size.

These charts are only a guide. For a perfect fit, size up or down as needed.

①

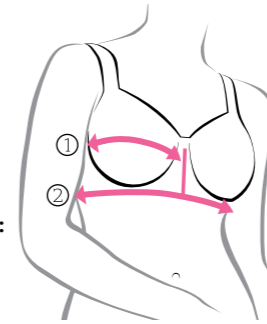
Underbust measurement:

While she is wearing a bra, measure around her torso where the bra band sits.

②

Half overbust measurement:

Measure from the middle of her chest (sternum) over the fullest part of a remaining breast to the center of her back at her spine.



These instructions should only be used as guidance. You may have to choose a size smaller or larger for the perfect fit.

2

Finding the right Cup Form: Women with a small underbust tend towards full cup forms, women with a large underbust tend towards shallow cup forms. The pocket of the bra should harmonise with the footprint of the breast form. If the pocket of the bra is too small, the breast form will be squeezed and can affect the life of the breast form.

3

Perfect silhouette: Look at the customer from the side to be sure that the size and shape of the breast form is correct.

4

Secret on bra size: There's no need to tell the customer which bra size you've chosen until she is happy with the look. Sometimes knowing the size can cause negative feelings, despite how good it looks on her.

5

Tips for fitting:

Underbust band:

The underbust band should not dig in, but should be a tight fit. The back of the bra should sit horizontally under the shoulder blades and should not ride up so that it supports the breast perfectly. If part of the breast can be seen underneath the band, try changing sizes. Try one band size smaller and one cup size larger or one band size larger and one cup size smaller.

Cup:

If the cup presses/squeezes the breast at the front, under the arm or at the underbust band, try a larger cup size. The cup should be perfectly in line with the breast contour and cover it as much as possible.

6

View in the mirror: Once the bra and breast form are adjusted, encourage the customer to judge her new shape by looking into the mirror, not down at her chest. She'll be seen by other people from the front, not from above.

7

Showing confidence: If you are confident, it will show and the fitting and products won't be questioned as often. If the first bra you try on fits great... don't try anything else! Trust yourself.

FEATURE OVERVIEW BREAST FORMS

Product line	Product	Style	Sizing	Weight				Colour				Benefits					
				Standard	Reduced (-20%)	Light (-25%)	Xtra Light (-40%)	Regular Ivory	Light Ivory	Regular Tawny	Light Tawny	Adjustable Volume	Self Adhesive	Temperature Regulation	Ventilation	Soft Rear Side	
ADAPT	Adapt Air Xtra Light 1S ^N	328	1-14			✓		✓			✓	✓					
	Adapt Air Xtra Light 2S ^N	326	1-14			✓		✓			✓	✓					
	Adapt Air Light 1S ^N	329	1-14			✓		✓			✓	✓					
	Adapt Air Light 2S ^N	327	1-14			✓		✓			✓	✓					
	Adapt Light 3A	376	4-12 L/R			✓		✓			✓	✓					
CONTACT	Contact Light 2S	380	1-14			✓		✓			✓	✓					
	Contact Light 3S	385	0-10			✓		✓			✓	✓					
	Contact 1S	384	1-14	✓				✓			✓	✓					
	Contact 2S	381	1-12	✓				✓			✓	✓					
	Contact 2A	383	0-12 L/R	✓				✓			✓	✓					
	Contact 3S	382	0-10	✓				✓			✓	✓					
	Contact 3S TW	382T	1-10	✓				✓		✓	✓	✓					
	Contact 3E	386	1-14 L/R	✓				✓		✓	✓	✓					
ENERGY	Energy Light 2S	342	1-14			✓		✓			✓	✓	✓				
	Energy Light 2S TW	342T	1-14			✓		✓		✓	✓	✓	✓				
	Energy Light 2U	341	1-14			✓		✓			✓	✓	✓				
	Energy Cosmetic 2S	310	1-14		✓			✓			✓	✓	✓				
	Energy Cosmetic 3S	311	1-12		✓			✓			✓	✓	✓				
	Energy 1S	349	1-12	✓				✓			✓	✓	✓				
	Natura Xtra Light 1S ^N	401	1-14				✓		✓			✓	✓				
Natura Xtra Light 2S ^N	400	1-17				✓		✓			✓	✓					
Natura Xtra Light 2S ^N TW	400T	1-17				✓		✓		✓	✓	✓					
Natura Light 1S ^N	402	1-14			✓		✓			✓	✓	✓			✓		
Natura Light 1S	664	1-14			✓		✓			✓	✓	✓			✓		
Natura Light 2S	390	1-17			✓		✓			✓	✓	✓			✓		
Natura Light 2S TW	390T	1-17			✓		✓			✓	✓	✓			✓		
Natura Light 2A	392	0-14 L/R			✓		✓			✓	✓	✓			✓		
Natura Light 3S	391	0-12			✓		✓			✓	✓	✓			✓		
Natura Light 3A	373	4-12 L/R			✓		✓			✓	✓	✓			✓		
Natura Light 3A TW	373T	4-12 L/R			✓		✓			✓	✓	✓			✓		
Natura Cosmetic 2S	320	1-14		✓			✓			✓	✓	✓			✓		
Natura Cosmetic 2S ^N	323	1-14		✓			✓			✓	✓	✓			✓		
Natura Cosmetic 3S	321	1-12		✓			✓			✓	✓	✓			✓		
Natura Cosmetic 3E	322	1-14 L/R		✓			✓			✓	✓	✓			✓		
Natura 1S	396	1-14	✓				✓			✓	✓	✓			✓		
Natura 1S TW	396T	4-12	✓				✓		✓	✓	✓	✓			✓		
Natura 2S	398	1-10	✓				✓			✓	✓	✓			✓		
Natura 2A	393	0-12 L/R	✓				✓			✓	✓	✓			✓		
Natura 3S	395	0-12	✓				✓			✓	✓	✓			✓		
Natura 3E	397	1-14 L/R	✓				✓			✓	✓	✓			✓		
ESSENTIAL	Essential Light 1S ^N	314	1-14			✓		✓			✓	✓					
	Essential Light 1S ^N TW	314T	1-14			✓		✓		✓	✓	✓					
	Essential Light 2S	442	1-17			✓		✓			✓	✓					
	Essential Light 2S TW	442T	1-17			✓		✓		✓	✓	✓					
	Essential Light 2A	356	0-14 L/R			✓		✓			✓	✓					
	Essential Light 3S	367	0-12			✓		✓			✓	✓					
	Essential Light 3E	556	1-14 L/R			✓		✓			✓	✓					
	Essential Light 3E TW	556T	4-14 L/R			✓		✓		✓	✓	✓					
	Essential 1S	630	1-12	✓				✓			✓	✓	✓				
	Essential 2S	440	1-12	✓				✓			✓	✓	✓				
	Essential 2A	353	0-12 L/R	✓				✓			✓	✓	✓				
	Essential 3S	363	0-12	✓				✓			✓	✓	✓				

FEATURE OVERVIEW BREAST SHAPERS

Product line	Product	Style	Sizing	Weight				Colour				Benefits					
				Standard	Reduced (-20%)	Light (-25%)	Xtra Light (-40%)	Regular Ivory	Light Ivory	Regular Tawny	Light Tawny	Adjustable Volume	Self Adhesive	Temperature Regulation	Ventilation	Soft Rear Side	
BALANCE ADAPT AIR	Balance Adapt Air MD	233	2-12			✓		✓			✓	✓					
	Balance Adapt Air SV	234	S-XL			✓		✓			✓	✓					
BALANCE CONTACT	Balance Contact MD	229	2-12	✓				✓			✓	✓					
	Balance Contact VD	230	3/4-9/10	✓				✓			✓	✓					
	Balance Contact SV	286	S-XL	✓				✓			✓	✓					
BALANCE NATURA	Balance Natura Light VD	221	3/4-11/12			✓		✓			✓	✓					
	Balance Natura TO	227	S-XL	✓				✓			✓	✓					
	Balance Natura TD	217	1-10	✓				✓			✓	✓					
	Balance Natura MD	220	2-12	✓				✓			✓	✓					
	Balance Natura VD	222	3/4-9/10	✓				✓			✓	✓					
	Balance Natura SE	231	S-XL	✓				✓			✓	✓					
	Balance Natura SV	285	S-XL	✓				✓			✓	✓					
BALANCE ESSENTIAL	Balance Essential Light VD	224	3/4-11/12			✓		✓			✓	✓					
	Balance Essential Light VD TW	224T	3/4-11/12			✓		✓			✓	✓					
	Balance Essential TO	228	S-XL	✓				✓			✓	✓					
	Balance Essential TD	218	1-10	✓				✓			✓	✓					
	Balance Essential MD	223	2-12	✓				✓			✓	✓					
	Balance Essential MD TW	223T	4-10	✓				✓			✓	✓					
	Balance Essential VD	225	3/4-9/10	✓				✓			✓	✓					
	Balance Essential SE	232	S-XL	✓				✓			✓	✓					

SIZING CHART FOR AMOCURA - RECOVERY CARE

CURASUPPORT SIZING CHART

Leyla ZIP-ST-LOW, Sina ZIP-ST-Medium, Pamela ZIP-ST-HIGH and Emilia ZIP-ST-LOW

The underbust measurement has a corresponding colour and symbol which have a clearly designated bra size. The colour and symbol can be found on the packaging label.

Underbust circumference						
cm	68-77	78-87	88-97	98-107	108-117	118-127
Universelles Cup						
EU size	70/75	80/85	90/95	100/105	110/115	120/125
Symbol	○	■	△	●	□	◆



CURASCAR SIZING CHART

Belly bandage 3-VE

Size	[cm]/[inch]
S/M	63 - 76 cm / 24.75 - 30 inch
L/XL	77 - 94 cm / 30.5 - 37 inch
2XL/3XL	95 - 112 cm / 37.25 - 44 inch

Height compression belly bandage: 24 cm / 9.25 inch

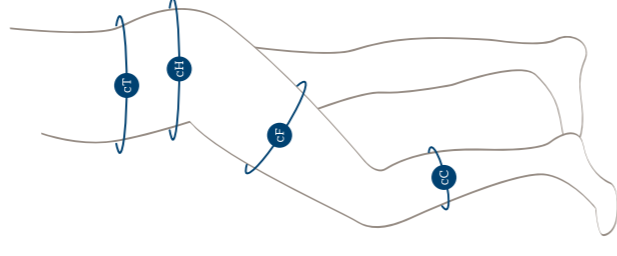
Waist circumference
Measure the narrowest part of your waist.

Panty 2-ZIP-BO

Size	cT	cH
XS	61 - 66 / 24 - 26	86 - 91 / 34 - 36
S	66 - 71 / 26 - 28	91 - 97 / 36 - 38
M	71 - 76 / 28 - 30	97 - 102 / 38 - 40
L	76 - 81 / 30 - 32	102 - 107 / 40 - 42
XL	81 - 89 / 32 - 35	107 - 114 / 42 - 45
2XL	89 - 99 / 35 - 39	114 - 124 / 45 - 49

Waist circumference
Measure the narrowest part of your waist.

Hip circumference
Stand with your feet together and measure the widest part of your hips.



Bermuda 2-ZIP-BO

Size	[cm]/[inch]		cC
	cT	cH	
XS	61 - 66 / 24 - 26	86 - 91 / 34 - 36	26 - 29 / 10.25 - 11.5
S	66 - 71 / 26 - 28	91 - 97 / 36 - 38	29 - 32 / 11.5 - 12.75
M	71 - 76 / 28 - 30	97 - 102 / 38 - 40	32 - 35 / 12.75 - 13.75
L	76 - 81 / 30 - 32	102 - 107 / 40 - 42	35 - 38 / 13.75 - 15
XL	81 - 89 / 32 - 35	107 - 114 / 42 - 45	38 - 41 / 15 - 16.25
2XL	89 - 99 / 35 - 39	114 - 124 / 45 - 49	41 - 44 / 16.25 - 17.5

Waist circumference
Measure the narrowest part of your waist.

Hip circumference
Stand with your feet together and measure the widest part of your hips.

Thigh circumference
Measure the circumference halfway down your thigh.

Calf circumference
Measure the thickest area of your calf.

SIZING CHART FOR BREAST FORMS

First, measure the band size and corresponding cup size as shown on the front page of this chart. Then, determine the right Amoena breast form size by following the column down. This size chart is meant as a guide to assist you during the breast form finding process. However, please also use your expertise and feeling.

Cup size	Band size													
	65	70	75	80	85	90	95	100	105	110	115	120		
AA														
A														
B														
C														
D														
E														
F														
G														

Amoena breast forms

Adapt Contact Energy Natura Essential

Breast form size																	
0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15*	16*	17*

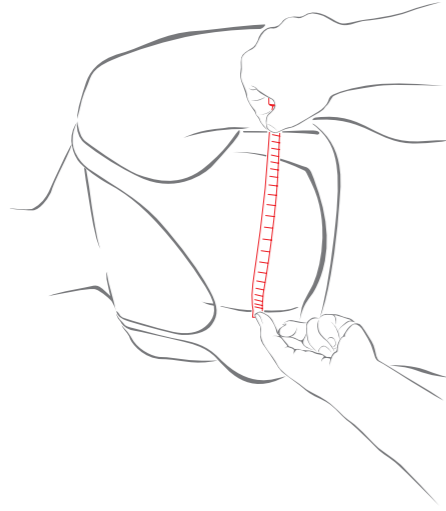
*Only available as Amoena Essential and Amoena Natura

Additional breast forms

Priforms

Breast form size																	
	1/2		3/4		5/6		7/8		9/10		11/12		13/14				

SIZING CHART FOR BREAST SHAPERS CROSS-CUP DIFFERENCE (CCD) METHOD FOR BREAST SHAPER FITTING



This fitting method was designed to help you find the best thickness (Thin, Medium or Volume) for your customers' needs. Which shape is right for her is still based on visual observation during a personal fitting.

The cross-cup is the measured width between the front center of the bra (at her sternum) to the side seam.

1. Measure cross-cup non-surgery side
2. Measure cross-cup surgery side
3. Subtract the width of step 2 from the width of step 1
4. Total is the Cross-Cup Difference (CCD)

CCD MEASUREMENT	TRY
Less than 1 cm or 3/8"	THIN Shaper
1 to 2 cm or 3/8" to 3/4"	MEDIUM Shaper
More than or equal to 2 cm or 3/4"	VOLUME Shaper

Cup size	Band size											
	70	75	80	85	90	95	100	105	110	115	120	
AA	70	75	80	85	90	95	100	105	110	115	120	
A	65	70	75	80	85	90	95	100	105	110	115	120
B		65	70	75	80	85	90	95	100	105	110	115
C			65	70	75	80	85	90	95	100	105	110
D				65	70	75	80	85	90	95	100	105
E					65	70	75	80	85	90	95	100
F						65	70	75	80	85	90	95
G									75	80	85	90
Shaper Size	1	2	3	4	5	6	7	8	9	10	11	12

Cross-cup difference	Form	Shaper sizes															
		S			M			L			XL						
CD < 1 cm → Thin Shaper	Oval																
	Delta	1	2	3	4	5	6	7	8	9	10						
CD 1 – 2 cm → Medium Shaper	Delta		2	3	4	5	6	7	8	9	10	11	12				
	Delta																
CD ≥ 2 cm → Volume Shaper	Delta																
	Delta				3/4		5/6		7/8		9/10		11/12				

SIZING CHART FOR LINGERIE AND SWIMWEAR

Measurement based on body height: 165-172cm

EU Underbust measurement in cm	63-67	68-72	73-77	78-82	83-87	88-92	93-97	98-102	103-107	108-112	113-117	118-122
EU band size	65	70	75	80	85	90	95	100	105	110	115	120

EU Overbust measurement in cm results in the corresponding cup size

AA	75-77	80-82	85-87	90-92	95-97	100-102	105-107	110-112	115-117	120-122	125-127	130-132
A	77-79	82-84	87-89	92-94	97-99	102-104	107-109	112-114	117-119	122-124	127-129	132-134
B	79-81	84-86	89-91	94-96	99-101	104-106	109-111	114-116	119-121	124-126	129-131	134-136
C	81-83	86-88	91-93	96-98	101-103	106-108	111-113	116-118	121-123	126-128	131-133	136-138
D	83-85	88-90	93-95	98-100	103-105	108-110	113-115	118-120	123-125	128-130	133-135	138-140
E	85-87	90-92	95-97	100-102	105-107	110-112	115-117	120-122	125-127	130-132	135-137	140-142
F	87-89	92-94	97-99	102-104	107-109	112-114	117-119	122-124	127-129	132-134	137-139	142-144
G	89-91	94-96	99-101	104-106	109-111	114-116	119-121	124-126	129-131	134-136	139-141	144-146

EU panty, Swimwear one-piece and two-piece size

34	36	38	40	42	44	46	48	50	52	54	56
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EU Waist measurement in cm

58-62	63-67	68-72	73-77	78-82	83-87	88-92	93-97	98-102	103-107	108-112	113-117
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EU Hip measurement in cm

88-92	92-96	96-100	100-104	104-108	108-112	112-116	116-120	120-124	124-128	128-132	132-136
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EU International dress size

XS	S	S	M	M	L	L	XL	XL	2XL	3XL
----	---	---	---	---	---	---	----	----	-----	-----








EU International dress sizes in the corresponding cup size

A			S	S	M	M	L	L	XL	XL	2XL	2XL
B	XS	S	S	M	M	L	L	XL	XL	2XL	2XL	3XL
C	XS	S	S	M	M	L	L	XL	XL	2XL	2XL	3XL
D	S	S	M	M	L	L	XL	XL	2XL	2XL	3XL	3XL







































AMOCURA - RECOVERY CARE INDEX - CURASUPPORT

Product name	Picture	Product line	Basic/Advanced/Premium	Colour / Art. No.	Medical needs/Features											Size	Page	
					Easy handling for restricted movement	Fixation and support	Post-op oedema	Front Closure	Wider straps to relieve the shoulders	Seamless knitted technology	Prepared for direct clinical use	Bonding technology/flat seams	Supports scar healing	No pockets	Bilateral pockets			High cotton content for sensitive skin
Compression Belt		CuraSupport Compression	premium	0776N 0789N	✓		✓										65 - 125	21
Drain Pouch		CuraSupport Comfort	basic	2107												✓	S, L	25
Emilia ZIP-ST-LOW		CuraSupport Comfort	basic	45013 45012 45014	✓	✓		✓	✓	✓							70/75 - 120/125 Universal cup	23
Ester SB		CuraSupport Comfort	basic	42576 42577	✓	✓		✓									70 - 100 A-D 80 - 95 E	24
Frances SB		CuraSupport Comfort	basic	2128 2128	✓			✓	✓								XS, S, M, L, XL, 2XL Cup: A/B, C/D, E/F	24
Hannah SB		CuraSupport Comfort	basic	2160	✓			✓									XS, S, M, L, XL, 2XL, 3XL, 4XL Cup: A/B, C/D	23
Leyla ZIP-ST-LOW		CuraSupport Compression	advanced	44605 44604 44606	✓	✓	✓	✓	✓	✓	✓					✓	70/75 - 120/125 Universal cup	15
Michelle Camisole		CuraSupport Comfort	basic	2105 2105 2105	✓				✓								XS, S, M, L, XL, 2XL, 3XL, 4XL	23
Pamela ZIP-ST-HIGH		CuraSupport Compression	premium	45010 45009 45011	✓	✓	✓	✓	✓	✓	✓						70/75 - 120/125 Universal cup	21
Sandra SB		CuraSupport Comfort	basic	0622	✓			✓									S, M, L, XL, 2XL, 3XL, 4XL	24
Sarah SB		CuraSupport Compression	premium	0778 0779	✓	✓	✓	✓	✓								75 - 105 A, B, C, D, E	20
Sina HE-ST-MEDIUM		CuraSupport Compression	advanced	45007 45007 45008	✓	✓	✓	✓	✓	✓	✓					✓	70/75 - 120/125 Universal cup	20
Theraport SB		CuraSupport Comfort	basic	2161	✓			✓	✓	✓							XS, S, M, L, XL, 2XL	25













































AMOCURA - RECOVERY CARE INDEX - CURASCAR

Product name	Picture	Product line	Basic/Advanced/Premium	Colour / Art. No.	Medical needs/Features											Size	Page		
					Easy handling for restricted movement	Fixation and support	Post-op oedema	Front Closure	Wider straps to relieve the shoulders	Seamless knitted technology	Prepared for direct clinical use	Bonding technology/flat seams	Supports scar healing	No pockets	Bilateral pockets			High cotton content for sensitive skin	
Anchors		CuraScar Silicones	advanced	013														230 x 145 mm 9.06 x 5.71 inch	15
Belly bandage 3-VE		CuraScar Garments	advanced	45004 45005	✓	✓	✓	✓									✓	S/M, L/XL, 2XL/3XL	16
Bermuda 2-ZIP-BO		CuraScar Garments	advanced	45002 45003	✓	✓	✓	✓									✓	XS, S, M, L, XL, 2XL	16
Mammilla Circles		CuraScar Silicones	advanced	012														Ø outside 75 mm; Ø inside 20 mm Ø outside 2.95 inch Ø inside 0.79 inch	31
Panty 2-ZIP-BO		CuraScar Garments	advanced	45000 45001	✓	✓	✓	✓									✓	XS, S, M, L, XL, 2XL	27
Squares		CuraScar Silicones	advanced	011														260 x 100 mm 10.24 x 3.94 inch	16
Strips		CuraScar Silicones	advanced	010														260 x 35 mm 10.24 x 1.38 inch	16














BREAST CARE APPAREL INDEX - LINGERIE

Product name	Picture	Product line	Basic/ Advanced/ Premium	Colour / Art. No.	Medical needs/Features							Size	Page
					Padded cups to hide uneven scars Higher coverage to hide radiation burns or scars	Wider straps to relieve the shoulders	Breathable fabric for optimized air circulation	Breathable pocket fabric	High cotton content for sensitive skin	Stretchy material for volume fluctuations	Front Closure		
Amanda Soft Bra		lace	premium	 44536				✓				75-110 A, B, C, D, E, F; 80-105 G	71
Amanda Soft Bra Bustier		lace	premium	 44537				✓				75-95 A, B, C, D	70
Amanda Wire Bra		lace	premium	 44538				✓				75-110 A, B, C, D, E, F; 80-105 G	71
Amanda Panty		lace	premium	 44539								36-54	71
Amber Padded Soft Bra		higher coverage	premium	 44259	✓	✓		✓				70-95 AA, A, B, C, D, E	90
Amber Top		higher coverage	basic	 44268  44261		✓						75-95 A/B, C/D, E/F	90
Amy Soft Bra		seamless	basic	 44310  44311	✓	✓	✓	✓		✓		S, M, L	82
Aurelie Soft Bra		lace	premium	 44153				✓				70-100 A, B, C, D, E 75-95 F	72
Aurelie Wire Bra		lace	premium	 44154				✓				70-100 A, B, C, D, E 75-95 F	73
Aurelie Padded Soft Bra		lace	premium	 44155	✓			✓				70-100 AA, A, B, C, D, E	72
Aurelie Panty		lace	premium	 44156								36-50	72
Barbara Padded Wire Bra		seamless	advanced	 0457	✓			✓				70-90 A, B, C 70-85 D	82
Becky Soft Bra		seamless	basic	 44676  44677			✓		✓	✓		S, M, L, XL, 2XL	82
Celine Soft Bra		lace	premium	 44509		✓		✓				S, M, L, XL	75
Celine Panty		lace	premium	 44512								75-95 A, B, C, D	75
Clara Soft Bra Front Closure		seamless	basic	 44743			✓	✓		✓	✓	36-46	83
Dana Soft Bra		higher coverage	advanced	 0862  0750	✓	✓		✓				70-90 AA 70-100 A, B, C 75-95 D, E	90




BREAST CARE APPAREL INDEX - LINGERIE

Product name	Picture	Product line	Basic/ Advanced/ Premium	Colour / Art. No.	Medical needs/Features							Size	Page
					Padded cups to hide uneven scars Higher coverage to hide radiation burns or scars	Wider straps to relieve the shoulders	Breathable fabric for optimized air circulation	Breathable pocket fabric	High cotton content for sensitive skin	Stretchy material for volume fluctuations	Front Closure		
Ester Soft Bra		Active	premium	 42576  42577	✓	✓	✓	✓			✓	70-100 A, B, C, D; 80-95 E	93
Fleur Soft Bra		classic	advanced	 44672  44671  44695			✓	✓	✓	✓	✓	XS, S, M, L, XL, 2XL Cup: A/B, C/D, E/F	78
Frances Soft Bra		classic	basic	 2128   			✓	✓	✓	✓	✓	XS, S, M, L, XL, 2XL Cups: A/B; C/D; E/F	79
Isabel Soft Bra		higher coverage	basic	 2118  2118	✓			✓		✓		70-85 AA, 70-100 A 70-105 B, C 70-95 D; 75-95 E	91
Isadora Soft Bra		classic	advanced	 0947  0948  44114		✓	✓		✓			75-115 A 70-110 B, C, D 70-100 E, F, G	79
Jasmin Soft Bra		classic	premium	 0900N  44233			✓		✓	✓		70-90 AA, A, B 75-90 C	79
Karolina Soft Bra		lace	premium	 44505				✓				70-95 A, B, C, D, E	77
Karolina Padded Soft Bra		lace	premium	 44506	✓				✓			70-95 AA, A, B, C, D, E	76
Karolina Wire Bra		lace	premium	 44507				✓				70-95 A, B, C, D, E	76
Karolina Panty		lace	premium	 44508								36-46	76
Kitty Soft Bra		seamless	basic	 44607  44674	✓	✓	✓			✓	✓	S, M, L, XL, 2XL	85
Kitty Top		seamless	advanced	 44736			✓				✓	S, M, L, XL, 2XL	84
Lara Padded Soft Bra		seamless	advanced	 0752  0674  0675	✓				✓			75-90 AA 70-100 A, B, C, D, E	85
Lara Cotton Soft Bra		seamless	advanced	 44673	✓			✓	✓	✓		75-90 AA 70-100 A, B, C, D, E	85
Lara Satin Padded Soft Bra		seamless	advanced	 44212  44214	✓			✓				70-100 AA, A, B, C, D, E	86

BREAST CARE APPAREL INDEX - LINGERIE

Product name	Picture	Product line	Basic/Advanced/Premium	Colour / Art. No.	Medical need/Features								Size	Page
					Padded cups to hide uneven scars	Higher coverage to hide radiation burns or scars	Wider straps to relieve the shoulders	Breathable fabric for optimized air circulation	Breathable pocket fabric	High cotton content for sensitive skin	Stretchy material for volume fluctuations	Front Closure		
Lee Soft Bra		seamless	advanced	44540			✓	✓	✓	✓		75-95 A, B, C, D 75-90 E	86	
Magdalena Soft Bra		seamless	advanced	0463					✓			75-110 B, C, D, E, F	86	
Magdalena Padded Soft Bra		seamless	premium	44533	✓				✓			70-95 AA, A, B, C, D	87	
Mara Soft Bra		seamless	basic	44534 1150 44023 44416	✓				✓			70-100 AA, A, B, C, D, E	87	
Mara Soft Bra Front-closure		seamless	advanced	44741 44742	✓				✓		✓	70-100 AA, A, B, C, D, E	88	
Mira Soft Bra		seamless	premium	44610			✓		✓			70-95 AA, A, B 75-90 C, D; 75-85 E	89	
Mona Soft Bra		seamless	premium	0606 0568 0614 0591			✓		✓			70-95 AA, A, B 75-90 C, D 75-85 E	89	
Nancy Soft Bra		classic	basic	44480 1151 44024 44417					✓			70-100 B 75-120 C, D 75-115 E, F, G	80	
Nancy Soft Bra Front-closure		classic	advanced	44739 44740					✓		✓	70-100 B 75-120 C, D 75-115 E, F, G	80	
Nora Soft Bra		classic	premium	0555N 44232			✓		✓	✓		75-100 A, B, C, D	81	
Performance Soft Bra		Active	advanced	0654 0658		✓	✓		✓			70-95 AA, A, B, C, D, E	93	
Power Soft Bra		Active	advanced	1152		✓	✓		✓			70-95 AA, A, B, C, D, E	93	
Rita Soft Bra		classic	basic	2004					✓			75-100 A, B, C 75-105 D 80-105 E		

BREAST CARE APPAREL INDEX - LINGERIE

Product name	Picture	Product line	Basic/Advanced/Premium	Colour / Art. No.	Medical need/Features								Size	Page
					Padded cups to hide uneven scars	Higher coverage to hide radiation burns or scars	Wider straps to relieve the shoulders	Breathable fabric for optimized air circulation	Breathable pocket fabric	High cotton content for sensitive skin	Stretchy material for volume fluctuations	Front Closure		
Ruth Soft Bra		classic	basic	0873 0872					✓	✓	✓	70-105 AA, A, B 70-100 C 70-95 D, E 70-90 F		
Tanya Soft Bra		seamless	basic	44678 44679		✓	✓	✓	✓	✓		70-95 A, B, C, D	89	
Valletta Top		wellness	advanced	70230 44075 44076 70229	✓	✓		✓				36-54	95	
Valletta Tall		wellness	advanced	71512 71426	✓	✓		✓				36-54	95	
Zipper Soft Bra		active	advanced	44070		✓	✓		✓		✓	S, M, L, XL	92	

amoena
Supporting Confidence

Amoena Medizin-Orthopädie-Technik GmbH
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amoena.com

Amoena is an ISO 9001 / 13485 / 14001 certified company.

Amoena breast forms, recovery care garments, pocketed bras
and pocketed swimwear are labeled with the CE marked.



ID 9064 - 11/20

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