

DECLARATION

We **IDEAL MAKINA ENDÜSTRİ ÜRÜNLERİ SAN. VE TİC. A.Ş.**, who are official manufacturers of Oxygen Generator System & accessories, IDEAL MAKİNA Company having factories at Emek, Ordu Cd. No:16, 34785 Dudullu Osb/Sancaktepe/İstanbul do hereby confirm that the proposed **20 ft HC Containers of IDEAL Oxygen Generator Systems** comply with the specifications listed below:

| Container type system | Yes | Yes, 20 ft HC Container |
|--|-----|------------------------------|
| Transportable (forklift and ISO screw corners allowed) | Yes | Yes |
| Plug and play system | Yes | Yes |
| The total area, height and volume of the container must be | | |
| sufficient for the access of technical personnel for the | Yes | Yes |
| purpose of monitoring and technical maintenance. | | |
| Resistant to mechanical shocks (handling or movement) | Yes | Yes |
| The container or construction must be surface treated and | Yes | Yes |
| painted to prevent corrosion | | |
| The floor must be covered with a washable surface to | Yes | Yes |
| maintain cleanliness | | |
| Air intake filter in the container | Yes | Yes |
| Drainage system for the evacuation of condensate from the | Yes | Yes |
| compressor and dryer. | | |
| Air conditioning to maintain indoor temperature and | Yes | Yes |
| humidity strictly in accordance with the recommendations | | |
| provided by the manufacturer. | | |
| Independent air intake, thermally conditioned by the | Yes | Yes |
| compressor | | |
| The operating temperature of the container must ensure | Yes | Yes |
| insulation | | |
| thermal for temperatures between –20°C and +45°C (±10°C) | Yes | Yes |
| Waterproof container | Yes | Yes |
| Resistant and sealed against dust, sand and salt spray | Yes | Yes |
| Interior lighting system for the operator | Yes | Yes |
| Emergency interior lighting system. | Yes | Yes |
| Outdoor lighting system in the entrance area. | Yes | Yes |
| System for monitoring the oxygen concentration of the | Yes | Yes |
| ambient air in the container | | |
| A minimum of 4 220V electrical sockets intended for | | Yes (Included Electrical Box |
| corrective maintenance and preventive maintenance should | Yes | with min 4 220V electrical |
| be installed. | | sockets) |
| Smoke detectors with alarm | Yes | Yes |

Alpaslan Tekin General Manager Dated on 16.02.2023





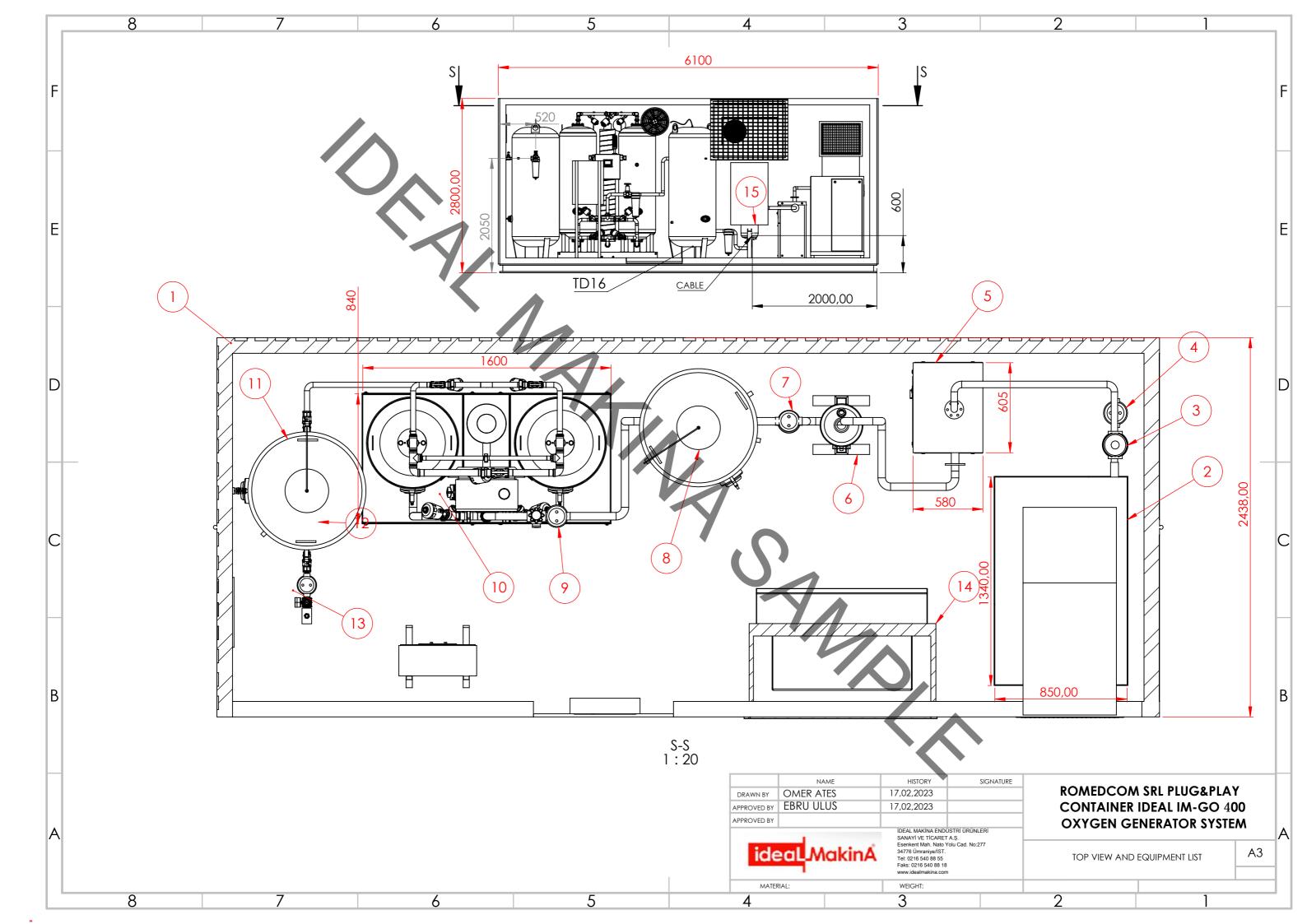
High Cube 20 ft ISO Container for Ideal IM-GO 400 Oxygen Generator System



- Exhaust & suction ducks, two main doors, one emergency exit door, air conditioner, interior lightining, emergency interior lightining, main power distribution cabinet, all cabling and piping, outdoor lightining system, ambient oxygen sensor are included.
- All equipments will be connected each other and tested at İdeal Makina workshop in İstanbul.
- There will be High Cube 20 ft ISO locked, heavy duty, heat and noise insulated container where all equipments will be assembled in.
- The main power distribution panel with all required thermal switches will be installed in container.
- The mechanical and electrical connections will be tested before delivery.
- FAT (Factory Acceptance Test) will be done and reported by İdeal Makina Technical Service Team.
- No installation on-site, No leakage possibility, Easy commissioning on-site, PLUG & PLAY.

Alpaslan Tekin General Manager Dated on 17.02.2023







It is very easy to produce your own oxygen gas and fill your empty oxygen cylinders with Ideal Makina Oxygen Generators and mobile container cylinder filling stations!

Consisting of high efficiency equipment selected to work together in harmony, the only need for Container Oxygen Generator System is the power connection. It is very easy to produce your own oxygen gas and fill your empty oxygen cylinders with Ideal Makina Oxygen Generators and mobile container cylinder filling stations! By producing your own oxygen gas which is much more economical compared to the cost of your cylinder purchasings, you can fill your cylinders by yourself and can save considerably.

Pipe connections, electrical wiring, main energy distribution together with control panel and all accessories in the container are assembled in the most accurate way and ready to be used. The produced high purity oxygen gas is being filled into oxygen cylinder bundles at 150barg pressure and fully responds to your variable oxygen consumption. These systems are presenting the produced oxygen gas uninterruptedly in the desired quantity, required pressure and high purity.

Deep experience of having installed more than 500 nitrogen & oxygen generator systems for more than 16 years; İDEAL MAKİNA guarantees high quality of **Plug & Play** Oxygen Generator Systems.

With the container type oxygen cylinder filling station designed by İdeal Makina with a special design, you can produce oxygen gas much more economically compared to your cylinder purchasing costs and can make serious savings!

Please contact us for our container designs that are resistant to all atmospheric conditions and corrosion. They can provide the maximum working performance required for all sound and heat insulated system units.

ADVANTAGES

- · Mobile, heavy duty, sound and heat insulated, ISO locked containers
- · Ready system with all electrical and mechanical assembles completed.
- · Uninterrupted operation in summer and winter equipped with air conditioners and heaters
- · Gas production and cylinders filling in any climate conditions on the field
- Factory-tested "ZERO LEAKAGE".
- · Ease installation and commissioning on site.
- · Easy transportation to another place when requested
- · Little space usage with its compact structure.
- · Main Power Distribution Panel
- · User friendly, automatic "START STOP".
- · Environment Friendly Design
- · Ability to work with field type diesel electric generators







- All containers have ISO type lifting lugs and ISO locks.
- Suitable for transportation by road, sea and air freight.
- The lower chassis is made of 2/3 tear sheet metal over 100 NPU.
- Cab walls are made of 1,5mm, cabin ceiling is made of 2mm DKP trapeze sheet.
- The cabin insulation is covered with galvanized sheet on 5cm rock wool. In this way, sound and heat insulation is provided.
- G4 dust filter is used in air suction louvers.
- The isolation of the hot air ducts of the compressors is done with aluminum golf sheet on 5 cm rock wool.
- Cabin interior temperature is controlled by air conditioner and fan.
- A Main Electricity Distribution Board available in the cabin where the entire system can be controlled.
- Automatic Fire Prevention and Extinguishing Systems.
- 2 double wing container doors and 1 single wing service door on the cabin.
- Cabine primer paint is epoxy and topcoat is epoxy painted. Paint colour option according to the desired color codes.
- Details such as mechanical and electrical installations, lighting and **conde**nsate drain channels completed, all leakage tests are performed and ready for dispatch.

APPLICATION PHOTOS

















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