



STEAM STERILIZER
WASHER AND DISINFECTOR
LOW TEMPERATURE STERILIZER

# Sterilmed Medical

ElektrikElektronikOtom.İnş.GıdaSan.veDışTic.Ltd.Şti.



#### **About us**

Sterilmed Medical was established in 2009 in Ankara to proved services in the medical device sector. It has aimed advancement since the day of its establishment by also taking growth and compliance with the contemporary technologies and protecting the environmental conditions.

Our Firm is following the innovations in its sector and in abroad through its research and development unit and its application staff with a strong infrastructure of engineers, and is continuing to produce devices it had developed in computer environment based on such innovations with high technology and to contribute their development so as to be most beneficial for the Turkish medicine.

With this purpose, our Firm is strictly following the "Quality Management" principles and rules from design of the products to the after sale servicing.

Our Firm has been currently certificated for compliance with ISO 9001 quality management system, ISO 13485 medical device quality management system certificate and ISO 14001 environment management system certificate and with product certificates under MDD 93/42/EEC Medical Devices Directive and PED 97/23/EEC Pressurized Equipment certificate. Furthermore, our steam sterilizers and washing disinfection devices have been certificated by the UK accredited body.

Our Firm is successfully implementing several projects supported by National organizations.

Sterilmed Medical has been awarded with the following: Our Firm possesses the following certificates;

CE Certificates under the following directives: ISO 9001, ISO 13485, ISO 14001 Quality Management System, MDD 93/42/EEC Medical Devices Directive, PED 97/23/EEC Pressure Equipment Directive



To make the Serilmed brand a global brand to make our Firm remembered first in the sector.

#### **Our Mission**

Our main task is to create designs with competition power in the global sense by taking the priorities of the sector into consideration and being respectful to the environment and people and giving the first priority to the wishes and expectations of customers, and also to produce innovative technological medical products by meeting all the national and international legal requirements.



#### **Our Basic Values**

We are bound up with the Medical Ethical Rules,

We are people-oriented,

We respect environment,

We are creative,

We are customer-oriented,

We are innovative,

We are pro-active,

We believe in the team spirit.











# **Steam Sterilizers**

Sterilmed Medical SMA and SMB series steam sterilizers are able to sterilize all materials that are heat and moisture resistant, packaged and unpatterned, which can be sterilized by pressurized saturated steam.





#### **General Features**

Materials: Sterilization chamber, jacket, jenaratorAISI 316 L chamber 6mm.

Jacket and generator Min. 3mm.

Doors: AISI 304 L or 316L 10 mm.

Inner surface chamber cleanning against collosion danger; Glass shered sandblasting or elektropolisaj method.

Outer covering: AISI 304 or 316 L

Gasket channel monoblock groove and cover hinge-pin bracket, minimum thickness 50 mm AISI 304 or 316L stainless steel.

#### **Usage areas:**

- Operating theaters and laboratories of hospitals,
- Universities are required to attend faculties of science,
- Veterinary medicine, agriculture, dentistry and pharmacy,
- Medical waste treatment plants,
- Microbiology and research laboratories of industrial establishments
- Food, medicine, cosmetics etc.



# **Cover and Safety System**





Implemented Quality Management System, Standards and Directives:

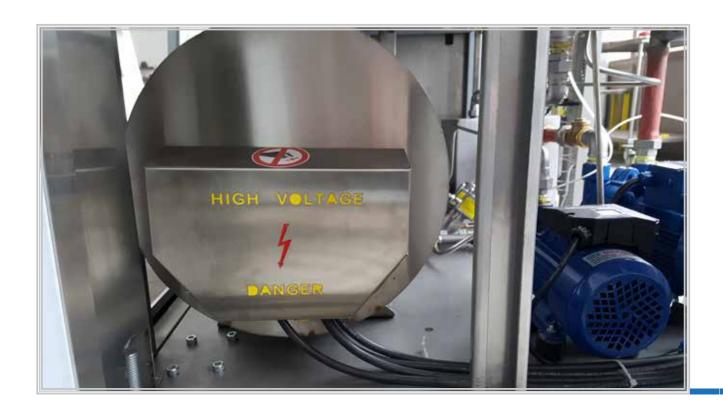
- ISO 9001: 2008
- ISO 13485:2003
- EN ISO 14971:2012
- MDD 93/42AT
- EN 61010-1
- EN 285+A2
- EN 61010-2-040
- 2014/68/EU
- EN 62366







### **Steam Generator**



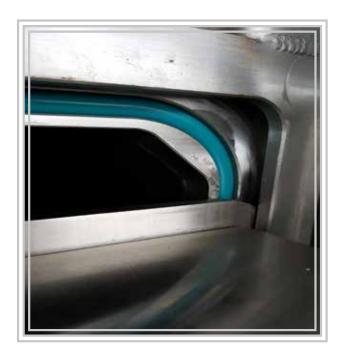
# **Door and Safety System**



The door is resistant to extreme pressure.

Heat insulation materials needed for heat losses are covered.

The movement of the door is a vertical axis (down-up) and it works extremely quietly with the pneumatic system.







When the door is closed, there is a safety system that prevents any cistern squeeze and allows the door to move in the opposite direction. Pressure and vacuum sealing of the door is provided by silicon based seal which is resistant to the temperature of the device and door sealing is provided by applying vapor pressure to the gasket channel.





The door sealing gasket can be easily replaced without having to remove any part of the device and the gasket is a maintenance-free type. The door seal's replacement time is automatically displayed on the 7 "video graphic touch screen LCD. In addition, the sterilization room can not open the door without the pressure of the press.

Easy loading and unloading operations are carried out with the door which leaves the whole of the sterilization chamber of rectangular shape prism open. In addition, with the safety system preventing sudden opening of the door, the door is prevented from operating without closing the door.

### **Control Panel**

Full automatic, micropocessor controlled with PLC

Preasure measurement: : -1.0...+5 Bar (+ 0.001 bar)

Heat measurement : 0 °C .... 150°C (+ 0.1 °C)

Visual, written and audio warning system monitoring

Preasure error (vacum), steam error (heat)

Power cut (audio and visula warning)
UPS or Batery System





- \* Programme name and number
- \* Sterilizaiton phase
- \* Cell, jacket, jenerator and seal preasures
- \* Cell, jacket, jenerator and seal heats
- \* Total sterilization time and remaining time
- Sterilization preasure and heat measurements
- \* Sterilization counter
- \* Sterilization steps
- \* Errors and cause of error
- \* Full automatic, PLC control
- \* Optional remote access via ethernet
- \* USB port RS 232 RS485 ETHERNET module

#### **PLC Micro computer**





### **Programme Phases**







The device can be started manually after the password is entered Manual Vaccum, Steam, Air etc..

All pressure and temperature values can be seen from touch panel

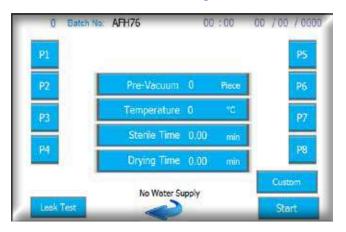
**Touch Panel USB and Ethernet** 

# **Touch Panel and Software**

- \* Date-time
- \* The name and the name of the program being run
- \* Pre-vacuum time and phase number
- \* Preheating temperature
- \* Sterilization cell temperature
- \* Sterilization cell pressure
- \* Sterilization time
- \* Drying time
- Error messages that may occur in the system
- \* Date, time and total time information at the end of the sterilization process
- User signature repository at the end of the process.

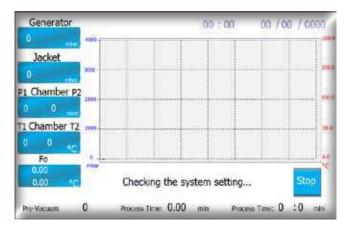
Settings are selected from the main menu.

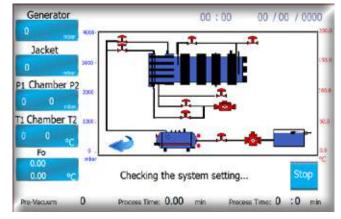
#### **Touch Panel Save Programme Data**



|              | Time |    | Temperatur | re  | Pressure |
|--------------|------|----|------------|-----|----------|
| Pre-Vacuum:  | 0    | 0  | 0          |     | 0        |
| Pre Heat:    | 0    | 0  | 0          |     | 0        |
| Sterilizing: | 0    | 0  | 0          |     | 0        |
| Sterilizing: | 0    | 0  | 0          |     | 0        |
| Drying:      | 0    | 0  | 0          |     | 0        |
| Drying:      | 0    | 0  | 0          |     | 0        |
| Cycle End:   | 0    | 0  |            |     |          |
| Date         | 0/   | 0/ | 0          |     |          |
| _            |      |    |            | 0   | L L      |
|              |      | 0  | ~          | 0 0 | SB/      |

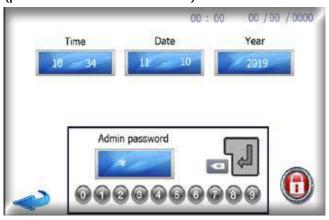
### **Touch Panel Sterilization Graph**







Time date settings can be made Password is entered from the password menu. (password for manual use)





Condenser

Drain valve

OFF

Generator

Jacket



Ligued PT100

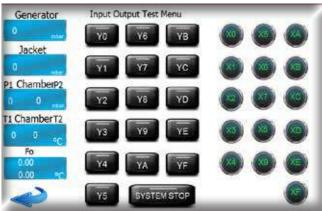
ON

GRAVITY

OFF

## **Technical Details**

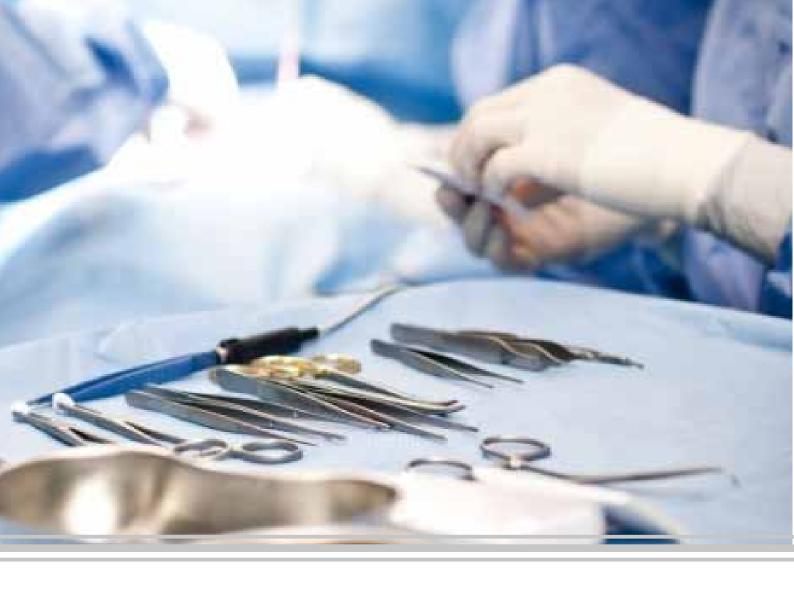
Preasure measurement:
-1.0...+5 Bar (+ 0.001 bar)
Heat measurement:
0 °C .... 150°C (+ 0.1 °C)
Visual, written and audio
warning system monitoring
Preasure error (vacum), steam error
(heat)
Power cut (audio and visula warning)
Ability to watch the programme
phases on computer
Data recording of work done.



121 °C rubber,
121 °C liquid,
134 °C solid,
134 °C textile,
Bowie & Dick Test,
Leakage test,
Optional programming,
Ability to add user programme,
Ability to see all preasure and
heat sensors on
Programme and calibration,
Sleep mode and power saving mode,
Automatic start upon user preference.







### **Thermal Printer**



The thermal type printer located in the control unit is supplied with the following values as the cast:



## **Technical Details**

Water pump: Imported 0.75 hp pipe part

304 or 316 stainless steel

Steam installment pipes: 304 or 316

stainless steel

Water installment pipes: 304 or 316

stainless steel

Air installment pipes: 304 or 316

stainless steel

Vacuum pomp: Imported flow speed 2900

cycle/minute

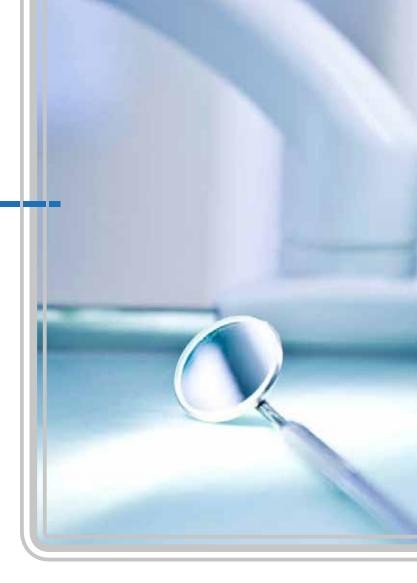
The discharge of the device is by the heat

exchanger system.

Optional materials: Stainless steel trolley

Stainless steel loading trolley

Software controlled water saving system







**Vacuum Pump** 



**Heat Exchanger** 



**Steam installation view** 



All Components Of Steam Installment Are 304 or 316 L Stainless Steel



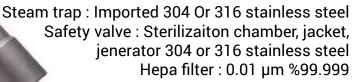




**Steam Trap** 

Pneumatic solenoid valve: Imported 304 or

316 stainless steel



Check Valve: 304 or 316 stainless steel



**Hepa Filter** 





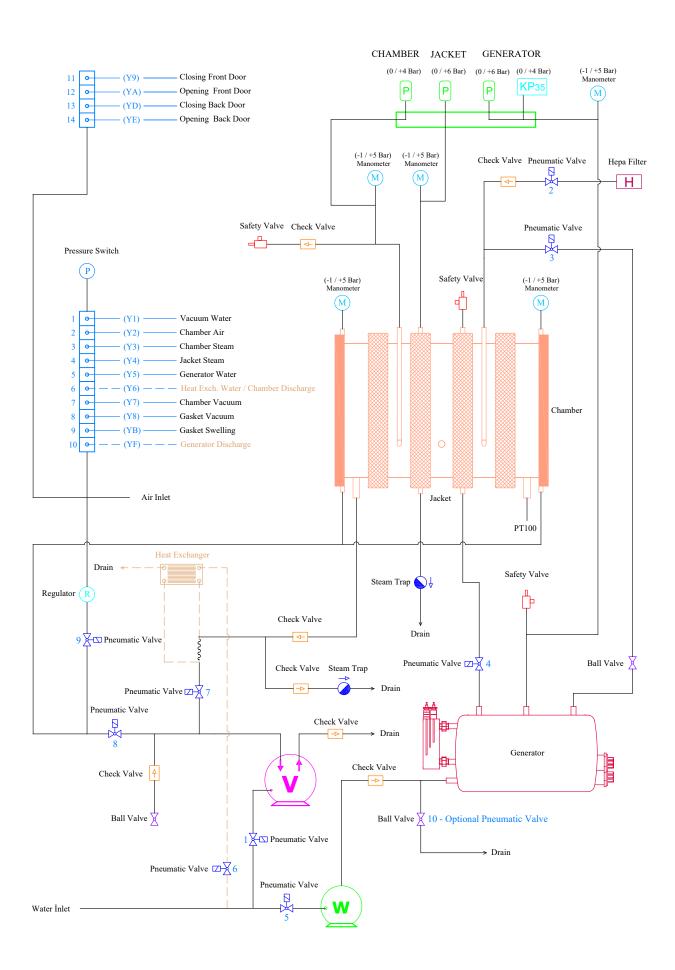
**Pneumatic Valve** 

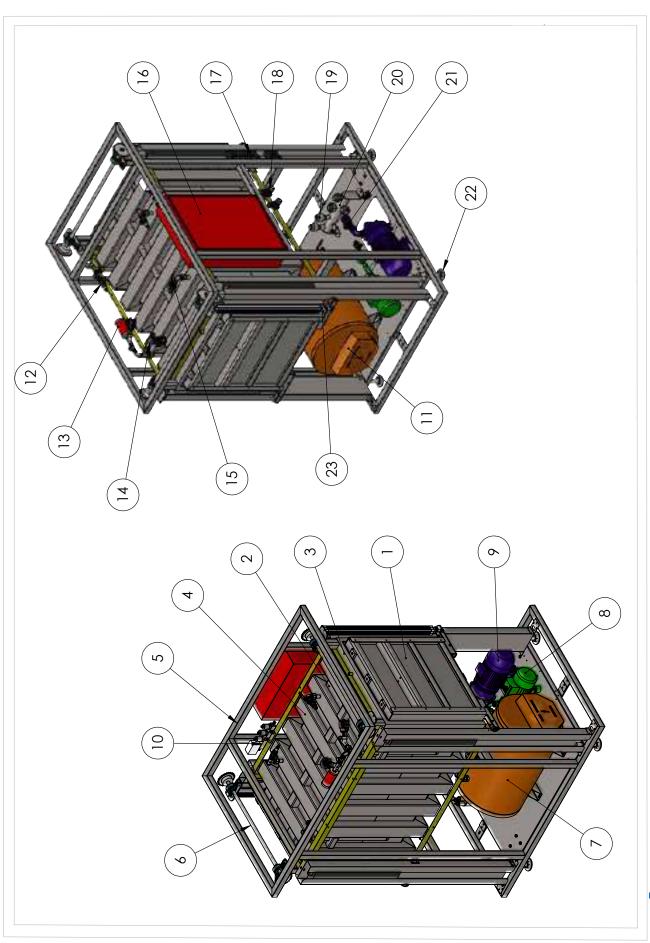














### Sterilmed SMB Steam Sterilizer Specifications

DSD: DOUBLE SLIDING DOORS

SSD: SINGLE SLIDING DOOR

|        |              |     |       | CHAMBER DIMENSION DEVICE DIMENSION |        | ION  | GENE  | :RATOR | REQUIREMENTS FOR INSTALLATION |       |             |             |       |       |     |
|--------|--------------|-----|-------|------------------------------------|--------|------|-------|--------|-------------------------------|-------|-------------|-------------|-------|-------|-----|
|        | MODELS       | STU | LITER | WIDTH                              | HEIGHT | DEEP | WIDTH | HEIGHT | DEEP                          | LITER | POWER<br>KW | ELECTRIC KW | WATER | DRAIN | AIR |
|        | SMB-DSD-160  | 1   | 160   | 400                                | 400    | 1000 | 870   | 1650   | 1350                          | 50    | 20          | 380 VAC     | а     | b     | С   |
|        | SMB-DSD-200  | 1   | 200   | 500                                | 500    | 800  | 970   | 1750   | 1150                          | 50    | 30          | 380 VAC     | а     | b     | С   |
| S      | SMB-DSD-250  | 1   | 250   | 500                                | 500    | 1000 | 970   | 1750   | 1350                          | 50    | 30          | 380 VAC     | а     | b     | С   |
| DOOR   | SMB-DSD-300A | 2   | 300   | 500                                | 500    | 1200 | 970   | 1750   | 1550                          | 50    | 30          | 380 VAC     | а     | b     | С   |
|        | SMB-DSD-300  | 4   | 360   | 670                                | 670    | 800  | 1140  | 1900   | 1050                          | 50    | 30          | 380 VAC     | а     | b     | С   |
| DOUBLE | SMB-DSD-450  | 6   | 450   | 670                                | 670    | 1000 | 1140  | 1900   | 1400                          | 50    | 40          | 380 VAC     | а     | b     | С   |
|        | SMB-DSD-540  | 8   | 540   | 670                                | 670    | 1250 | 1140  | 1900   | 1600                          | 79    | 40          | 380 VAC     | а     | b     | С   |
| ۵      | SMB-DSD-675  | 10  | 675   | 670                                | 670    | 1550 | 1140  | 1900   | 1900                          | 79    | 50          | 380 VAC     | а     | b     | С   |
|        | SMB-DSD-810  | 12  | 810   | 670                                | 670    | 1850 | 1140  | 1900   | 2200                          | 89    | 50          | 380 VAC     | а     | b     | С   |
|        | SMB-DSD-945  | 14  | 945   | 670                                | 670    | 2150 | 1140  | 1900   | 2500                          | 89    | 60          | 380 VAC     | а     | b     | С   |
|        |              |     |       |                                    |        |      |       |        |                               |       |             |             |       |       |     |
|        | SMB-VD-75    | 1   | 96    | 400                                | 400    | 600  | 870   | 1650   | 950                           | 50    | 20          | 380 VAC     | а     | b     | С   |
|        | SMB-SSD-160  | 1   | 160   | 400                                | 400    | 1000 | 870   | 1650   | 1350                          | 50    | 20          | 380 VAC     | а     | b     | С   |
|        | SMB-SSD-200  | 1   | 200   | 500                                | 500    | 800  | 970   | 1750   | 1150                          | 50    | 30          | 380 VAC     | а     | b     | С   |
| H.     | SMB-SSD-250  | 1   | 250   | 500                                | 500    | 1000 | 970   | 1750   | 1350                          | 50    | 30          | 380 VAC     | а     | b     | С   |
| D000   | SMB-SSD-300A | 2   | 300   | 500                                | 500    | 1200 | 970   | 1750   | 1550                          | 50    | 30          | 380 VAC     | а     | b     | С   |
|        | SMB-SSD-300  | 4   | 360   | 670                                | 670    | 800  | 1140  | 1900   | 1050                          | 50    | 30          | 380 VAC     | а     | b     | С   |
| SINGLE | SMB-SSD-450  | 6   | 450   | 670                                | 670    | 1000 | 1140  | 1900   | 1400                          | 50    | 40          | 380 VAC     | а     | b     | С   |
| S      | SMB-SSD-540  | 8   | 540   | 670                                | 670    | 1250 | 1140  | 1900   | 1600                          | 79    | 40          | 380 VAC     | а     | b     | С   |
|        | SMB-SSD-675  | 10  | 675   | 670                                | 670    | 1550 | 1140  | 1900   | 1900                          | 79    | 50          | 380 VAC     | а     | b     | С   |
|        | SMB-SSD-810  | 12  | 810   | 670                                | 670    | 1850 | 1140  | 1900   | 2200                          | 89    | 50          | 380 VAC     | а     | b     | С   |
|        | SMB-SSD-945  | 14  | 945   | 670                                | 670    | 2150 | 1140  | 1900   | 2500                          | 89    | 60          | 380 VAC     | а     | b     | С   |

a:the device necessary for water (the reverse osmosis system at least 3 bar pressure 3/4  $\ensuremath{\mbox{``}}$  )

b:the expense of the device connection (at least 2" pipe or galvanized pipe resistant to 150 degrees)

c: the air necessary for the device (1/2" minimum 6 bar, dry air)

| GENERAL FUTURES               |                                      |  |  |  |  |  |  |  |  |
|-------------------------------|--------------------------------------|--|--|--|--|--|--|--|--|
|                               |                                      | Standart                                       | Opsiyonel  |  |  |  |  |  |  |
|                               | Chamber                              | 6 mm 316 L Stainless Steel                     | 6 mm 316 Ti Stainless Steel                          |  |  |  |  |  |  |
| ıres                          | Jacket                               | 3 mm 304 L Stainless Steel                     | 3 mm 316 L Stainless Steel                           |  |  |  |  |  |  |
|                               | Generator                            | 3 mm 304 L Stainless Steel                     | 3 mm 316 L Stainless Steel                           |  |  |  |  |  |  |
|                               | Cover                                | 10 mm 304 Stainless Steel                      | 10 mm 316 L Stainless Steel                          |  |  |  |  |  |  |
| Futc                          | Chassis                              | 3 mm 304 L Stainless Steel                     | 3 mm 316 L Stainless Steel                           |  |  |  |  |  |  |
| General Futures               | Gasket Channel and Cover<br>Bearings | 50 mm 304 Stainless Steel<br>Monolithic System | 50 mm 316L Stainless Steel<br>Monolithic System      |  |  |  |  |  |  |
|                               | External Material                    | 1 mm 304 L Stainless Steel                     | 1 mm 316 L Stainless Steel                           |  |  |  |  |  |  |
|                               | Troyler                              | 304 L Stainless Steel                          | 316 L Stainless Steel                                |  |  |  |  |  |  |
|                               | Control System                       | PLC Microprocessor                             | PLC Microprocessor                                   |  |  |  |  |  |  |
|                               | Display                              | 7" Colourful Touch Screen                      | 5", 6" or 10" Colourful Touch Screen                 |  |  |  |  |  |  |
| amme                          | Printer                              | 40 Column Thermal Printers                     | 40, 60 or 80 Column Thermal and<br>Cartridge Printer |  |  |  |  |  |  |
| d Progra                      | No of Preset Programs                | 8  | 20   |  |  |  |  |  |  |
| ems An                        | No of Test Programs                  | 2  | 2  |  |  |  |  |  |  |
| Control Systems And Programme | No of Free Programs                  | 10   | 50   |  |  |  |  |  |  |
| Contr                         | Minimum Vacuum Level                 | 70 mm bar                                      | 70 mm bar  |  |  |  |  |  |  |
|                               | Remote Control                       | No   | have remote control via ethernet                     |  |  |  |  |  |  |
|                               | Port                                 | Usb Ethernet Rs232 And Rs 485                  | Usb Ethernet Rs232 And Rs 485                        |  |  |  |  |  |  |
|                               | Hepa Filter                          | 0.01 µm %99.999                                | 0.01 μm %99.999                                      |  |  |  |  |  |  |
| _                             | Vaccum Pomp                          | 2,2 Kw 2900 cycle/minute                       | Stainless Steel pump 2,2 Kw 2900 cycle/minute        |  |  |  |  |  |  |
| tallation                     | Safet Valve                          | 1/2" Brass Stainless Steel adjustable          | 1/2" Stainless Steel adjustable                      |  |  |  |  |  |  |
| Mechanical Installation       | Control Valve                        | 1/2" And 1 " 304 L Stainless Steel             | 1/2" And 1 " 316 L Stainless Steel                   |  |  |  |  |  |  |
| Mechar                        | Check Valve                          | 1/2" And 1 " Brass Stainless Steel             | 1/2" And 1 " 304 L Stainless Steel                   |  |  |  |  |  |  |
|                               | Exchanger System                     | -  | With Exchanger                                       |  |  |  |  |  |  |
|                               | Water Level Control                  | With Stainless Prob                            | With Magnetic Sensor Or Flap                         |  |  |  |  |  |  |

## **Washer Disinfector**

Our product has been designed to be used for washing and disinfection of heat-resistant and reusable medical devices tools. It is used in the following:

- · Hospitals,
- · Outpatient clinics,
- · Rehabilitation centers,
- It is used in laboratories.

It must be used by the expert technical personnel who have completed the required training for washing and disinfection process.

### **Packaging and Loading**

In washing-disnfection processes no packing must be used. Proper baskets for the instruments must be choosen instead.

Do not stack or put the instruments / materials too tight to each other when placing them into basket. Always use same materials or instruments when placing into basket. Use loading cart or shelves when loading the instruments into the device chamber.

# Materials that can be used in Washer-Disinfector Programs and Time Periods

- Surgical Instruments
- Operating Room Containers
- Laboratory Instruments
- Glass Containers
- Rubber Materials
- Plastic Materials

Water Consumption: ~120L/Cycle





| NO |          | DDOCDAM | CET TEDDEDATURE (0C) | TIME                 |           |     |          |    |     |
|----|----------|---------|----------------------|----------------------|-----------|-----|----------|----|-----|
|    | NO       |         | PROGRAM              | SET TEPRERATURE (°C) | SET (SEC) |     |          |    |     |
|    |          | 1       |                      | Pre-washing          | 30        | 120 |          |    |     |
|    | <br>  P2 | P1      | 2                    | Washing              | 60        | 600 |          |    |     |
| P3 | -        |         |                      |                      |           | 3   | Drying 1 | 60 | 300 |
|    |          |         | 4                    | Drying 2             | 60        | 300 |          |    |     |
|    |          |         | 5 Disinfection       |                      | 90        | 600 |          |    |     |
| 6  |          | Drying  | 95                   | 900                  |           |     |          |    |     |

P1: WASHING

P2: WASHING + DISINFECTION

P3: WASHING +DISINFECTION + DRYING

P4: DRYING

| PROGRAM | CET TEDDEDATURE (0C) | TIME      |  |  |
|---------|----------------------|-----------|--|--|
|         | SET TEPRERATURE (°C) | SET (SEC) |  |  |
| Drying  | 95                   | 9         |  |  |

### P5: SELF-DISINFECTION OF THE DEVICE

| PROGRAM      | CET TERREDATURE (0C) | TIME      |  |  |
|--------------|----------------------|-----------|--|--|
|              | SET TEPRERATURE (°C) | SET (SEC) |  |  |
| Disinfection | 90                   | 600       |  |  |

# **General Specification**





Control System PLC

Use Full automatic / button and touch screen

Screen Type Colour TFT, Touchscreen LCD

Screen Dimension 7"

Keypad Touchscreen

Printer 40 Characters / Line Thermal Printer

Communication RS 232 Port / USB , Ethernet Warning System Visiual, Audible and Printed

Data Recording 200 PCS Cycle

Monitoring Touchscreen

Mobility Easy positioning on 4 swivel castors and hight adjustable legs for uneven floors.





## **Device Construction**

Body > 2,5 mm, AISI 304 Stainless Steel

Chamber ➤ 1,5 mm, AISI 316L Stainless Steel

Door ➤ Tempered Glass

Outer Panels > 1,5 mm, AISI 304 Stainless Steel

Piping > Silicon Hose, 1,5 mm, AISI 304 Stainless Steel

Chamber Polishing > Electropolishing





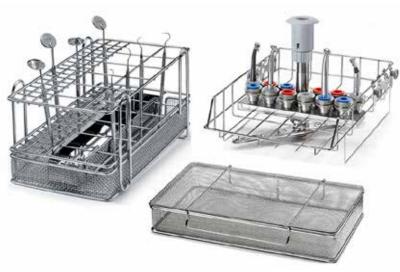
# **Installation Requirements**

Feeding Water RO treated

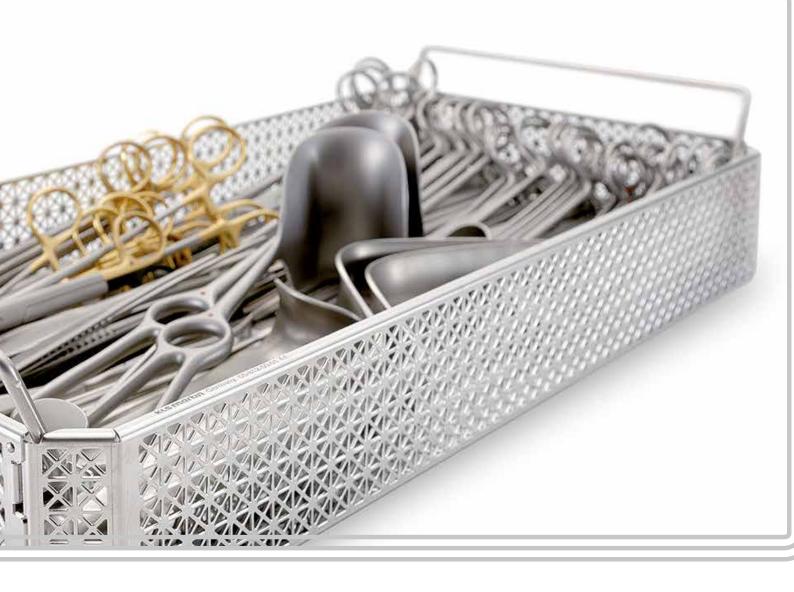
deionized water for high performance.











### **Related Directives And Standards**

Medical Devices Directive MDD 93/42/EEC - 2007/47/EC

Medical Devices Class Class IIb, acc. to EC MDD 93/42/EEC

2007/47/EC (Annex IX)

Low Voltage Directives 2006/95/EC, EN 60601-1

Electromagnetic Compatibility Directives 2004/108/EC, EN 60601-1-2

Washer and Disinfector Devices EN 15883-1 Series Standard

Quality Management System Requirements ISO 9001

Medical Devices Regulatory Requirements ISO 13485

Enviroment Management System ISO 14001





**INSTALLATION CONDITION**: At least 60 cm. space is needed on both lateral sides of the device to provide an effective technical service. Exhaust fan or ventilation funnel needs to be placed above the device for an effective evacuation of heat!





# **Safety And Quality**

Protection against current leaks.

**Short Circuit Protection** 

**Includes Safety Valve Protection** 

Clean Air hepa filter is used

Password protection is available.

Protection against opening of two doors at the same time in double door models

**Emergency Stop Button.** 





### **Temperature**

Working Range 15°C – 95°C

Measuring 3xPT100 (DIN A Class) Sensor

Sensor Location Cabinet 2, Water 1

### **Pressure**

Measuring 1 Pieces Pressure Sensors

Sensor Location Air 1

# **Models And Technical Data**

| Models  | WD-6       | WD-8    | WD-10          | WD-12          | WD-15   | WD-18   |
|---|------------|---------|----------------|----------------|---------|---------|
|   | Under-Desk |         |                | Big Type       |         |         |
| Cell width (mm)   | 625        | 625     | 625            | 625            | 625     | 625     |
| Cell Height (mm)  | 450        | 680     | 680            | 680            | 680     | 820     |
| Cell depth (mm)   | 600        | 600     | 600            | 850            | 850     | 850     |
| Width of Device (mm)  | 950        | 980     | 980            | 980            | 980     | 980     |
| Height of Device (mm)   | 840        | 1930    | 1930           | 1930           | 1930    | 2070    |
| Depth of Device (mm)  | 810        | 820     | 820            | 1070           | 1070    | 1070    |
| Width of Packaging (mm)                                       | 1150       | 1030    | 1030           | 1100           | 1100    | 1100    |
| Height of Packaging (mm)                                      | 1150       | 2050    | 2050           | 2050           | 2050    | 2200    |
| Depth of Packaging (mm)                                       | 1010       | 970     | 970            | 1220           | 1220    | 1220    |
| Single Door   | +          | +       | +              | +              | +       | +       |
| Double Door   | -          | +       | +              | +              | +       | +       |
| Touch Screen  | 4.3"       | 7"      | 7"             | 7"             | 7"      | 7"      |
| RS232 outlet  | +          | +       | +              | +              | +       | +       |
| Water-heating Resistance (KW)                                 | 5          | 10      | 10             | 15             | 15      | 15      |
| Drying Resistance (KW)  | 3          | 6       | 6              | 8              | 8       | 8       |
| Drying Motor Fan (m3/h)                                       |            |         |                |                |         |         |
| Blowing Flow Rate (m3/h)                                      | 100        | 150     | 150            | 150            | 150     | 150     |
| Circulation Pump Power (kW)                                   | 0,4        | 1,1     | 1,1            | 2,4            | 2,4     | 3       |
| Electrical connection characteristics of the circulation pump | 230V±10    | 380V±10 | 380V±10        | 380V±10        | 380V±10 | 380V±10 |
| Circulation Pump Flow Rate (d/d)                              | 325        | 650     | 650            | 900            | 900     | 1200    |
| Detergent Dosage Pump   | +          | +       | +              | +              | +       | +       |
| Neutralizing Agent Dosage Pump                                | +          | +       | +              | +              | +       | +       |
| Electric Connection   |            | 3       | L+1N+1PE       | 50 Hz, 400 V A | AC .    |         |
| Water Draining Pipe Diameter (mm)                             | 1/2"       | 1"      | 1"             | 1"             | 1"      | 1"      |
| Number of Racks in the Basket                                 | 3          | 4       | 5              | 4              | 5       | 6       |
| DIN Basket (piece)  | 6          | 8       | 10             | 12             | 15      | 18      |
| HEPA Filter   |            | H14,    | Particle Reter | ition Ratio %9 | 9,999   |         |

## **Plasma Sterilizer**

- Low Temperature Plasma Sterilizer is user-friendly, as the main sterilizing agent is very safe, remaining nontoxic residue (Water and Oxygen).
- Fast running cycle increases turnover rate the delicate and state-of-the art medical equipments in the hospital.
- This rapid turnover rate lightens the hospitals' financial burden, as they do not need to equip a number of redundant medical devices.
- The by-products after sterilization, water and oxygen, contribute Green Environment as well as guarantee user-safety, substituting for other sterilizations which use harmful materials.
- Low Temperature Plasma Sterilization is representative of all other kinds of Low Temperature Sterilization such as Ethylene Oxide or Formaldehyde.
- The temperature keeps lower than 60 and cycle time is under 1 hour, which prevents heat and moisture damages to sophisticated medical instruments, and prolongs the life expectancies of them.





The STERILMED Plasma Sterilizer is a sterilization technology based on plasma. Gas plasmas have been referred to as the fourth state of matter (i.e., liquids, solids, gases, and gas plasmas).

The STERILMED Crystal Sterilizer is a self-contained stand-alone system of hardware and software designed to sterilize medical instruments and devices using a patented hydrogen peroxide gas plasma process.

Hydrogen peroxide vapor is generated by delivering aqueous hydrogen peroxide into the vaporizer where the solution is heated and vaporized. The hydrogen peroxide vapor is then introduced into the sterilization chamber, under sub-ambient pressure, where it is transformed into a gas-plasma by use of electrical energy.

STERILMED Plasma Sterilizer especially contains independently patented Rapid Warmup and Dry System to boost sterile ability.

# **General Specification**

Sterilization Validation according to ISO 14937.

STERILMED MEDICAL, Ltd performs sterilization validation followed by ISO 14937.

ISO 14937:2009 specifies general requirements for the characterization of a sterilizing agent and for the development, validation and routine monitoring and control of a sterilization process for medical devices.

The purpose of validation is to demonstrate that the sterilization process established in process definition can be delivered effectively and reproducibly to the sterilization load. Validation consists of a number of identified stages: installation qualification, operational qualification and performance qualification.

- Installation qualification is undertaken to demonstrate that the sterilization equipment and any ancillary items have been supplied and installed in accordance with their specification.
- Operational qualification is carried out either with unloaded equipment or using appropriate test material to demonstrate the capability of the equipment to deliver the sterilization process that has been defined.
- Performance qualification is the stage of validation that uses product to demonstrate that equipment consistently operates in accordance with predetermined criteria and the process produces product that is sterile and meets the specified requirements.





Rapid Warmup & Dry System

Convenient and Safe Sterilizing Agent

7" full touch LCD, Easy Monitoring the Cycle Information

Plug and Play

**USB History Memory** 

Automatic PM Alarm System

Built in Thermal Printer, Printout with Actual Cycle Information

**Login Function** 

**Monitoring System** 

Auto Interlock & Open System

Mobility

PLC

Full automatic / button and touch screen

Colour TFT, Touchscreen LCD

7"

Touchscreen

40 Characters / Line Thermal Printer

RS 232 Port / USB, Ethernet

Visiual, Audible and Printed

200 PCS Cycle

Touchscreen

Easy positioning on 4 swivel castors and hight

adjustable legs for uneven floors.

### Data logging, interoperability

Sterilization process validation logs may be transferred via SD memory card, USB connection or by Ethernet TCP/IP connections to any LAN or WAN network such as the Internet.

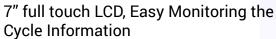
# **Installation Requirements**

Convenient and Safe Sterilizing Agent

- 1. "Tank type" sterilant is safe for users to store, to deliver, and to use.
- 2. The automatic system for changing and installing sterilant tank is convenient and safe for users.
- 3. STERİLMED Series' tank type sterilant does not need to be replaced often, as it can be used scores of times.









STERILMED Series' 7"full touch LCD monitor provides with all functions of the machine using simple letters, pictures, and icons.

User can monitor the actual temperature and pressure from the graph on the monitor.



# **Plug and Play**

STERILMED Series' warming up time is very rapid (Maximum 15 min) after main power is on, so that standby power consumption is zero during off-duty or overnight.



Sterlines

## **Related Directives, Standards**

Medical Devices MDD 93/42/EEC - Directive 2007/47/EC

Class 2b, acc. to
Medical Devices EC MDD 93/42/EEC

Class 2007/47/EC (Annex IX)

Low Voltage Directives 2006/95/EC EN 60601-1

Electromagnetic
Compatibility
Directives

2004/108/EC
EN 60601-1-2

Plasma Sterilizer EN ISO 14937 Series Devices Standard

Quality Management
System ISO 9001
Requirements

Medical Devices
Regulatory ISO 13485
Requirements

Enviroment
Management System ISO 14001

# **Automatic PM Alarm System**

STERILMED Series provide alarms to prevent from irregular maintenance.

Automatic PM Alarm System is very useful for users and engineers to be noticed.





STERİLMED Series' sterilization history can be downloaded to your USB memory stick, and maintained at your convenience. Furthermore, it can be remote-controlled by its own out-of-state network system.



# **Rapid Warmup & Dry System**

- 1. The world's first patented "Rapid Warmup and Dry System" allows to overcome the humidity-related problem.
- 2. STERİLMED Series automatically removes residual moisture through the enhanced drying performance for medical devices in warm up phase.
- 3. Rapid Warmup and Dry System" gets rid of Cold Points and maintains same temperature inside chamber, which is very effective for sterilizing the complicated medical devices with its strong penetration power.



STERILMED Series provide User ID and PSW, so that hospital can manage users who access the sterilizer.

# **Safety And Quality**

# Built in Thermal Printer, Printout with Actual Cycle Information

Built-in thermal printer uses 60mm (Ø) Roll paper. Users do not need to replace it often.

The printout from this printer provides temperature, pressure with the cycle graph on the paper.

#### **Login Function**





### **Monitoring System**

- Cycle temperature, pressure, and sterilization cycle status can be remotely monitored.
- 2. Thanks to the monitoring system, STERILMED Series can be maintained and upgraded easily.

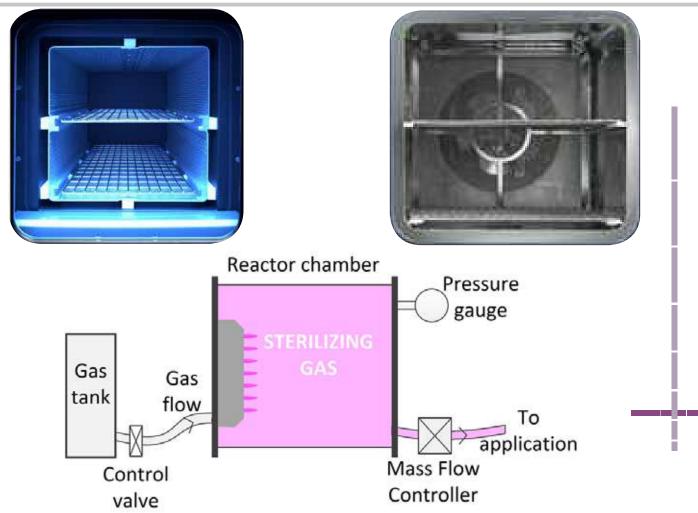


### Auto Interlock & Open System



One gentle push makes the chamber door locked, and the chamber door can be opened automatically when the door sensor detects finger movement. STERILMED Series' extraordinary user friendly functions provide convenient and safe environment.





# **Models & Specifications**

| Item / Description | 1             | SM PL80  | SM PL100                              | SM PL125                               | SM PL150                               |  |  |  |  |
|--------------------|---------------|--|---------------------------------------|--|--|--|--|--|--|
| Sterilizing Agent  |               | Hydrogen Peroxide  | Hydrogen Peroxide                     | Hydrogen Peroxide                      | Hydrogen Peroxide                      |  |  |  |  |
| Sterilizing Agent  |               | 25 Cycles / Bottle   | 20 Cycles / Bottle                    | 15 Cycles / Bottle                     | 10 Cycles / Bottle                     |  |  |  |  |
| Total Cycle Time   | Quick         | 25+5 Min   | 30+5 Min                              | 40+5 Min                               | 40+5 Min                               |  |  |  |  |
| Total Cycle Time   | Standard      | 35+5 Min   | 40+5 Min                              | 50+5 Min                               | 50+5 Min                               |  |  |  |  |
|                    | Special       | 45+5 Min   | 50+5 Min                              | 60+5 Min                               | 60+5 Min                               |  |  |  |  |
| Cycle Temperatur   | e             | 50±5   | 50±5                                  | 50±5                                   | 50±5                                   |  |  |  |  |
| SAL (Sterility Ass | urance Level) | 10-6   | 10-6                                  | 10-6                                   | 10-6                                   |  |  |  |  |
| By-Products        |               | Oxygen And Vapor W   | ater Only                             |  |  |  |  |  |  |
| Lumen Claims       |               | Rigid Lumen & Flexib   | le Lumen, Endoscope                   | S                                      |  |  |  |  |  |
| Observatory        | Туре          | Rectangular  |                                       |  |  |  |  |  |  |
| Chamber            | Material      | Stainless Steel(SUS)   |                                       |  |  |  |  |  |  |
|                    | Overall       | 680mm(W) x<br>1600mm(H) x<br>930mm(D)  | 680mm(W) x<br>1600mm(H) x<br>980mm(D) | 680mm(W) x<br>1600mm(H) x<br>1030mm(D) | 680mm(W) x<br>1600mm(H) x<br>1030mm(D) |  |  |  |  |
| Dimensions         | Chamber       | 400mm(W) x<br>400mm(H) x<br>520mm(D)   | 400mm(W) x<br>400mm(H) x<br>640mm(D)  | 400mm(W) x<br>400mm(H) x<br>8000mm(D)  | 400mm(W) x<br>400mm(H) x<br>940mm(D)   |  |  |  |  |
| Volume             |               | Total : 80 Liter   | Total : 100 Liter                     | Total : 125 Liter                      | Total : 150 Liter                      |  |  |  |  |
| Weight             |               | 280kg  | 300kg 330kg                           |  | 350kg                                  |  |  |  |  |
| Control            |               | Microprocessor & Windows CE Embedded   |                                       |  |  |  |  |  |  |
| Cycle Information  | 1             | Screen, Printer, USB, 100/10Mbps Ethernet(Option)  |                                       |  |  |  |  |  |  |
| PM Cycle           |               | Automatic Alarm & Setup  |                                       |  |  |  |  |  |  |
| Electrical         |               | 110V/220V, 50/60Hz, 1Phase, 3000W  |                                       |  |  |  |  |  |  |
| Installation Requi | rements       | Front, Rear : 100cm<br>Left Side, Right Side: 10cm<br>Placement : Built-in Wheels Provide Mobility                             |                                       |  |  |  |  |  |  |
| Room Conditions    |               | 5 ~ 40 , 0 ~ 95%RH(Non-Condensing)   |                                       |  |  |  |  |  |  |
| Printer            |               | Built-in Thermal Printer(60Ø Roll Paper) Cycle Parameters (Temp, Pressure, Time, Daily&Total Cycle, Etc) Alarm & Error Display |                                       |  |  |  |  |  |  |
| Others             |               | Emergency Stop(Front), Operator ID Login, Self-Diagnosis, Multi-Language, RFID Coding System                                   |                                       |  |  |  |  |  |  |



**INSTALLATION CONDITION**: At least 60 cm. space is needed on both lateral sides of the device to provide an effective technical service. Exhaust fan or ventilation funnel needs to be placed above the device for an effective evacuation of heat!

# **Quality Certificates**













# **SM Model Steam Sterilizer**

STERILMED's steam sterilizer is offered in a prevacuum configuration and is designed and manufactured for fast and efficient sterilization of textile material, surgical instruments, dressing tools, rubber materials and liquids in a glass container in healthcare facilities.

|              |              |     |       | CHAMBER |      | DEVI  | CE DIMENSION |      | STEAM C | SENERATOR |
|--------------|--------------|-----|-------|---------|------|-------|--------------|------|---------|-----------|
|              | MODELS       | STU | WIDTH | HEIGHT  | DEEP | WIDTH | HEIGHT       | DEEP | LITER   | POWER KW  |
|              | SMB-DSD-160  | 1   | 400   | 400     | 1000 | 870   | 1650         | 1350 | 50      | 20        |
| S.           | SMB-DSD-200  | 1   | 500   | 500     | 800  | 970   | 1750         | 1150 | 50      | 30        |
| 8            | SMB-DSD-250  | 1   | 500   | 500     | 1000 | 970   | 1750         | 1350 | 50      | 30        |
| Щ            | SMB-DSD-300A | 2   | 500   | 500     | 1200 | 970   | 1750         | 1550 | 50      | 30        |
| DOUBLE DOORS | SMB-DSD-300  | 4   | 670   | 670     | 800  | 1140  | 1900         | 1050 | 50      | 30        |
|              | SMB-DSD-450  | 6   | 670   | 670     | 1000 | 1140  | 1900         | 1400 | 50      | 40        |
| OSD          | SMB-DSD-540  | 8   | 670   | 670     | 1250 | 1140  | 1900         | 1600 | 79      | 40        |
| SMB-DSD      | SMB-DSD-675  | 10  | 670   | 670     | 1550 | 1140  | 1900         | 1900 | 79      | 50        |
| S            | SMB-DSD-810  | 12  | 670   | 670     | 1850 | 1140  | 1900         | 2200 | 89      | 50        |
|              | SMB-DSD-945  | 14  | 670   | 670     | 2150 | 1140  | 1900         | 2500 | 89      | 60        |
|              |              |     |       |         |      |       |              |      |         |           |
|              | SMB-VD-75    | 1   | 400   | 400     | 600  | 870   | 1650         | 950  | 50      | 20        |
|              | SMB-SSD-160  | 1   | 400   | 400     | 1000 | 870   | 1650         | 1350 | 50      | 20        |
| e e          | SMB-SSD-200  | 1   | 500   | 500     | 800  | 970   | 1750         | 1150 | 50      | 30        |
| DOOR         | SMB-SSD-250  | 1   | 500   | 500     | 1000 | 970   | 1750         | 1350 | 50      | 30        |
| SINGLE       | SMB-SSD-300A | 2   | 500   | 500     | 1200 | 970   | 1750         | 1550 | 50      | 30        |
| NIS          | SMB-SSD-300  | 4   | 670   | 670     | 800  | 1140  | 1900         | 1050 | 50      | 30        |
| SD           | SMB-SSD-450  | 6   | 670   | 670     | 1000 | 1140  | 1900         | 1400 | 50      | 40        |
| SMB-SSD      | SMB-SSD-540  | 8   | 670   | 670     | 1250 | 1140  | 1900         | 1600 | 79      | 40        |
| S            | SMB-SSD-675  | 10  | 670   | 670     | 1550 | 1140  | 1900         | 1900 | 79      | 50        |
|              | SMB-SSD-810  | 12  | 670   | 670     | 1850 | 1140  | 1900         | 2200 | 89      | 50        |
|              | SMB-SSD-945  | 14  | 670   | 670     | 2150 | 1140  | 1900         | 2500 | 89      | 60        |

#### Device

Control System Operation Mode

Display Type

Display Sizes Available

Key Pad

Printer

Communication Warning System

Data Storage

Monitoring

Mobility

Steam Control

PLC (Programmable Logic Controller) Fully Automatic / Button Command Color TFT, LCD Touch Screen

> 7,0" Touchscreen

40 Character/line, integrated thermal printer

RS232 Port

Visual & Audio & Printed

1000 cycles

Addition to Touchscreen, analogue gauges for chamber, jacket, generator and air pressure Easy positioning on 4 castors (2 x swivel) and firm fixing on suspension legs

Through pneumatic and electric valves

#### Standard Programs

Medical & Surgical Instruments (134°C) ~ 60 min Textile Materials (134°C) ~ 60 min Rubber Articles (121°C) ~ 80 min Liquids in Glass Container (121°C) ~ 60 min Silicone Implants (134°C) ~ 80 min Flash (134°C) ~ 20 min Prion (134°C) ~ 90 min Bowie & Dick Test (134°C) ~ 45 min

√Protects operator from electrical current leaks.

√Short circuit protection.

√Safety valve.

 $\sqrt{\text{Hepa filter for air filtration}}$ .

 $\sqrt{\text{Water level control with electrodes in generator.}}$ 

 $\sqrt{\text{Water level buoy (at water tank)}}$ .

 $\sqrt{\text{Steam}}$  traps for precise exhausting.

Safety & Quality Features

√Leak test.

√Password protection.

 $\sqrt{\text{Sensors}}$  against obstructions on the doors pathway.

 $\sqrt{\text{Doors locks under pressure}}$ .

 $\sqrt{\text{Unable to open both doors at once in Septic-Aseptic models.}}$ 

√Emergency stop button.

Process times are load-dependent and approximate. They refer to full process including drying with an average load.



Vacuum Leak Test

**Customized Program Capacity** 







~ 25 min

20











# **SM Model Steam Sterilizer**

Medical Device Directive

Device Classification

Low Voltage Directive EMC Directive

: 2004/108/EC EN 60601-1-2

Pressure Equipment Directive Sterilization - Steam sterilizers - Large sterilizers

Quality Management System Requirements

Environmental Management Systems - Requirements with guidance for use

Medical Devices - Quality management systems - Requirements for regulatory purposes

: 93/42/EEC as amended by directive 2007/47/EC

: Class IIb, acc. To EC MDD 93/42/EEC 2007/47/EC (Annex II)

: 2006/95/EC - EN 60601-2-040

: 2014/68/EU : EN 13445-1, -2, -3, -4, -5 (Pressure Vessels)

: EN285:2016

EN - ISO 9001:2015

: ISO 13485:2016

ISO 14001:2015

"Type" tests of STERILMED steam sterilizers are performed and certified according to the directives of EN 285 and TS EN 17665-1-2 by The German accreditation company HYGCEN GmbH.

#### **Temperature**

110°C - 141°C (chamber)

3 x PT 100 Sensors Measurement Location

Chamber (2), Generator (1)

#### **Pressure**

Pressure Transducer (4) Measurement Location Chamber (2), Jacket (1), Generator (1)

#### **Vacuum**

Pump, liquid ring (2.2KW) Source Capacity 60 mbar Pre-Vacuum Yes

#### Construction

Body Electrostatic powdered profile steel/AISI 304 stainless Chambe 6.0 mm, AISI 316 L/Ti stainless steel Jacket ~2.5-3 mm, AISI stainless steel, full cover Door 12 mm, AISI 304 stainless steel Panels Surrounding AISI 304 stainless steel Piping brass. AISI 304 stainless steel Chamber Polishing Electro polishing, Optional

#### **Installation Requirement**

30 kW, 3 Phase / 400 VAC ±10 RO treated deionized water for high performance

#### **Feeding Water Requirements**

Residue on evaporation ≤ 10 mg/L Silicate (SiO<sub>2</sub>) ≤ 1 mg/L Iron ≤ 0,2 mg/L Cadmium ≤ 0,005 mg/L Lead ≤ 0,05 mg/L ≤ 0,1mg/L Heavy metals other than iron, cadmium, ie Chloride (CI) ≤ 2 ma/L Phosphate (P<sub>2</sub>O<sub>5</sub>) ≤ 0,5 mg/L Conductivity (at 25°C) ≤ 5 µS/cm pH Value (degree of acidity) 5 to 7,5 Appearance Free of sediment, clear, colorless Asperity (Σ Earth Alkali Ions) ≤ 0.02 mMol/L

> \*Water quality should be checked by standard analitycal test methods by the institution which utilizes the sterilizer

#### **Installation Conditions**

At least 60 cm, space is needed on both lateral sides of the device to provide an effective technical service. Exhaust fan or ventilation funnel needs to be placed above the device for an effective evacuation of heat.

#### **Optional Accessories**

2 Shelves including chamber rails Cart Set (Transport + Loading) with adjustable height option Single Transport Trolley (Optional Height Adjusting) Single Loading Cart (AISI 304 Stainless) STU Basket (AISI 304 Stainless)

#### **Drainage**

Inclined metal pipe to be installed onsite at least 2 meters of length (diameter: 2" - 3")with Water Steam (Condensed) Steam Trap (built in)

Air

Vacuum Motor (built in)

#### Chamber

Test Pressure 7 Bar/Abs 148 °C Test Temperature 134 °C Working Temperature Working Pressure 3.2 Bar/Ahs

#### **Steam Generator**

Capacity Water Level Protection CRES\* / AISI 304 steel box (3 Phase, 400 ±10 VAC) 30 KW Test Pressure 7 Bar/Abs Test Temperature 159 °C Working Temperature 145 °C Working Pressure 4.2 Bar/Abs

\* CRES: Corrosion Resistant Stainless Steel

#### Consumption

Flectricity 10 kW/cvcle Water (Approximate) ~80 Lt/cvcle

#### Steam

Type 97% Saturated Steam at 4.2 Bar Abs. Pressure Built in Steam Generator or Central Steam System Source Side of Applied Steam Lateral



#### STERILMED MEDICAL

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