

Annex no. 22
To the Standard Documentation
approved by the Order of the Minister of Finance
no. 115 as of 15.09.2021

Technical specifications

[This table shall be filled in by the tenderer in columns 2, 3, 4, 6, 7, and by the contracting authority - in columns 1, 5]

Procurement procedure number: The information can be found in SIA RSAP.

Purpose of the purchase: Specialized embossing equipment for personalization of registration plates

Specialized embossing equipment for personalization of registration plates	Goods/services	1	Name of goods/ services
Embossing Press NFC Secure Plus with Proplate management system		2	Name of the model of goods/ services
Poland		သ	Country of origin
Utal Sp. z o. o.		4	Manufacturer
According to the Annex to the Procurement notice		Sī	Full technical specification required by the contracting authority
 Type: hydraulic; Dimensions (Width/Height/Depth): 600 mm/1900 mm/850 mm; Weight: 490 kg; Power supply voltage: 230V, 50Hz; Dimensions of stamping table surface (Width / Depth): 550,5 mm x 280 mm (compatible with the registration plates formats up to 520 mm (± 1 mm) x 204 mm (± 1 mm); Embossing time: 2,2 sec; Embossing force: 35 tones; Hydraulic system pressure: manually adjustable; Scanner barcode 1D/2D 		6	Full technical specification proposed by the tenderer
• Order of the Ministry of Economy, of October 21, 2008 (Journal of Laws No 199, item 1360), General Requirements for the machines; • Law of August 30, 2002 (Journal of Laws No 166, item 1360), about the estimation system of conformity; • EC Machinery Directive 2006/42/EC • Directive 2006/95/EC relating to electrical equipment designed for use within certain voltage limits.	,	7	Reference standards



of the registration plates; Interfaces: LAN/Ethernet; Indicator light showing the operations status of the equipment; Emergency stop button; Digital control panel (touchscreen) for viewing and directing the customization process. clapper dies with NFC chips. requirements for specialized embossing equipment: NFC control of embossing process with modern web application Proplate for handling orders and reporting the production of license plates Automated system for checking the production plate in accordance with the order data, with the data displayed on the screen; Automated system for checking the conformity of registration plate symbols entered in the production cycle; User authorization system (username/password, smart card etc.); Closed production cycle registration plate personalization and registration system (integrated software - Proplate); Sticker (label) printing system; The accounting and reporting System of the personalization process.
• PN-EN ISO 12100:2012-Safety of Machinery – Basic Concepts, General Principles for Design-Risk Risk Assessment and Risk Reductic • PN-EN ISO 13857:2010 - Safety Of Machinery - Safety Distances To Prevent Hazard Zones Being Reached By Upper And Lower Limbs; • PN-EN 349+A1:2010 - Safety of machinery - Minimum gaps to avoid crushing of parts of the human body; • PN-EN 60204-1:2010 Safety of machinery – Electrical equipment of machines Part 1: General Requirements.



			TOTAL
	Clapperdies rack.		
	embossing step;		
	combination of clapperdies at the		
	for fixed and precise positioning of the		
	• Stamping frame for each type of the registration plate as required SM 122:2014,		
	2050";		
	• I set clapperdies for indicating the validity date: month "01-12"; year "2023-		
**	122:2014;		
	registration plate as required SM		
	• 2 sets clapperdies for inspection area		
	SM 122:2014;		
	• 3 sets clapperdies with numbers for each		
	sype of the registration plate as required SM 122:2014;		
	• 3 sets clapperdies with letters for each		
	Equipping:		

Date: 31.03.2023