

	KROMAN ÇELİK SAN.AŞ.	MILL'S TEST CERTIFICATION									SPECIFICATION	ANGLE BARS - ROUND BARS - SQUARE BARS - FLAT BARS <b>S235JR+AR (FN)</b> ACC TO EN 10025-1/2					
Inspection No	2022-10/020	ACC. TO EN 10204 / 3.1. ( as per DIN 50049 Certificate on material tests -3.1B )															
Order No & P	22 177 50	HEAD OFFICE	Istasyon Mah. Güney Yanyol Cad. No:64 41400 Gebze, Kocaeli, Turkey	DATE OF ISSUE	13.10.2022												
U/C No																	
Customer																	
Melting proce	E.A.F.																
Heat treatmet	As rolled(AR)																
TEST RESULTS																	
Description of Delivery			Tensile Test			Product Analysis (%)											
	size	Length	Tensile Strength	Yield Point	Elongation Lo=5.65030	Chemical Composition (%)											
Heat_No	mm	m	N/mm <sup>2</sup>	%		C	Mn	Si	S	P	Cu	Al	N	CEQ			
10059253	25x25x3 mm Angle Bar	6	433	291	29	0,11	0,58	0,17	0,025	0,020	0,40	0,00	0,009	0,26			
10059254	20x20x2,5 mm Angle Bar	6	444	301	30	0,12	0,61	0,17	0,020	0,018	0,37	0,00	0,009	0,28			
10061592	30x30x2,7 mm Angle Bar	6	475	331	29	0,14	0,55	0,11	0,015	0,013	0,27	0,00	0,009	0,28			
10062748	20 mm Round Bar	6	481	326	28	0,10	0,47	0,11	0,010	0,022	0,39	0,00	0,010	0,24			
10062894	10 mm Square Bar	6	451	329	29	0,11	0,58	0,18	0,019	0,022	0,38	0,00	0,011	0,26			
10061646	40x4 mm Flat Bar	6	506	347	28	0,18	0,62	0,18	0,006	0,009	0,23	0,00	0,009	0,32			
CEO = C + Mn% + (C+Mn+V)15 + (Ni+Cu)5 CHEMICAL AND MECHANICAL VALUES AND CEV-EQUIVALENT AND U SIGN MATERIAL SUITABLE FOR GALVANIZING I.E. SI CONTENT 0,031 OR 0,15-0,25 %																	
CE Marking Certificate Number : 1984-CPR-0030														QUALITY MANAGER			
			WE HEREBY CERTIFY THAT THE MATERIAL HAS BEEN MADE AND TESTED IN ACCORDANCE WITH THE ABOVE SPECIFICATION AND ALSO WITH THE REQUIREMENTS CALLED FOR BY THE ABOVE ORDER														
KROMAN ÇELİK SANAYİ A.Ş.																	