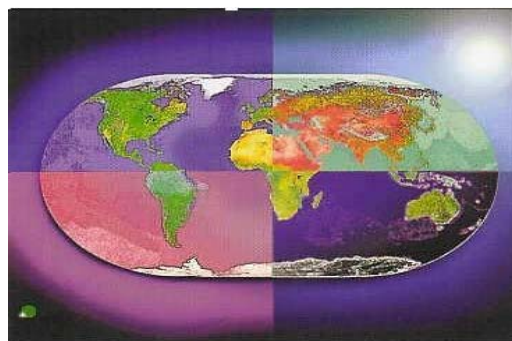


KLEENMOLD 202

TECHNICAL DATA SHEET

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DESCRIPTION

Kleenmold 202 is a petroleum-oil based swabbing compound containing graphite, sulfur and proprietary additives. Kleenmold 202 is designed for high temperature, high speed applications using the NNPB process. It is recommended for amber and green glass beer bottles and for jobs which run hot. Kleenmold 202 is designed to provide especially long swabbing cycles; however, it is critical to use a very dry swab when applying the product.

ADVANTAGES

LONG SWAB CYCLES
EASY LOADING OF GOB
EXCELLENT PARISON RELEASE
CLEAN, SHINY WARE
MINIMUM TRANSFER OF GRAPHITE
EXTENDED LIFE OF BLANK AND MOLD EQUIPMENT
HIGH TEMPERATURE STABILITY

TYPICAL PROPERTIES

Appearance	Black, viscous liquid
Odor	Sulfur & petroleum
Density [25°C] [77°F] #’s per gallon	8.0
Viscosity [25°C] [77°F] Brookfield CPS, #4 LV Spindle, 30 sec.	7200 to 8000
Flash Point	160°C [320°F] Minimum
Components [%]	Graphite 4.5 to 5.5 Sulfur 3.0 to 4.0 Petroleum Oil 65 to 75 Additives 25 to 35

HANDLING & PRECAUTIONS

Refer to Material Safety Data Sheet for Kleenmold 202

STORAGE LIFE

At least 12 months in a sealed container at room temperature

SWABBING PROCEDURE

SWAB PREPARATION

Presoak swabs in mineral oil

Presoak enough swabs for 1 shift

Presoaking the swabs in mineral oil enables the graphite in Kleenmold to easily penetrate into the swab.

This improves the efficiency of swabbing

USE 2 SWABS PER MACHINE FOR BLANKS

Swab each half of the blank side of the machine with a different swab

Provides a more uniform, even distribution of product. Using only one swab usually results in some sections receiving too much dope and others too little.

LOAD SWAB IMMEDIATELY AFTER LUBRICATING CYCLE

Reload swab directly after swabbing while the swab is still hot

A hot swab makes it easier for Kleenmold to efficiently penetrate into the center of the swab

ALWAYS HANG SWABS UP AFTER USE

This practice avoids swab laying in the dope tray and getting saturated with oil

Helps keep swabs properly loaded with lubricant

SWAB FROM TOP TO BOTTOM

Provides a smooth, even film of graphite each time you swab

Swabbing up and down, or in a random fashion, will yield a discontinuous film and reduce performance.

GOLDEN RULE OF SWABBING

Dry Swab more often better than wet swab less often--
Using a dry swab will keep your machine running smooth and trouble-free.
It will extend blank life and produce defect-free bottles

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