

ROMÂNIA
INSPECTIA DE STAT PENTRU CONTROLUL CAZANELOR, RECIPIENTELOR SUB PRESIUNE SI
INSTALATIILOR DE RIDICAT
NATIONAL AUTHORITY FOR THE CONTROL OF BOILERS PRESSURE VESSELS
AND HOISTING EQUIPMENT
ISCIR

AUTORIZATIE DE SUDOR
WELDER PERFORMANCE QUALIFICATIONS

Codificare/Designation: CR 9-2010 311(Brazare) T BW 31 S t1.0 D15 PC ss nb lw



NUMELE/Name:	UNGUREANU
PRENUMELE/Surname:	CATALIN MIHAI
CNP/SSN:	1891126035317
PERS. JURIDICA/Company:	S.C. EYECON MEDICAL S.R.L.
POANSON NR./Mark No.:	EM 5
PROCES VERBAL Nr./Report No.:	34C - 712 / 10.06. 2013
WPS/WPQR ¹⁾ :	01 - 2013 / 70653 - 2013

Variable/Variables	Detaliile probei sudate/ Weld test details	Domeniul de valabilitate/ Range of aproval
Procedeu de sudare/Welding process:	311 (Brazare)	311 (Brazare)
Tipul îmbinării/Joint type:	BW	BW, FW
Pozitia de sudare/Welding position:	PC	PA, PB, PC, PE, PF, PD
Placa sau teava/Plate or pipe:	T	T, P
Grosime proba/Test piece thickness, mm:	1	1 = t = 1,5
Diametrul exterior al tevi/Outside pipe diameter, mm:	15	15 = D = 30
Grupa material de baza/Parent material group:	31	31
Tip material adaos/Filler material type:	S	S
Gaz de protectie/Shielding gas:	-	-
Mat. auxiliare de sudare/Welding auxiliars:	-	-
Detalii de sudare/Welding details:	ss nb lw	ss nb, ss mb; bs; lw Pentru FW: sl, ml

Alte date/Other data:

Tipul verificării/Type of test	Executat si acceptat/ Performed and accepted	Nr. raport/ Report No.
Vizual/Visual	DA	
Radiatii penetrante/Radiographic test	-	34C-421/ 29.04.2013
Ultrasunete/Ultrasonic test	-	
Îndoire/Bend test	-	
Rupere tehnologica/Fracture test	DA	413/1/ 10.06.2013
Particule Magnetice/Magnetic Particle	-	
Lichide Penetrante/Dye penetrant	DA	126/ 04.05.2013
Alte examinari	DA	413/ 10.06.2013

¹⁾ SE ÎNSCRIE NR. DE ÎNREGISTRARE LA ISCIR A WPQR-ului.

Data emiterii/Date of issue: 10.06. 2013

Nr./No.: 554430

Valabil pâna la/Valid until: 09.06. 2015

Emitent/Issuer:
ISCIR

**Semnatura si stampila/
 Signiture and stamp:**



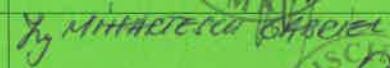
Inspectorul examinator/Specialty Inspector,

Nume/Name: SURUGIU GHEORGHE
Semnatura si stampila/ Signiture and stamp:



PRELUNGIREA VALABILITATII AUTORIZATIEI /
RENEWAL OF VALIDITY OF THE AUTHORISATION

Aut.Nr./No.: 554430

PROCES VERBAL/ Report Nr. si data/ No. and date	VALABILITATE/ Validity		
	De la/From	Pana la/Until	INSPECTOR ISCIR Semnatura si stampila/ Signature and stamp
<u>22C-454</u> 04.12.2015.	04.12.2015.	03.12.2017.	 
<u>22C-578</u> 28.08.2017	28.08.2017.	27.08.2019	 
<u>34C-601</u> 19.09.2019	19.09.2019	18.09.2021.	 

Mentiuni/ Remarks: