








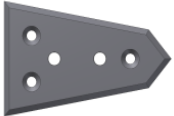



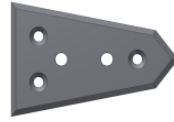



# Integrated Sterilizer & Shredder





## Maintenance & Troubleshooting

# 1 Year Consumable Package

Item Number	Description	Frequency of replacement	Drawing	Item / year
<b>Consumable Parts for Preventive Maintenance (Item number: 49000198)</b>				
49000038	Timing belt HTD 8M 1360/30	Once in every 1 year		1
49000311	<b>Bearing House Service Pack (1 year)</b>  <b>Contains:</b> - Double-row self-aligning bearing $\varnothing 50\text{mm} \times \varnothing 90 \times 23\text{mm}$ - 2 pc - Sealing $\varnothing 50\text{mm} \times \varnothing 65\text{mm} \times 7\text{mm}$ FPM - 12 pcs - Sealing Silicone 390x340x2mm - 2 pc - Cleaning cone - one piece type - 1 pc - Fasteners	2 pieces in every 1 year		1
		3 pieces in every 4 months and always with bearing replacement or bearing house disassembling from other reason		
		1 piece in every 6 months with bearing replacement or bearing house disassembling		
		Once in every 1 year		

Item Number	Description	Frequency of replacement	Drawing	Item / year
47100010	Oil for bearing house (Mobilgear 600XP100 - 1 liter)	Replace in every bearing house disassembling (refer to service manuals)		1
07100026/v01	Grease for Bearing house service works (Molykote Compound 111 - 100ml)	Use for Bearing house sealings in every assembling		2
47100016/v01	Loctite glue 2701, 5ml	Use for screws in every bearing house and knife block assembling (refer to service manuals)		2
49000312	<b>Knife Block Service Pack (1 year)</b>  <b>Contains:</b> - Horizontal Knife (6mm thickness) - 2 pc - Knife insert for Z shaped holder - 4 pc - Fasteners	To be sharpened if necessary (depend on usage, max. 4-5 times), to be replaced if necessary or min. after 2000 cycles		1
		To be sharpened if necessary (depend on usage, max. 4-5 times), 2 pieces to be replaced if necessary or min. after 2000 cycles		

Item Number	Description	Frequency of replacement	Drawing	Item / year
49000312	<b>Knife Block Service Pack (1 year)</b>  <b>Contains:</b> - Horizontal Knife (6mm thickness) - 2 pc - Knife insert for Z shaped holder - 4 pc - Fasteners	To be sharpened if necessary (depend on usage, max. 4-5 times), to be replaced if necessary or min. after 2000 cycles		1
		To be sharpened if necessary (depend on usage, max. 4-5 times), 2 pieces to be replaced if necessary or min. after 2000 cycles		
45200456/v01	<b>Door filter insert gasket</b>	Once in every 1000 cycles or 6 months		2
42500013	<b>Door Gasket dia 525x10x14mm</b>	Once in every 1000 cycles or 6 months		2
42500014	<b>Door L profile gasket dia 470mm (silicon)</b>	Once in every 1000 cycles or 6 months		2

Item Number	Description	Frequency of replacement	Drawing	Item / year
42500011	STORZ Silicon sealing	Once in every 1000 cycles or 6 months		2
42500006/v02	Drainbox Sealing Silicone 300mmx180mmx2mm	Once in every 1 year		1
41200009*	BIO-X II filter 65mm 0,01 Micron(s), USP Class VI - 121 °C Plastics. Complies with United States FDA Title 21 CFR 211.72 and 210.3(b9, (6) and with HTM 10 and EN285.	Once in every 2 months		6
41100098	O-ring for bio filter house	Once in every 1 year		1