

Pag.1/1 Rev.02

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# CRACK DETECTOR PENETRANT SPRAY

EN

#### **Product identification**

Part numbers:

WP22032 - CRACK DET.SPRAY PENETRANT 400ml



## **Description & Applications**

CRACK DETECTOR SPRAY PENETRANT (Pentrix100) is a red penetrant liquid spray formulated to discover the cracks or porosity caused by the welding on ferrous and other materials. Thanks to its intense colour and composition, Spray PENETRANT can penetrate the most difficult parts giving prominence to the welding cracks. The dispenser is equipped with a little tube that enable the product to enter the narrowest cracks.

### **CFC FREE**

It does not damage the treated materials.

The bases utilized are conformed to

MIL-I-25135E - type II, method A and C, writing at QPL 15

ASM 2644 - type 2, method A and C, liv. Sens. N/A, writing at QPL 3

DIN 54-152

The content of chlorine and sulphur, means as halogens, it is less of the minimum allowed of ASMES laws.

**Gas Control Equipment** 

### Instructions for use:

Shake well the can before use.

Spray the CRACK DETECTOR SPRAY PENETRANT (Pentrix100) on the workpiece previously degreased and cleaned with the degreaser Spray CLEANER.

Wait from 10 to 70 minutes for the complete penetration of the product.

Clean the treated surface with a cloth soaked in water or solvent. Do not spray the solvent directly on the treated surface because it could remove the product also from the cracks to be detected.

Use Spray DEVELOPER to find out the cracks.

For professional use only.

Base	Mixture of petrol distillates, dyestuffs and low superficial tension protectors
Propellant	Denatured Hydrocarbon, odourless and non-toxic.
Appearance	RED liquid

The date marked on the product is the production date. This product does not expire.

The recommended use is within 5 years from the production date as the propellant could lose effectiveness.

### **GCE Gas Control Equipment**

www.gcegroup.com

TDS - CRACK DET. SPRAY PENETRANT - Rev02 (EN).docx

Based on Producer's data