

# New Series INTER Engine

# **GNT 330**

# Standby Power (ESP)

Standby power is defined as the maximum power available during a variable electrical power sequence, under the stated operating conditions, for which a generating set is capable ofdelivering in theevent of a utility power outage orunder test conditions for up to 500 hours of operation per year under average of 70% load. Overloading is not permissible

# Prime Power (PRP)

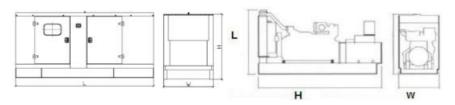
Prime power is defined as being the maximum power which a generating set is capable of delivering continuously whilst supplying a variable electrical load. Average load should be 70%. The generator can be overloaded 10% for 1 hour per 12 hours.

Power Output Ratings		50 Hz. / 400 V
Standby Power (ESP)	kVA	330
	kW	264
Prime Power (PRP)	kVA	300
	kW	240

Engine					
Manufacturer		INTER			
Model		IDE 633 TG			
No of Cylinder / Configuration		6 IN-LINE			
Displacement It	lt	12.8			
Bore / Stroke	mm	125x135			
Compression Ratio		17:1			
Aspiration		Turbo charged			
Governor Type		MECHANIC			
Cooling System		WATER			
Coolant Capacity	lt	60			
Lubrication Oil Capacity	lt	35			
Electrical System	VDC	24			
Speed / Frequency	rpm	1500 rpm / 50 Hz			
Engine Prime Power (with fan)	kWm	186			
Fuel Consumption It/h	100%	39,8			
Radiator Cooling Air	m³/min	590			
Air Intake-Engine	m³/min	25			
Exhaust Gas Flow	m³/min	148			
Exhaust Gas Temparature	°C				

Alternator				
Power Factor		0,8		
No of Bearing		SINGLE		
No of Poles		4		
No of Leads		12		
Voltage Regulation ( Steady State)		± %0,5		
Insulation		Н		
Degree of Protection		IP23		
Excitation System		AVR, BRUSHLESS		
Connection Type		STAR		
Total Harmonic Content (No Load)		< %2		
Frequency	Hz	50		
Voltage Output	VAC	231/400		

DIMENSION						
	L x W x H (mm)	Weight (kg)	Fuel Tank (It)			
Canopied	3700 x 1200 x 2000	4000	600			
Open Skid	3000x 1200 x 1800	3500	600			



ISO 9001:2000



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# **DESIGN SPECIFICATIONS**

High quality, reliable and complate power unit, Compact design, Easy start and maintenance possibility, Every generating set is subjected to a comprehensive test programme which includes full load testing and checking and providing of all control and safety shut down functions testing, Full engineered with a wide range of options and accessories: Canopy, soundproof and on road trailer

# STANDARD GENSET SPECIFICATIONS

# **ENGINE**

INTER heavy duty diesel engine, Four cycle, water cooled, turbo charged and after cooled, Electronic Governor Control System, Direct injection fuel, 4 valves per cylindersystem, Replaceable wet type cylinder liners, 24 V D.C. starter and charge alternator, Replaceable fuel filter oil filter and dry element air filter, Cooling radiator and fan, Starter battery (with lead acid) including Rack and Cables, Flexible fuel connection hoses and manual oil sump drain pump, Industrial capacity exhaust silencer and steel bellows, Jacket water heater (at automatic models), Operation manuals and circuit diagram

# **ALTERNATOR**

Brushless, single bearing system, 4 poles, Insulation class H, Standard degree of protection IP21 or IP23, Self-exciting and self-regulating, Stator winding with 2/3 pitch, Impregnation with tropicalised epoxy varnish, Solid state Automatic Voltage Regulator

## BASE FRAME

The complete genset is mounted as whole on a heavy-duty fabricated, steel base frame. Antivibration pads are fixed between the engine/ alternator feet and the base frame. Base frame design incorporates an integral fuel tank. The generating set can be lifted or carefully pushed / pulled by the base frame, Lifting eyes allow easy transportation by a crain

All canopy parts are designed with modular principles

Without welding assembly

All metal canopy parts are painted by electrostatic polyester powder paint

Exhaust silencer is protected against environment influences

Thermally insulated engine exhaust system

Emergency stop push button is installed outside of canopy

To enable for lifting easy mainteneance and operation

# CONTROL SYSTEM

# Panel Equipments;

Control, supervision and protection panel is mounted on the genset base frame. The control panel is equipped as follows:

# 1- Auto, Mains Failure Control Panel

Control Panel Equipments: Conrtol panel with DATAKOM module Static battery charges Emergency stop push button

# Generating Set control module DATAKOM features:

The module is used to monitor a mains supply and automatic start a stand-by generating set. Micro-processor based design

Monitors engine performance and AC power output LED and LCD alarm indication

Front panel configuration of timers and alarm trip points

provides signal to change over switch panel

event logging of shutdown alarms

Remote communication via RS232 port or RS485 modbus output

easy push button control STOP/RESET-MANUAL-AUTO-TEST-

Operation indicators accessed by the LCD display scroll push button.

# Metering via LCD Display:

Generator Volts (L-L/L-N) Generator Amps (L1-L2-L3) Generator Frequency (Hz) Engine hours run Engine oil pressure (PSI&Bar) Engine speed RPM Engine temperature (C & F) Generator kVA Generator kW Generator power factor Mains Frequency (Hz) Mains Volts (F-F/F-N)

Plant battery volts



# Automatic shutdown on fault conditions

Under/Over Speed High Engine Temperature Low Oil Pressure Under/over generator volts Under/over generator frequency under/over mains frequency under/over mains voltage Low/High battery volts Fail to start Fail to stop Chargefail Over current Emergency stop CAN data fail CAN ECU fail

# **LEDindications**

Mains available Generator available Mains on load Generator on Load

2. Power Outlet Terminal Board Mounted on the Genset Baseframe



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