

Biological Air Sampler BK-BAS-IV User Manual

BIOBASE GROUP

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Introduction

Air sampling is used routinely to monitor the populations of airborne particles of the surrounding area. Clean room areas within the pharmaceutical, cosmetic and food & beverage industries have to perform strict environmental monitoring. GMP, FDA, USP and ISO14698 guidelines recommend air monitoring for sterile areas of pharmaceutical industry.

Air sampling in the context of microbiological assessment is the collection of airborne microbial contaminants that may impact on product spoilage, product safety and human health. The type of environment to be sampled varies from primary food production to processed food factories, operating theaters and pharmaceutical clean rooms. Controlling airborne contamination is equally important as surface hygiene in both the prevention of product spoilage and product safety assurance. Air sampling gives information on the concentration of microorganisms in the air and can inform whether these levels meet action and alert limits. BK-BAS-IV biological air sampler is an effective biological air sampler for monitoring the air quality.

Instrument Details

Unpacking the instrument

Check if the package is in perfect condition and with the original seals intact. If the package shows any serious damage, it many have suffered from improper handling or transportation: contact your dealer for instructions.

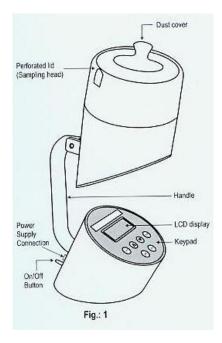
The box should contain, besides the manual, the following items:

- 1. BK-BAS-IV biological air sampler
- 2. A power cable (AC220V 50Hz/DC8.4V 1A)
- 3. Two Petri dishes

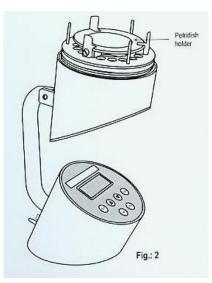
Do not lose the original envelope and package since they are required in case of moving or shipping the instrument.

• There are tow parts (Fig 1): top and bottom part. Top part has the sampling head, Petri dish holder and sampling pump. Lower part has the memory unit, LCD display, keypad and battery package. Handheld connects the top and bottom part





- Power supply is mainly used for charging of battery whenever the instrument is idle. The power supply has to be connected and battery has to be charged continuously. There is a switch (On/Off) and a power supply connection at the backside of the instrument.
- Sampling head is perforated and consists numerous sieves through which air is aspirated. Petri dish holder is located just underneath the perforated lid (Fig: 2)



• The keypad (Fig: 3) is used to operate keys. Entry of a parameter is ensured by a beep sound when a key is pressed. The keypad consists of 6 keys. Function of each is described in the following table. LCD display has 3 lines and 20 characters and it displays the status of the battery.



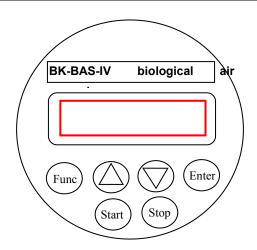


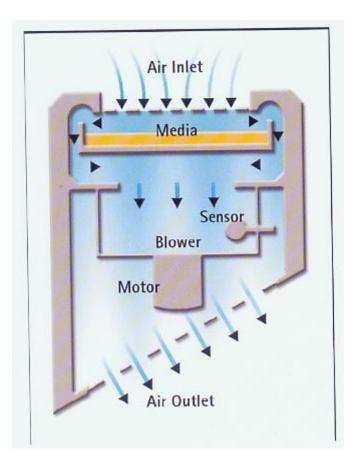
Fig.: 3- Close View Of Keypad

Function	Action		
keys			
Funct	To enter inside the function menu.		
Enter	Store the entered values. Confirm.		
Stop	Interruption of the operation in progress. (always active key)		
Start	Initiate BK-BAS-IV biological air sampler after programming.		
\square	Up movement arrow.		
\Box	Down movement arrow.		



Principle

BK-BAS-IV biological air sampler is a biological sampler based on the principles described by Andersen. The general operating principle is that air is sucked through the sampling port and strikes on agar plate. The air is aspirated through the sieves of the perforated lid of the air sampler and a Petri dish containing growth medium sits in a holder and the perforated lid locks in place over the medium. A fan mechanism is placed below and draws air in through the lid. The resulting air stream directly impacts the Petri dish, forcing the microorganisms to stick to the surface of the agar. After a collection cycle the Petri dish is incubated and the colonies are counted and expressed as colony forming units (cfu/m³).

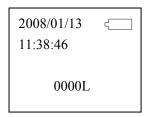


Schematic Diagram of working principle of BK-BAS-IV biological air sampler Operating & Programming Instructions

Operation and programming Instrument

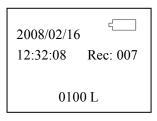
1. Open the perforated lid of the sampler along with the attached dust cover by rotating. Place a closed standard Petri dish (90 mm diameter) filled with agar on top of the dish holder and adjust the dish to the horizontal level. Take the lid off the Petri dish. Then close the BK-BAS-IV biological air sampler perforated lid.

2. Switch on power supply and the screen is initial screen(Fig: 1)



(Fig.:1)

3. Press Up and Down key, the screen dispalys the previous data(Fig: 2). Press Stop key to back and Program the BK-BAS-IV biological air sampler as instructed below:



(Fig.: 2)

4. Programming: Press the function key until the screen displays Sampling Quantity (Fig: 3)

Sampling quantity::	۲
9000L	

(Fig.: 3)

Step-1 Press Up and Down key to adjust the sampling quantity. Range of the sampling quantity is 10-9,000L (with an increment of 10L).

Step-2 Data automatically saved.

Press the Function key until the screen displays Sampling Deferred Time (Fig: 4):

Sampling Deferred time:	<
0015 s	

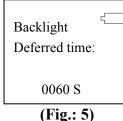
(Fig.: 4)

Step-1 Press Up and Down key to adjust the deferred (delay) time. The rang of delay time is 0-600 seconds (with an increment of 1 second)

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Step-2 Data is automatically saved.

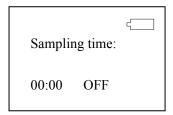
Press the Function key until the screen displays Backlight Deferred Time (Fig: 5)



Step-1 Press Up and Down key to adjust the backlight deferred (delay) time; the range of which is 0-200 seconds (with an increment of 1 second).

Step-2 Data is automatically saved.

Press the function key until the screen displays sampling time (Fig:6):



(Fig.: 6)

Step-1 Press Up and Down key to select "ON/OFF";

Step-2 Set the time for automatic sampling.

Press the Function key until the screen displays Date Setting (Fig: 7)

Date setting:	<
2008/01/13	

(Fig.: 7)

Step-1 Press Up and Down key to adjust the date

Step-2 Use Enter key to change the position of the cursor and adjust the date accordingly.

Step-3 Data is automatically saved.

Press the Function key until the screen displays Time setting (Fig: 8):

Time setting: (Fig: 12):
11:37:19

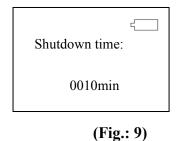
(Fig.:8)

Step-1 Press Up and Down key to adjust the time.

Step-2 User Enter key to change the position of the cursor and adjust time accordingly.

Step-3 Data is automatically saved.

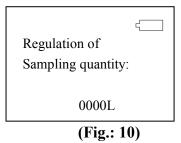
Press the Function key until the screen displays Shutdown time setting (Fig: 9):



Step-1 Press Up and Down key to adjust the time, the range of which is 1-60 min (with an increment of 1 min).

Step-2 Data is automatically saved.

Press the function key until the screen displays Regulation of Sampling Quantity (Fig:10):

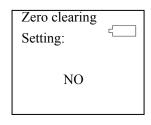


Step-1 Press Up and Down key to adjust the Regulation of sampling quantity. The range is -100L to +100L (with an increment of 1L).

Step-2 Data is saved automatically

This function is for calibration, factory defaults is 0000L, please do not alter it when use it.

Press the Function key until the screen displays Zero Clean setting (Fig: 11):



(Fig.: 11)

Step-1: Press Up and Down key to adjust the zero clearing setting.

Setp-2: Press Yes to delete all the historical in the memory status of zero setting and No to continue with the earlier data.

Press Stop key anytime to exit the parameter setting (Fig: 12) and Function key to enter the setting of



next parameter.

2008/01/13 11:38:46	٢]
0000L	

(Fig.: 12)

Remove the dust cover. Press Stop key to exit the parameter setting and start the collection cycle by pressing the Start key.

According to the setting of the sampling deferred time sampler will start working and sampled volume will be displayed simultaneously.

Beep sound indicated the completion of the collection cycle.

Open the sampling head, close the Petri dish with lid and remove.

Now the Petri dish is ready for incubation.

NOTE: If the instrument is set on without operation for more than 15 minutes, it will alarm and show: "SHUT DOWN OR PRESS ANY KEY" on the screen to remind the operator.

Interpretation of results

The number of colony forming unit (cfu) that are counted on the Petri dish after appropriate incubation need s statistical correction, then related to the number of organisms per cubic meter of air sampled. Feller, a mathematician in 1950, first described this kind of correction. The following formula describes the presumption that as the number of viable particles being impinged on a given plate increases, the probability of the next particle going into an empty hole decreases:

 $Pr=N (1/N+1/N-1+1/N-2\dots+1/N-r+1)$

Pr=probable statistical; N=total numbers of pores in the sampling head

Table of statistical corrections according to Feller

R= Number of colony forming units counted on standard Petri dish

Pr= Probable statistical total

How to calculate a result:

Chosen sampling volume on BK-BAS-IV biological air sampler -200 liters Number of colonies on the agar plate 90 cfu Corrected number of colonies (out of the Feller-table) 102 cfu

Number of cfu/m3 is 102 Therefore, 102 cfu×1,000 liter/200 liters=510cfu/m3



Standard and guidelines

Clean areas for the manufacture of sterile products are classified according to the required characteristics of the environment. Each manufacturing operation requires an appropriate environmental cleanliness level in the operational state in order to minimize the risks of particulate or microbial contamination of the product or materials being handled. According to EU GMP-guidelines classification of clean room is given as follows:

	<u>v</u>					
GMP Class	Max. Number of particles if		Max. Nu	umber of		
	not in operation $(1/m^3)$		particles if	in operation		
			$(1/m^3)$			
Particle size 0.5µm			5µm	0.5µm		
5µm	5μm					
Α	3,500	1	3,500	1		
В	3,500	1	350,000	2,000		
С	350,000	2,000	3,500,000	20,000		
D	3,500,000	20,000	Not	Not		
			defined	defined		

Federal Standard 209E, as applied in the pharmaceutical industry is based on limits of all particles with sizes equal to or large than 0.5μ m. The pharmaceutical industry deals with Class M3.5 and above. According to Federal Standard 209E (United States); USP classification of clean room is given as follows:

Class name		Max. number of	Max. number of	
		particles (0.5µm) per	particles (5µm) per	
		m ³	m ³	
S.I. Unit	U.S.			
Customary		3.530	-	
M3.5	100	35,300	247	
M4.5	1,000	353,000	2,470	
M5.5	10,000	3,530,000	24,700	
M6.5	100,000			

Microbial Limits

The pharmaceutical industries have generally adopted the clean room classification of Class 100, Class 1,000, Class 10,000 and Class 100,000. There is no direct relationship established between the 209E controlled environment classes and microbiological levels corresponding to these classes for a number of years; and these levels have been those used fo evaluation of current GMP. According to EU GMP guidelines microbial limits for the sterile products are as follows:

Grade	Air	Settle	plates	Contact plates	Glove print
	sample	(diameter		(diameter	(5 fingers)
	(cfu/m ³)	90mm),		55mm)	(cfu/glove)
		(cfu/4hr)		(cfu/plate)	
Α	<3	<3		<3	<3
В	10	10		5	5
С	100	50		25	_



D	200	100	50	-

According to USP chapter <1116> microbial limits for sterile products are as follows:

Class	Cfu/m ³ air	Surface cfu/24cm 3	Personnel: gloves cfu/24cm ³	Personnel: masks, overall cfu/24cm ³	cap,
100	<3	3	<1	<1	
10,000	<20	5	20	10	
		10(floor)			
100,00	<100	-	-	-	
0					

Test frequencies (air sampling) for environmental monitoring:

The frequency of air monitoring depends on the criticality of the specified sites. Following table (acc to USP) shows the frequencies of sampling in decreasing order of frequency of sampling and in relation to the criticality of the area of the controlled environment being sampled.

Aseptic production (clean room	Evaluation frequency		
area)			
Class 100	Every shift		
Class 10,000	Daily		
Class 100,000	2 times per week		
Class 100,000	1 time per week		
(non-product/container contact)			

Media recommended for Environment monitoring

An environmental control program should be capable of detecting an adverse drift in microbiological conditions in a timely manner that would allow for meaningful and effective corrective actions. USP has recommended some of the following media for environmental monitoring. Soybean Casein Digest Agar (AM 1091/5091) and Soyabean Casein Digest Medium (AM1092/5092) are suitable media of choice in environment monitoring. They are supplemented with additives to overcome or to minimize the effects of sanitizing agents or of antibiotics if used or processed in these environments. Dey Engey Neutralizing agar (AM50371) can also be used for the same purpose. General mycological media. Such as Sabouraud Dextrose Agar (AM1087/5087). Corn Meal Agar (AM10301/50301), Malt Extract Agar (AM1067/5067) and Potato Dextrose Agar (AM1082/5082) are acceptable.



Technical specifications

Type of motor	: Centrifugal Blower				
Flow speed of the sampling port : 0.4 m/s (Basically the same as the clean room(Isokinetic					
sampling))					
Nominal airflow	: 100 liters/min				
Diameter of sampling head	: 7.5 cm				
Material	: Aviation aluminum				
Power supply	: AC110/220V±10% ,50/60Hz				
Battery	:DC7.4V/6800mAh				
Operating time of battery	: 6-8h				
Net Weight	: 2.45 kg				
Gross weight	: 5.2 kg				
Impact Speed	:10M/S				
Environmental Condition					
Temperature	:10-35°C; Maximum relative humidity 90 percent and minimum relative humidity 10 percent.				
Atmospheric pressure	: 80-110 kPa				
Maximum dust content	$: 0.2 \text{ mg/m}^3$				
Maximum air velocity	: 1 m/sec				

Special features and benefits of BK-BAS-IV biological air sampler:

Features	Benefits			
Accommodates commercially	Flexible usage			
available standard Petri plates.				
User friendly software	Easy to handle			
Programmable delay time	No turbulence created by			
	test-person			
	Reproducible results in sterile areas			
Programmable Air speed	Application oriented and convenient			
Battery operation capacity up	Facilitates onsite testing			
to 4 hours				
Portable and light weight	Convenient to use			
Data storage (sampling	Easy to compare with previous data			
quantity, time and other				
parameters) up to 256 samples				



Maintenance and Precautions

1. BK-BAS-IV biological air sampler should not in the environment where the particle density of air is more than 0.3 mg/m^3 . It is not recommended to use in poisonous and corrosive gas environment.

2. Start key should not be pressed when the dust cover is closed.

3. If the screen displays the battery pattern, it indicates the insufficient supply of power and must be charged for use.

- 4. Petri dish should be aseptically placed to the horizontal level the plate holder.
- 5. Sampling head should be wiped with alcohol after each use.
- 6. Sampling head should be covered with the dust cover after use.
- 7. Instrument should be used at least once in a month minimum of 10 minutes.
- 8. When the instrument is not in use it should be kept in the packing case.

Trouble shooting

Regular failure	Possible reason		Corrective Action	
Switch on the power and the	1.	The battery is weak	1.	Change the battery
screen doesn't work.	2.	The use blown out.	2.	Open the lower part to
				change the fuse
Press the start key and the	1.	The power supply	1.	Change the power supply
sampling pump doesn't		of the sampling		of the sampling pump.
work.		pump doesn't work.		Call service.
	2.	The sampling pump	2.	Change the sampling
		doesn't work.		pump. Call service.
The sampling flow is low.	1.	Voltage of the	1.	Plug-in the power supply
		battery is low.		for charging.
	2.	Sieves of the	2.	Clean the sampling head.
		sampling head are	3.	Adjust the medium in the
		clogged.		Petri dish accordingly.
	3.	3. The quantity of the		
		medium in the Petri		
		dish is more.		
Switch on the power supply	1.	Microprocessor	1.	Put off the power supply
and the display screen shows		inside the sampler		and reset again after 5
the unrecognizable code or		is damaged.		seconds.
the control key doesn't work.			2.	Call service.



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2# building, No.9 Gangxing Road, High-tech Zone, Jinan City, Shandong Province, China Tel: +86-531-81219803/01 Fax: +86-531-81219804 Inquiry: export@biobase.com Complaints: customer_support@biobase.cc After-sales service: service_sd@biobase.cc; service_ivd@biobase.cc Web: www.biobase.cc/www.meihuatrade.com / www.biobase.com