



**EKOTEKS LABORATUVAR ve GÖZETİM  
HİZMETLERİ A.Ş.**  
Esenyurt Firuzköy Bulvarı No:29 34325 Avcılar  
İstanbul/ TÜRKİYE

**TEST REPORT**  
*DENEY RAPORU*

20025215-  
Ing-RER

08-20

**Customer name:** MHK MEDİKAL TEKSTİL SAN. VE TİC. LTD. ŞTİ.  
**Address:** Körkün Mah. Hidayet Cd. No:23 OĞUZELİ/ GAZİANTEP  
**Buyer name:** -  
**Contact Person:** KENAN YILDIRIM  
**Order No:** GENERAL OPERATION SET  
**Article No:** 01-051-01  
**Name and identity of test item:** Blue coated non-woven drape. (MEDICAL BLUE)  
**The date of receipt of test item:** 21.07.2020  
**Re-submitted/re-confirmation date:** -  
**Date of test:** 21.07.2020-29.07.2020  
**Remarks:** -  
**Sampling:** The results given in this report belong to the received sample by vendor.  
**End-Use:** -  
**Care Label:** Not Specified  
**Number of pages of the report:** 7



**Date**  
06.08.2020

**Customer Representative**  
Özlem ULUS

**Head of Testing Laboratory**  
Sevim A. RAZAK

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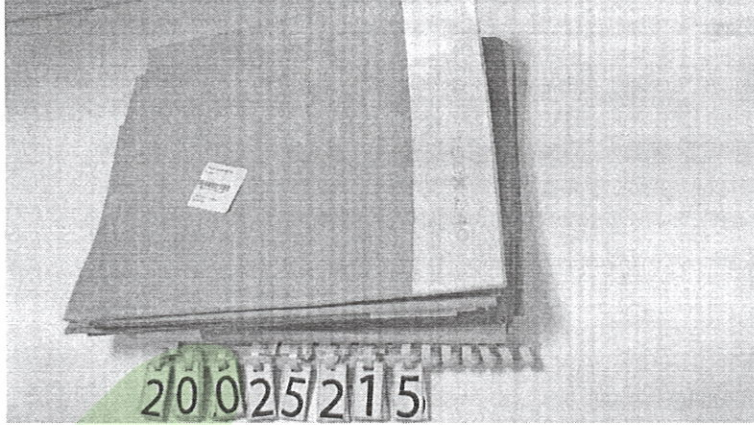
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REQUIRED TESTS	RESULT	COMMENTS
<b>MICROBIOLOGICAL TEST</b>		
Microbial Cleanliness (Bioburden)	P	
Wet-Bacterial Penetration	P	
Dry-Bacterial Penetration	P	
<b>PHYSICAL PROPERTIES TESTS</b>		
Tensile Strength / Dry	P	
Tensile Strength / Wet	P	
Bursting Strength / Dry	P	
Bursting Strength / Wet	P	
Water Permeability	P	
P: Pass F: Fail R: Refer to retailer technologist. Test results were evaluated according to EN 13795-1:2019 Standard Performance Properties Critical Sample Group limit values (Table 1)		

REMARK: Original samples are kept for 3 months and all technical records are kept for 5 years unless otherwise specified. If requested, measurement uncertainty will be reported. But unless otherwise specified, measurement uncertainty is not considered while stating compliance with specification or limit values. The reported uncertainty is based on a standard uncertainty multiplied by a coverage factor  $k=2$ , providing a level of confidence of approximately 95 %. Tests marked (\*) in this report are not included in the accreditation schedule.



Note: The report issued on 29.07.2020 with the report number 20025215 was withdrawn and replaced with the report 20025215-RER issued on 06.08.2020 as the due to vendor's request to change on "Order no and Name and Identity of test item" parts.

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## TEST RESULTS

TEST METHOD : EN 13795-1:2019

SURGICAL CLOTHING AND DRAPES –REQUIREMENTS AND TEST METHODS

ANNEX 1: SURGICAL CLOTHING AND DRAPES (\*);

MICROBIAL CLEANLINESS (Bioburden)

Test Metod: Ref: EN ISO 11737-1:2018 (\*)

The sample is put in extraciton liquid after shaking well after shaking well (250 rpm,5 min), inoculated on the suitable agar.The plates are incubated for 3 days at  $30 \pm 1$  ° C for 72 hours, and 7 days at (20 to 25) °C for TSA and SDA plates respectively. Total microoragnisms counts are calculated.

	<u>RESULTS</u>	<u>REQUIREMENT</u>
Microbial cleanliness (cfu/g)	282 cfu/g	$\leq 300$ cfu/g Type I and Type II mask

## TEST RESULT

**Test Method: BS EN 22610: 2006** (Surgical drapes, garments and fresh air clothes used as medical devices for patients, hospital staff and equipment - Test method for determination of resistance to wet bacterial permeability) (\*)

A test sample is placed on the agar plate on a rotating disc. Bacteria carrier material and coating film are placed on the test sample and all parts are fixed on the disk. A finger is placed on the test sample to apply a certain force ( $3N \pm 0.02$ ). The finger moves on the test sample over the entire surface of the agar within 15 minutes. 5 studies are carried out for 15 minutes. 6. The study is repeated by inverting the sample.

<b>Sample amount:</b>	5 pieces 25x25cm2
<b>Carrier Material:</b>	30 µm thin, 25x25cm2 Polyurethane Film
<b>Coating Material:</b>	25x25cm2 HDPE Film
<b>Microorganism:</b>	Staphylococcus aureus ATCC 29213
<b>Bacterial Concentration (kob / ml):</b>	1-4x104 kob / ml
<b>Incubation Conditions:</b>	(36 ± 1) ° C 48 hours

RESULTS			
Number of Populating Bacteria (cfu)		Penetration Rate	
X <sub>1</sub>	0	R <sub>CUM1</sub>	0
X <sub>2</sub>	0	R <sub>CUM2</sub>	0
X <sub>3</sub>	0	R <sub>CUM3</sub>	0
X <sub>4</sub>	0	R <sub>CUM4</sub>	0
X <sub>5</sub>	0	R <sub>CUM5</sub>	0
Z	395		
T		395	

X<sub>1</sub> ..... X<sub>5</sub>: Number of colonies growing in 5 parallel petri in the same sample

Z: number of colonies growing in the sixth petri dish

T: X<sub>1</sub> + X<sub>2</sub> + X<sub>3</sub> + X<sub>4</sub> + X<sub>5</sub> + Z

$R_{CUM1} = X_1/T$

$R_{CUM2} = (X_2 + X_1)/T$

$R_{CUM3} = (X_3 + X_2 + X_1)/T$

$R_{CUM4} = (X_4 + X_3 + X_2 + X_1)/T$

$R_{CUM5} = (X_5 + X_4 + X_3 + X_2 + X_1)/T$

BARRIER INDEX (I <sub>B</sub> )		
	Result	Expected value (*)
I <sub>B</sub>	6	≥2,8
$I_B = 6 - (CUM1 + CUM2 + CUM3 + CUM4 + CUM5)$		
* EN 13795-1:2019 Surgical gowns and drapes - Requirements and test methods are evaluated according to Table-1.		



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**TEST RESULT**

**Test Method: ISO 22612: 2005 (Clothing for protection against infectious agents - Test method for resistance to dry microbial penetration)**

Samples and containers are sterilized. Agar plates are placed in each container. Samples are placed aseptically in the apparatus. The covers are closed. After making a pot in the sample with the piston, the pistons are removed and 0.5 g  $\pm$  0.1 g are added to five samples from the powder contaminated with bacteria and the six to the non-contaminated powder. Then all openings are closed with a plastic bag. The device is operated to give 20,800 vibrations per minute. The test time is 30 minutes. After the test is over, all agar plates are incubated at 35 ° C for 24 hours.

<b>Sample amount:</b>	6 pieces 20x20 cm <sup>2</sup>
<b>Mikroorganism:</b>	<i>Bacillus subtilis</i> ATCC 9372
<b>Bacterial concentration (cfu/ml):</b>	1x10 <sup>8</sup>
<b>Incubation conditions:</b>	35°C / 24 hours
<b>RESULTS</b>	
<b>Number of Populationg Bacteria (cfu)</b>	
1	1
2	0
3	0
4	0
5	0
6 (Control)	0
Total	1
Logarithm	0
<b>RESULT</b>	
<b>Result (cfu/g)</b>	<b>Expected Value</b>
1	$\leq 300$ cfu/g

Gen.fl136-2/03

## TEST RESULT

### TENSILE STRENGTH; EN 29073-3:1996 (\*)

Instron 5969 (Load: 50 kN), Strip Method.  
Speed: 100 mm/min $\pm$ 10, Gauge length 200 mm.  
Pre-load was not applied. Without wetting samples.  
The average results are given for weft and warp direction of five samples  
Performed in the conditioned room (20 $\pm$ 2°C-65% $\pm$ 4).

**Dry ;**

	<u>RESULT</u>	<u>REQUIREMENT</u>
<b>Weft</b>	51.2 N	$\geq 20N$ (Dry)
<b>Warp</b>	86.4 N	$\geq 20N$ (Dry)

### TENSILE STRENGTH; EN 29073-3:1996 (\*)

Instron 5969 (Load: 50 kN), Strip Method.  
Speed: 100 mm/min $\pm$ 10, Gauge length 200 mm.  
Pre-load was not applied. With wetting samples.  
The average results are given for weft and warp direction of five samples  
Performed in the conditioned room (20 $\pm$ 2°C-65% $\pm$ 4).

**Wet ;**

	<u>RESULT</u>	<u>REQUIREMENT</u>
<b>Weft</b>	53.2 N	$\geq 20N$ (Wet)
<b>Warp</b>	86.6 N	$\geq 20N$ (Wet)

### BURSTING STRENGTH;; ISO 13938-1:1999

SDL ATLAS M229 tester. Test area: 30.5 mm diameter  
Rate of increase in volume; 29 cm<sup>3</sup>/min.  
The average results are given of five samples.  
Performed in the conditioned room (20 $\pm$ 2°C-65% $\pm$ 4).

	<u>RESULT</u>	<u>REQUIREMENT</u>
<b>Dry ;</b>	124.5 kPa	$\geq 40$ kPa (Dry)
<b>Height at Burst*</b>	15.4 mm	

## TEST RESULTS

TEST METHOD : EN 13795-1:2019

SURGICAL CLOTHING AND DRAPES –REQUIREMENTS AND TEST METHODS

ANNEX 1: SURGICAL CLOTHING AND DRAPES (\*);

### BURSTING STRENGTH;; ISO 13938-1:1999

SDL ATLAS M229 tester. Test area: 30.5 mm diameter

Rate of increase in volume: 45.2 cm<sup>3</sup>/min.

The average results are given of five samples.

Performed in the conditioned room (20±2°C-65%±4).

	<u>RESULT</u>	<u>REQUIREMENT</u>
Wet ;	116.9 kPa	≥ 40 kPa (Wet)
Height at Burst*	11.8 mm	

### WATER PERMEABILITY;; ISO 811:2018

Hydrostatic Head Tester, Textest marka Fx 3000 model

Temperature of water 20°C. Pressure increase ratio 10 mbar/min.

Performed in the conditioned room (20±2°C-65%±4)

	<u>RESULT</u>	<u>REQUIREMENT</u>
Sample 1	32.6 cmSS	≥ 20cmSS
Sample 2	46.9 cmSS	
Sample 3	36.7 cmSS	
Sample 4	38.8 cmSS	
Average	38.8 cmSS	