



INSTITUT GUMÁRENSKÉ TECHNOLOGIE A TESTOVÁNÍ, A.S.
RUBBER TECHNOLOGY AND TESTING INSTITUTE, Plc.
INSTITUT FÜR GUMMITECHNOLOGIE UND PRÜFWESEN, A.G.
A.O. «ИНСТИТУТ ТЕХНОЛОГИИ РЕЗИНЫ И ИСПЫТАНИЙ»

Společnost je zapsána v obchodním rejstříku vedeném Krajským soudem v Brně, oddíl B, vložka 818



PETLAS TIRE INDUSTRY
AND TRADE COMPANY
Kindam Mah.
Ankara-Kayseri Cad. No.2/1
40200 Kirsehir, TURKEY

E8*30R02/20*5296*00

Zlín 1st November 2019

Re

**Communication concerning the approval and notification of approval number-
inspection report**

Tyre type fully complies requirements of ECE/UN R30.

Enclosed you will find the Communication concerning the approval of your tyres according to ECE/UN Regulation No. 30

On the base of this approval you are entitled to produce in your factory tyres of the dimension:

215/65R16 REINFORCED PETLAS EXPLERO ICE W681 102T

with the approval number : **E8*30R02/20*5296*00**
date of inspection: **1st November 2019**

Sincerely yours



Petr Hůsták, Ph. D.
Tyre Approval Department Head
Head Of Inspection Body HS440

Ministerstvo dopravy České republiky
Ministry of Transport of the Czech Republic
Nábřeží L. Svobody 12, CZ-110 15 Praha 1

OSVĚDČENÍ o : 1/

COMMUNICATION concerning : 1/



UDĚLENÍ HOMOLOGACE

ROZŠÍŘENÍ HOMOLOGACE
ZAMÍTNUTÍ HOMOLOGACE
ODEBRÁNÍ HOMOLOGACE
DEFINITIVNÍM UKONČENÍ VÝROBY

APPROVAL GRANTED

APPROVAL EXTENDED
APPROVAL REFUSED
APPROVAL WITHDRAWN
- PRODUCTION DEFINITELY DISCONTINUED

Typu pneumatiky pro motorová vozidla podle Předpisu č. 30
of a type of pneumatic tyre for motor vehicles pursuant to Regulation No. 30

Homologace č.:

Approval No.: **E8*30R02/20*5296*00**

Rozšíření č.:

-

Extension No.:

N/A

- | | | | |
|------|---|---|---|
| 1. | Jméno a adresa výrobce
Manufacturer's name and address | : | PETLAS TIRE INDUSTRY
AND TRADE COMPANY
Kindam Mah.
Ankara-Kayseri Cad. No.2/1
40200 Kirsehir, TURKEY |
| 2. | Označení typu pneumatiky
Tyre type designation | : | EXPLERO ICE W681 |
| 2.1 | Obchodní značka (y)/ochranná známka (y)
Brand name(s)/trademark(s) | : | PETLAS |
| 2.2 | Obchodní popis(y) / obchodní název(y)
Trade description(s)/ Commercial name(s) | : | - |
| 3. | Název a adresa zástupce výrobce
(je-li potřebné)
If applicable, name and adress of
manufacturer's representative | : | N/A |
| 4. | Souhrnný popis
Sumarized description | : | |
| 4.1. | Označení rozměru pláště
Tyre size designation | : | 215/65R16 REINFORCED |
| 4.2. | Kategorie užití
Category of use | : | normální / zimní / speciál / na dojetí /
normal / snow / special / temporary use / 1/ |
| 4.3. | Konstrukce
Structure | : | diagonální/smíšená/radiální/run-flat
diagonal/bias-belted/radial/run-flat tyre 1/ |
| 4.4. | Kategorie rychlosti
Speed category symbol | : | T |
| 4.5. | Index nosnosti
Load capacity index | : | 102 |



5. Homologační zkušebna a případně zkušební laboratoř schválená pro účely homologace nebo pro ověřování shodnosti : IGTT a. s. - Institut gumárenské technologie a testování
Technical service and where applicable, test laboratory additional approved purposes of approval or of verification of conformity : Rubber Technology and Testing Institute, Šternberská 446, Louky, 763 02 ZLÍN, CZECH REPUBLIC
6. Datum protokolu, vydaného touto zkušebnou : 14.10.2019
Date of report issued by that service :
7. Číslo protokolu, vydaného touto zkušebnou : 19-00302-MBT-TR-00
Number of report issued by that service :
8. Důvod pro rozšíření (je-li potřebné) :
Reason (s) of extension (if applicable) : -
9. Poznámky :
Any remarks : -

10. Místo : Praha
Place :
11. Datum : 01.11.2019
Date :
12. Podpis :
Signature :



Petr Husták



13. K osvědčení je přiložen seznam dokumentů obsažených v homologačních podkladech uložených u homologačního orgánu, který udělil homologaci, a které lze obdržet na vyžádání.
Annexed to this communication is a list of documents in the approval file deposited at the Approval Authority which has considered this approval and which can be obtained upon request.

Seznam dokumentů
List of documents

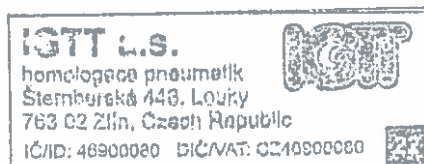
- žádost o homologaci / application for approval
- výkresy bočnice a běhounu pláště / drawing of the tyre sidewalls and tread
- kótovaný výkres příčného řezu pláště / dimensioned drawing of tyre cross – section

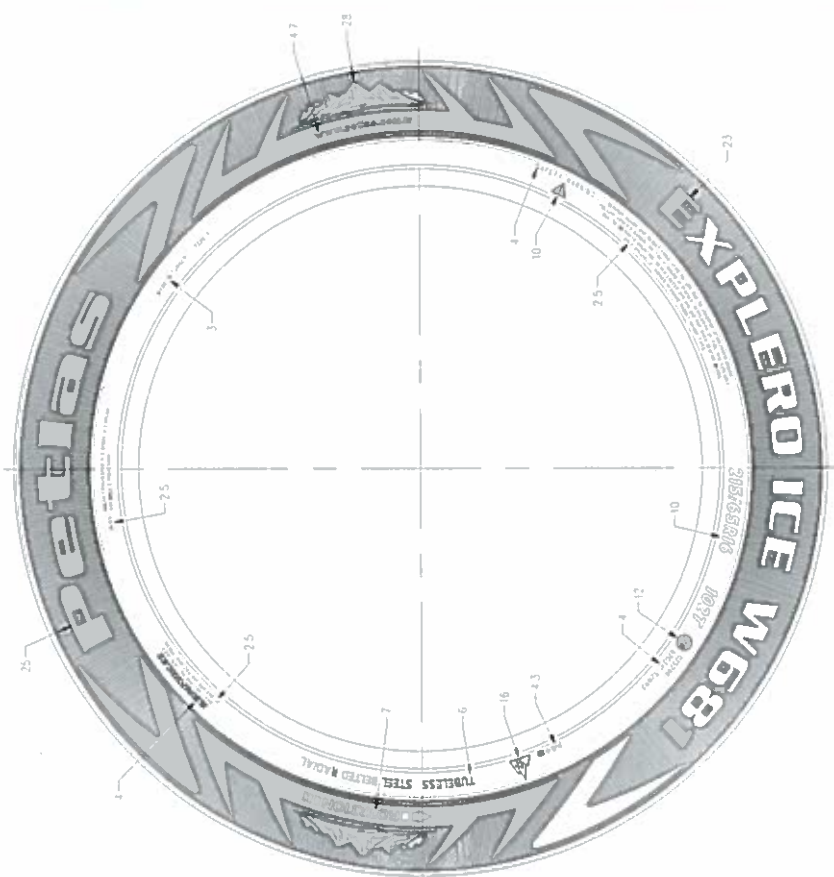
1/ Nehodící se škrtněte
Delete that which does not apply

E8 025296

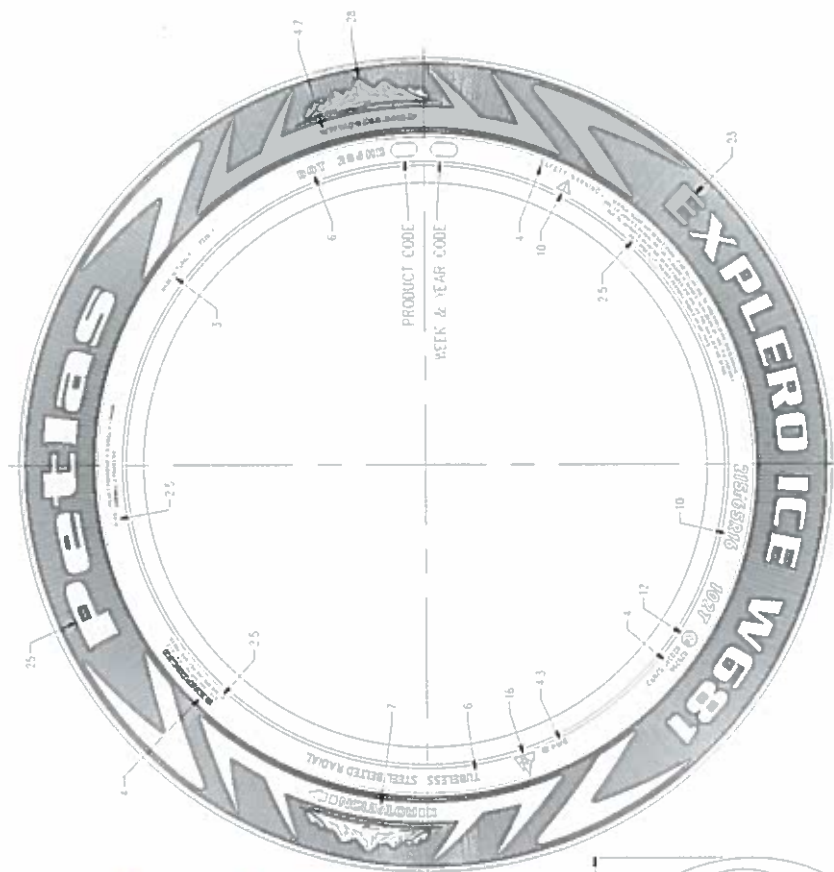
APPLICATION FOR APPROVAL ECE No. 30

4.1.1	Tyre-size designation	:	215/65 R16	
4.1.2	The manufacturer's name	:	PETLAS TIRE INDUSTRY AND TRADE COMPANY	
4.1.2.1	The Brand name(s)/trademark(s)	:	PETLAS	
4.1.2.2	The trade description(s)/commercial name(s)	:	EXPLERO ICE W681	
4.1.3	Category of use (normal / snow / special use / temporary use)	:	SNOW	
4.1.3.1	For the tyres belonging to the category of use "special use tyre" those which may bear the inscription M+S or M.S or M&S."	:	YES	
4.1.4	Structure (diagonal(bias ply) / bias belted / radial)	:	RADIAL	
4.1.5	Speed category	:	T	
4.1.6	The load-capacity index	:	102	
4.1.7	Tube type / Tubeless	:	TUBELESS	
4.1.8	Standard / Reinforced / T-type temporary use	:	REINFORCED	
4.1.9	The ply-rating number of diagonal (bias-ply) tyres	:	NA	
4.1.10	Overall section width,	:	221	mm
	Outer diameter	:	686	mm
4.1.11	The rims on which the tyre can be mounted	:	6J 6½J 7J 7½J	inch
4.1.12	The measuring rim and test rim	:	6.5	inch
4.1.13	The test pressure	:	3.2	bar
4.1.14	Factor X	:	0.70	

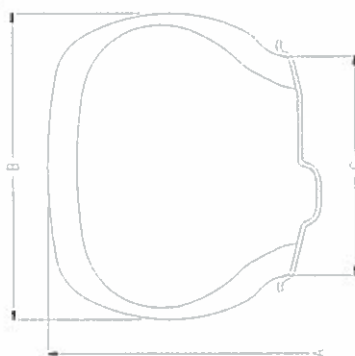




NON SERIAL SIDE

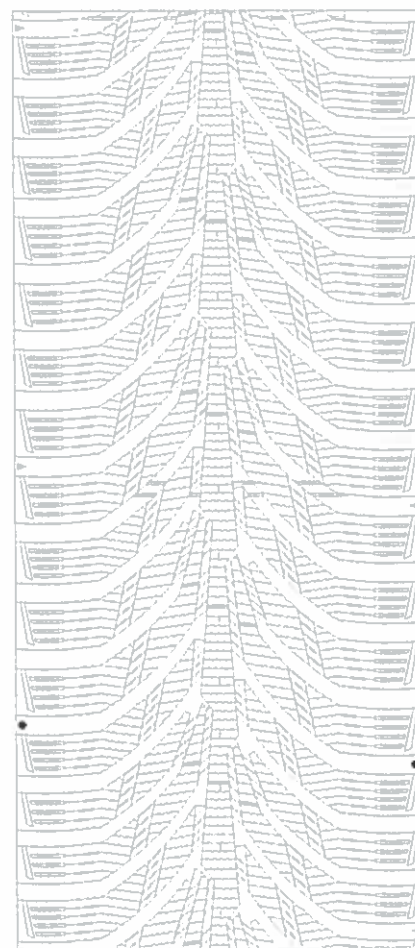


SERIAL SIDE



T	215/65R16	102	-	X	686	221	6.5	025296	-
T	215/65R16	102	-	X	686	221	6.5	025296	-
H12 SURFI (SPEED CAT)	LASTIK EBADI (TIRE SIZE)	YUK KAPASITE JDEKSI (LOAD CAP INDEX)	Q LASTIKLI (TUBE TYPE)	TP (TYPE)	A	B	C	ORAY NO. (APPROVAL NO.) E6 R-30	AÇIKLAMA (REMARKS)

SIRT DESENİ (TREAD PATTERN)	EXPLERO ICE W681
SIRT (TREAD)	1 POLYESTER + 2 STEEL + 1 NYLON
YANAK (SIDEWALL)	2 POLYESTER
RESİM NO. (DRAWING NO.)	PKT-13328
TARİH (DATE)	12.10.2019
KONTROL (CHECKED)	PAKİT



Signature

IGT U.S.

homologace pneumatik
Šternberská 446, Louky
763 02 Zlín, Czech Republic

IČ/DI: 46300080 DIČ/VAT: CZ46000080



Test Report Nr.: 19-00302-MBT-TR-00

Test Report: Tyres For Passenger Cars and Their Trailers

Legislation

**Regulation (EU) 661/2009 as amended by 2016/1004
UNECE Regulation 30.02 to Supplement 20**

Test Details

Location of Test: PETLAS TYRE INDUSTRY AND TRADE CO.
Kindam Mah. Ankara-Kayseri Cad. No: 2/1 TR-40200
KIRSEHIR/TURKEY

Sample Entry Date: 25 September 2019

Date of Test: 10 October 2019

Mobilite Representative(s): Erdal Çınarcı, Mert Ali Öz

Manufacturer's Representative(s): Ekrem Turna, Ayhan Umucu

Reason for Test Report: ~~New approval / Extension of approval~~ / Test report only

Manufacturer Details

Name and Address: PETLAS TYRE INDUSTRY AND TRADE CO.
Kindam Mah. Ankara-Kayseri Cad. No: 2/1 TR-40200
KIRSEHIR/TURKEY

Type: 215/65 R16 EXPLERO ICE W681 TL REINFORCED 102T

Commercial Description: PETLAS, EXPLERO ICE W681

Category: C1 Class – Passenger Car Tyre

List of Annexes

Annex	No of Pages	Subject
-	-	-

Worst Case Rationale

Only one variant/version is produced and this variant/version was tested according to Annex 6 and Annex 7 of UNECE R30.

Note: Include information on variants and versions this report covers, as applicable

Significant Interpretations, Alternative Test Methods, New Technologies

None

Accreditation numbers under EN 17020/ EN 17025: AA-753/ TL-629

Test Report Nr.: 19-00302-MBT-TR-00

Test Required

	Yes, NA, See Report ... / Approval ... / Annex ...
Markings:	Yes
Measurement of Section Width:	Yes
Measurement of Outer Diameter:	Yes
Load/speed performance test	Yes
Flat Tyre Running Mode of Run Flat System (ECE Regulation No: 30.02 Annex7 section 3)	NA

Tyre Specification

Tyre Size Designation:	215/65 R16
Tread pattern:	EXPLERO ICE W681
Category of Use:	Snow Tyre
Structure (diagonal (bias-ply), bias-belted, radial-ply, run flat tyre):	radial-ply
Speed Category Symbol:	T
Load Capacity Index:	102
Factor (x)	0,70

Manufacturer's Documentation

Manufacturer's documentation is complete and reflects the agreed specification for the vehicle tested and covers all variants and versions agreed in the worst case rationale.

NA

Facility and Equipment Checks

Calibration certificates checked and valid, recorded in the following table:

Yes

Equipment	Serial / Certificate No.	Calibration due
Drum speed measurement	9DV0090	14.03.2020
Wheel load	9KV0304	14.03.2020
Wheel load	9KV0303	14.03.2020
Tyre inflation gauge	9BS1559	10.04.2020
Calliper	9BY3977	15.03.2020
Calliper	9BY3978	15.03.2020
Thermometer	9SC1566	13.03.2020
Tape measure	9BY4472	15.03.2020

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TYRE MARKING REQUIREMENTS

		Complies Yes/NA
3.1.1.	Manufacturer's trade name or mark;	Yes
3.1.2.	Trade Description/Commercial Name;	Yes
3.1.3.	Tyre Size Designation;	Yes
3.1.4.	An indication of the structure as follows:	Yes
3.1.4.1.	On diagonal (bias ply) tyres, no marking or the letter "D" placed in front of the rim diameter marking*	
3.1.4.2.	On radial-ply tyres, the letter "R" placed in front of the rim-diameter marking, and, optionally, the word "RADIAL"*	
3.1.4.3.	On bias belted tyres, the letter "B" placed in front of the rim diameter marking, and in addition the words "BIAS BELTED"*	
3.1.4.4.	On radial ply tyres suitable for speeds in excess of 240 km/h but not exceeding 300 km/h (tyres marked with the speed symbol "W" or "Y" as part of the service description), the letter "R", placed before the rim diameter code marking, may be replaced with the inscription "ZR"	
3.1.4.5.	On "run flat" or "self supporting" tyres the letter "F" placed in front of the rim diameter marking*	
	<i>*Strikethrough, as appropriate.</i>	
3.1.5.	An indication of the tyre's speed category symbol	Yes
3.1.5.1.	On tyres suitable for speeds in excess of 300 km/h, the letter "R" placed in front of the rim diameter code marking shall be replaced by the inscription "ZR" and the tyre shall be marked with a service description consisting of the speed symbol "Y" and the corresponding load index. The service description shall be marked within brackets, for example, "(95Y)"	NA
3.1.6.	The inscription M+S or M.S or M&S if the tyre is classified in the category of use "snow tyre" or if the tyre is classified in the category of use "special use tyre"	Yes
3.1.7.	The inscription "ET" and/or "POR" if the tyre is classified in the category of use "Special use". In addition, they may also bear the inscription M+S or M.S or M&S.	NA
3.1.8.	The load-capacity index	Yes
3.1.9.	The word "TUBELESS" if the tyre is designed for use without an inner tube	Yes

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3.1.10.	The word "REINFORCED" or the words "EXTRA LOAD" if the tyre is a reinforced tyre	Yes
3.1.11.	The date of manufacture in the form of a group of four digits, the first two showing the week and the last two the year of manufacture.	Yes
	However, this marking which may be placed on one side wall only, shall not be mandatory, on any tyre submitted for approval, until two years after the date of entry into force of this Regulation	Yes
3.1.12	In the case of tyres first approved after the entry into force of Supplement 13 to the 02 series of amendments to Regulation No. 30, the identification referred to in paragraph 2.22.1.5. shall be placed immediately after the rim diameter marking referred to in paragraph 2.22.1.3	Yes
3.1.13	In the case of temporary use spare tyres, the words "TEMPORARY USE ONLY" in upper case characters at least 12.7 mm high	NA
3.1.13.1.	In addition, in the case of "T" type temporary use spare tyres, the legend "INFLATE TO 420 kPa (60 psi)" the upper case characters being at least 12.7 mm high.	NA
3.1.14.	The symbol below if the tyre is a "run flat" or "self supporting" tyre, where "h" is at least 12 mm.	NA
3.2.	Tyres shall provide adequate space for the approval mark, as shown in Annex 2 to this Regulation.	Yes

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TEST REQUIREMENTS

Complies
Yes/NA

TYRE MEASUREMENT

An 6.1.2
(App 6.1.2)

Inflation pressure

2,2

bar

Yes

6.1.1 (6.1)

Section Width of Tyre

6.1.1.2

For the types of tyres for which the designation is given in the first column of the tables in annex 5, the section width given opposite the tyre designation in these tables is

NA

mm

NA

6.1.1.1
(6.1.1)

For tyres not shown in the annex:

The section width shall be calculated using the following formula:

$$S = S_1 + K(A - A_1),$$

where:

S = Section Width (mm)

S₁ = Nominal Section Width (mm)

A = Width of the measuring Rim (mm)

A₁ = Width of the Theoretical Rim (mm)

A₁ = S₁ x factor "x", Factor "x" is specified by the manufacturer

K = 0.4

221

215

165,1

150,5

Therefore $S = S_1 + K (A - A_1)$

6.1.1.3

However, for tyres identified by the "tyre to rim fitment configuration" symbol "A" or "U", K shall be taken equal to 0.6

6.1.3

Measured overall width of tyre

219,5

mm

Yes

6.1.4.1

The overall width of a tyre may be less than the section width determined pursuant to paragraph 6.1.1 above.

Yes

6.1.4.2

The overall width may exceed the value determined in 6.1.1 by (6% diagonal and bias ply) (4% radial ply, run flat tyres)

NA

mm

NA

6.1.4.2.3

If the tyre has special protective ribs (or bands), the figure as increased by the above tolerance may be exceeded by 8 mm.

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6.1.4.2.4	For tyres identified by the "tyre to rim fitment configuration symbol "A" or "U", the overall width of the tyre, in the lower area of the tyre, equals the nominal width of the rim on which the tyre is mounted, as shown by the manufacturer in the descriptive note, increased by 20 mm.	NA
	Is the overall width within the test limit?	Yes
6.1.2	Outline Diameter of Tyre	
6.1.2.2	For the types of tyres for which the designation is given in the first column of the tables of annex 5 (appendix 5) the outer diameter is	NA
6.1.5	$D_{min} = d + (2H \times a)$ $D_{max} = d + (2H \times b) [+ 1\% \text{ if snow tyres}]$ where: D is the outer diameter expressed in mm d is the rim diameter expressed in mm H = nominal section height in mm, equal to: $= 0.5 \times (D - d)$ a = 0.97 For normal tyres; b = 1.04 radial, run flat tyre 1.08 diagonal and bias-belted For special-use tyres; b = 1.06 radial, run flat tyre 1.09 diagonal and bias-belted	<div style="display: flex; justify-content: space-between;"> <div style="border: 1px solid black; padding: 2px;">686</div> <div>mm</div> </div> <div style="display: flex; justify-content: space-between;"> <div style="border: 1px solid black; padding: 2px;">406</div> <div>mm</div> </div> <div style="display: flex; justify-content: space-between;"> <div style="border: 1px solid black; padding: 2px;">NA</div> <div>mm</div> </div>
		NA
		Yes
		Yes
		NA
6.1.5.2	For tyres not shown in the annex:	
6.1.2.1	$H = S_1 \times 0.01 R_a$	140
		mm
		Yes
	Where:	
	S_1 is the nominal section width in mm and R_a is the nominal aspect ratio, as shown on the side wall of the tyre in the tyre size designation	
	Outer diameter	677,6
	$D_{min} =$	mm
	$D_{max} =$	704,2
		mm
6.1.5	Measured outer diameter of the tyre =	683,7
		mm
		Yes
	Is measured diameter between D_{min} and D_{max}	Yes
6.3.3	TREAD WEAR INDICATORS	
6.3.3.1-6.3.3.2	Number of transverse rows of indicators	8

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Note: The tyre shall include not less than six transverse rows of wear indicators. In the case of tyres of dimensions appropriate for mounting on rims of a nominal diameter of 12 or less, four rows of tread-wear indicators shall be accepted.

6.3.3.3	Height of tread wear indicators	max	2,2	mm	Yes
		min	1,7	mm	Yes
	Are all tread wear indicators within the range 1.6 mm to 2.2 mm				Yes
Annex 7 (appendix 7)	LOAD/SPEED PERFORMANCE TEST for tyres with a maximum speed rating up to 300 km/h				Yes
Ann7, 1.2	Tyre inflation pressure		3,2	bar	Yes
	Tyre maximum load rating Index		850	kg	Yes
Ann7, 2.1	Wheel Diameter		1,70	m	Yes
Ann7, 2.1	<i>Mount the tyre-and-wheel assembly on a test axle and press it against the outer face of a smooth wheel 1.70 m \pm 1 per cent or 2.00 m \pm 1 per cent in diameter.</i>				
Ann7, 2.2	Test load		680	kg	Yes
	Tyre maximum speed rating Index		190	km/h	Yes
Ann7, 2.5	Initial test speed		0-150	km/h	Yes
Ann7, 2.5.2	<i>less 40 km/h in the case of the smooth wheel having 1.70 m \pm 1 per cent in diameter or less 30 km/h in the case of the smooth wheel having 2 m \pm 1 per cent in diameter &</i>				
Ann7, 2.5.7	<i>Test duration: from zero speed to initial test speed 10 min & however for speed symbol "Y" 20 min.</i>				
Ann7, 2.5,	First step test speed		150	km/h	Yes
Ann7, 2.5.2	<i>40 km/h less than max. speed for wheel diameter 1.70 m & 30 km/h less than max. speed for wheel diameter 2.00 m (10 min)</i>				
Ann7,2.5.3	Successive speed increments: 10 km/h				
Ann7, 2.5	Second step test speed		160	km/h	Yes
	<i>30 km/h less than max. speed for wheel diameter 1.70 m & 20 km/h less than max. speed for wheel diameter 2.00 m (10 min)</i>				
Ann7, 2.5	Third step test speed		170	km/h	Yes
	<i>20 km/h less than max. speed for wheel diameter 1.70 m & 10 km/h less than max. speed for wheel diameter 2.00 m (10 min)</i>				
Ann7, 2.5	Final step test speed		180	km/h	Yes
Ann7, 2.5.5	<i>10 km/h less than max. speed for wheel diameter 1.70 m & at max. speed for wheel diameter 2.00 m</i>				
Ann7, 2.5.6					
Ann7, 2.5.7	<i>Test duration 20 min, however this time is 10 min. for tyre speed symbol "Y".</i>				

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Ann7, 2.6	The procedure for the second test, to assess the performance of a tyre suitable for speeds in excess of 300 km/h, shall be as follows:	NA
	Second test load: %80 tyre maximum load	NA kg NA
Ann7, 2.6.2.1	Second test initial test speed From zero speed to max speed (10 min.)	NA km/h NA
Ann7, 2.6.2.2	Second test final step at max speed (5 min.) maximum test speed for the second test:	NA km/h NA
Ann7, 2.6.2.3	10 km/h less than max. speed specified by the tyre manufacturer for wheel diameter 1.70 m & at max. speed specified by the tyre manufacturer for wheel diameter 2.00 m	
Ann7, 2.4	Test temperature (Limit 20 to 30°C) Note: or at a higher temperature if the manufacturer agrees For tyres with a maximum speed rating > 300 km/h refer to attached data sheet	24,9 °C Yes
6.2.2	Does not the tyre exhibit: i. Tread separation ii. Ply separation iii. Cord separation iv. Chunking v. Broken cords	Yes Yes Yes Yes Yes
6.2.3	Tyre Diameter	
	before test	684,0 mm Yes
	after test	685,6 mm Yes
	difference	1,6 mm Yes
	Maximum allowable difference ($\pm 3.5\%$ of pre-test value)	+0,23% Yes
Ann 7, 3	Flat Tyre Running Mode of Run Flat System	NA
Ann 7, 3.1	New tyre mounted on test rim specified by manufacturer	NA
Ann 7, 3.2	Tyre conditioned as specified	NA
Ann 7, 3.3	Valve insert removed and tyre fully deflated	NA

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Ann 7, 3.4	Mount the tyre-and-wheel assembly to a test axle and press it against the outer surface of a smooth wheel - 1.70 m ± 1 % in diameter * - 2.0 m ± 1 % in diameter * <i>Strikethrough, as appropriate</i>		NA
Ann 7, 3.5	Test load equal to 65 per cent of maximum load rating of tyre	NA kg	NA
Ann 7, 3.6	At Start of test measure section height (Z1)	NA mm	NA
Ann 7, 3.7	During test room temperature remained within the range 38°C +/- 3°C	NA °C	NA
Ann 7, 3.8	Test carried out without interruption		NA
Ann 7, 3.8.1	Time taken to pass from zero speed to constant test speed: 5 min		NA
Ann 7, 3.8.2	Test speed: 80 km/h		NA
Ann 7, 3.8.3	Duration of test at the test speed: 60 minutes		NA
Ann 7, 3.9	At end of test measure deflected section height (Z2)	NA mm	NA
Ann 7, 3.9.1	Calculate the change in per cent of the deflected section height compared to the deflected section height at the start of the test		NA
Ann 7, 3.9.1 6.2.2.2	$((Z1 - Z2) / Z1) \times 100$ (Limit : ±%20) <i>NOTE: Tyre passes test if: Z2 is equal to Z1 or $Z1 \pm 20\%$, and the tread remains connected to both sidewalls.</i>	NA %	NA
6.2.2.2	Both sidewalls connected to tread on test tyre		NA

Equivalent Test Method

If a method other than those described above is used, its equivalence is demonstrated.

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NOTES:

- This technical report cannot be multiplied without written approval of MOBILITE.
- Unsigned the test reports are invalid.
- In case of a conflict between the electronic version and the original paper version provided by MOBILITE, the latter will prevail.
- MOBILITE disclaim liability for any direct, indirect, consequential or incidental damages that may result from the use of the information or data, or from the inability to use the information or data contained in this document.
- The results contained in this report reflect the results for this particular model, serial number/vehicle chassis number.
- It is the responsibility of the manufacturer /applicant to ensure that all production models meet the intent of the requirements detailed within this report.
- If the sample has been supplied by the customer, the results are valid for the receipt of the sample.
- Tested product specifications are provided by the customer.
- MOBILITE In the event that the information provided by the customer affects the validity of the results, does not accept any liability for indirect / direct damages.
- For the test (s) applied to the products, the decision rule to be applied, if it is included in the specification or standard, the passed-failed criterias in the relevant standard or specification, and if not, DD.05.40 Decision Rule Guide applies.

Test Report Nr.: 19-00302-MBT-TR-00

CONCLUSION

The above mentioned product was tested in accordance with the legislation and was found to comply in all respects.

The test results are related only to the items tested.

Technical Expert Signature



Name: Erdal Çınarcı

Position: Business
Development Manager

Date: 14.10.2019

Signature Checked By



Name: Yeşim Akkaş

Position: Quality and Project
Manager

Date: 14.10.2019



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