

CERTIFICATE



for the management system according to ISO 9001:2015

The proof of the conforming application with the regulation was furnished and in accordance with certification procedure it is certified for the company

UAB „Ryterna Group“
Industrijos g. 5, Biruliškės
LT-54469 Kauno raj.
Lithuania (Lietuva)

Scope

**Engineering, production, sale, assembly, automation, service
and repair of garage doors, industrial doors, gates, doors**

Certificate Registration No.: TIC 15 100 9565/1

Valid until: 2020-10-09

Valid from: 2017-10-10

Audit Report No.: 3330 2093 T0

This certification was conducted in accordance with the TIC auditing and certification procedures and is subject to regular surveillance audits. The certificate is valid in conjunction with the main certificate.


TUV Thüringen e.V.
Certification body for
systems and personnel



Jena, 2017-10-06



Original certificate
and stamped with a hologram



The current validity can be determined at our homepage www.tuv-thueringen.de

Zertifizierungsstelle des TÜV Thüringen e.V. • Eisenacher Ring 6 • D-07744 Jena • ☎ +49 (0)36 2007-0 • certification@tuv-thueringen.de

CERTIFICATE



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The proof of the conforming application with the regulation was
furnished and in accordance with certification procedure it is certified
for the company



UAB „Ryterna“
Savanorių pr. 404D
LT-50301 Kaunas
Lithuania (Lietuva)
with branches (see enclosure)

Scope

Engineering, production, sale, assembly, automation,
service and repair of garage doors, industrial doors,
gates, doors for special applications, ventilated facades
construction, modular prefabricated buildings, containers

Certificate Registration No.: TIC 15 100 9505

Valid until: 2020-10-09

Valid from: 2017-10-10

Audit Report No.: 3330 2093 T0

This certification was conducted in accordance with the TIC auditing and certification procedures and
is subject to regular surveillance audits.

TÜV Thüringen e.V.
Certification body for
systems and personnel



Jena, 2017-10-06



Original certificates
are marked with a hologram



The current validity of this certificate is our homepage: www.tuv-thueringen.de

Servicehotline: Tel. +49 3641 209-1111, Fax +49 3641 209-1112, E-Mail: service@tuv-thueringen.de

**Enclosure to
Certificate-№ TIC 15 100 9565**



UAB „Ryterna“
Savanorių pr. 404D
LT-50301 Kaunas
Lithuania (Lietuva)

Following linked branches are part of the certificate:

Parent company

UAB „Ryterna“
Savanorių pr. 404D, LT-50301 Kaunas, Lithuania (Lietuva)

Scope:

Engineering, production, sale, assembly, automation, service and repair of garage doors, industrial doors, gates, doors for special applications, ventilated facades construction, modular prefabricated buildings, containers

Certificate-№ TIC 15 100 9565

Linked companies

UAB „Ryterna Group“
Industrijos g. 5, Biruliškės, LT-54469 Kauno r, Lithuania (Lietuva)

Scope:

Engineering, production, sale, assembly, automation, service and repair of garage doors, industrial doors, gates, doors

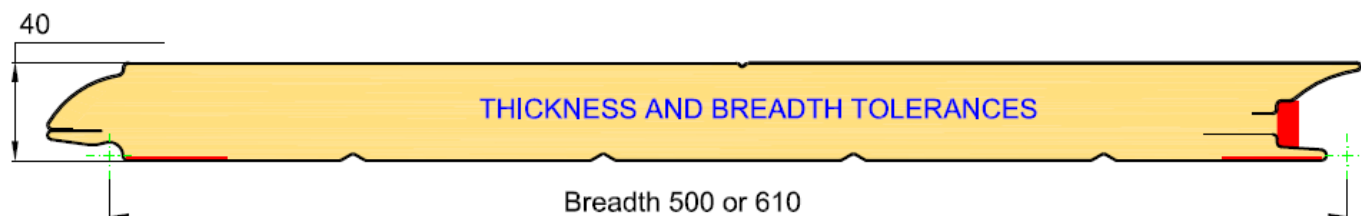
Certificate-№ TIC 15 100 9565/1

UAB „Ryterna Modul“
Agronomijos g. 45, LT-47480 Kaunas, Lithuania (Lietuva)

Scope:

Engineering, production, assembly and service of modular prefabricated buildings, containers

Certificate-№ TIC 15 100 9565/2



Tolleranze dimensionali
Dimensional tolerances

- Spessore/Thickness ± 2 mm
- Lunghezza/Lenght ± 5 mm
- Passo/Breadth ± 2 mm
- Fuori Squadra/Out of Square < 6 mm

Isolante
Insulating foam

- Schiuma poliuretanica rigida
Rigid polyurethane foam
- Densità totale
Total density 38 ± 5 kg/m³
- Temperatura di esercizio
Working temperature $-40 \div 80$ °C $-40 \div 80$ °C
- Conduttività termica di progetto (EN 13165)
Thermal design conductivity (EN 13165) $\lambda_{\text{design}}=0,021$ W/mK

Materiale anigroscopico con oltre il 95% di celle chiuse e un valore di assorbimento di acqua inferiore al 3% in volume.

Non-hygroscopic material with more than 95% closed cells and an absorption value of water less than 3% in volume.

Supporti Supports

Acciaio zincato e preverniciato sistema sendzimir, conforme alle normative UNI EN 10346. Tolleranze in accordo alla norma UNI EN 10143.

Galvanized and pre-painted steel sendzimir system, according with UNI EN 10346. Tolerance according UNI EN 10143.

Spessori producibili
Thickness (mm)

40

Spessore pannello Panel thickness (mm)	Peso pannello Panel weight (Kg/ml) steel		Peso pannello Panel weight (Kg/ml) alluminium		Trasmittanza termica Thermal transmittance (UNI EN ISO 6946) U (W/m ² K)	
	SW500	SW 610	SW500	SW 610	SW 500	SW 610
40	4,63	5,44	3,03	3,56	0,49	0,49

Dettaglio del giunto
Joint detail

