

Certificate

in the scope of the directive 2014/68/EU Appendix I, 3.1.2.

Welder's qualification test certificate

2 Designation: **EN ISO 9606-1 135 P FW FM1 S t1.0 PF sl**

3
4 WPS - Reference: **01**

5 Document No. (if applicable):

6 Welder's Name: **Knežević, Vladimir**

7 Identification: **006389240**

8 Method of Identification: **ID card**

9 Date and place of birth: **4/7/1986 in Sombor**

10 Employer: **Green City International d.o.o.**

11 Code / Testing Standard: **DIN EN ISO 9606-1:2017**

Comments: **rot. tube with D >= 75 mm for PA, PB**

Supplementary fillet weld test: **no**

Examiner: **Sasa Mladenovic**

12 Job knowledge: **fulfilled**

	Test piece	Range of qualification
14 Welding process(es):	135-D	135, 138 (D, G, S, P)
15 Product type (plate or pipe):	P	P, T
16 Type of weld:	FW	FW
17 Material group(s):	1.1	FM1, FM2
18 Filler material group(s):	FM1	S, M
19 Filler material (Designation):	G42 4 M G3Si1	
20 Shielding gas:	EN ISO 14175 - M21	Similar shielding gas
21 Auxiliaries / Flux:		
22 Type of current and polarity	-	-
23 Material thickness (mm):	1.00	1.00 - 3.00
24 Deposited thickness	2.00	
25 Outside pipe diameter, (mm):	-	≥ 500.00
26 Welding position(s):	PF	PA, PB, PF
27 Weld details:	sl	sl

28 Additional information is available on attached sheet and / or WPS

Type of test	Performed and accepted
29 Visual testing	X
30 Macroscopic examination	X
31	
32	
33	

The applications of PED 2014/68/EU Appendix I, 3.1.2., permission of staff are fulfilled.

Certificate Authority: **TÜV Rheinland InterCert Kft**
Notified Body for Pressure Equipment 1008

Certificate No.: **01 202 HUN/S-20 280**

Certifier: **Krisztián Faragó**

Place / Date: **Belgrade, 7/10/2020**

Signature:

Date of welding: **7/10/2020**

Validity of: **7/5/2023**



37 *) Append separate sheet, if required

38 According 9.3a: Confirmation of the validity by welding coordinator / examine / examining body for the following 6 month (refer to 9.2)

Date	Signature	Position or Title	Date	Signature	Position or Title

Certificate

in the scope of the directive 2014/68/EU Appendix I, 3.1.2.

Welder's qualification test certificate

 2 Designation: **EN ISO 9606-1 135 P FW FM1 S t1.0 PB sl**

 3
 4 WPS - Reference: **01**

5 Document No. (if applicable):

 6 Welder's Name: **Stojičić, Milorad**

 7 Identification: **003531858**

 8 Method of Identification: **ID card**

 9 Date and place of birth: **10/4/1966 in Medna, B & H**

 10 Employer: **Green City International d.o.o.**

 11 Code / Testing Standard: **DIN EN ISO 9606-1:2017**

 Comments: **rot. tube with D >= 75 mm for PA, PB**

 Supplementary fillet weld test: **no** Examiner: **Sasa Mladenovic**

 12 Job knowledge: **fulfilled**

	Test piece	Range of qualification
14 Welding process(es):	135-D	135, 138 (D, G, S, P)
15 Product type (plate or pipe):	P	P, T
16 Type of weld:	FW	FW
17 Material group(s):	1.1	
Filler material group(s)	FM1	FM1, FM2
18 Filler material (Designation):	G42 4 M G3Si1	S, M
19 Shielding gas:	EN ISO 14175 - M21	Similar shielding gas
20 Auxiliaries / Flux:		
Type of current and polarity	=	---
21 Material thickness (mm):	1.00	1.00 - 3.00
Deposited thickness	1.50	
22 Outside pipe diameter. (mm):	---	≥ 500.00
23 Welding position(s):	PB	PA, PB
24 Weld details:	sl	sl

25 Additional information is available on attached sheet and / or WPS

Type of test	Performed and accepted
26 Visual testing	X
27 Macroscopic examination	X
28	
29	
30	
31	
32	

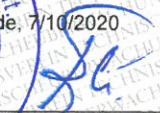
The applications of PED 2014/68/EU Appendix I, 3.1.2., permission of staff are fulfilled.

 Certificate Authority: **TÜV Rheinland InterCert Kft**
 Notified Body for Pressure Equipment 1008

 Certificate No.: **01202 HUN/S-20 281**

 Certifier: **Krisztián Faragó**

 Place / Date: **Belgrade, 7/10/2020**

 Signature: 

 Date of welding: **7/6/2020**

 Validity of: **7/5/2023**


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in the scope of the directive 2014/68/EU Appendix I, 3.1.2.

Welder's qualification test certificate

 2 Designation: **EN ISO 9606-1 135 P FW FM1 S t1.0 PB sl**

 3
 4 WPS - Reference: **01**

5 Document No. (if applicable):

 6 Welder's Name: **Kolar, Stevica**

 7 Identification: **002918367**

 8 Method of Identification: **ID card**

 9 Date and place of birth: **12/5/1987 in Sombor**

 10 Employer: **Green City International d.o.o.**

 11 Code / Testing Standard: **DIN EN ISO 9606-1:2017**

 Comments: **rot. tube with D >= 75 mm for PA, PB**

Supplementary fillet weld test:

no

Examiner:

Sasa Mladenovic

 12 Job knowledge: **fulfilled**

	Test piece	Range of qualification
14 Welding process(es):	135-D	135, 138 (D, G, S, P)
15 Product type (plate or pipe):	P	P, T
16 Type of weld:	FW	FW
17 Material group(s):	1.1	
Filler material group(s)	FM1	FM1, FM2
18 Filler material (Designation):	G42 4 M G3Si1	S, M
19 Shielding gas:	EN ISO 14175 - M21	Similar shielding gas
20 Auxiliaries / Flux:		
Type of current and polarity	=	---
21 Material thickness (mm):	1.00	1.00 - 3.00
Deposited thickness	1.50	
22 Outside pipe diameter. (mm):	---	≥ 500.00
23 Welding position(s):	PB	PA, PB
24 Weld details:	sl	sl

25 Additional information is available on attached sheet and / or WPS

Type of test	Performed and accepted
26 Visual testing	X
33 Macroscopic examination	X

The applications of PED 2014/68/EU Appendix I, 3.1.2., permission of staff are fulfilled.

 Certificate Authority: **TÜV Rheinland InterCert Kft**
Notified Body for Pressure Equipment 1008

 Certificate No.: **01 202 HUNIS-20 282**

 Certifier: **Krisztian Farago**

 Place / Date: **Budapest, 7/10/2020**

Signature:

 Date of welding: **7/6/2020**

 Validity of: **7/5/2023**


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in the scope of the directive 2014/68/EU Appendix I, 3.1.2.

Welder's qualification test certificate

 2 Designation: **EN ISO 9606-1 135 P FW FM1 S t4.0 PF sl**

 3
 4 WPS - Reference: **02**

5 Document No. (if applicable):

 6 Welder's Name: **Jakšić, Aleksandar**

 7 Identification: **010148445**

 8 Method of Identification: **ID card**

 9 Date and place of birth: **11/17/1995 in Sombor**

 10 Employer: **Green City International d.o.o.**

 11 Code / Testing Standard: **DIN EN ISO 9606-1:2017**

 Comments: **rot. tube with D >= 75 mm for PA, PB**

 Supplementary fillet weld test: **no** Examiner: **Sasa Mladenovic**

 12 Job knowledge: **fulfilled**

	Test piece	Range of qualification
14 Welding process(es):	135-D	135, 138 (D, G, S, P)
15 Product type (plate or pipe):	P	P, T
16 Type of weld:	FW	FW
17 Material group(s):	1.1	
Filler material group(s)	FM1	FM1, FM2
18 Filler material (Designation):	G42 4 M G3Si1	S, M
19 Shielding gas:	EN ISO 14175 - M21	Similar shielding gas
20 Auxiliaries / Flux:		
Type of current and polarity	-	-
21 Material thickness (mm):	4.00	≥ 3.00
Deposited thickness	3.00	
22 Outside pipe diameter, (mm):	-	≥ 500.00
23 Welding position(s):	PF	PA, PB, PF
24 Weld details:	sl	sl

25 Additional information is available on attached sheet and / or WPS

Type of test	Performed and accepted
26 Visual testing	X
27 Fracture testing	X
28	
29	
30	
31	
32	
33	

The applications of PED 2014/68/EU Appendix I, 3.1.2., permission of staff are fulfilled.

 Certificate Authority: **TÜV Rheinland InterCert Kft**
Notified Body for Pressure Equipment 1008

 Certificate No: **01 202 HUN/S-20 283**

 Certifier: **Krisztián Faragó**

 Place / Date: **Bograde, 7/10/2020**

Signature:

 Date of welding: **7/6/2020**

 Validity of: **7/5/2023**


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Date	Signature	Position or Title

Date	Signature	Position or Title

Certificate

in the scope of the directive 2014/68/EU Appendix I, 3.1.2.

Welder's qualification test certificate

 2 Designation: **EN ISO 9606-1 135 P FW FM1 S t4.0 PF sl**

 3
 4 WPS - Reference: **02**

5 Document No. (if applicable):

 6 Welder's Name: **Bošnjak, Dalibor**

 7 Identification: **005618257**

 8 Method of Identification: **ID card**

 9 Date and place of birth: **9/16/1989 in Sombor**

 10 Employer: **Green City International d.o.o.**

 11 Code / Testing Standard: **DIN EN ISO 9606-1:2017**

 Comments: **rot. tube with D >= 75 mm for PA, PB**

Supplementary fillet weld test:

no

Examiner:

Sasa Mladenovic

 12 Job knowledge: **fulfilled**

	Test piece	Range of qualification
14 Welding process(es):	135-D	135, 138 (D, G, S, P)
15 Product type (plate or pipe):	P	P, T
16 Type of weld:	FW	FW
17 Material group(s):	1.1	
Filler material group(s)	FM1	FM1, FM2
18 Filler material (Designation):	G42 4 M G3Si1	S, M
19 Shielding gas:	EN ISO 14175 - M21	Similar shielding gas
20 Auxiliaries / Flux:		
Type of current and polarity	-	-
21 Material thickness (mm):	4.00	≥ 3.00
Deposited thickness	3.00	
22 Outside pipe diameter. (mm):	-	≥ 500.00
23 Welding position(s):	PF	PA, PB, PF
24 Weld details:	sl	sl

25 Additional information is available on attached sheet and / or WPS

Type of test	Performed and accepted
26 Visual testing	X
27 Fracture testing	X
30	
34	

The applications of PED 2014/68/EU Appendix I, 3.1.2., permission of staff are fulfilled.

 Certificate Authority: **TÜV Rheinland InterCert Kft**
Notified Body for Pressure Equipment 1008

 Certificate No.: **01 202 HUN/S-20 284**

 Certifier: **Krisztián Faragó**

 Place / Date: **Belgrade, 7/10/2020**

Signature:

Date of welding:

Validity of

7/6/2020
7/5/2023


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Date	Signature	Position or Title	Date	Signature	Position or Title