A01

TASTA
ARMATURA Sp. z o.o.

A02 **Inspection certificate 3.1+PED PN-EN 10204** 1 / 1

A03 Document No 2022/04/08863 Z02 Date 2022-04-19

A04 Manufacturer's mark

A05 Quality Assurance Department

NIP: 865-00-13-543
Władysława Grabskiego 38
37-450 Stalowa Wola
POLAND
PN-EN ISO 9001:2015/Certyfikat nr CSJ/115/2019
UDT-CERT:2014/68/UE/Cert.CSJ/115/WM/PED/2019
AD 2000 Merkblatt W0//Cer.01 2627 PL/M-200005.00

A06.1 Customer

A06.2 Consignee

A06.3 Receiver of the document

A07 Purchaser's order number

A08 Manufakturer's works order num 782

B01 / B09 - B11 Product description
Elbow PN-EN 10253-2 TYP A : 2010 90é 3D 76.1x5.0 S

B08 Quantity in psc **25**

B02 Steel and standard
PN-EN 10253-2 TYP A : 2010 ; Opc.9 ,AD 2000 W4 ; P265GHTC1 / EN 10216-2 ;

B07 Heat No R3710

B04 Delivery Condition/forming metod
Hot formed 750-950éC/Cooling medium: air

B12 Theoretical mass

B06 Marking P265GH EN2 76.1x5.0 R3710

B07 Heat No	C71-C92 Chemical composition %																	
	C	Mn	Si	P	S	Cr	Ni	Cu	Mo	Al	V							CEV
R3710	0.18	0.5	0.22	0.019	0.01	0.01	0.02	0.01	0.01		0.01							0.2713

C02 Direction of taking sample

C33-C39 Diameter of the ball/weighting force

C00 Test No	C03 Temp. éC	C11 Yield point /MPa/	C12 Tensile strength /MPa/	C13 Elongation %	C14 Narrowing Z %	C30-C32 Hardness test on fitting HV10
Result obtained						
R3710		Re 290	490	A5 32		165

Impact test PN-EN ISO 148-1

C02 Direction of taking sample

C41 Size

C00 Test No	C03 Temp. éC	C40 Type of specime	Unit	Mesaured value C42 1	C42 2	C42 3	C43 average	C44 value counted to standard measurements of Required	1	2	3	average

D02-D99 Non-destructive and additional tests	Standard	Criterion

Z06 Suplementary confirmation

D01 Marking, surface and dimension checked - no objections.

Z03 Work's Inspector stamp

Z01 Hereby we confirm that above-mentioned products became examined and realize requirements of given norms and order.

Z03 Work's Inspector

Z up. PREZESA ZARZĄDU
TASTA Armatura Sp. z o.o.
Referent ds. Kontroli Jakości
Tomasz Michalak

Z05 TASTA ARMATURA has implemented and applies the quality system in production of materials intended to be used in pressure equipment verified for conformity with Annex I Clause 4.3 of the Directive 2014/68/EU.