

Inspection Certificate 3.1



Product Line **MMA**
Product **LE R-143**
Size(s) mm **3.2X350**
Item No. **71E300370050**
Lot/Batch **T2MS220102**
Class **AWS A5.1 E6013**
EN ISO 2560-A E 42 0 RR 12

Customer Ref **February/01**
Our Reference **0816910726 - 24.02.2022**
Quantity **8190.0 KG**
Customer **ICS ACSEAL GAZ SRL**

No. 13 PADURII STREET, SECTOR
CHISINAU MD 2002
Moldavia

Chemical analysis (%)

According to EN10204 3.1

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.059	0.29	0.47	0.021	0.009	0.04	0.05	0.01	0.01	0.12	0.02

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Temp. °C	Rp0.2 MPa	Rm MPa	A5 %	Temp. °C	KV J
AW	20	481	541	27	0	73

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
TOSB-TAYSAD ORGANIZE SANAYI
BOLGESI
2.CADDE NO:5 ÇAYIROVA
41435 KOCAELI

Printed
By **Pelin Sahin**
Function **Junior Export Services**
Specialist
Date **04/MAR/2022**

Cert. No.
01665578
ZEU_CMN_1



Inspection Certificate 3.1



Product Line **MMA**
Product **LE R-143**
Size(s) mm **2.5X350**
Item No. **71E300270044**
Lot/Batch **T2MS220117**
Class **AWS A5.1 E6013**
EN ISO 2560-A E 42 0 RR 12

Customer Ref **February/01**
Our Reference **0816910726 - 24.02.2022**
Quantity **2730.0 KG**
Customer **ICS ACSEAL GAZ SRL**

No. 13 PADURII STREET, SECTOR
CHISINAU MD 2002
Moldavia

Chemical analysis (%) According to EN10204 3.1

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.083	0.47	0.72	0.024	0.012	0.04	0.05	0.01	0.01	0.12	0.03

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Temp. °C	Rp0.2 MPa	Rm MPa	A5 %	Temp. °C	KV J
AW	20	481	541	27	0	73

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
TOSB-TAYSAD ORGANIZE SANAYI
BOLGESI
2.CADDE NO:5 ÇAYIROVA
41435 KOCAELI

Printed
By **Pelin Sahin**
Function **Junior Export Services**
Specialist
Date **04/MAR/2022**

Cert. No.
01665573
ZEU_CMN_1



Inspection Certificate 3.1



Product Line **MMA**
Product **LE R-143**
Size(s) mm **4.0X350**
Item No. **71E300470036**
Lot/Batch **T2MS220161**
Class **AWS A5.1 E6013**
EN ISO 2560-A E 42 0 RR 12

Customer Ref **February/01**
Our Reference **0816910726 - 24.02.2022**
Quantity **4095.0 KG**
Customer **ICS ACSEAL GAZ SRL**

No. 13 PADURII STREET, SECTOR
CHISINAU MD 2002
Moldavia

Chemical analysis (%) According to EN10204 3.1

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.062	0.28	0.42	0.021	0.011	0.03	0.06	0.01	0.01	0.13	0.02

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Temp. °C	Rp0.2 MPa	Rm MPa	A5 %	Temp. °C	KV J
AW	20	481	541	27	0	73

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
TOSB-TAYSAD ORGANIZE SANAYI
BOLGESI
2.CADDE NO:5 ÇAYIROVA
41435 KOCAELI

Printed
By **Pelin Sahin**
Function **Junior Export Services**
Specialist
Date **04/MAR/2022**

Cert. No.
01665577
ZEU_CMN . 1



SPECIAL ALLOYS