

**SPECIFICATIE TEHNICA / TECHNICAL SPECIFICATION**  
Material pentru ambalat - produse din carton ondulat / Packaging material - Corrugated cardboard products

Materialul / Material : carton ondulat tip III / corrugated board type III	11B1	B211
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<b>Structura / Structure</b>				
<b>Brown Testliner 3 T300-100</b>	<b>Wellenstoff WE00-090</b>	<b>Brown Testliner 3 T300-100</b>	—	—
100 g/m <sup>2</sup>	90 g/m <sup>2</sup>	100 g/m <sup>2</sup>	—	—

Proprietati / Properties :	Valori / Values In conformitate cu / According to CS-01 / 01.09.2025			Standard	Unit
	min.	valoare medie / average value	max.		
Gramajul / Weight :	310	327	343	ISO 536	g/m <sup>2</sup>
Grosimea / Thickness :	2,56	2,70	2,83	ISO 534	mm
Rezistenta la compresiune pe cant / Edge crush resistance (ECT) :	3,21	3,56	3,92	ISO 3037	kN/m
Rezistenta la plesnire / Bursting strength (BST) :	412	457	503	ISO 2759	kPa
Umiditatea cartonului ondulat / Board moisture content :	6,00	7,50	9,00	ISO 287	%

Toate valorile se refera la testare in conditii standard conf. ISO 187 (23°C, 50% umiditate relativa). All values refer to a standard test condition ISO 187 (23°C, 50% RH)

**Ambalare :** placile din carton ondulat destinate livrării se paletizeaza (inaltimea paletului este stabilita cu beneficiarul), se leaga si dupa caz se infoliaza.

Packing : the sheets which are to be delivered will be palletised ( the height of the pallets is established in agreement with the beneficiary), banded and occasionally foliated.

**Marcare :** marcarea se face cu etichete tipizate, conform SR 5978.

Marking : the labelling is made with standard labels, according to SR 5978.

**Depozitare :** Depozitarea ambalajelor se face in incaperi inchise, curate, ferite de surse de caldura, cu o umiditate relativa cuprinsa între 40-60% si temperatura de 20-25°C.

In conditiile mentionate termenul de valabilitate este de 12 luni de la data fabricatiei.

Storage : Storage condition ; temperature ; 20-25°C, relative humidity between 40-60%, pest free rooms, well-ventilated and cleaned area.

If storage conditions are accomplished, the validity period is 12 months from production date.

**Transport :** Transportul se realizeaza cu mijloace de transport acoperite, curate, corespunzatoare pentru a feri marfa de deteriorari, conform SR 5978.

Transportation : the means of transportation have to be clean, covered, adequate to keeping the merchandise from deterioration, according to SR 5978.

**Informatii suplimentare :** Fiecare livrare este insotita de declaratie de conformitate, care contine urmatoarele date: numele furnizorului, numele produsului, tipul materialului (codul), nr. de lot . Eticheta de palet contine datele mentionate in declaratia de conformitate.

Produsele din carton ondulat fabricate sunt conforme cu legislatia in vigoare privind regimul materialelor care vin in contact cu produsele alimentare EC 1935/ 2004, EC 2023/2006 privind bunele practici de lucru pentru materiale si produse destinate industriei alimentare si HG 1197/2002 pentru aprobarea Normelor privind materialele si obiectele care vin in contact cu alimentele, sunt in conformitate cu prevederile din legea nr.249/2015, privind ambalajele, sunt colectabile si reciclabile 100%.

Additional information : For each delivery, the supplier provide a declaration of conformity containing the following information: supplier name, product name, type of the material (code), lot number. The pallet label contains the data mentioned in the declaration of conformity.

The manufactured corrugated products comply with the legislation in force on the regime of materials that come into contact with food products EC 1935/2004, EC 2023/2006 on good working practices for materials and products for the food industry and HG 1197/2002 for the approval of the Norms regarding the materials and objects that come in contact with food, are in accordance with the provisions of the law no. 249/2015, regarding the packaging, are collectible and 100% recyclable.

Quality Manager, Romania

Herbst Csaba

**Valabila de la data semnaturii :**

Valid from the date of the signature :

01.09.2025



**Dunapack Packaging**

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